V7 700cc

spare parts catalogue

MOTO GUZZI

SHELL X100 MOTOR OIL
CATENE REGINA

SEIMM

SOCIETA' ESERCIZIO INDUSTRIE MOTO MECCANICHE S.p.A.

CAPITALE SOCIALE SOTTOSCRITTO: L. 495.000.000

SEDE LEGALE: MILANO - GALLERIA DE CRISTOFORIS, 3 - TEL. 700965 - 702021
STABILIMENTI E AMMINISTRAZIONE: MANDELLO DEL LARIO (COMO) - TEL. 71112 (4 linee urbane)
Telegrammi: SEIMM - Mandello

MOTO GUZZI

700 cc. V-7 TWIN

SPARE PARTS CATALOGUE

JANUARY 1967 - 1st EDITION

CONDITIONS OF SALE

SALES — All spare parts supplies are subject to goods availability at the time the order is received.

PRICES — All prices appearing in the official price list are net ex-factory prices. Any tax or charge inherent to the buying and selling transaction shall be entirely on the buyers.

DELIVERY AND SHIPMENT — Moto Guzzi shall not be held liable for any delayed delivery.
Any indicated time is only informative and not binding.
All goods travel at buyer's risk, including C.O.D. deliveries.

DISTRIBUTORS — Any order obtained by the Distributor shall not be binding on Moto Guzzi who reserves the right to decide its execution or not.

CLAIMS — Any claim for parts received in a damaged condition, not corresponding to the order, or short supplied is to be made within 8 days from the receipt of such parts.

LIABILITY — Moto Guzzi shall not be held responsible for any damages to persons or property arising out from the use of its products, even if such damages be caused by structural or machining defects of the material supplied.

HOW TO ORDER

All orders should contain the following information:

- Transport means required
- Engine number of machine
- Description of part and part number
- Quantity

All original Moto Guzzi parts are stamped with the registered trade mark and may be obtained from the general distributors or the officially appointed Moto Guzzi dealers.

Fig. 1 - Left view

Fig. 2 - Right view

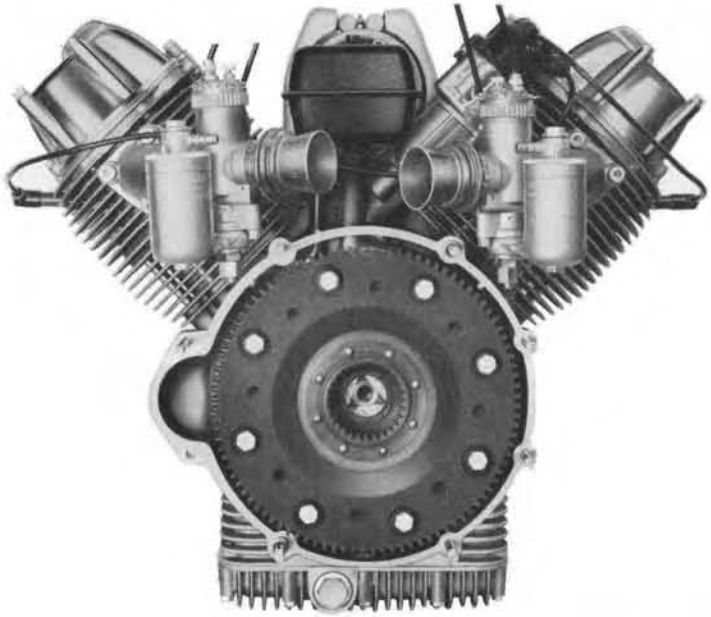

Fig. 3 - Engine

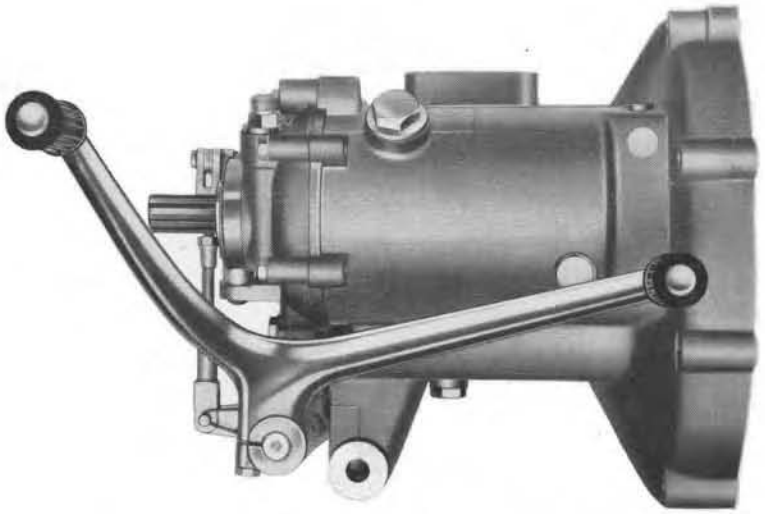

Fig. 4 - Gear box

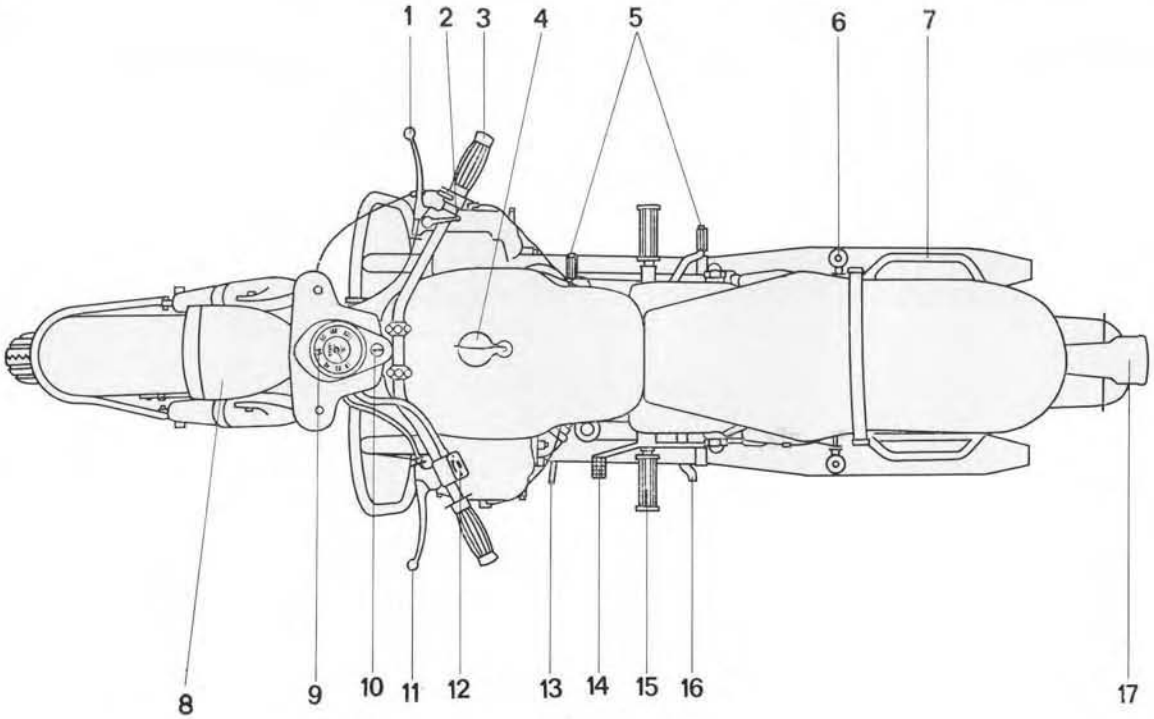

Fig. 5

CONTROLS AND ACCESSORIES

1 - Front brake lever
2 - Air control lever
3 - Throttle control grip
4 - Fuel filler cap
5 - Gearshift lever
6 - Pillion footrests
7 - Pillion handgrip
8 - Headlight
9 - Speedometer and lighted indicators
10 - Key type ignition switch
11 - Clutch lever
12 - Dipper switch and horn button
13 - Side stand
14 - Rear brake pedal
15 - Footrests
16 - Center stand
17 - Tail lamp

TECHNICAL SPECIFICATION

ENGINE

704 cc. OVH twin, air cooled, alloy barrels with hard chrome lining, light alloy hemispherical heads, steel con-rods with thin wall bearings, anti-friction main bearings (as used in all F 1 Race cars).

BORE: 80 mm.

STROKE: 70 mm.

BRAKE HORSEPOWER: 50 HP SAE at 6000 r.p.m.

COMPRESSION RATIO: 9 to 1.

FUEL TANK CAPACITY: $4\frac{1}{2}$ US gallons.

LUBRICATION: wet sump, gear type oil pressure pump.

CLUTCH: twin plate dry clutch with cushion drive.

SUSPENSION: telescopic front fork with two-way hydraulic suspension. Rear swinging arm with hydraulically damped 3-way adjustable shock absorbers.

DRIVE: shaft drive with dual bevel-gear to the rear wheel.

FRAME: duplex tubular structure. Center and side stands.

BRAKES: large diameter twin leading shoes front brake. Single LS rear brake.

WHEELS: 18" alloy rims.

TIRES: 4.00 x 18" front and rear.

SEAT: large dual seat with chrome hand rail and safety bars.

SPEEDOMETER: Borletti car type speedo instrument (oil pressure gauge, neutral indicator, and charge indicator.

ELECTRICAL SYSTEM: 12 V - 300 W battery powered system. 6" 45/40 W headlight. Electrical starter.

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PLATE **1** MODEL: **V-7 twin**
Engine

GROUP: **Cylinders - Cylinder heads - Rocker boxes - Rocker Assemblies - Valves**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 02 35 20	**Cover,** rocker box	2	
11	12 02 37 00	**Gasket,** rocker box	2	
12	98 10 60 82	**Screw,** long, rocker cover	8	
13	98 10 60 28	**Screw** short, rocker cover	8	
14	95 10 01 30	**Washer,** rocker cover screws	16	
15	12 02 21 00	**Cylinder head,** R/H	1	
	12 02 22 00	**Cylinder head,** L/H	1	
16	12 03 68 00	**Guide,** inlet and exhaust valves	4	
17	12 03 81 00	**Semicones,** valves	8	
18	12 03 80 00	**Top collars,** valves	4	
19	12 03 74 00	**Spring,** valves	4	
20	12 03 70 00	**Bottom collars,** valves	4	
21	12 03 60 00	**Inlet valve**	2	
22	12 03 61 00	**Exhaust valve**	2	
23	12 03 48 00	**Support,** rocker arms	2	
24	12 03 02 00	**Rocker arm,** R/H, with bushings	2	
25	12 03 04 00	**Rocker arm,** L/H, with bushings	2	
26	91 11 15 11	**Bushing,** rocker arm	4	
27	12 03 40 00	**Tappet screw**	4	
28	92 60 25 08	**Nut,** tappet adjusting screw	4	
29	12 03 18 00	**Spindle,** rocker arm	4	
30	90 11 81 52	**Washer,** rocker arm	4	
31	94 32 22 15	**Spring,** rocker arm	4	
32	98 02 43 12	**Bolt,** rocker spindle	4	
33	95 02 11 06	**Washer,** rocker spindle bolts	4	
34	12 02 20 00	**Gasket,** cylinder head	2	
35	12 02 02 00	**Cylinder**	2	
36	12 02 08 00	**Gasket,** cylinder base	2	
37	12 02 17 00	**Bolt,** cylinder head, long	8	
38	95 10 03 15	**Washer,** cylinder head bolts	10	
39	92 75 11 03	**Nut,** cylinder head bolts	10	
40	90 70 60 90	**Seal**	8	
41	12 02 18 00	**Bolt,** short, cylinder head	4	
42	12 02 16 00	**Washer,** short cylinder head bolt	2	
43	90 70 61 19	**Sealing ring**	2	
44	12 02 19 00	**Nut,** short bolt	2	
45	98 62 04 45	**Screw,** intake tube to cylinder head	6	
46	90 71 60 82	**Washer,** insulating, intake tube screw	6	
47	95 10 02 23	**Washer,** air intake tube	6	
48	12 11 50 00	**Air intake tube**	2	
49	12 11 55 00	**Seal,** air intake tube	2	

TAVOLA 1

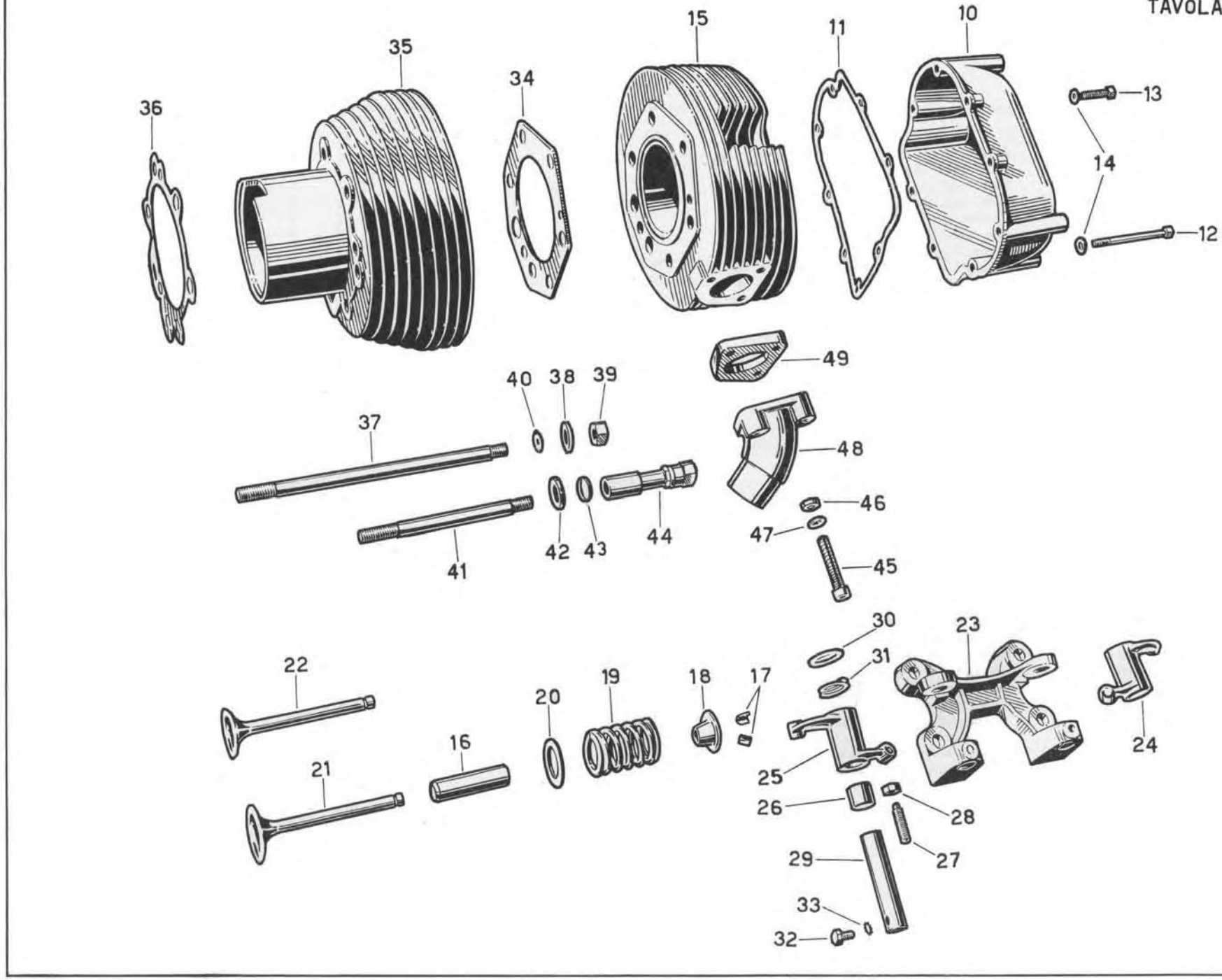
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PLATE **2** MODEL: **V-7 twin** GROUP: **Crankcase and covers**

Engine

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 07 00	**Crankcase**	1	
11	96 50 80 66	**Bolt,** short, gear box fixing	4	
12	96 50 80 75	**Bolt,** medium, gear box fixing	2	
13	96 50 80 80	**Bolt,** long, gear box fixing	1	
14	95 10 12 31	**Washer,** gear box bolts and starter bolt	8	
15	92 60 22 08	**Nut,** gear box fixing bolts	7	
16	12 01 19 00	**Flange,** c/w crankshaft bushing, timing side	1	
	12 01 19 01	**Flange,** c/w crankshaft bushing, timing side .2 mm u/s (.0078")		
	12 01 19 02	**Flange,** c/w crankshaft bushing, timing side. 4 mm u/s (.015")		
	12 01 19 03	**Flange,** c/w crankshaft bushing, timing side .6 mm u/s (.023")		
	12 01 19 04	**Flange,** c/w crankshaft bushing, timing side .8 mm u/s (.031")		
17	98 05 44 25	**Bolt,** flange to crankcase and timing cover	14	
18	12 01 21 00	**Lock plate,** flange and timing cover nuts	2	
19	12 01 29 00	**Lock plate,** flange securing nuts	1	
20	12 01 14 00	**Flange,** c/w main bearing, flywheel side	1	
	12 01 14 01	**Flange,** c/w main bearing, flywheel side .2 mm u/s (.0078")		
	12 01 14 02	**Flange,** c/w main bearing, flywheel side .4 mm u/s (.015")		
	12 01 14 03	**Flange,** c/w main bearing, flywheel side .6 mm u/s (.023")		
	12 01 14 04	**Flange,** c/w main bearing, flywheel side .8 mm u/s (.031")		
21	90 40 53 68	**Seal** on crankshaft, flywheel side	1	Angus 53.68.10
22	12 01 18 00	**Gasket,** flange, flywheel side	1	
23	12 01 28 00	**Lock plate,** flywheel side cover bolt	4	
24	12 00 14 00	**Timing cover**	1	
25	90 40 38 50	**Seal ring** timing cover	1	Angus 38.50.7
26	98 10 60 28	**Screw,** short, timing cover securing	10	
27	98 10 60 43	**Screw,** long, timing cover and oil sump securing	18	
28	95 10 01 30	**Washer,** timing cover screws, generator belt cover bolts and oil sump	31	
29	12 00 12 00	**Gasket,** timing cover	1	
30	12 00 16 20	**Cover,** belt	1	
31	98 10 60 21	**Screw,** belt cover	3	
32	12 01 89 00	**Locating bush**	2	
33	98 05 24 75	**Bolt,** starter retaining	1	
34	12 00 35 00	**Oil sump**	1	
35	12 00 36 00	**Gasket,** oil sump	1	
36	12 00 37 00	**Plug,** oil drain	1	
37	90 71 41 95	**Washer,** oil drain and filler plug	2	
38	12 00 49 00	**Plug,** oil filler	1	
39	12 01 22 00	**Pin,** main bearing to flange, timing side	1	
40	12 01 17 00	**Pin,** main bearing to flange, flywheel side	1	

