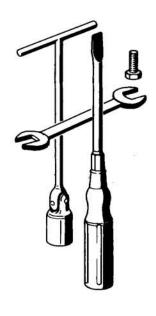




WORKSHOP MANUAL



The illustrations and desc	criptions in this booklet are in modification it may deem ne	ndicative only and the man	ufacturer reserves itself
or commercial reasons wi	thout prior notice.	occounty for solice perform	ance of for constructive
or commercial reasons wi	thout prior notice.		ance of for constructive
or commercial reasons wi	thout prior notice.		
or commercial reasons wi	thout prior notice.		



244

INDEX

2	MAIN FEATURES	page 192
7	SERVICE SCHEDULE	page 194
12	ENGINE OVERHAULING AND CHECKING	page 195
	Cylinders Pistons Crankshaft	
15	CARBURATION	page 197
•	Replacing the air filter	
21	SUSPENSIONS	page 198
	Front fork springs Front fork lubrication Oil pneumatic shock absorbers	
22	SWINGING FORK	page 200
25	ELECTRICAL WIRING DIAGRAM	page 202

2 MAIN FEATURES

ENGINE twin cylinder - 4-stroke

cylinder disposition
bore
stroke
displacement
compression ratio

"V" 90"
88 mm
78 mm
948.8 cc
9.2 to 1

— max torque 7.7 kgm at 5200 rpm

VALVE GEARING O.H.V., push rod operated

CARBURATION n. 2 carburattors "Dell'Orto" type VHB 30 CD (right)

VHB 30 CS (left)

LUBRICATION pressure, by gear pump

wire gauze and cartridge filters in oil sump normal lubrication pressure 3.8 to 4.2 kg/sq cm (pressure relief control valve in the sump) oil pressure sender unit in the crankcase

GENERATOR ALTERNATOR fitted in the front part of the crankshaft (14V - 20A)

IGNITION coil-battery ignition with double contact breaker

and automatic advance with centrifugal masses

- ignition data ignition advance (fixed) 2° ± 1° automatic advance 33° ± 1°

contact breaker points gap
 0.37 + 0.43 mm

spark plugs
 Bosch W 225 T 2; Marelli CW 7 LP; AC-AA XL; Lodge HLNY;

Champion N 9 Y

plug points gap 0.6 mm

ignition coils
 n. 2 fitted on the frame

STARTING electric starter (12V - 0.7 KW) with electromagnetic

ratchet control ring gear bolted on the flywheel

starter button (START) fitted on the R/H side of handlebar

TRANSMISSIONS

CLUTCH twin driven plates, dry type

fitted on the flywheel side

hand controlled by lever on left handlebar

PRIMARY DRIVE by gears, ratio 1 to 1.235 (Z = 17/21)

GEARBOX 5 speeds, frontal engagement, constant mesh gears.

Cush drive incorporated

pedal operated on the L/H side of the bike

– gear ratios:

Low gear 1 to 2 (Z = 14/28)
2nd gear 1 to 1.388 (Z = 18/25)
3rd gear 1 to 1.047 (Z = 21/22)
4th gear 1 to 0.869 (Z = 23/20)
5th gear 1 to 0.750 (Z = 28/21)

SECONDARY DRIVE by cardan shaft, bevel gear set

- ratio 1 to 4.714 (Z = 7/33)

 overall gear ratios (engine-wheel)

 Low gear
 1 to 11.643

 2nd gear
 1 to 8.080

 3rd gear
 1 to 6.095

 4th gear
 1 to 5.059

 5th gear
 1 to 4.366

FRAME duplex cradle, tubular structure

SUSPENSIONS

front telescopic fork «MOTO GUZZI patent»

with oil pneumatic shock absorbers

rear
 swinging fork and rear dampers with adjustable external

springs concentric to the oil pneumatic shock absorbers

WHEELS light alloy castings with rims:

- front WM 3/2.15 x 18" CP2 - rear WM 3/2.15 x 18" CP2

TIRES

- front 120/90 H 18 - rear 120/90 H 18

BRAKES

front
 disc type with caliper having 2 cylinders, controlled

by hand lever on the R/H side of the handlebar

hydraulic transmission independent from the rear brake:

disc dia. 300 mm

braking cylinder dia. 38 mm master cylinder dia 12.7 mm

rear
 disc type with fixed caliper with two cylinders

foot controlled with pedal on the R/H side of the bike:

disc dia. 242 mm

braking cylinder dia. 38 mm master cylinder dia. 15.875 mm

the rear brake is connected by an hydraulic transmission to a second brake on the front wheel having the same features and size as the hand

controlled front brake

DIMENSIONS AND WEIGHTS

wheel base (loaded)
 max length
 max width
 max height
 min. ground clearance
 dry weight abt
 1.565 m
 0.890 m
 1.570 m
 0.175 m
 250 kg