TAVOLA 2

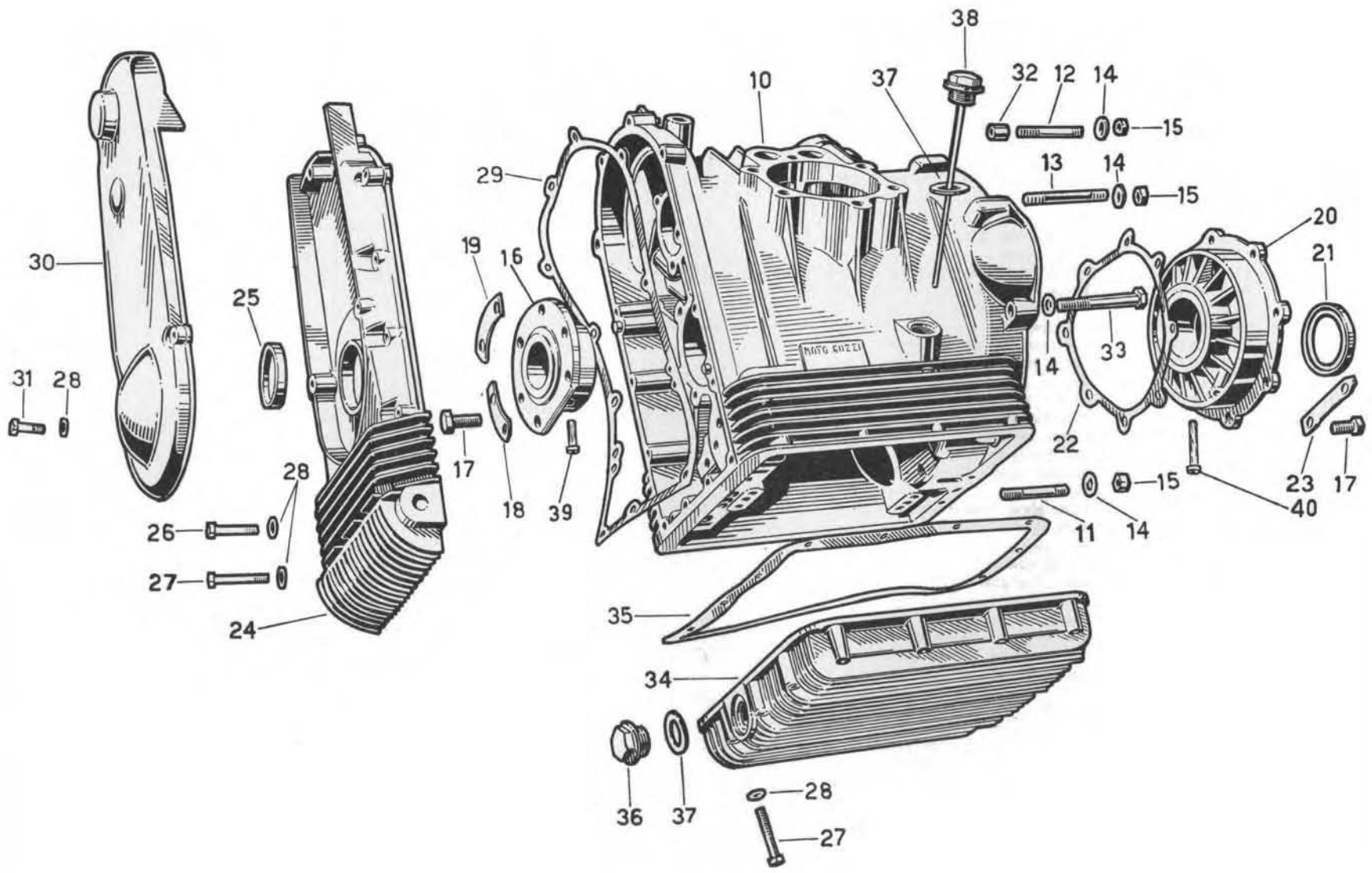
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PLATE **3** MODEL: **V-7 twin**
Engine

GROUP: **Crankshaft - connecting rods - Piston - Timing gear**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 06 42 00	**Crankshaft**	1	
11	12 06 54 00	**Plug,** crankshaft	1	
12	12 06 15 00	**Con-rod,** complete	2	
13	91 11 21 24	**Bush** small end	2	
14	92 75 00 82	**Nut,** big end bolt	4	
15	12 06 23 00	**Lock** plate, big end bolt	4	
16	12 06 22 00	**Bolt,** big end	4	
17	12 06 20 00	**Half bearing,** big end, standard size	4	
	12 06 20 01	**Half bearing,** u/s .254 mm (.01")		
	12 06 20 02	**Half bearing,** u/s .508 mm. (.02")		
	12 06 20 03	**Half bearing,** u/s .762 mm. (.03")		
	12 06 20 04	**Half bearing,** u/s 1.016 mm. (.04")		
18	12 06 04 00	**Piston,** bare	2	
18/1	12 06 02 00	**Piston,** complete with rings and pin	2	
19	12 06 07 00	**Piston ring,** top	2	
20	12 06 08 00	**Piston ring,** center	2	
21	12 06 09 00	**Oil scraper**	4	
21/1	12 06 06 00	**Set complete,** piston rings	2	
22	12 06 12 00	**Piston pin**	2	
23	90 35 10 37	**Circlip,** piston pin	4	
24	12 07 20 00	**Distribution gear**	1	
25	91 70 23 55	**Woodruff key,** timing gear and generator pulley	2	
26	12 07 40 00	**Pulley,** generator	1	
27	92 70 11 87	**Nut,** pulley to crankshaft and gear to camshaft	2	
28	95 10 06 76	**Washer,** pulley and camshaft gear nuts	2	
29	12 06 70 00	**Flywheel**	1	
30	12 06 76 00	**Lock plate,** flywheel bolts	3	
31	12 06 77 00	**Bolt,** flywheel retaining	6	
32	12 06 79 00	**Ring gear,** starter motor	1	
33	95 02 11 08	**Spring washer,** ring gear	8	
34	98 05 44 25	**Bolt,** ring gear to flywheel	8	
35	12 05 33 00	**Camshaft**	1	
36	12 05 40 00	**Flange,** camshaft	1	
37	98 10 60 21	**Screw,** flange to camshaft	3	
38	95 02 11 06	**Spring** washer, flange bolt to camshaft	1	
39	12 05 45 00	**Cam wheel**	1	
40	95 51 20 60	**Pin,** camwheel	1	
41	12 04 58 00	**Tappet,** valve	4	
	12 04 58 01	**Tappet,** valve, o/s .05 mm. (.00196")		
	12 04 58 02	**Tappet,** valve, o/s .10 mm. (.00393")		
42	12 04 50 00	**Push rod,** rocker complete	4	

TAVOLA 3

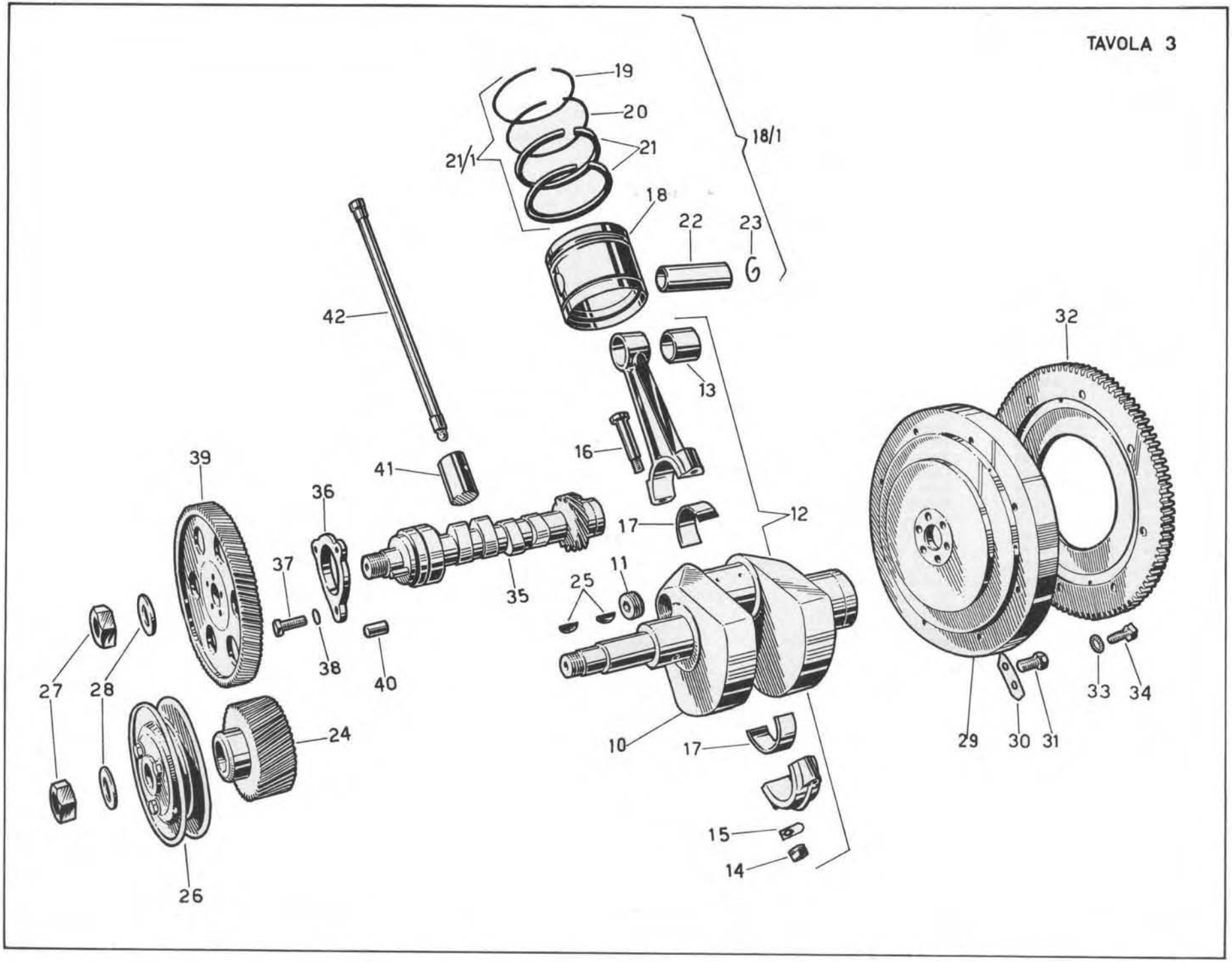
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PLATE **4** MODEL: **V-7 twin**
Engine

GROUP: **Oil pump - Oil lines - Filter - Breather unit - Oil pressure solenoid**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 72 00	**Breather tube**	1	
11	12 00 76 00	**Washer,** breather tube	1	
12	98 10 60 15	**Screw,** breather tube and return pipe band	3	
13	95 02 11 06	**Washer,** breather tube and pipe band screws, and plug bottom plate securing bolt	5	
14	12 00 62 00	**Tube,** oil return from breather box	1	
15	12 00 65 00	**Band,** oil return, tube retaining	1	
16	12 00 66 00	**Hollow bolt,** return pipe fixing	1	
17	90 71 41 24	**Washer,** hollow bolt and oil pressure solenoid	3	
18	12 15 84 00	**Oil pipe**	1	
19	12 15 91 00	**Washer,** oil pipe fixing bolts	2	
20	98 05 44 30	**Bolt,** oil pipe securing	2	
21	12 15 92 00	**Lock plate,** oil pipe screws	2	
22	12 15 90 00	**Plug,** relief valve	1	
23	95 10 05 22	**Washer**	1	
24	12 15 07 00	**Bottom plate,** in plug	1	
25	94 32 10 70	**Spring**	1	
26	12 15 09 00	**Plunger,** oil relief valve	1	
27	12 14 62 00	**Oil pump,** complete	1	
28	12 14 78 00	**Shaft,** gear driving	1	
29	12 14 85 00	**Gear,** driven	1	
30	12 14 77 00	**Gear,** oil pump, driving	1	
31	91 70 12 32	**Key,** oil pump gear	1	
32	95 10 12 31	**Washer,** oil pump gear nut	1	
33	92 70 10 86	**Nut,** oil pump gear securing	1	
34	98 10 80 42	**Screw,** short, oil pump securing	2	
35	98 02 24 55	**Screw,** long, oil pump securing	2	
36	12 14 98 00	**Lock plate,** oil pump screws	2	
37	12 15 22 00	**Oil cleaner,** complete	1	
38	12 15 30 00	**Wire gauze,** oil filter	1	
39	12 15 26 00	**Bottom plate**	1	
40	98 02 43 10	**Bolt,** bottom plate retainer	2	
41	12 15 75 00	**Line,** flexible, for return pipe	1	
42	12 15 32 00	**Gasket,** filter body	1	
43	95 02 11 08	**Spring washer,** filter screw	1	
44	98 02 04 35	**Screw,** filter securing	1	
45	12 15 36 00	**Oil delivery pipe,** to main bearing	1	
46	90 71 40 82	**Gasket,** oil pipe	6	
47	95 99 00 35	**Screw,** oil pipe securing	3	
48	12 76 87 00	**Oil pressure solenoid**	1	
49	12 15 76 00	**Tube,** vent	1	
50	12 15 57 00	**Oil breather assembly,** complete	1	
51	12 15 74 00	**Hose,** center	1	

TAVOLA 4

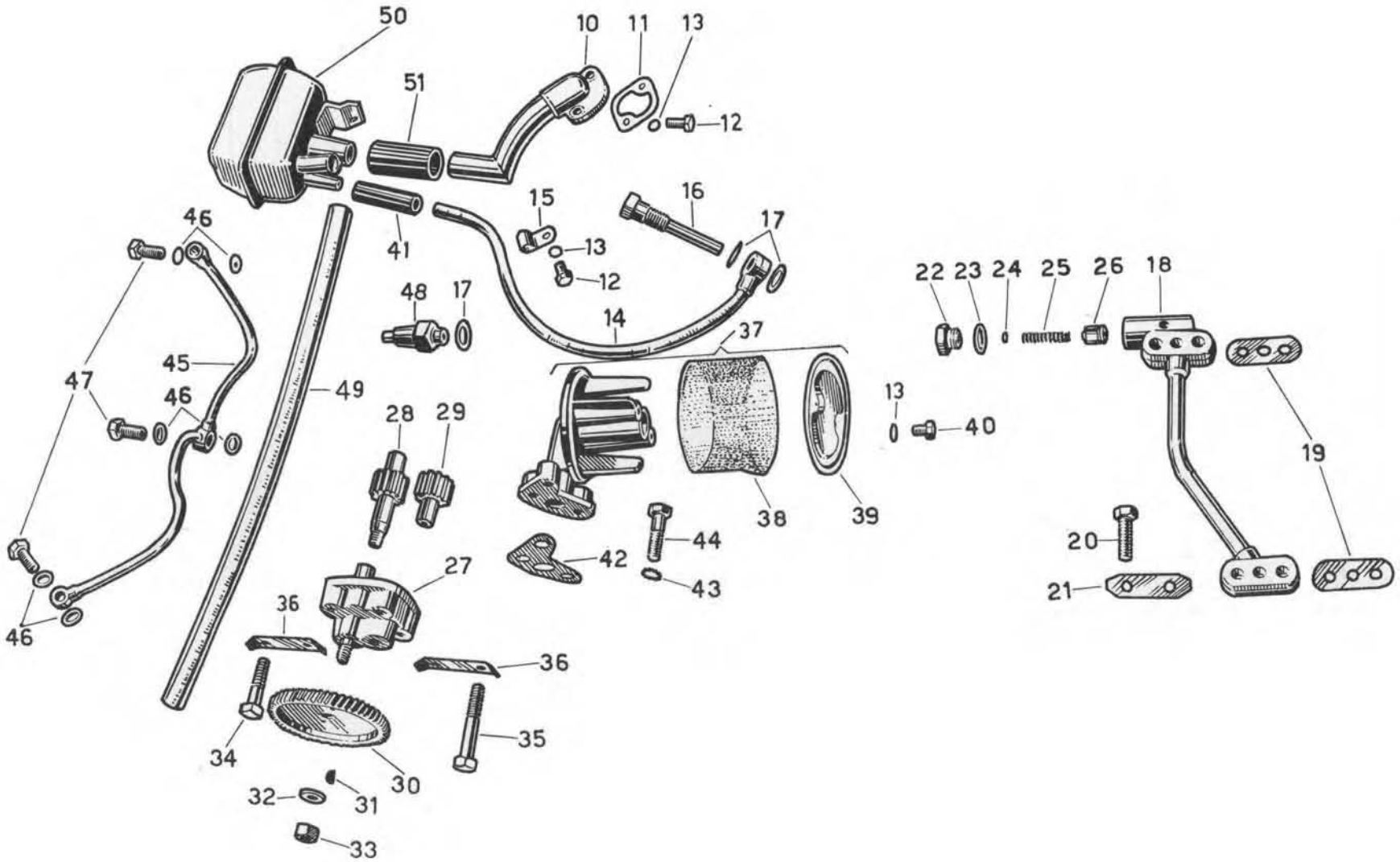
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PLATE **5** MODEL: **V-7 twin**
Engine

GROUP: **Fuel tank - Exhaust pipe - Muffler**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 10 02 00	**Fuel** tank	1	
10/1	12 91 94 25	**Decal,** tank, R/H	1	
	12 91 95 25	**Decal,** tank, L/H	1	
11	55 10 39 00	**Filler Cap.** complete, Includes:	1	
	55 10 40 00	**Cap**	1	Tebaldi Make
	55 10 46 00	**Washer,** cap	1	
	55 10 47 00	**Spring**	1	
	55 10 48 00	**Cover**	1	
	55 10 49 00	**Screw**	1	
	55 10 50 00	**Lever**	1	
12	99 10 50 83	**Screw,** tank securing	2	
13	95 10 12 31	**Washer**	2	
14	55 10 35 25	**Bushing**	4	
15	55 10 34 25	**Buffer,** rubber	4	
16	95 10 01 39	**Washer,** external	2	
17	92 70 00 71	**Nut**	2	
18	90 71 41 23	**Gasket,** fuel tap	4	
19	12 10 54 00	**Fuel** tap	2	
20	12 10 66 00	**Adapter, four-ways**	1	
21	95 98 57 12	**Fuel line,** short	2	
22	95 98 57 20	**Fuel line,** long	2	
23	98 10 60 15	**Screw,** adapter securing	1	
24	95 02 11 06	**Washer,** adapter screw	1	
25	12 12 09 00	**Exhaust pipe,** R/H	1	
26	12 12 09 05	**Exhaust pipe,** L/H	1	
27	90 71 83 75	**Gasket,** exhaust pipe	2	
28	12 12 02 00	**Lockring,** exhaust pipe	2	
29	12 12 39 00	**Connecting tube**	1	
30	12 12 34 00	**Band,** complete	2	
31	99 10 50 80	**Screw,** silencer band to exhaust pipe and tube	4	
32	92 60 22 10	**Nut,** muffler screws	2	
33	95 02 11 10	**Washer,** muffler securing screws	2	
34	98 11 00 20	**Screw,** muffler securing	2	
35	55 12 70 25	**Band,** connecting tube retaining	2	
36	12 12 30 20	**Muffler,** R/H	1	
37	12 12 29 20	**Muffler,** L/H	1	