PERFORMANCES

top speed
 190 km/h (118 mph), solo

fuel consumption
 5.8 l x 100 km

FUEL AND OIL CAPACITIES

- fuel tank 25 I (6.15 US gls) supergrade petrol (98/100 NO-RM)

(reserve 3 I about) (3.1/4 quarts)

oil sump
 gear box
 3 I (3.1/4 quarts) oil «Agip SINT 2000 SAE 10 W/50»
 0.750 I (1.3/4 pints) oil «Agip F.1 Rotra MP SAE 90»

rear drive box

(bevel gear set lubrication) 0.250 I (9 oz abt) oil of which: 0.230 I (8.1/4 oz abt)

«Agip F.1 Rotra MP SAE 90» and 0.020 I (3/4 oz)

«Agip Rocol ASO/R» or Molikote «A» type

- front fork (each leg) 0.060 I (2 oz abt) fluid «Agip F.1 ATF Dexron»

- braking circuits

(front and rear) fluid «Agip F. 1 Brake fluid - SAE J 1703 B»

7 SERVICE SCHEDULE

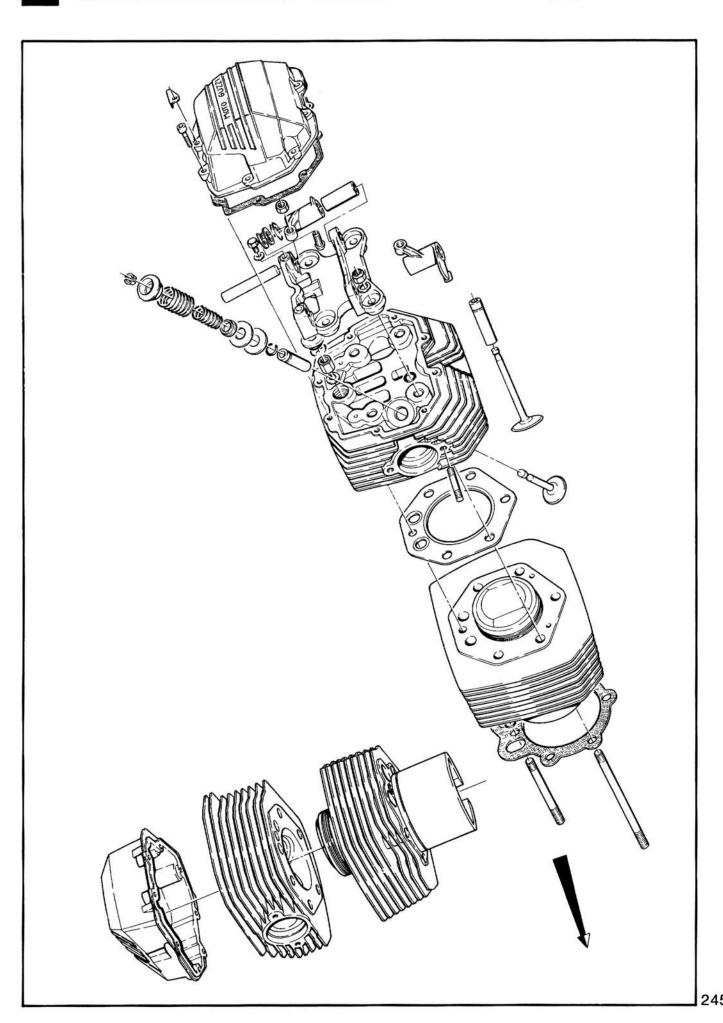
ITEMS	MILEAGE COVERED >	900 m i. 1500 km	1800 mi . 3000 km	3700 mi . 6000 km	5600 mi. 9000 km	7500 mi. 12,000 km	9400 ml. 15,000 km	11,300 m i. 18,000 km	13,200 mi. 21,000 km	15,100 m l. 24,000 km	17,000 mi. 27,000 km	18,900 m l. 30,000 km
● Engine oil		œ	œ	œ	œ	œ	œ	æ	œ	œ	œ	æ
Oil filter cartridge		œ					Œ					~
 Wire gauze oil filter 		O					ပ			•		ပ
● Air filter				ပ	œ		ပ	«			œ	
• Ignition timing		A	A	¥	A	4	¥	A	4	Ą	4	A
 Spark plugs 		4	A	A	æ	4	Ø	œ	4	¥	Œ	¥
 Rocker clearance 		A	A	¥	¥	٩	¥	4	4	¥	4	4
● Carburetion		A	A	4	A	٩	4	4	4	¥	4	4
 Nuts and bolts 		¥					4					4
 Fuel tank, filters and pipes 	nd pipes				ပ		ပ			ပ		
Gear box oil		4	¥	4	Œ	∢	4	Œ	4	4	Œ	4
Rear drive box oil		4	A	٧	Œ	4	⋖	Œ	4	A	Œ	4
Wheel and steering bearings	g bearings								⋖			
Fork legs oil									Œ			
Starter motor and generator	generator								4			
Brake systems fluid	7	4	4	4	¥	∢	æ	V	4	4	4	Œ
Brake pads		4	⋖	4	4	⋖	۷	4	۷	4	4	<