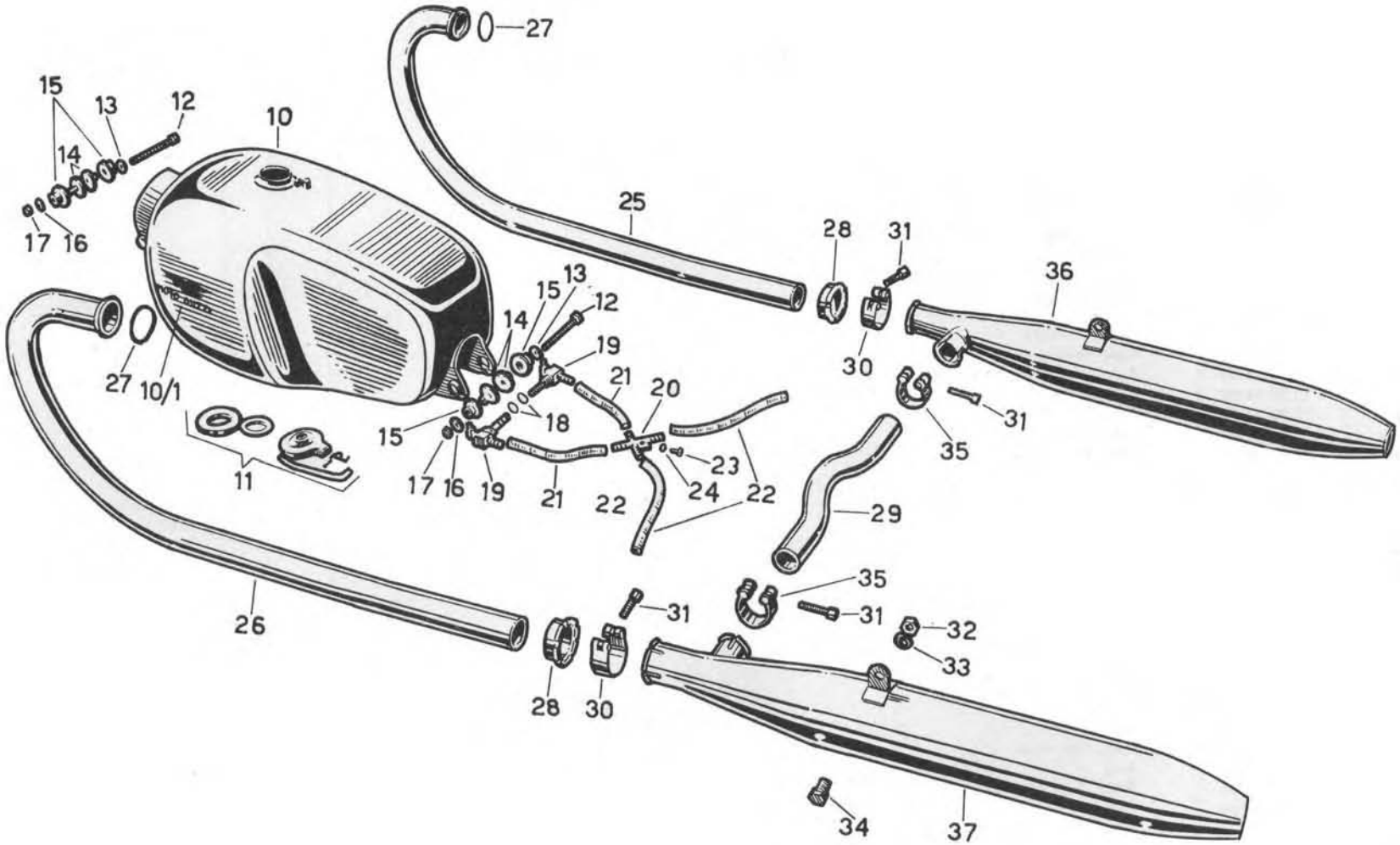
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PLATE **6** MODEL: **V-7 twin**
Engine

GROUP: **Carburetor - Control cables - Air cleaner**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 11 24 00	**Carburetor,** R/H	1	9980 (SSI 29 D)
	12 11 24 01	**Carburetor,** L/H	1	9981 (SSI 29 DS)
11	12 11 44 00	**Air intake tube**	2	
12	12 60 75 00	**Throttle cable,** from handlebar to intermediate adapter	1	
13	12 60 79 00	**Adapter,** two-ways	1	
14	12 80 71 00	**Cover,** adapter, near end	2	
15	12 80 70 00	**Plunger,** adapter	2	
16	12 80 72 00	**Cover,** adapter, far end	2	
17	98 10 80 15	**Screw,** adapter	1	
18	95 10 12 31	**Washer,** adapter screw	1	
19	92 60 22 08	**Nut,** adapter screw	1	
20	95 79 02 32	**Thumb screw,** cable adjuster	2	
21	92 70 00 71	**Locknut,** cable adjusting screw	2	
22	12 60 83 00	**Cable,** air, from handlebar to adapter	1	
23	12 11 70 00	**Cable** air, from carburetor to adapter	2	
24	12 11 75 00	**Cable,** throttle, from carburetor to adapter	2	
25	12 93 56 00	**Clip,** mixing chamber cap	2	1740.00.21 Dell'Orto
26	12 93 53 00	**Cap,** mixing chamber cover	2	6784.00.60 »
27	12 93 54 00	**Screw,** throttle slide	2	2388.00.37 »
28	12 93 58 00	**Nut,** throttle slide screw	2	1576.00.27 »
29	12 93 52 00	**Adjuster,** cable	2	1122.00.37 »
30	12 93 51 00	**Nut,** cable adjuster	2	1123.00.27 »
31	12 93 50 00	**Cover,** mixing chamber	2	6783.00.53 »
32	12 93 71 00	**Spring,** throttle slide	2	6785.00.61 »
33	55 93 85 85	**Needle** stop	2	1407.00.21 »
34	12 93 75 00	**Throttle slide,** c/w taper needle	2	2384.100.64 »
35	12 93 77 00	**Taper needle,** type M	2	1824.14.08 »
36	12 93 70 00	**Choke**	2	2412.29.65 »
37	12 93 86 00	**Screw,** rubber sleeve ring	2	4269.00.36 »
38	12 93 87 00	**Ring,** rubber sleeve retainer	2	1796.00.50 »
39	12 93 72 00	**Cable adjuster**	2	1100.00.37 »
40	12 93 73 00	**Nut,** cable adjuster	2	1127.00.34 »
41	12 93 74 00	**Adjusting plug,** air valve	2	1127.00.34 »
42	12 93 76 00	**Spring,** air valve	2	1745.11.61 »
43	12 93 78 00	**Air valve**	2	1120.00.64 »
44	12 93 79 00	**Nipple**	2	1747.00.04 »
45	12 93 80 00	**Plug,** fuel bowl	2	1801.00.34 »
46	12 93 37 00	**Plug**	2	2387.00.34 »
47	12 93 20 00	**Body,** float chamber	2	1737.00.96 »
48	12 93 39 00	**Gasket**	4	1161.00.30 »
49	12 93 31 00	**Close plug,** float chamber	2	1193.00.34 »
50	12 93 30 00	**Float**	2	1156.00.80 »
51	12 93 32 00	**Float needle**	2	1205.00.05 »
52	12 93 21 00	**Cover,** float chamber c/w tickler	2	2353.00.54 »
53	55 93 25 85	**Ring,** tickler	2	1493.00.21 »

TAVOLA 6

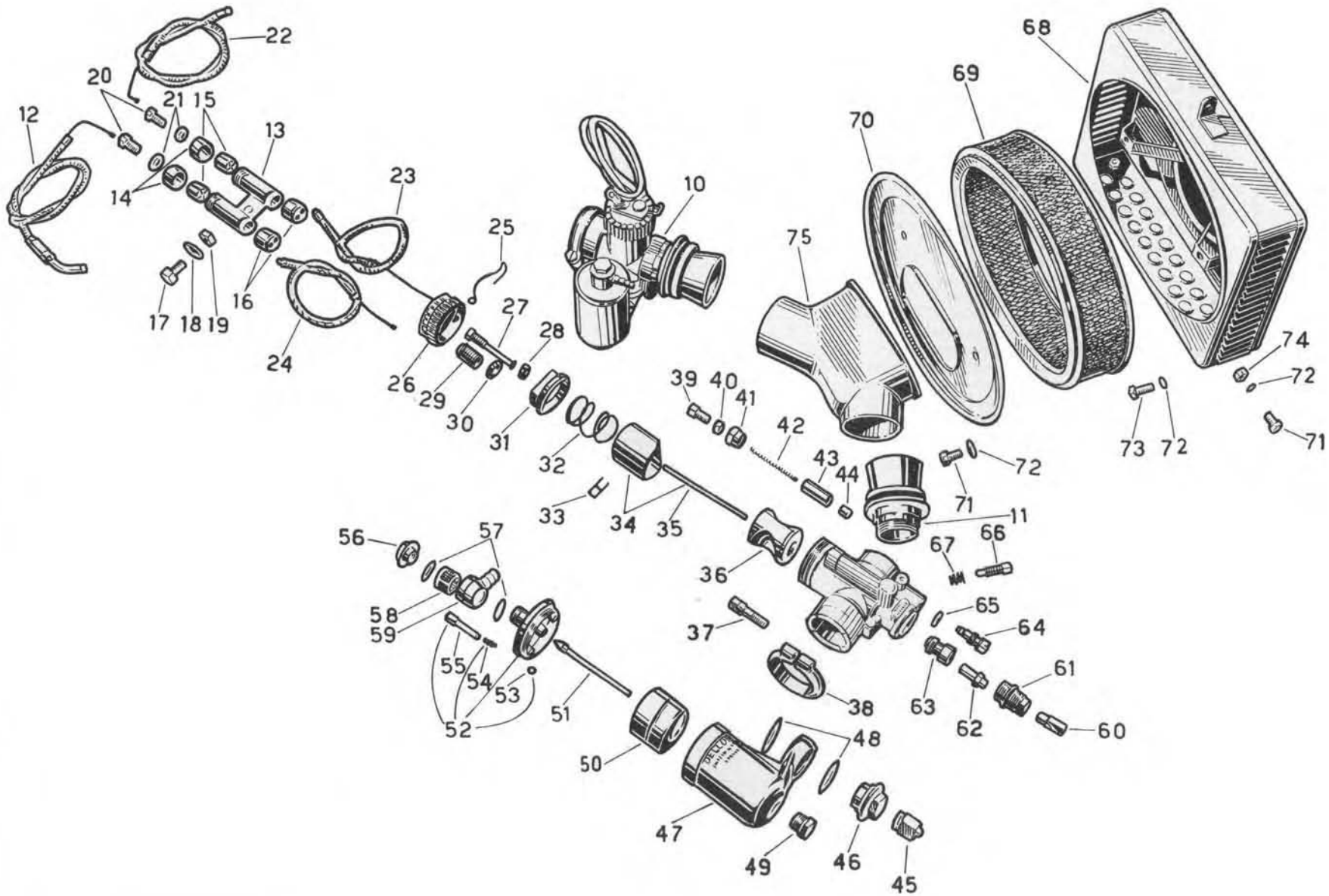
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PLATE **6** MODEL: **V-7 twin**
Engine

GROUP: **Carburetor - Control cables - Air cleaner**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
54	**12 93 24 00**	**Spring**, tickler	2	1288.00.61 Dell'Orto
55	**12 93 49 00**	**Tickler**	2	6534.00.25 »
56	**55 93 49 85**	**Plug**	2	1494.00.34 »
57	**55 93 47 85**	**Washer**, plug	4	1416.00.30 »
58	**55 93 40 85**	**Filter**	2	1419.00.29 »
59	**12 93 46 00**	**Adapter**	2	1564.00.38 »
60	**12 93 57 00**	**Main jet**	2	1126.120.02 »
61	**12 93 88 00**	**Jet holder**	2	2386.00.32 »
62	**12 93 55 00**	**Atomizer**	2	1805.265.28 »
63	**12 93 89 00**	**Atomizer nozzle**	2	1795.00.50 »
64	**12 93 59 00**	**Pilot jet**	2	1159.55.02 »
65	**12 93 60 00**	**Gasket**, pilot jet	2	1158.00.30 »
66	**12 93 62 00**	**Air adjusting screw**	2	1101.00.37 »
67	**12 93 63 00**	**Spring**, air screw	2	1116.00.61 »
68	**12 11 32 00**	**Box**, air cleaner	1	
69	**12 11 36 00**	**Air cleaner element**	1	
70	**12 11 34 00**	**Cover**, air cleaner box	1	
71	**98 02 43 12**	**Screw**, air cleaner box cover and top securing	3	
72	**95 02 11 06**	**Washer**, cover screw and cleaner box (top)	5	
73	**98 05 43 16**	**Screw**, cleaner box securing (bottom)	2	
74	**92 60 22 06**	**Nut**, air cleaner box top screw	1	
75	**12 11 43 00**	**Rubber sleeve**, inlet tube to cleaner box	1	

TAVOLA 6

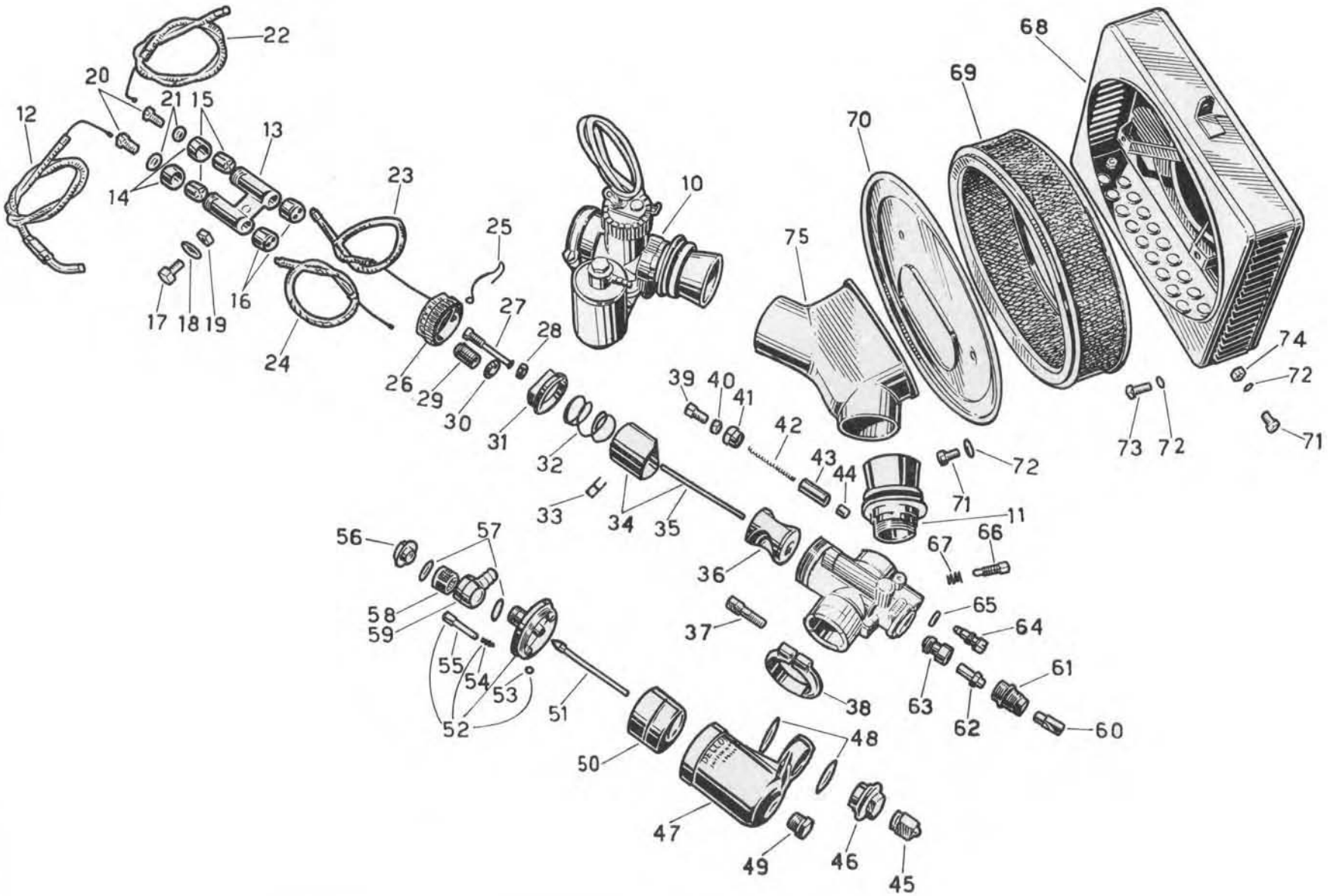
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PLATE **7** MODEL: **V-7 twin** GROUP: **Clutch and controls**

Primary drive

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 08 41 00	**Spring,** clutch	8	
11	12 08 29 00	**Pressure plate,** clutch	1	
12	12 08 44 00	**Clutch plate,** complete	2	
13	12 08 23 00	**Intermediate plate,** clutch	1	
14	12 08 28 00	**Washer,** clutch plate	1	
15	12 08 57 00	**Rod,** clutch pressure plate	1	
16	12 08 59 00	**Felt tube**	1	
17	92 29 57 04	**Ball,** intermediate	1	
18	12 08 60 00	**Inner body**	1	
19	25 08 70 00	**Cage,** complete	1	
20	12 08 61 00	**Outer body**	1	
21	90 70 61 50	**Seal**	1	
22	12 09 01 00	**Lever,** clutch operating, on gear box	1	
23	12 09 04 00	**Dowel,** lever	1	
24	95 78 02 71	**Pin,** lever securing to gear box	1	
25	95 50 02 22	**Cotter pin**	1	
26	12 09 30 00	**Cable,** clutch	1	
27	12 00 65 00	**Band,** cable	1	
28	95 10 01 37	**Washer**	1	

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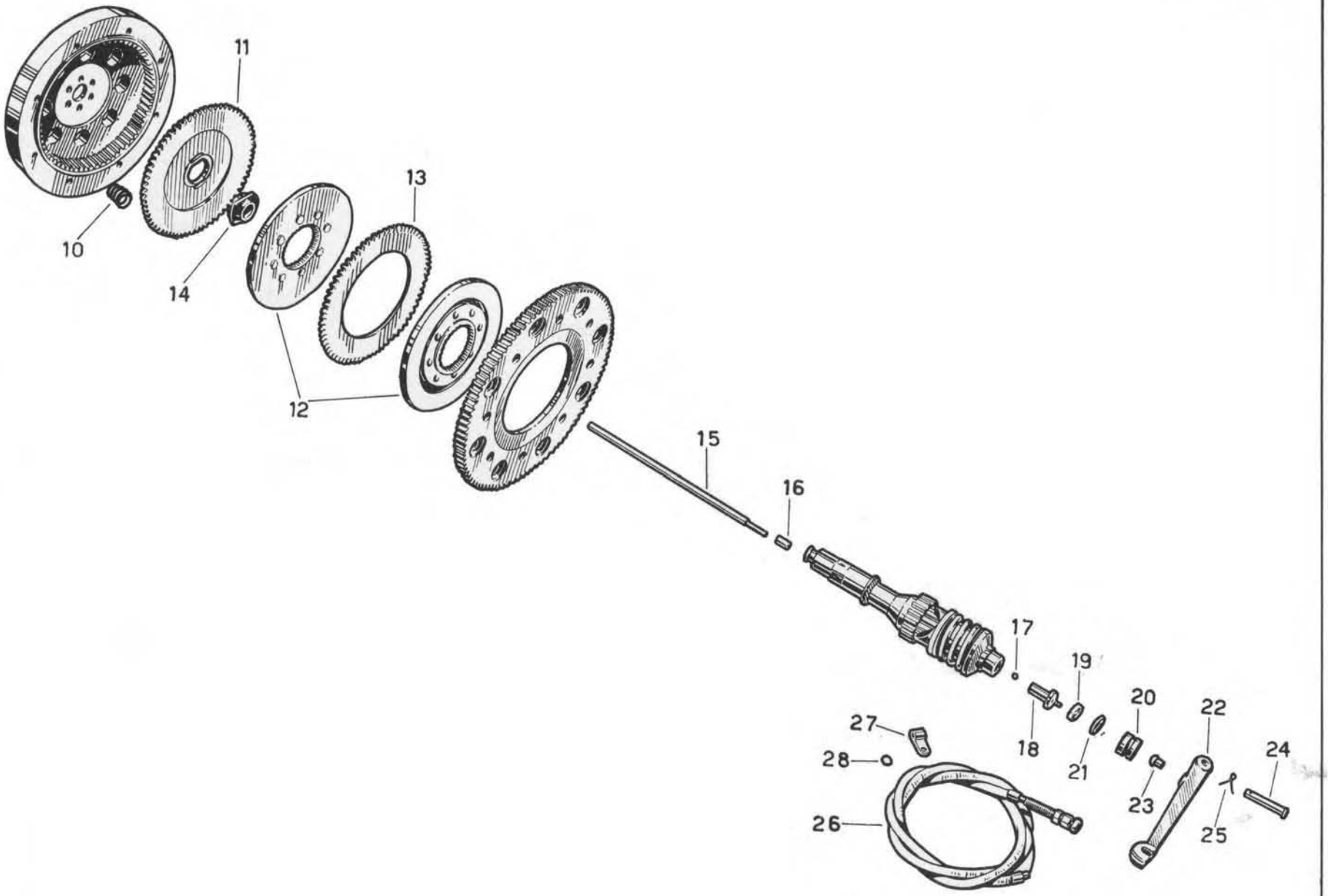

PLATE **8** MODEL: **V-7 twin**
Primary drive

GROUP: **Gear box - Covers**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 20 02 00	**Gear box**	1	
11	12 20 08 00	**Cover,** gear box	1	
12	92 20 12 25	**Bearing,** in gear box for main shaft (Ball)	1	25x52x15 RIV 2A
13	92 25 62 17	**Bearing,** in gear box for clutch shaft (Ball)	1	17x35x15 RIV NAS 17
14	12 20 07 00	**Bottom plate,** in gear box for layshaft	1	
15	92 20 12 20	**Bearing,** for layshaft, in gear box cover for main shaft (ball)	2	20x47x14 RIV 1 A20
16	95 51 20 81	**Locating pin**	2	
17	90 40 25 35	**Seal**	1	Angus 25.35.7
18	12 20 11 00	**Gasket,** gear box cover	1	
19	92 20 11 20	**Bearing** (ball), in gear box cover for clutch shaft	1	20x42x12 RIV ELL 20
20	92 20 12 22	**Bearing** (ball), in gear box cover for layshaft	1	22x50x14 RIV 1A 22
21	90 40 35 47	**Seal,** in box cover for layshaft	1	Angus 35x47x7
22	98 10 60 34	**Screw,** gear box cover fixing	10	
23	95 10 01 30	**Washer,** gear box cover screws, selector cover, and neutral indicator solenoid	17	
24	12 20 10 00	**Band**	1	
25	12 20 14 00	**Cover,** selector	1	
26	12 20 15 00	**Gasket,** selector cover	1	
27	98 10 60 21	**Screw,** selector cover, short	4	
28	98 10 60 55	**Screw,** selector cover, long	1	
29	55 23 78 00	**Adjusting screw**	1	
30	92 70 01 22	**Nut,** adjusting screw	1	
31	95 10 14 30	**Washer,** adjusting screw	1	
32	12 20 72 00	**Neutral indicator unit,** complete	1	
33	12 20 77 00	**Washer,** neutral indicator unit	1	
34	92 60 82 05	**Nut,** indicator securing	2	
35	95 10 00 56	**Washer,** indicator securing nut	2	
36	98 05 43 16	**Screw,** indicator body to gear box	2	
37	12 00 37 00	**Plug,** oil filler	1	
38	90 71 41 95	**Washer,** oil filler plug	1	
39	95 98 02 10	**Plug,** level indicator, drain plug, and selector pawl drum	3	
40	90 71 41 01	**Washer,** oil level, drain plug, and selector pawl drum plugs	3	
41	94 32 10 63	**Spring,** selector drum pawl	1	
42	55 23 47 00	**Pawl,** selector drum	1	
43	12 76 16 20	**Speedometer,** mile calibrated	1	
44	12 76 04 00	**Cable,** speedometer	1	
45	12 76 25 00	**Speedo drive,** complete	1	
46	12 76 33 00	**Ferrule**	1	
47	12 76 61 00	**Speedo drive gear,** in gear box	1	

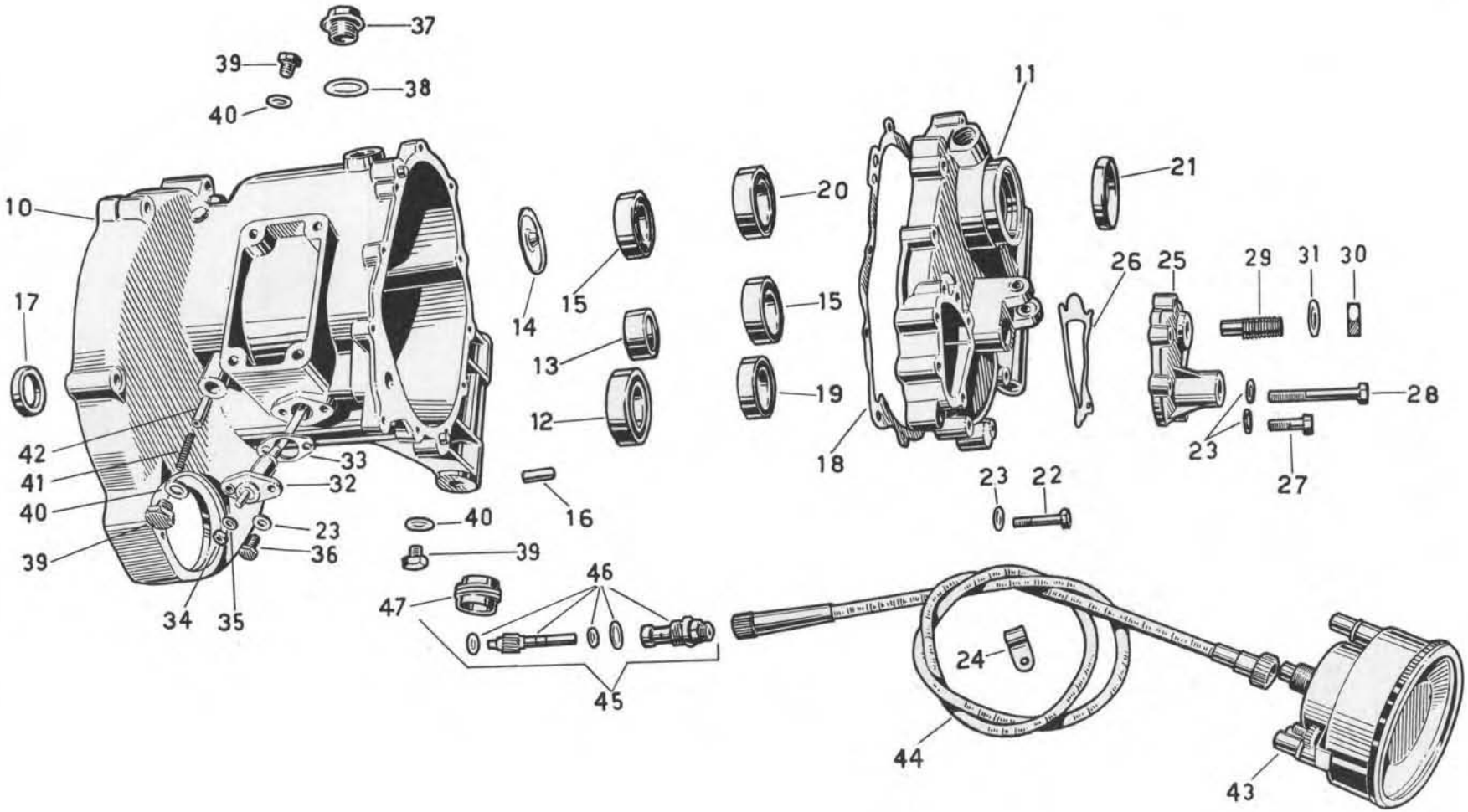
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PLATE **9** MODEL: **V-7 twin** GROUP: **Gear box - Shafts - Controls**

Primary drive

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 25 09 00	**Pedal,** gearshift	1	
11	55 25 10 00	**Rubber,** gearshift pedal	2	
12	98 10 60 22	**Screw,** gearshift pedal securing	1	
13	12 25 11 00	**Shaft,** c/w lever	1	
14	95 50 02 22	**Cotter pin,** gearshift control rod	2	
15	95 12 91 10	**Washer,** gearshift control rod pins	2	
16	95 78 02 65	**Pins,** gearshift control rod	2	
17	11 25 19 00	**Nut,** adjusting, on rod	1	
18	95 74 01 71	**Fork,** on gearshift rod	2	
19	12 25 79 00	**Rod,** gearshift	1	
20	12 25 78 00	**Rod,** c/w fork	1	
21	98 10 60 21	**Screw,** gearshift to crankcase	1	
22	12 25 82 00	**Lever,** gearshift operating	1	
23	12 23 68 00	**Starter pin**	1	
24	55 23 82 00	**Spring,** starter pin return	1	
25	12 23 85 00	**Camplate,** gear control	1	
26	12 23 44 00	**Drum,** gear selector	1	
27	55 23 64 00	**Body,** inner, selector	1	
28	55 23 79 00	**Plunger,** selector	2	
29	26 26 72 00	**Pawl,** selector plunger	2	
30	94 32 10 49	**Spring,** selector plunger	2	
31	12 23 43 00	**Rod,** selector drum	1	
32	95 10 02 22	**Washer,** adjusting	1	
33	12 20 20 00	**Oil pick up plate**	1	
34	12 23 24 00	**Shaft,** fork	1	
35	12 23 05 00	**Fork,** gear selector	2	
36	12 21 05 00	**Main shaft,** gear box	1	
37	90 11 82 45	**Washer,** thrust	1	
38	12 21 36 00	**Layshaft**	1	
39	93 60 10 22	**Lock ring,** layshaft gear	1	
40	95 02 80 22	**Tab washer,** lockring	1	
41	12 21 55 00	**Spacer**	1	
42	12 21 43 00	**Washer,** adjusting, layshaft	1	
43	12 21 40 00	**Gear,** 1st speed, c/w bushing	1	
44	91 12 27 20	**Bushing,** 1st speed gear	1	
45	90 27 10 27	**Circlip,** gear retaining on shaft	2	Seeger 27 e
46	12 23 07 00	**Sleeve,** sliding, 1st and 2nd speed	1	
47	12 21 44 00	**Gear,** 2nd speed, cw bushing	1	
48	91 12 27 16	**Bushing,** 2nd and 3rd speed gear	2	
49	12 21 47 00	**Gear,** 3rd speed gear, with bush	1	
50	12 23 15 00	**Sleeve,** sliding, 3rd and 4th speed	1	
51	12 21 51 00	**Gear,** 4th speed	1	
52	12 21 53 00	**Floating bush,** 4th speed gear	1	
53	12 21 07 00	**Shaft,** clutch	1	
54	90 27 10 23	**Circlip,** inner clutch body retaining	1	Seeger 23 e
55	12 08 18 00	**Inner body,** clutch	1	
56	12 21 17 00	**Semi collar,** cush drive plate	2	
57	12 21 16 00	**Plate,** cush spring	1	
58	12 21 15 00	**Spring,** cush drive	1	
59	12 21 12 00	**Sliding muff**	1	
60	12 21 11 00	**Driving gear,** clutch shaft to mainshaft	1	

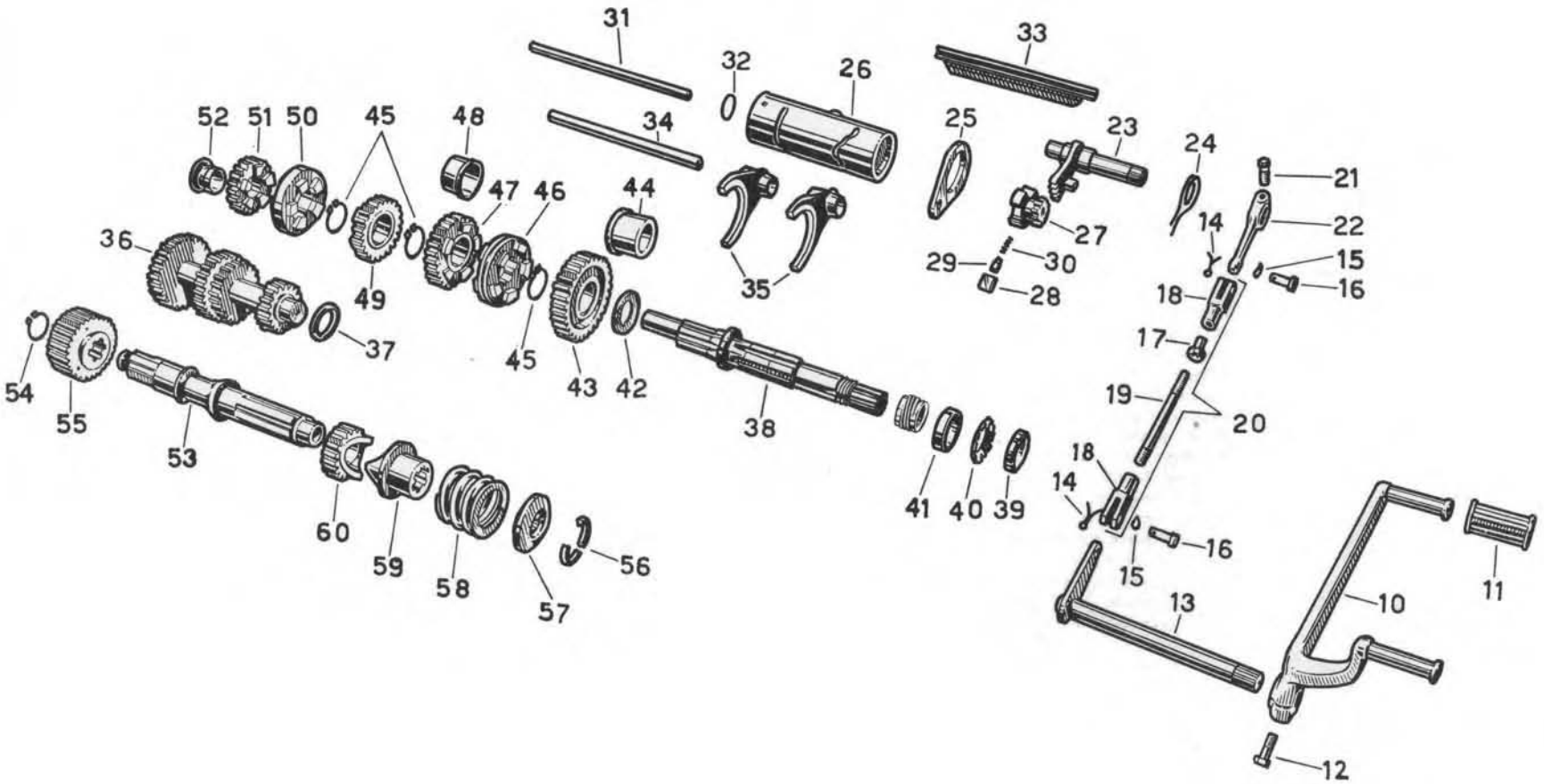
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PLATE **10** MODEL: **V-7 twin**
Rear wheel drive

GROUP: **Rear Fork - Rear drive box - Drive shaft and bevel gears**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 54 02 00	**Rear fork**	1	
11	98 02 05 35	**Screw,** clamp	1	
12	95 10 03 31	**Washer,** clamp screw	1	
13	12 54 78 00	**Cap nut,** rear fork to frame	2	
14	92 72 02 00	**Nut,** fork spindle	2	
15	12 54 72 00	**Spacer**	2	
16	12 54 70 00	**Spindle,** rear fork support	2	
17	90 40 30 40	**Seal,** rear fork support spindle	2	Angus 30x40x7
18	92 24 92 16	**Bearing,** taper roller	2	17x40x12 RIV 01/02 5010
19	98 05 44 30	**Screw,** rear wheel drive box securing	4	
20	95 02 11 08	**Washer,** drive box screws	4	
21	12 35 02 00	**Rear wheel drive box,** complete	1	
22	12 54 80 00	**Rubber gaiters**	1	
23	12 54 82 00	**Band,** large, gaiters to drive box	1	
24	12 54 84 00	**Band,** small, gaiters to gear box	1	
25	12 32 80 00	**Double** joint, for layshaft and drive shaft	2	
26	12 32 63 00	**Drive** shaft	1	
27	12 32 77 00	**Sleeve,** drive shaft and bevel drive	1	
28	90 27 10 20	**Seal,** drive shaft and bevel gears	3	Seeger 20 e
29	90 27 20 58	**Circlip**	1	58 i
30	92 20 42 28	**Ball bearing,** rear fork	1	28x58x16 RIV ALN 28
31	12 35 03 00	**Drive box**	1	
32	12 00 37 00	**Oil filler cap,** drive box	1	
33	90 71 41 95	**Gasket,** oil filler cap	1	
34	95 98 02 10	**Plug,** oil level and drain	2	
35	90 71 41 01	**Gasket,** oil level and drain plug	2	
36	93 60 10 26	**Lockring,** bevel gear securing	1	SKF-KM5
37	95 02 80 25	**Safety washer,** lockring	1	SKF-MB5
38	92 24 92 25	**Bearing,** taper roller	2	25x52x16.25 RIV 01/02/7205
39	12 35 24 00	**Housing,** for bearing	1	
40	12 35 26 00	**Gasket,** housing-drive box	1	
41	12 35 29 00	**Gasket,** housing-rear fork	1	
42	12 35 51 00	**Distance piece** for bearing	1	
43	12 35 52 00	**Shim,** distance piece-bearing (.1 mm. ea = .0039")	1 to 17	
		Shim, spacer-bevel gear (.1 mm ea. = .0039")	1 to 14	
44	12 35 53 00	**Distance** piece, bevel gear	1	
45	12 35 46 00	**Bevel gear set**	1	
46	98 05 44 25	**Bolt,** flange fixing to drive case	8	
47	12 35 21 00	**Lock plate,** flange bolts	4	
48	12 35 04 00	**Flange,** drive case	1	
49	12 35 07 00	**Gasket,** flange-spacer and spacer drive box	2	
50	12 35 54 00	**Shim**	1	
51	90 40 70 85	**Seal**	1	Angus 70.85.8
52	12 35 63 00	**Bolt,** bevel set securing	8	
53	12 35 64 00	**Lock** plate, bevel gear bolts	4	
54	92 20 10 70	**Ball bearing**	1	70x110x13 RIV ELN 70
55	12 35 14 00	**Journal bearing**	1	
56	92 25 43 40	**Roller bearing**	1	Durkopp NAF 40x55x17
57	12 35 11 00	**Cage,** retaining ring	1	
58	90 40 38 50	**Seal**	1	Angus 38.50.7
59	12 35 13 00	**Stop plate,** bearing	1	
60	98 28 06 14	**Screw,** bearing stop plate	1	