A = Inpections - Adjustments - Possible replacements - Servicing / C = Cleanings / R = Replacements.

© Operation required for maintaining the vehicle according to emission regulations (USA).

Occasionally, check the electrolyta level in battery, lubricate joints and cables; every 500 km (300 miles) check the engine oil level.

In any case, renew this oil at least once a yeer.



CYLINDERS

SELECTION OF CYLINDER DIAMETER

GRADING A	GRADING B	GRADING C
88.000 + 88.006 mm	88.006 + 88.012 mm	88.012 + 88.018 mm
3.4645 + 3.4648"	3.4648 + 3.4655"	3.4655 + 3.4652"

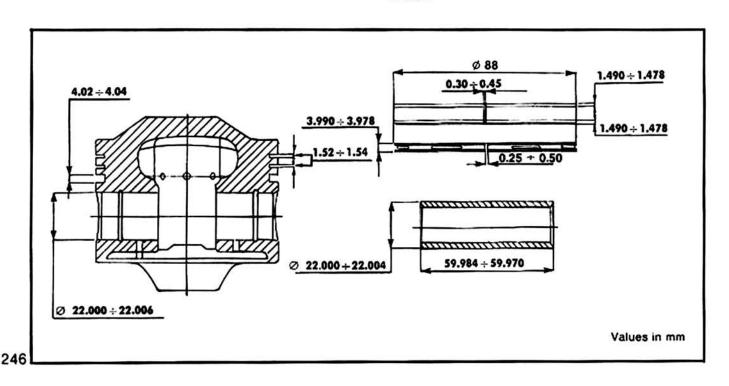
PISTONS

SELECTION OF PISTON DIAMETER

GRADING A	GRADING B	GRADING C
87.968 + 87.974 mm	87.974 + 87.980 mm	87.980 ÷ 87.986 mm
3.4633 + 3.4635"	3.4635 + 3.4637"	3.4637 + 3.4640"

The pistons of an engine must be balanced; a weight difference between them of 1.5 gr is allowed.

When fitting a piston check that the word «SCA» (exhaust) are facing the exhaust hole in the cylinder.



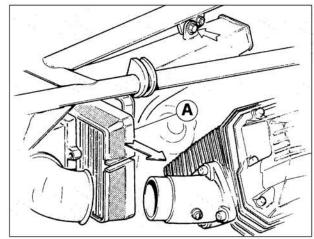
CHECKING CRANKSHAFT BALANCING

To balance statically the crankshaft it is necessary to add a weight of $1.650 \div 1.652$ kg.

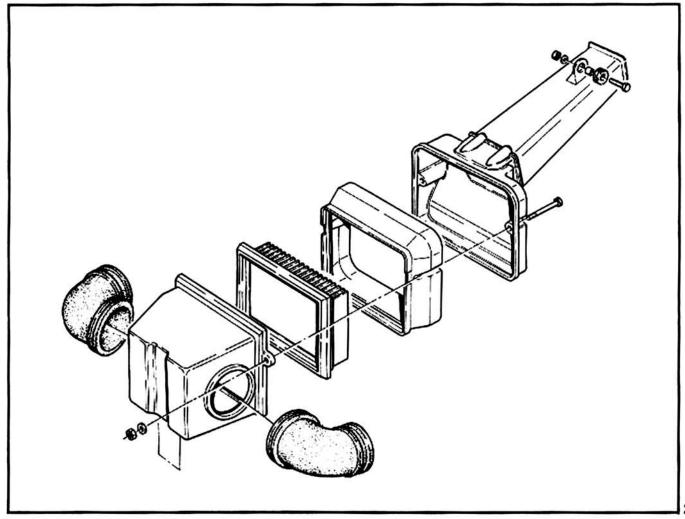
REPLACING THE AIR FILTER

Every 6000 km (3700 miles) check conditions of air filter, if necessary clean it using compressed air; it is advisable to replace it every 9000 km (5600 miles).