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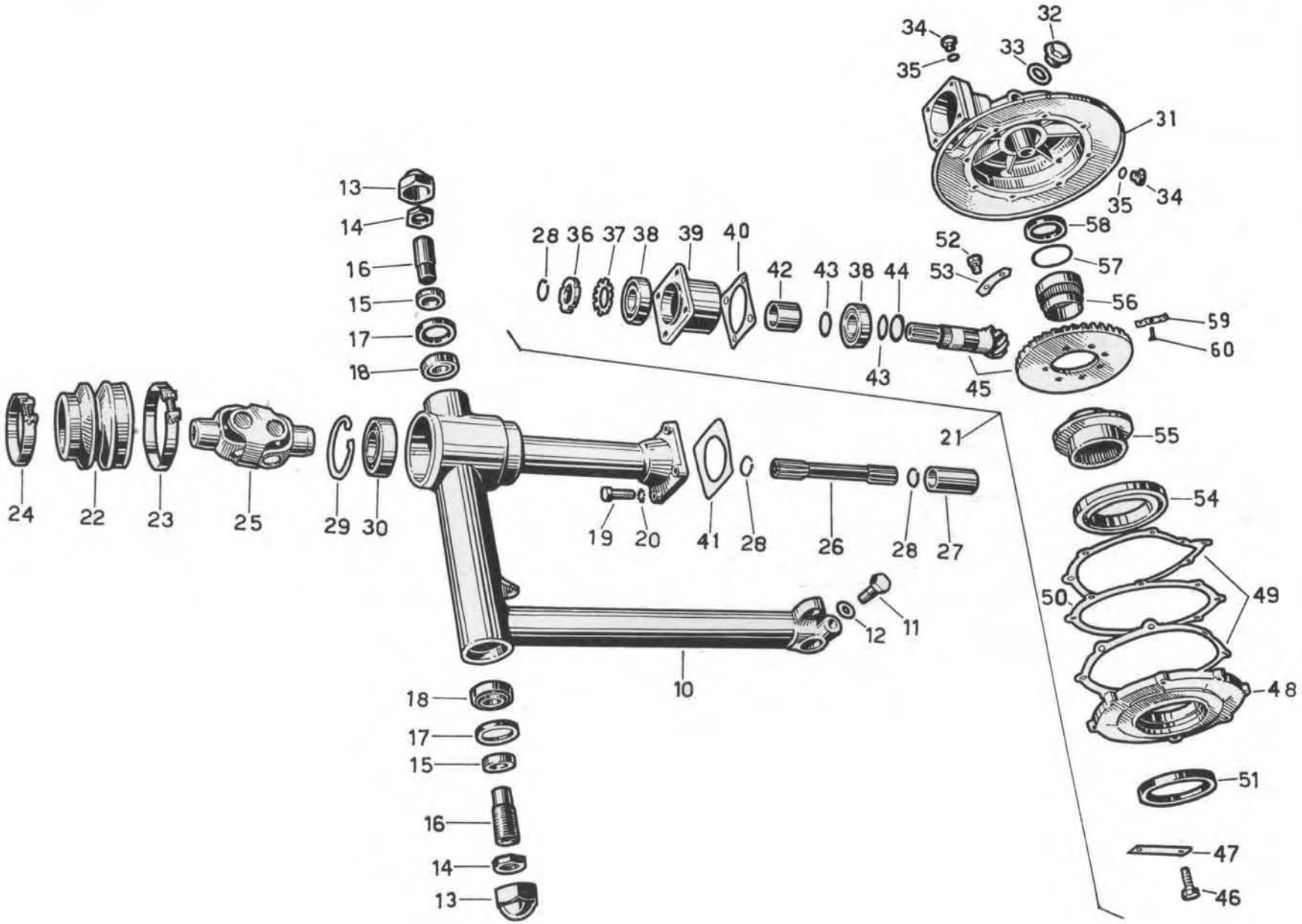
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PLATE **11** MODEL: **V-7 twin**

Frame

GROUP: **Frame - Center stand - Side stand - Footrest pivot - Pillion footrest - Rear fender**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 40 01 00	**Frame**	1	
11	92 60 23 12	**Nut,** engine to frame bolts	2	
12	95 10 04 15	**Washer,** engine to frame bolt	2	
13	12 42 97 00	**Spacer,** front	2	
14	12 42 98 00	**Spacer,** rear	2	
15	12 42 96 00	**Bolt,** engine to frame	2	
16	12 41 82 00	**Plate,** battery support	1	
17	98 02 44 12	**Screw,** front plate, battery plate, crashbar to frame	6	
18	98 10 80 17	**Screw,** rear plate and battery plate	2	
19	95 10 12 31	**Washer,** front and rear battery plate screws	4	
20	98 11 00 15	**Screw,** plate fixing to frame	2	
21	95 10 03 11	**Washer,** front plate, center stand, and side stand bolt	5	
22	12 43 03 00	**Center stand**	1	
23	92 63 01 10	**Nut,** center and side stand fixing bolts	3	
24	40 91 78 00	**Decal,** rear fender	1	
25	99 10 51 34	**Bolt,** center stand	2	
26	12 43 40 00	**Spring,** center and side stand return	2	
27	12 43 30 00	**Buffer,** rubber, center and side stand	2	
28	12 43 20 00	**Side stand**	1	
29	12 43 28 00	**Bolt,** side stand	1	
30	92 60 22 08	**Nut,** spring securing dowel	1	
31	95 10 02 25	**Washer,** spring dowel	1	
32	12 43 42 00	**Peg,** spring retaining	1	
33	95 10 04 83	**Washer,** inner, damper securing pin	4	
34	12 44 02 00	**Pivot arm,** footrest	2	
35	12 44 32 00	**Rubber,** footrest	2	
36	92 60 22 10	**Nut,** pillion footrest, front seat bolt, bottom handgrip, and shock absorbers	7	
37	95 02 11 10	**Washer,** pillion footrest nut, front seat bolt, and handgrip	6	
38	95 10 03 37	**Washer,** plain, pillion footrests and bottom shock absorbers fixing spindle	4	
39	12 44 23 00	**Footrest,** pillion	2	
40	12 45 03 00	**Crashbar,** R/H	1	
41	12 45 04 00	**Crashbar,** L/H	1	
42	12 55 02 00	**Rear shock absorbers**	2	
43	12 55 23 00	**Spring,** rear shock absorbers	2	
44	12 47 60 00	**Tool** box	2	
45	12 47 85 00	**Thumb** screw	2	
46	12 47 86 00	**Washer**	2	
47	98 10 60 17	**Screw,** long, tool box securing	2	
48	98 02 43 12	**Screw,** short, tool box securing	4	
49	95 10 01 30	**Washer,** tool box screws	12	
50	92 60 22 06	**Nut,** tool box screws	6	
51	12 46 05 00	**Seat,** dual	1	
52	12 46 16 00	**Buffer,** dual seat	3	
53	98 11 00 67	**Bolt,** front seat securing	1	
54	55 55 16 00	**Bushing,** flexible, rear dampers	4	

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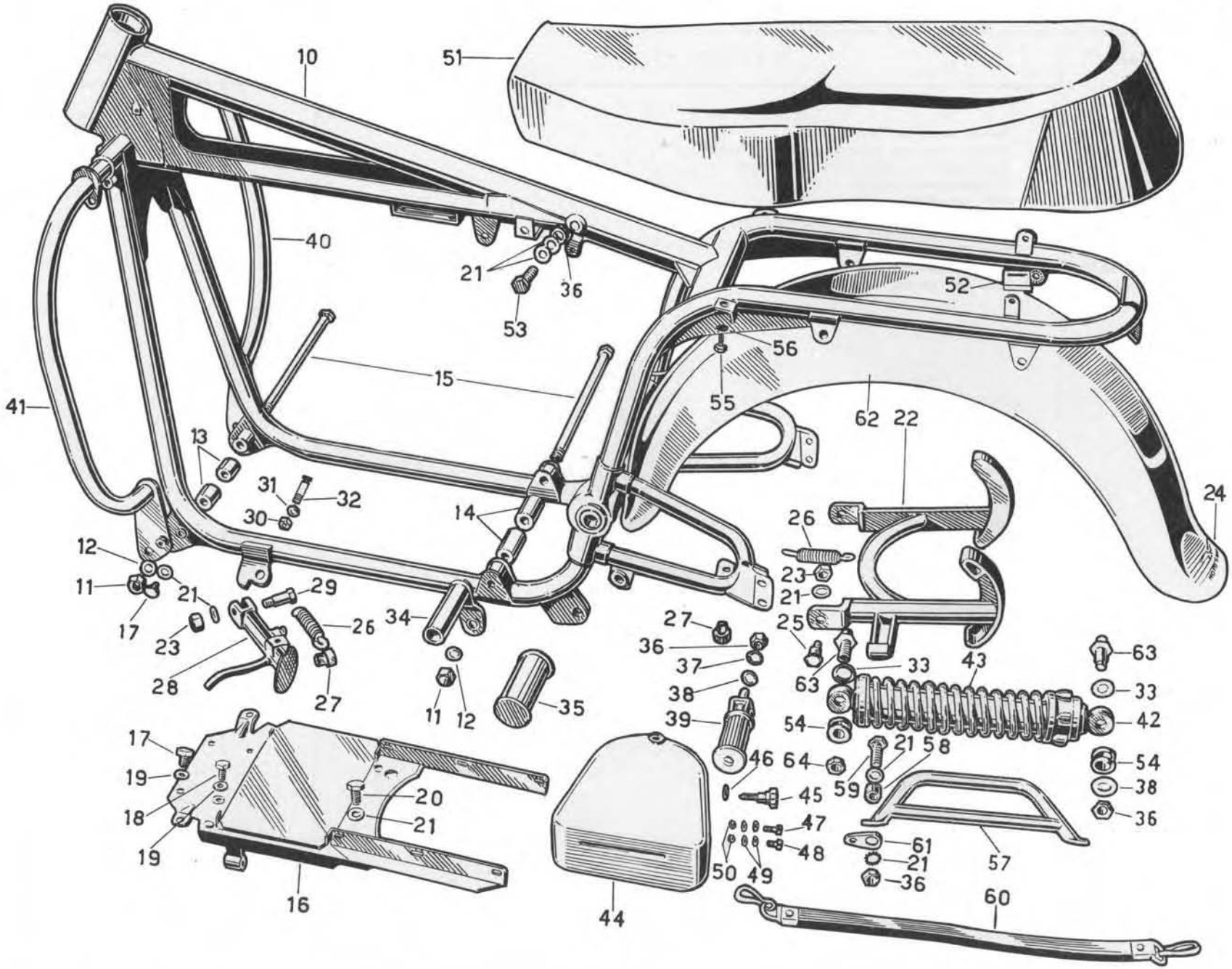
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Fig. No	Order No.	DESCRIPTION	Quantity	Notes
55	**98 10 80 16**	**Screw,** rear seat securing	2	
56	**95 02 11 08**	**Washer,** rear seat securing screws and crashbars	6	
57	**12 46 43 20**	**Hand grip,** for raising machine on stand	2	
58	**91 18 10 15**	**Distance piece,** handgrip	2	
59	**98 02 05 35**	**Bolt,** handgrip to seat	2	
60	**12 46 85 00**	**Hand grip,** second passenger	1	
61	**12 46 86 00**	**Lug,** pillion handgrip	2	
62	**12 43 70 00**	**Rear fender**	1	
63	**12 55 52 00**	**Boss,** damper attachment	4	
64	**92 75 01 02**	**Nut,** top, damper securing	2	

TAVOLA 11

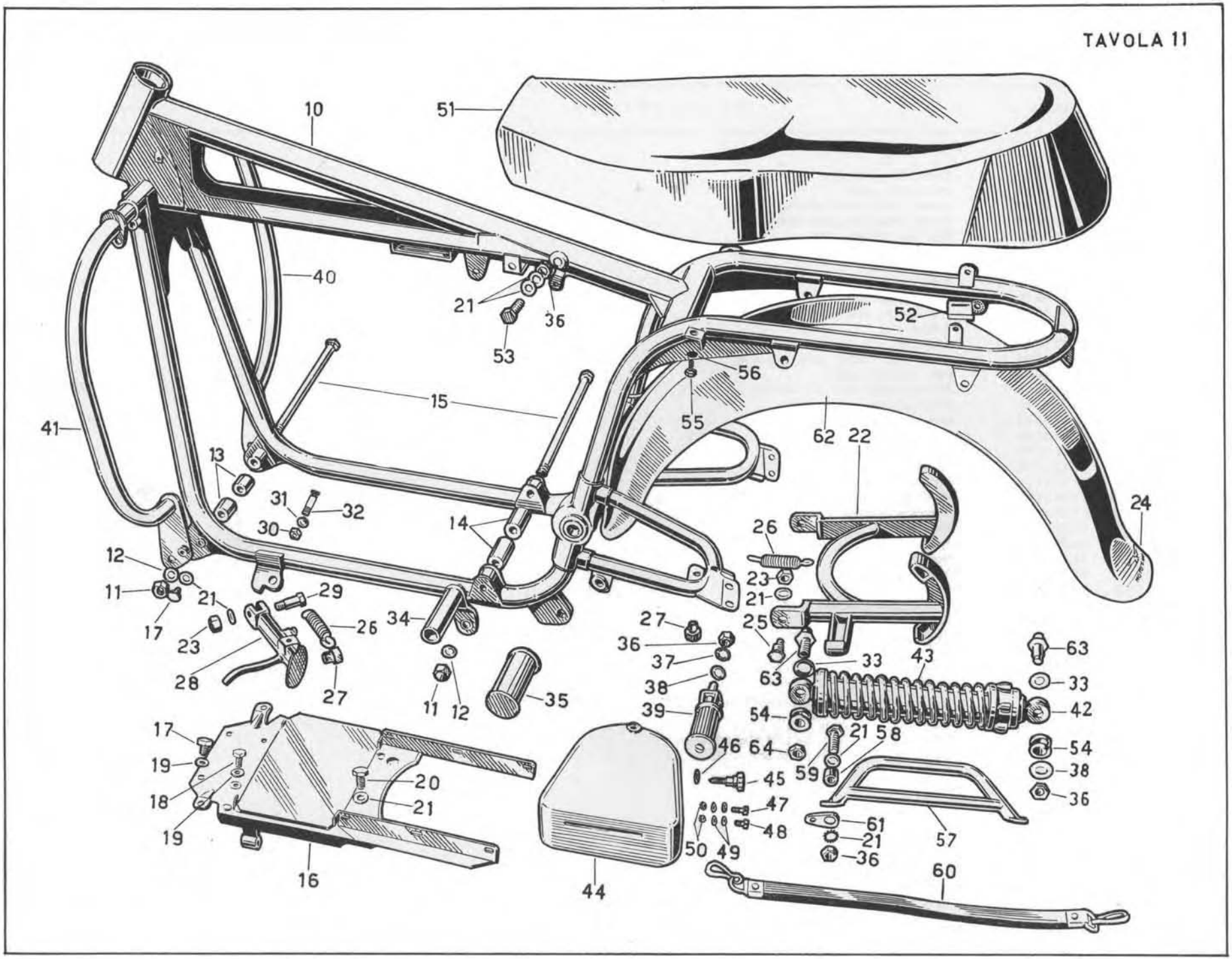
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PLATE **12** MODEL: **V-7 twin** GROUP: **Steering - Front Fork - Front fender**

Front suspension - steering

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 49 02 20	**Front fork,** complete	1	
11	12 50 15 00	**Instrument panel**	1	
12	98 62 03 25	**Screw,** short, panel securing	2	
13	98 62 03 30	**Screw,** long, rear panel securing	2	
14	92 70 11 48	**Nut,** top linking plate	1	
15	95 10 05 21	**Washer,** linking plate nut	1	
16	12 50 45 00	**Plug,** fork top	2	
17	90 70 62 22	**Seal,** top fork plug	2	
18	12 50 46 00	**Washer,** top fork plug	2	
19	12 49 30 00	**Top linking plate**	1	
20	12 49 27 00	**Rubber ring**	2	
21	12 49 23 00	**Cap,** headlight bracket	2	
22	93 60 10 26	**Lock** ring, bottom yoke, adjusting	2	SKF-KM5
23	12 49 45 00	**Cap,** steering tube	1	
24	92 24 92 25	**Bearing,** taper roller, for steering	2	22x52x16.25 RIV 01/02/7205
25	12 49 41 00	**Steering** tube, bottom yoke	1	
26	92 70 12 52	**Nut,** steering tube to bottom yoke	1	
27	12 49 42 00	**Bottom** yoke	1	
28	98 05 36 75	**Bolt,** handlebar clamp to yoke	2	
29	95 10 14 30	**Washer,** handlebar clamp bolts to yoke	4	
30	92 70 01 24	**Nut,** clamp bolt to yoke	2	
31	12 49 61 20	**Headlight bracket,** R/H	1	
32	12 49 62 20	**Headlight bracket,** L/H	1	
33	12 52 76 00	**Bottom plate,** headlight bracket	2	
34	12 52 66 00	**Spring,** fork	2	
35	12 52 77 00	**Housing,** spring	2	
36	90 40 35 50	**Rubber ring**	2	
37	12 52 54 00	**Fork rod**	2	
38	12 52 59 00	**Lock ring,** bottom link bush	2	
39	12 52 58 00	**Bottom bushing,** fork link	2	
40	12 52 25 00	**Cover,** R/H fork, bottom	1	
41	12 52 26 00	**Cover,** LH fork, bottom	1	
42	90 70 64 90	**Gasket,** fork cover	2	
43	90 35 30 46	**Circlip,** fork cover	2	
44	12 52 72 00	**Washer,** adjusting, fork covers (2 mm. - .078")	2	12.52.7201 - .082" 12.52.7302 - .086"
45	12 52 67 00	**Bush,** top, fork cover	2	
46	98 11 00 36	**Bolt,** handlebar clamp on L/H hlight bracket	1	
47	95 10 03 31	**Washer,** L/H headlight clamp bolt	1	
48	98 30 50 09	**Screw,** oil drain from forks	2	
49	90 71 40 51	**Washer,** oil drain screw	2	
50	12 43 43 00	**Front fender**	1	
51	40 91 78 00	**Decal,** for front fender	1	
52	12 43 57 00	**Stay,** top, front fender	1	
53	12 43 59 00	**Stay,** bottom, front fender	1	
54	98 02 43 12	**Screw,** stay securing and center plate	8	

TAVOLA 12

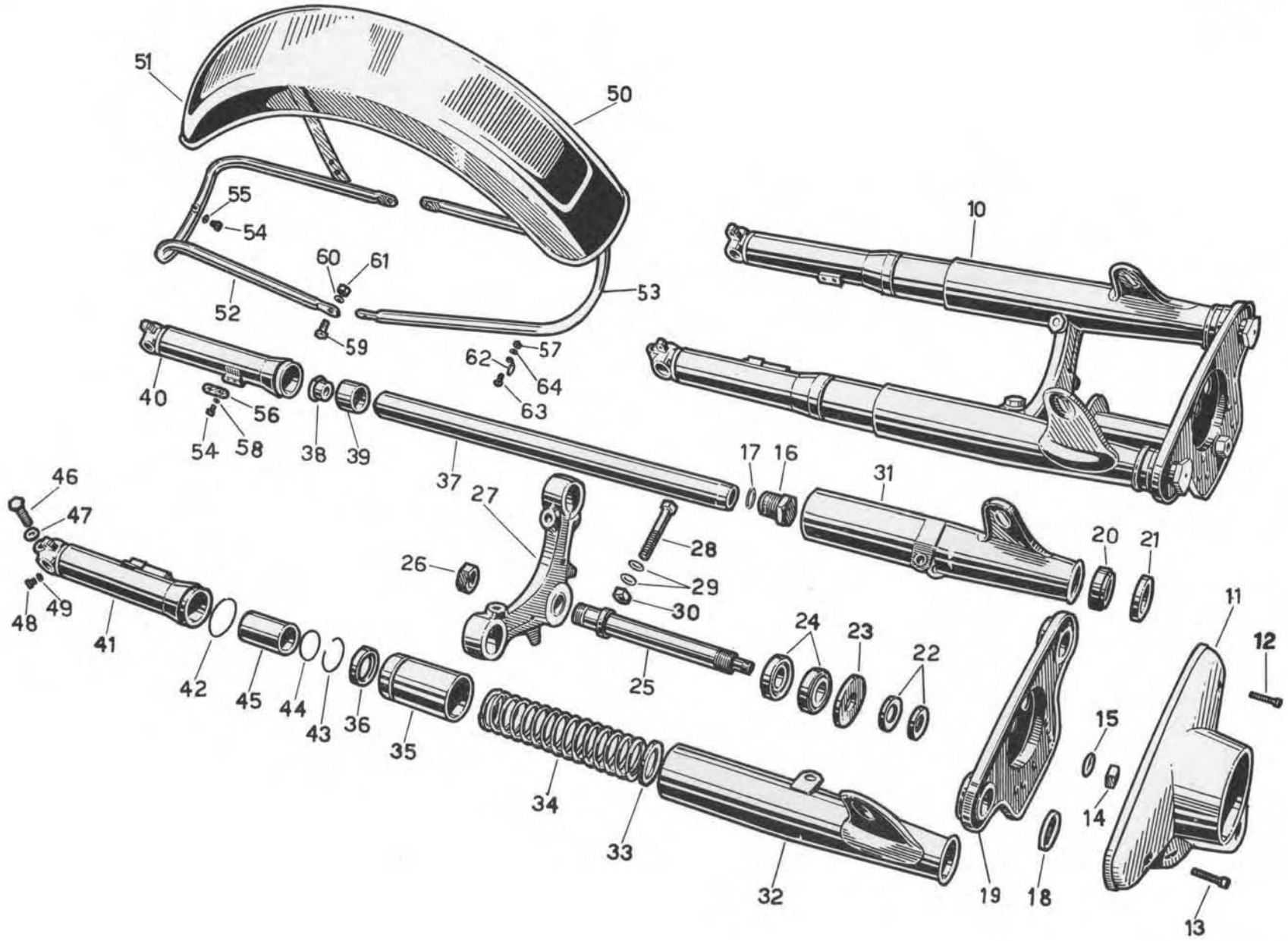
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PLATE **12** MODEL: **V-7 twin** GROUP: **Steering - Front Fork - Front fender**

Front suspension - steering

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	**95 10 01 21**	**Washer,** stay screws	4	
56	**55 43 48 25**	**Plate,** central attachment	2	
57	**92 60 24 06**	**Nut,** grommet fixing screw	1	
58	**95 10 01 30**	**Washer,** center fixing plate screws	4	
59	**98 02 44 22**	**Screw,** front fender to fork	4	
60	**95 02 11 08**	**Washer,** front fender to fork screws	4	
61	**92 60 22 08**	**Nut,** front fender to fork screws	4	
62	**55 43 65 00**	**Grommet,** cable guide	1	
63	**98 34 60 10**	**Screw,** grommet securing	1	
64	**95 02 11 06**	**Washer,** grommet screw	1	

TAVOLA 12

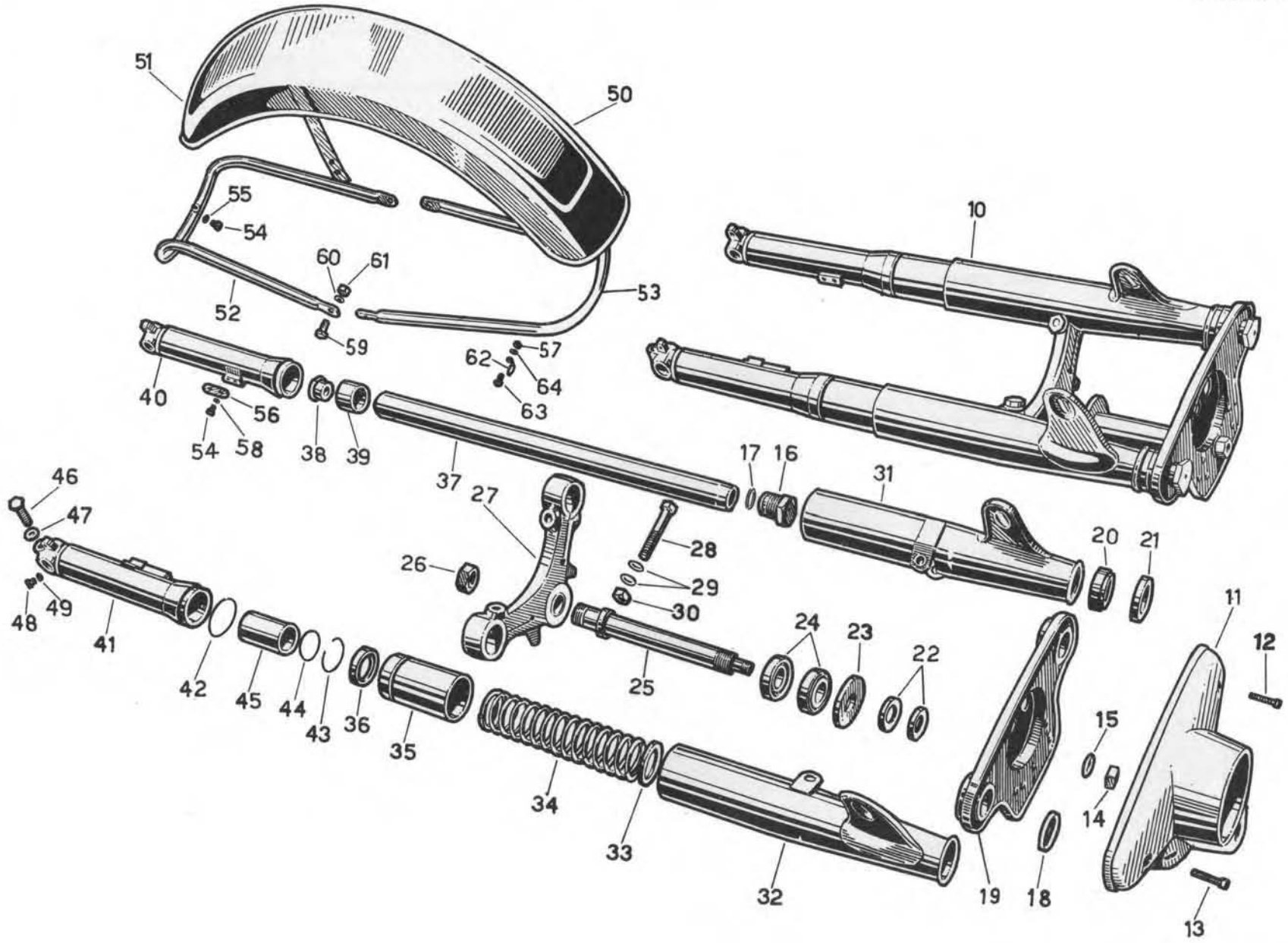
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PLATE **13** MODEL: **V-7 twin**
Steering

GROUP: **Handlebar and controls**

Fig. No	Order No.	DESCRIPTION	Quantity	Notes
10	12 60 01 00	**Handlebar,** c/w control levers	1	
11	12 60 03 00	**Handlebar,** bend only	1	
12	12 60 54 00	**Lever,** front brake, complete	1	
13	55 60 56 00	**Lever,** front brake, bare	1	
14	12 60 10 00	**Bracket,** front lever adjustable	1	
15	98 32 60 17	**Screw,** front brake and clutch lever securing	2	
16	95 02 11 06	**Washer,** lever screws	2	
17	92 60 24 06	**Nut,** lever screws	2	
18	95 79 02 37	**Cable, adjuster,** front brae and clutch	2	
19	93 76 00 72	**Thimble,** cable adjusters	2	
20	98 62 03 18	**Allen screw,** lever to handlebar	2	
21	12 60 55 00	**Lever,** clutch, complete	1	
22	55 60 57 00	**Lever,** clutch, bare	1	
23	12 60 19 00	**Bracket,** adjustable	1	
24	55 60 35 00	**Twist grip,** throttle control	1	
25	55 60 34 00	**Grip,** handlebar, throttle, R/H	1	
26	55 60 30 00	**Grip,** L/H	1	
27	12 11 80 00	**Lever,** air control	1	
28	99 10 51 00	**Screw,** air lever to handlebar	1	
29	12 50 02 00	**Clamp,** handlebar	2	
30	98 02 44 20	**Screw,** clamp securing	4	
31	95 02 11 08	**Washer,** clamp screws	4	
32	11 50 07 00	**Screw,** top clamp securing	4	

TAVOLA 13

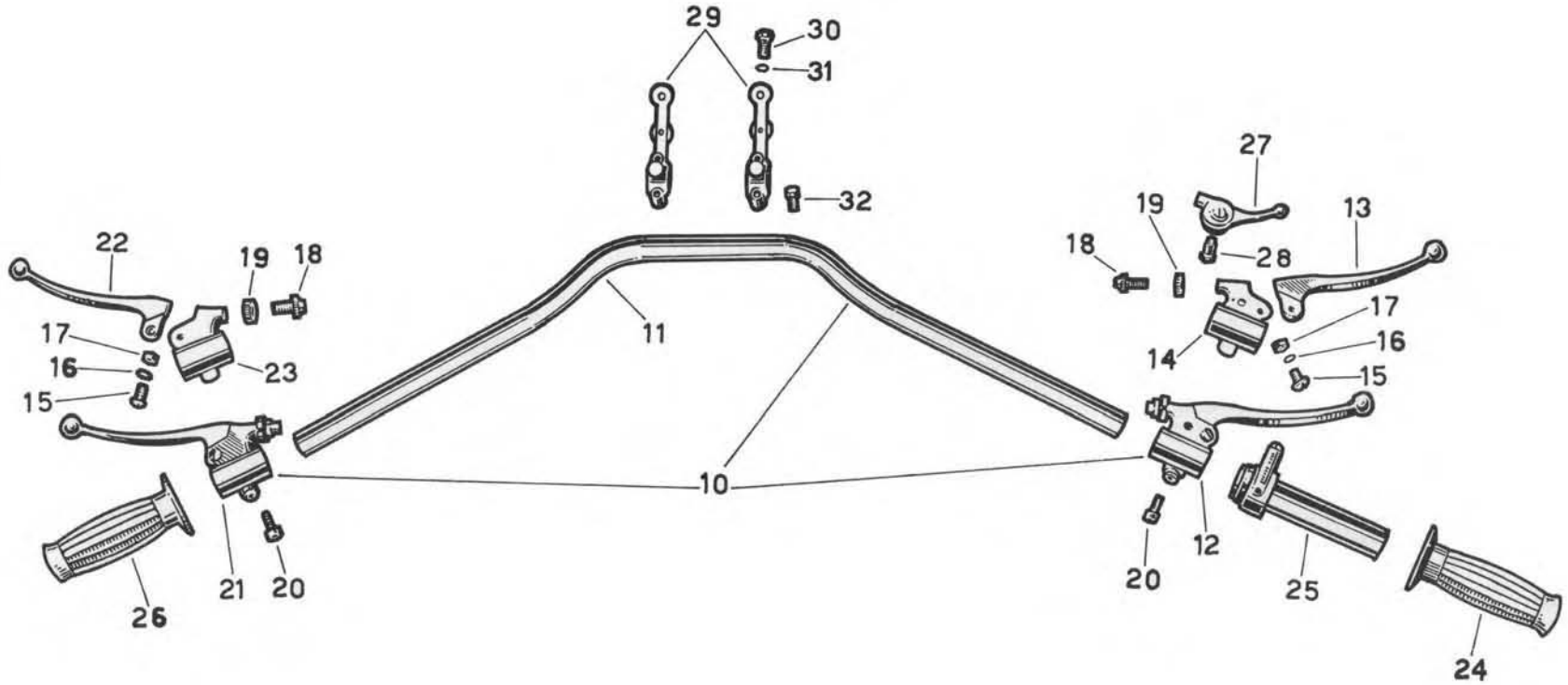
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PLATE **14** MODEL: **V-7 twin**
Wheels - Brakes

GROUP: **Front wheel - Wheel hub - Front brake and control**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 61 02 00	**Front wheel,** complete	1	
11	12 61 03 00	**Front wheel,** bare	1	
12	12 61 08 00	**Rim,** front wheel	1	
13	12 61 15 00	**Spoke,** front wheel, c/w nipple	40	
14	12 61 32 00	**Hub,** front wheel	1	
15	92 70 01 71	**Nut,** front wheel spindle	1	
16	95 10 06 28	**Washer,** front wheel spindle	2	
17	12 61 41 00	**Spindle,** front wheel	1	
18	12 62 02 00	**Cover,** rear hub	1	
19	12 62 08 00	**Brake shoe,** c/w linings	2	
20	12 62 14 00	**Lining,** brake shoe	2	
21	12 62 09 00	**End plate,** brake shoe	2	
22	98 28 06 14	**Screw,** end plate to shoe	4	
23	12 62 21 00	**Spring,** front brake shoe	2	
24	12 62 32 00	**Pin,** brake shoe	2	
25	95 10 03 11	**Washer,** brake shoe pin	2	
26	92 60 22 10	**Nut,** brake shoe pin	2	
27	12 62 25 00	**Cam,** front brake shoe	2	
27/1	12 62 54 00	**Cable,** front brake	1	
28	12 62 53 00	**Lever,** double acting on cam	1	
29	12 62 50 00	**Lever,** brake cam	1	
30	98 10 60 22	**Bolt,** lever to cam	2	
31	12 62 66 00	**Rod,** c/w fork on operating lever	1	
32	12 62 67 00	**Rod**	1	
33	12 62 68 00	**Fork,** rod	2	
34	92 60 22 06	**Nut,** adjusting, on rod	1	
35	95 78 02 65	**Pin,** rod to operating lever	2	
36	95 50 02 22	**Cotter pin,** rod to lever pin	2	
37	95 12 91 10	**Washer,** lever pin	2	
38	12 62 15 00	**Hub cover,** R/H	1	
39	90 40 32 49	**Seal ring,** hub	2	Corteco 32.48.7 BA
40	12 61 52 00	**Housing,** bearing	2	
41	92 24 69 22	**Bearing,** roller	2	22 x 48 x 15.5 RIV 01/02 4210
42	95 10 07 15	**Adjusting washer**	2	
43	12 61 53 00	**Distance piece,** bearings	1	

TAVOLA 14

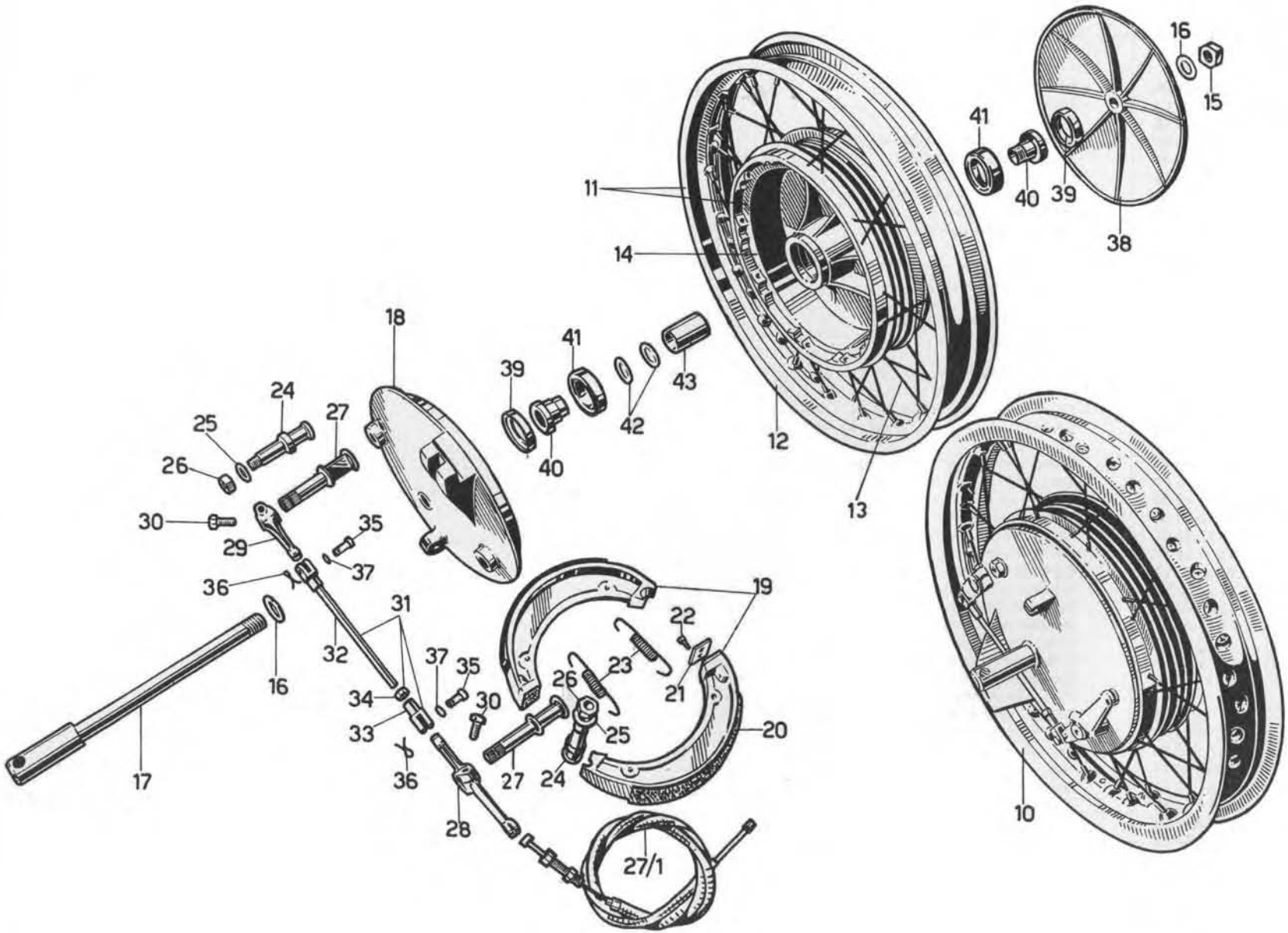
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PLATE **15** MODEL: **V-7 twin**
Wheels - Brakes