To replace the air filter lift the saddle, remove fuel tank and side covers. Take out R/H carburettor and undo the screws fixing the air intake to the bike frame: remove the two side screws and take out from the R/H side the container «A» complete with the air filter.



247



20 21 SUSPENSIONS

FRONT FORK SPRINGS

For the values of the springs refer to mod. V 1000 G 5 (see page 102).

FRONT FORK LUBRICATION

To replace the oil in the front fork legs, proceed as follows:

- with the bike on the central stand, loosen the side screw «C» locking the steering head to the fork arm; disconnect compensating pipe and completely unscrew the hexagonal screw plug «B»; then undo drain plug «A»;
- slightly press the front part of the bike to force out the plug "B" which is solidal to the shock absorber. Do this paying attention not to damage the instruments panel:
- refit plug «A» and introduce the quantity of fluid necessary (60 cc Agip F. 1 ATF Dexron) through the space existing between the inner diameter of the fork and the shock absorber body:
- release the front part of the bike refit plug "B" and lock the side screw. Repeat the same operation for the other fork leg;
- reconnect compensating pipe and check the pressures keeping to the given values.

OIL PNEUMATIC SHOCK ABSORBERS

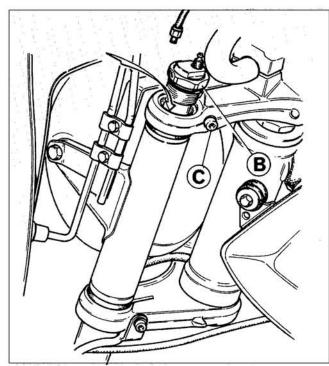
The operating load pressures of these shock absorbers are the following:

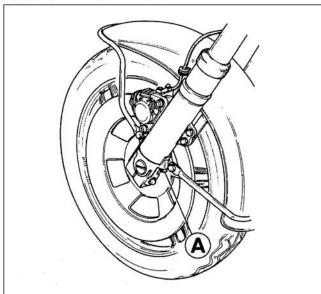
■ front: 2 + 3 kg/sqcm
■ rear: 3 + 5 kg/sqcm

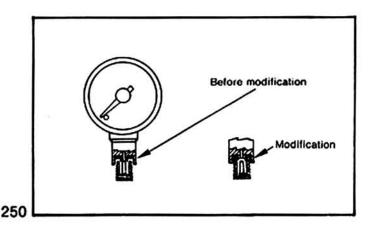
To check the pressure it is advisable to use a pressure gauge having a very short pipe (better if any), as the capacity of the pipe may affect the pressure existing inside the shock absorbers. To ascertain to which extent your pressure gauge reduces, when taking the measurement, the pressure inside the shock absorber it is sufficient to carry out two consecutive measurements: the difference between the two readings gives approximately the pressure reduction occuring whenever a measurement is taken.

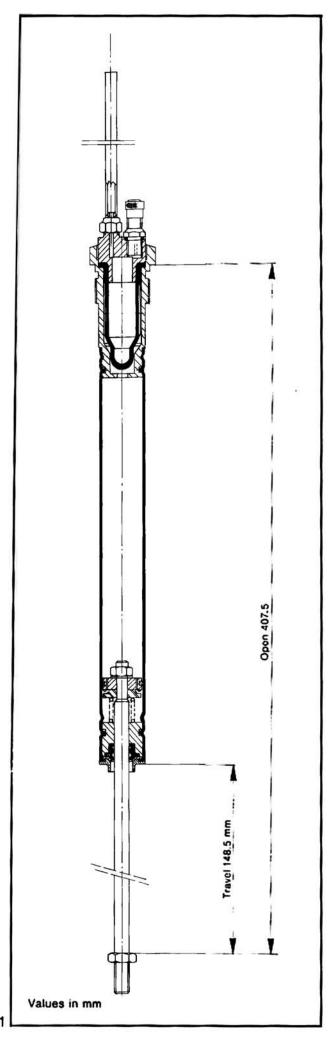
The measurement must be taken with the bike on the central stand and with cold shock absorbers; to charge the shock absorbers only use moistureless air.