GROUP: **Rear wheel - Hub - Rear brake and control**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 63 02 00	**Rear wheel**, complete	1	
11	12 63 05 00	**Rear wheel**, bare	1	
12	12 61 08 00	**Rim**, rear wheel	1	
13	12 61 15 00	**Spoke**, rear wheel, c/w nipple	40	
14	12 63 30 00	**Brake drum**, rear wheel	1	
15	92 70 01 71	**Nut**, rear wheel spindle	1	
16	95 10 06 28	**Washer**, rear wheel spindle	2	
17	12 63 33 00	**Spindle**, rear wheel	1	
18	12 63 41 00	**Spacer**, wheel spindle	1	
19	12 63 52 00	**Hub** cover	1	
20	12 63 74 00	**Shoe**, rear brake, c/w linings and end plates	2	
21	12 62 14 00	**Lining**, rear brake shoe	2	
22	12 62 09 00	**End plates**, rear brake shoes	2	
23	98 28 06 14	**Screw**, plate securing	2	
24	12 63 81 00	**Spring**, brake shoe	2	
25	12 63 62 00	**Pin**, brake shoe	1	
26	95 10 05 21	**Washer**, brake shoe pin	1	
27	92 70 11 48	**Nut**, brake shoe pin	1	
28	12 63 66 00	**Tie rod**, hub cover anchoring	1	
29	95 02 11 10	**Washer**, hub cover anchoring rod	2	
30	92 60 22 10	**Nut**, hub rod	2	
31	98 11 00 15	**Screw**, rod securing to rear fork	1	
32	12 62 25 00	**Cam**, rear brake shoe	1	
33	12 63 96 00	**Lever**, rear brake cam	1	
34	98 10 60 22	**Screw**, lever to cam	1	
35	95 73 02 60	**Thumb screw**, rear brake rod	1	
36	95 71 63 65	**Pin**, for lever on hub cover	1	
37	95 50 02 22	**Cotter pin**, tie rod retaining on shoe pin	1	
38	95 10 01 37	**Washer**, rod to shoe pin	1	
39	12 67 60 00	**Rod**, rear brake control	1	
40	12 67 65 00	**Spindle**, c/w lever	1	
41	12 67 70 00	**Lever**, rear brake control	1	
42	98 10 60 28	**Screw**, rear brake pedal to spindle	1	
43	12 67 80 00	**Spring**, lever return	1	
44	92 60 50 08	**Nut**, central body fixing bolt	6	
45	95 10 12 31	**Washer**, central body fixing bolt	6	
46	98 10 80 38	**Bolt**, central body securing	6	
47	12 63 32 00	**Central body**	1	
48	90 40 32 49	**Seal**	2	Corteco 32.48.7 7 BA
49	12 61 52 00	**Housing**, taper roller bearing	2	
50	92 24 69 22	**Bearing**, hub, taper roller	2	22 x 48 x 15.5 RIV 01/02/4210
51	95 10 07 15	**Washer**, bearing-spacer	2	
52	12 63 40 00	**Spacer**, hub bearings	1	

TAVOLA 15

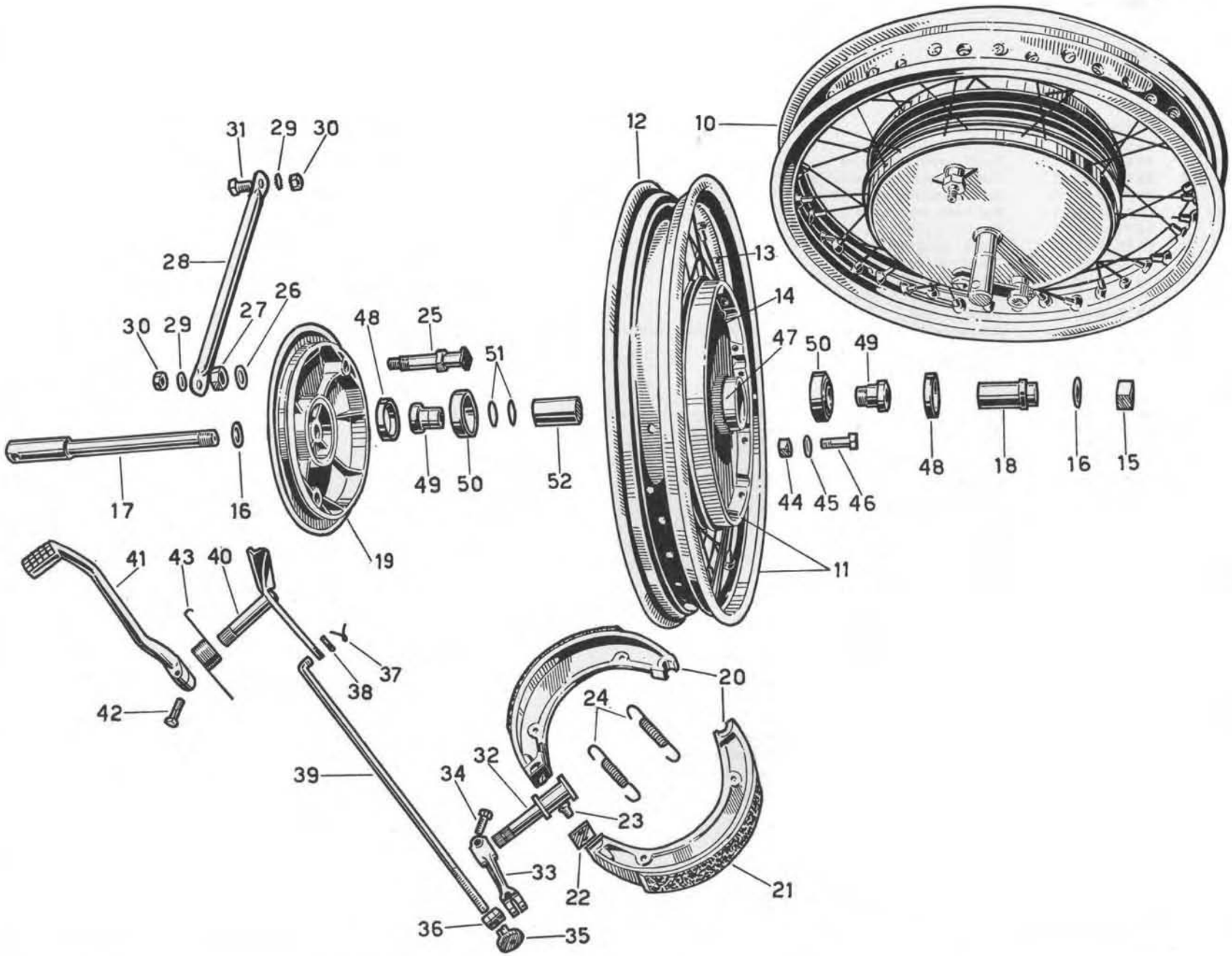
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PLATE **16** MODEL: **V-7 twin** GROUP: **Ignition and lighting**

Electrical equipment

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 70 02 00	**Generator**	1	Marelli DN 62 M
11	12 70 03 00	**Bracket,** generator support	1	
12	98 02 44 20	**Screw,** generator bracket	2	
13	95 02 11 08	**Washer,** generator bracket, coil and horn screw	5	
14	12 70 07 00	**Band,** generator securing	2	
15	95 71 62 80	**Pin,** band, threaded	1	
16	95 71 63 80	**Pin,** band, plain	1	
17	99 10 51 27	**Screw,** generator band	1	
18	12 70 09 00	**Pin,** band securing	2	
19	95 50 02 22	**Cotter** pin, band securing pin	4	
20	12 70 06 00	**Cover,** generator, R/H	1	
21	12 70 06 05	**Cover,** generator, L/H	1	
22	98 10 60 09	**Bolt,** generator cover and bottom number plate securing	6	
23	95 02 11 06	**Washer,** cover securing bolt	4	
24	12 70 38 00	**Regulator** (for generator DN 62 M)	1	Marelli IR 50B
25	12 70 41 00	**Bracket,** regulator	1	
26	98 02 44 22	**Screw,** regulator bracket	2	
27	95 10 12 31	**Washer,** regulator and distributor brackets screws, and coil screws	6	
28	92 60 22 08	**Nut,** regulator bracket, coil and horn screws	5	
29	12 70 25 00	**Belt,** generator	1	Pirelli 60404/A
30	12 71 57 00	**Bracket,** distributor	1	
31	12 71 59 00	**Gasket,** distributor bracket	1	
32	98 05 44 25	**Screw,** bracket retaining	2	
33	12 71 54 00	**Distributor**	1	Marelli S 123 A
34	12 71 62 00	**Gear,** distributor	1	
35	95 51 03 18	**Pin,** distributor gear fixing	1	
36	98 10 60 21	**Screw,** distributor fixing	1	
37	95 10 01 37	**Washer,** distributor screw	1	
38	12 71 65 00	**Coil,** ignition	1	Marelli BE 200 D
39	98 02 44 12	**Screw,** coil securing	2	
40	12 70 42 00	**Gasket,** battery support	1	
41	12 71 78 00	**H. T. Lead,** distributor to coil	1	
42	12 71 76 00	**Cap,** H. T. lead, coil end	1	
43	45 71 76 00	**Cap,** distributor to coil, spark plug leads, and oil pressure solenoid	4	
44	12 71 83 00	**H. T. Lead,** distributor to right spark plug	1	
45	12 71 74 00	**Cap,** spark plug	2	Bosch EM/WB1/11
46	12 71 85 00	**H. T. Lead,** distributor to left spark plug	1	
47	55 71 70 00	**Spark plug,** n. 225 Bosch-Marelli scale or equivalent	2	
48	12 71 93 00	**L. T. Lead,** distributor to coil	1	
49	12 73 07 00	**Starter motor**	1	Marelli MT 40H - .7 HP 12 V
50	12 74 94 00	**Grommet**	2	
51	12 70 30 00	**Cap** large	2	
52	12 70 29 00	**Cap,** small	5	
53	25 70 71 00	**Cap**	1	
54	25 70 45 00	**Battery**	1	12 V - 32 Ah

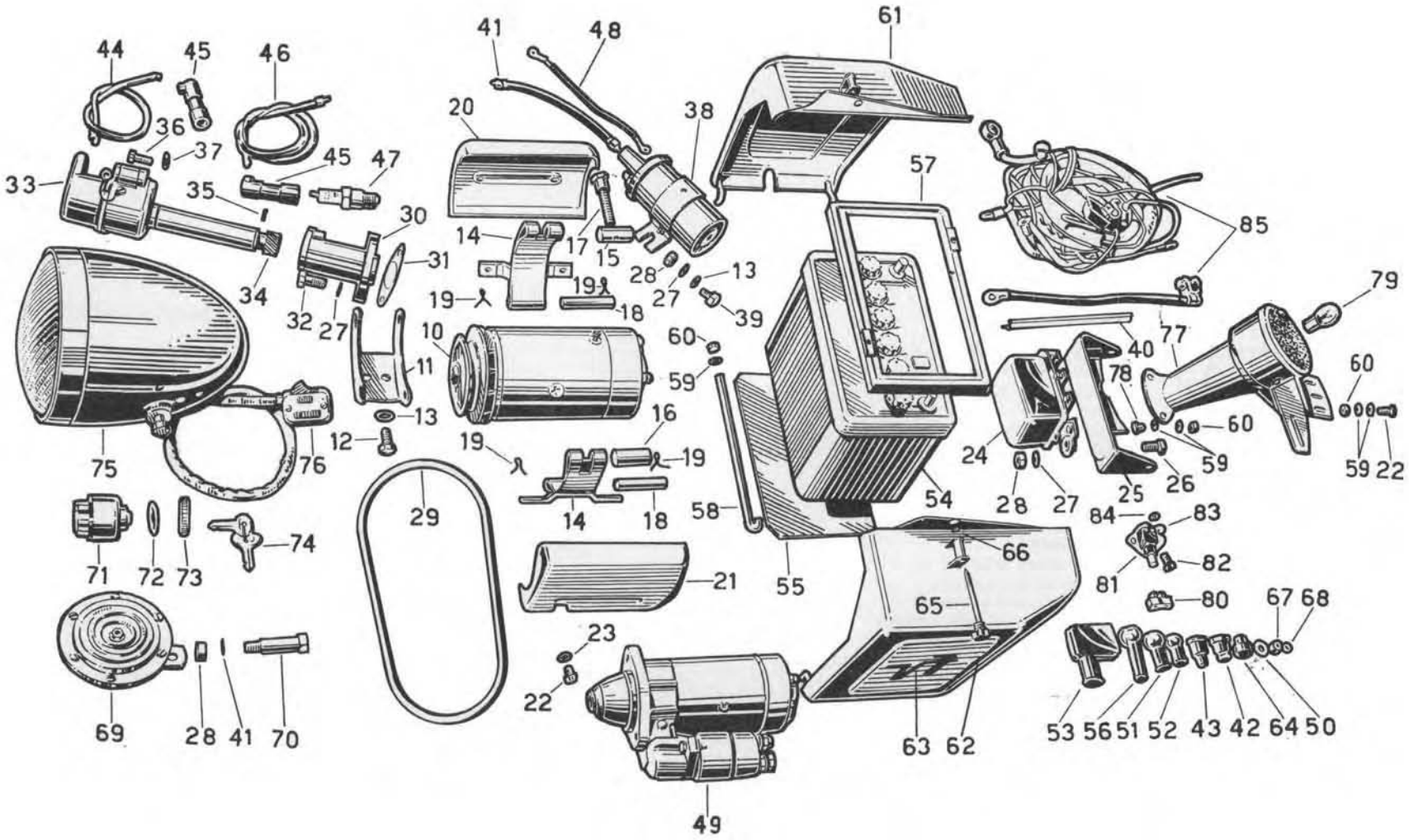
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PLATE **16** MODEL: **V-7 twin** GROUP: **Ignition and lighting**

Electrical equipment

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	12 70 56 00	**Gasket,** battery	1	
56	26 70 67 00	**Cap**	1	
57	12 70 46 00	**Bracket,** battery holder	1	
58	25 70 55 01	**Stud,** battery securing	2	
59	95 10 01 30	**Washer,** battery stud and number plate fixing bolts	10	
60	92 60 22 06	**Nut,** battery studs and number plate bolts	6	
61	12 70 52 00	**Cover,** battery, R/H	1	
62	12 70 54 00	**Cover,** battery, L/H	1	
63	12 91 78 00	**Decal,** V-7	2	
64	12 43 30 00	**Rubber pad**	4	
65	12 70 66 00	**Screw,** cover locking	2	
66	90 28 00 05	**Washer,** cover locking screw	2	
67	12 70 68 00	**Rubber ring**	1	
68	91 55 10 81	**Rubber ring**	1	
69	12 74 37 00	**Horn**	1	Marelli T 12 DE/F
70	99 10 51 29	**Bolt,** horn	1	
71	12 73 53 00	**Switch,** ignition key, 25 Amp.	1	Marelli Q 161 C
72	90 70 62 50	**Gasket,** ignition key switch	1	
73	12 73 54 00	**Lock ring,** ignition key switch	1	
74	12 73 55 00	**Ignition key**	2	
75	12 74 05 20	**Headlight,** c/w switch	1	CEV 4501
76	12 74 60 20	**Light switch,** on handlebar	1	CEV 8142.4
77	12 47 49 20	**Number plate,** c/w tail light	1	
78	98 10 60 17	**Screw,** top number plate securing	2	
79	93 45 02 24	**Bulb,** tail lamp	1	20 SF - 20/5, 12 V
80	55 74 91 85	**Terminal block,** 2 connections	1	
81	55 74 11 00	**Stop cutout**	1	
82	98 30 50 17	**Screw,** cutout securing	2	
83	95 10 00 55	**Washer,** cutout screws	2	
84	92 70 00 50	**Nut,** stop cutout screws	2	
	12 74 73 20	**Cable ass. y,** headlight - switch	1	
	12 74 71 00	**Cable ass. y,** main connections	1	
	12 74 72 00	**Cable ass. y,** headlight to instrument panel	1	
85	12 74 75 00	**Cable** from stop lamp	1	
	12 74 77 00	**Cable** regulator to earth	1	
	12 74 79 00	**Cable** from battery (+)	1	
	12 74 74 20	**Cable,** headlight, internal connections	1	