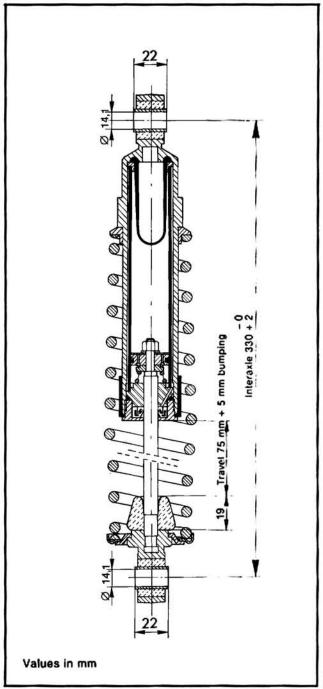
N.B. — Pressures gauges as above, are found on the market: however it can be necessary to place a supplementary gasket in the gauge head, in order that the valve stem inside the shock absorber will be pressed only when the gasket has made a perfect tightening.



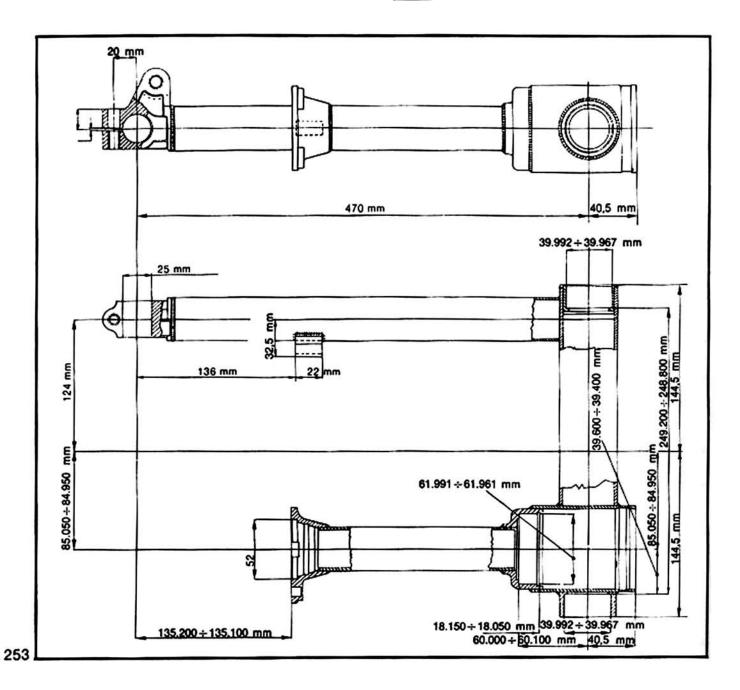








22 SWINGING FORK



LEGEND ELECTRICAL WIRING DIAGRAM

- 1 Headlight
- 2 High and low beam bulb 60/55 W
- 3 Parking light 4 W
- 4 4-way connector Molex
- 5 Electromagnetic horns
- 6 Turn flasher, front right 21 W
- 7 Turn flasher, front left 21 W
- 8 Coils device
- 9 Engine starting and stop button
- 10 4-way connector Molex
- 11 Instrument panel
- 12 Warning light, right turn signal 1.2 W
- 13 Speedometer light 3 W
- 14 Voltmeter light 3 W
- 15 Warning light, left turn signal 1.2 W
- 16 Rev-counter light 3 W
- 17 Warning light, oil pressure 1.2 W
- 18 Warning light, generator 1.2 W
- 19 Warning light, neutral position 1.2 W
- 20 Warning light parking position 1.2 W
- 21 Warning light, high beam 1.2 W
- 22 Ignition key 1.2 W
- 23 12-way connector for device posit. 24
- 24 Flashing light horn turn signals lights
- 25 Generator
- 26 Cables connector
- 27 Rectifier
- 28 Regulator
- 29 Horn relay
- 30 15-Way connector for panel cables
- 31 Flashing light switch
- 32 Spark plugs
- 33 H.T. coils
- 34 Alternator
- 35 Oil pressure solenoid
- 36 Neutral position solenoid
- 37 Rear brake switch
- 38 Front brake switch
- 39 Flashing light relay
- 40 Terminal block with fuses
- 41 Battery 12 V 24 Ah
- 42 Starter motor relay
- 43 Starter motor
- 44 Flasher box
- 45 Turn flasher, rear left 21 W
- 46 Tail light
- 47 Cable connector, tail light
- 48 Number plate, rear parking light and stop 5/21 W
- 49 Turn flasher, rear right 21 W