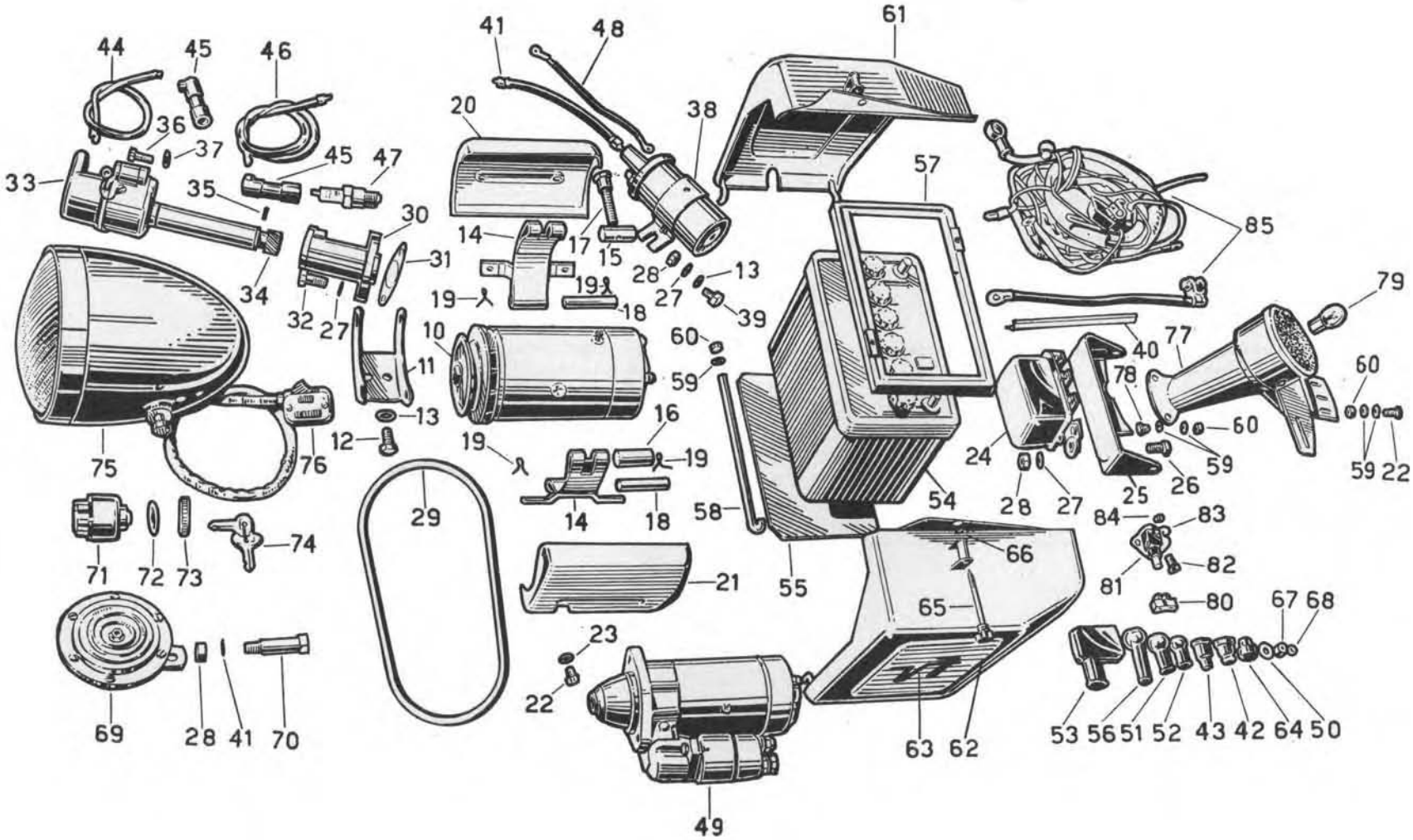
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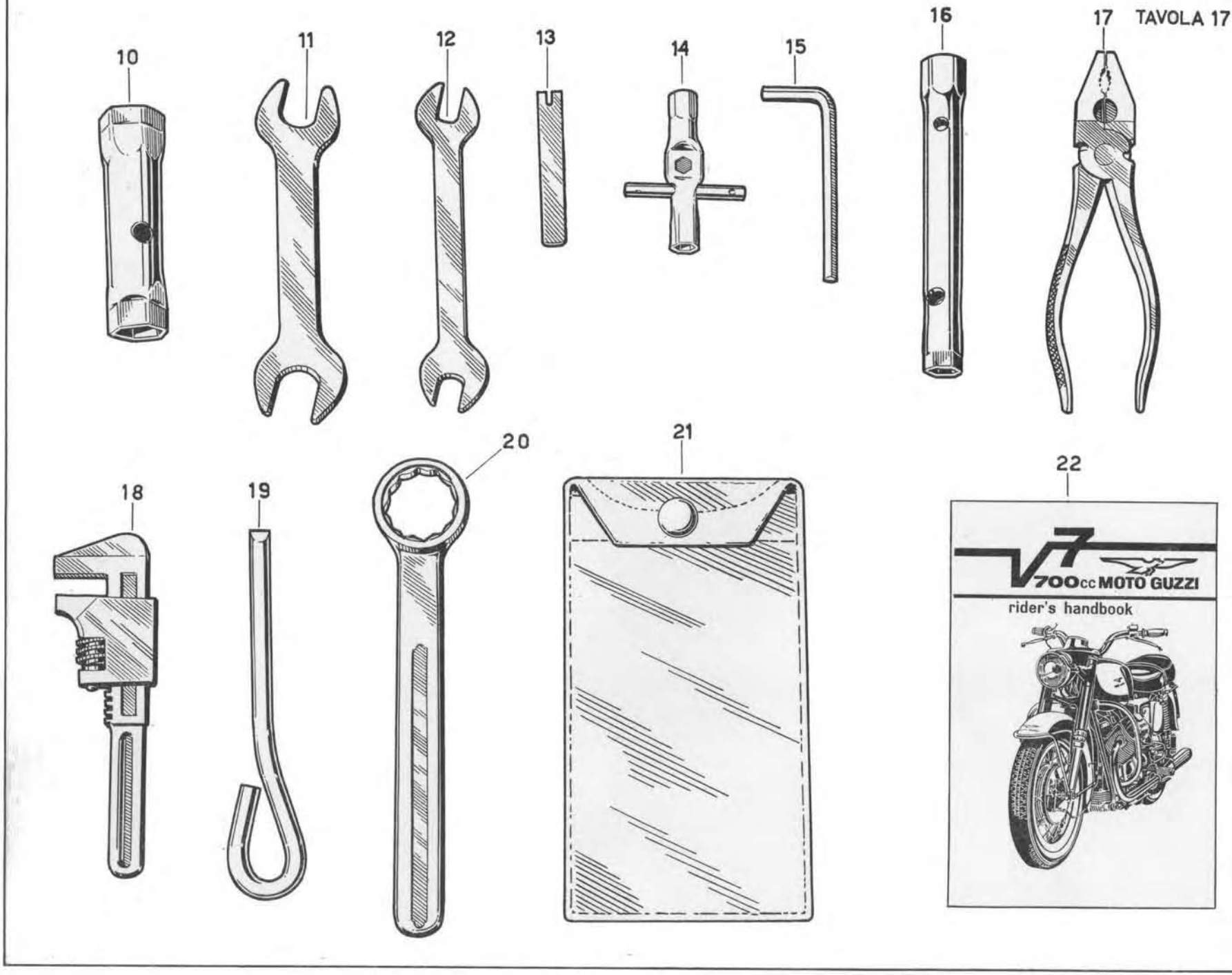
PLATE **17** MODEL: **V-7 twin** GROUP: **Tool kit and gasket sets**

Tool kit

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	**55 90 19 00**	**Wrench,** box, 19/21/22 mm.	1	
11	**12 90 10 00**	**Wrench,** open ended, 17/19 mm.	1	
12	**12 90 08 00**	**Wrench,** open ended, 10/11 mm.	1	
13	**55 90 04 00**	**Wrench,** open ended, tappet adjusting	1	
14	**25 90 21 00**	**Wrench,** box, 8/9 mm.	1	
15	**55 90 24 00**	**Allen key,** 5 hex	1	
16	**25 90 20 00**	**Wrench,** box, 10/14 mm.	1	
17	**25 90 55 00**	**Pliers,** universal	1	
18	**25 90 56 00**	**Wrench,** adjustable	1	
19	**55 90 50 00**	**Screwdriver**	1	
20	**12 90 11 00**	**Wrench,** ring, 27 mm.	1	
21	**12 91 45 00**	**Tool bag**	1	
22		**Instruction booklet**	1	
A	**12 99 90 00**	**Gasket** set including parts n. 12 02 37 00, 12 02 08 00, 12 01 18 00, 12 00 12 00, 12 00 36 00, 12 15 91 00, 12 15 32 00, 12 00 76 00, 12 20 11 00, 12 20 15 00, 12 20 77 00, 12 35 26 00, 12 35 29 00, 12 35 07 00, 12 71 59 00, (19 pcs.)	1	
B	**12 99 95 00**	**Seal** set including: 90 40 38 50, 90 40 53 68, 90 40 35 47, 90 40 25 35, 90 40 70 85, 90 40 38 50, 90 40 30 40, 90 40 35 50, 90 40 32 49, (14 pcs.)	1	

TAVOLA 17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V7
700cc MOTO GUZZI
rider's handbook

BODEGATIPOGRAFIA - LECCO
VIA TRIESTE, 9 - TEL. 24.121
500 copie - APRILE 1967

700 cc

spare parts catalogue

MOTO GUZZI

SHELL X100 MOTOR OIL
CATENE REGINA

SEIMM SOCIETÀ ESERCIZIO INDUSTRIE MOTO MECCANICHE S.p.A.
Capitale sociale sottoscritto: L. 495.000.000
Sede legale: Milano
Galleria de Cristoforis, 3 - Telefono 700965

Direzione e Stabilimenti: 22054 Mandello del Lario (Co)
Telefono: 71112 (4 linee urbane)
Telegrammi: SEIMM MANDELLOLARIO

MOTO GUZZI

700 cc. V-7 TWIN

SPARE PARTS CATALOGUE

MAY 1968 - IInd EDITION

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CONDITIONS OF SALE

SALES — All spare parts supplies are subject to goods availability at the time the order is received.

PRICES — All prices appearing in the official price list are net ex-factory prices. Any tax or charge inherent to the buying and selling transaction shall be entirely on the buyers.

DELIVERY AND SHIPMENT — Moto Guzzi shall not be held liable for any delayed delivery
Any indicated time is only informative and not binding.
All goods travel at buyers' risk, including C.O.D. deliveries.

DISTRIBUTORS — Any order obtained by the Distributor shall not be binding on Moto Guzzi who reserves the right to decide its execution or not.

CLAIMS — Any claim for parts received in a damaged condition, not corresponding to the order, or short supplied is to be made within 8 days from the receipt of such parts.

LIABILITY — Moto Guzzi shall not be held responsible for any damages to persons or property arising out from the use of its products, even if such damages be caused by structural or machining defects of the material supplied.

HOW TO ORDER

All orders should contain the following information:

- Transport means required
- Engine number of machine
- Description of part and part number
- Quantity

All original Moto Guzzi parts are stamped with the registered trade mark and may be obtained from the general distributors or the officially appointed Moto Guzzi dealers.

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Fig. 1 - Left view

Fig. 2 - Right view

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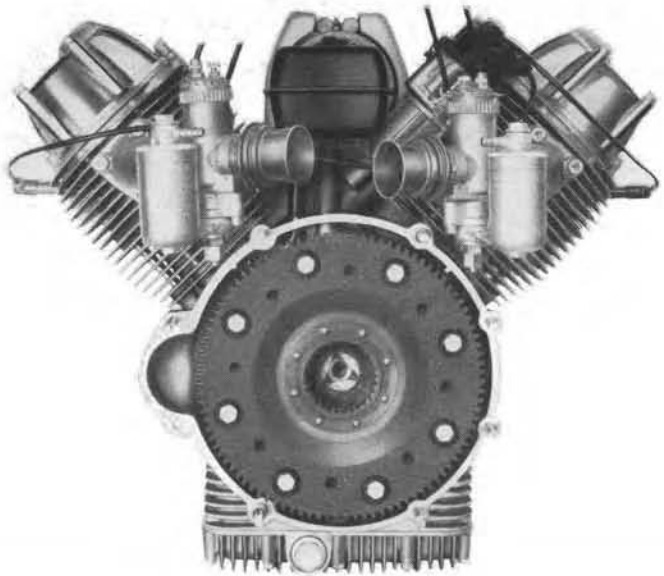

Fig. 3 - Engine

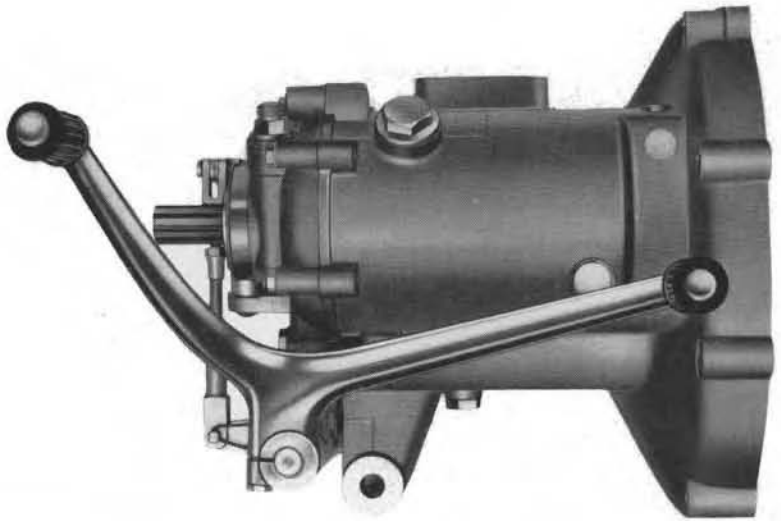

Fig. 4 - Gear box

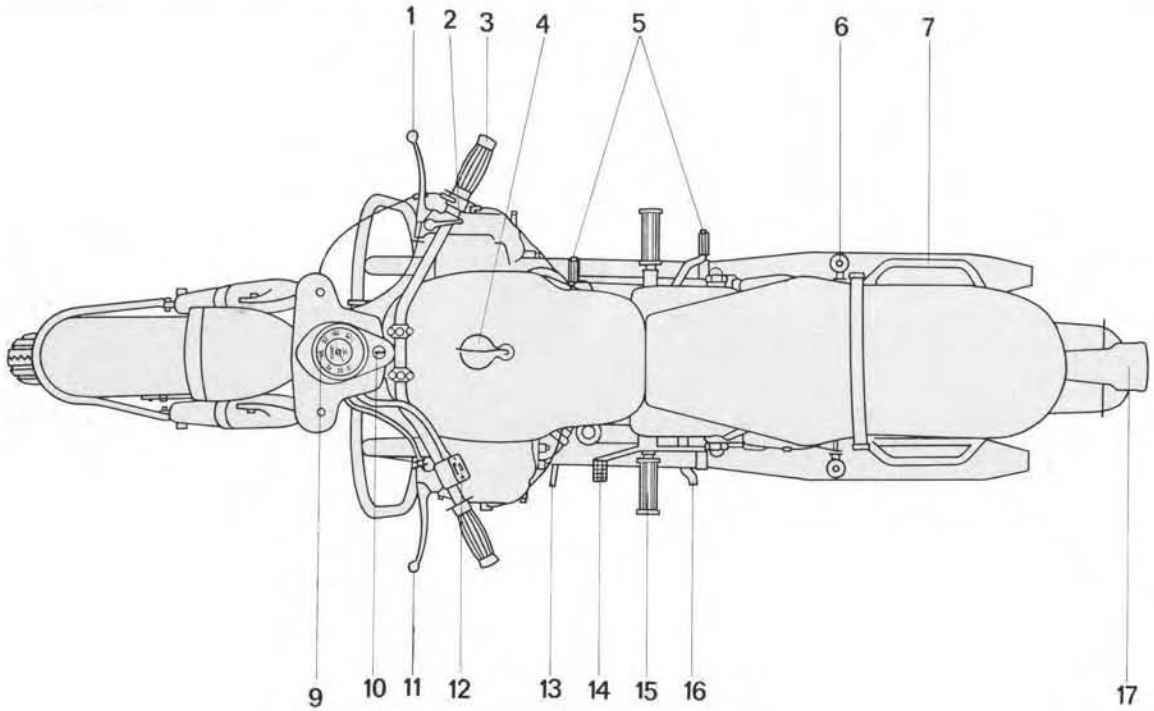

Fig. 5

CONTROLS AND ACCESSORIES

1 - Front brake lever
2 - Air control lever
3 - Throttle control grip
4 - Fuel filler cap
5 - Gearshift lever
6 - Pillion footrests
7 - Pillion handgrip
8 - Headlight
9 - Speedometer and lighted indicators
10 - Key type ignition switch
11 - Clutch lever
12 - Dipper switch and horn button
13 - Side stand
14 - Rear brake pedal
15 - Footrests
16 - Center stand
17 - Tail lamp

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TECHNICAL SPECIFICATION

ENGINE

704 cc. OVH twin, air cooled, alloy barrels with hard chrome lining, light alloy hemispherical heads, steel con-rods with thin wall bearings, anti-friction main bearings (as used in all F 1 Race cars).

BORE: 80 mm.

STROKE: 70 mm.

BRAKE HORSEPOWER: 50 HP SAE at 6000 r.p.m.

COMPRESSION RATIO: 9 to 1.

FUEL TANK CAPACITY: 4½ US gallons.

LUBRICATION: wet sump, gear type oil pressure pump.

CLUTCH: twin plate dry clutch with cushion drive.

SUSPENSION: telescopic front fork with two-way hydraulic suspension. Rear swinging arm with hydraulically damped 3-way adjustable shock absorbers.

DRIVE: shaft drive with dual bevel-gear to the rear wheel.

FRAME: duplex tubular structure. Center and side stands.

BRAKES: large diameter twin leading shoes front brake. Single LS rear brake.

WHEELS: 18" alloy rims.

TIRES: 4.00 x 18" front and rear.

SEAT: large dual seat with chrome hand rail and safety bars.

SPEEDOMETER: Borletti car type speedo instrument (oil pressure gauge, neutral indicator, and charge indicator).

ELECTRICAL SYSTEM: 12 V - 300 W battery powered system. 6" 45/40 W headlight. Electrical starter.

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		Oil pump - Oil lines - Filter - Breather unit - Oil pressure solenoid	4
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		Gear box and covers	8
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12932400	6	54
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PLATE **1** MODEL: **V-7 twin Engine**

GROUP: **Cylinders - Cylinder heads - Rocker boxes - Rocker Assemblies - Valves**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 02 35 01	**Cover,** rocker box	2	
11	12 02 37 00	**Gasket,** rocker box	2	
12	98 62 03 65	**Screw,** rocker cover	16	
13	12 02 21 00	**Cylinder head,** R/H	1	
	12 02 22 00	**Cylinder head,** L/H	1	
14	12 03 68 00	**Guide,** inlet and exhaust valves	4	
15	12 03 81 00	**Semicones,** valves	8	
16	12 03 80 00	**Top collars,** valves	4	
17	12 03 74 00	**Spring,** valves	4	
18	12 03 70 00	**Bottom collars,** valves	4	
19	12 03 60 00	**Inlet valve**	2	
20	12 03 61 00	**Exhaust valve**	2	
21	12 03 48 00	**Support,** rocker arms	2	
22	12 03 02 00	**Rocker arm,** R/H, with bushings	2	
23	12 03 04 00	**Rocker arm,** L/H, with bushings	2	
24	91 11 15 11	**Bushing,** rocker arm	4	
25	12 03 40 01	**Tappet screw**	4	
26	92 60 25 08	**Nut,** tappet adjusting screw	4	
27	12 03 18 00	**Spindle,** rocker arm	4	
28	90 11 81 52	**Washer,** rocker arm	4	
29	94 32 22 15	**Spring,** rocker arm	4	
30	98 02 43 12	**Bolt,** rocker spindle	4	
31	95 02 11 06	**Washer,** rocker spindle bolts	4	
32	12 02 20 00	**Gasket,** cylinder head	2	
33	12 02 02 00	**Cylinder**	2	
34	12 02 08 00	**Gasket,** cylinder base	2	
35	12 02 17 00	**Bolt,** cylinder head, long	8	
36	95 10 03 15	**Washer,** cylinder head bolts	10	
37	92 75 11 03	**Nut,** cylinder head bolts	10	
38	12 02 18 00	**Bolt,** short, cylinder head	4	
39	12 02 16 00	**Washer,** short cylinder head bolt	2	
40	90 70 61 19	**Sealing ring**	2	
41	12 02 19 00	**Nut,** short bolt	2	
42	98 62 04 45	**Screw,** intake tube to cylinder head	6	
43	90 71 60 82	**Washer,** insulating, intake tube screw	6	
44	95 10 02 23	**Washer,** air intake tube	6	
45	12 11 50 01	**Air intake tube**	2	
46	12 11 55 01	**Seal,** air intake tube	4	
47	12 02 54 00	**Reducing bush,** R/H head intake tube	1	
	12 02 57 00	**Reducing bush,** L/H head intake tube	1	

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Fig. No.	Order No.	DESCRIPTION	Quantity
		Rocker boxes up to machine N. 3119 fit the following parts (See catalogue 1st edition)	
12	98 10 60 82	**Screw,** long, rocker box	8
13	98 10 60 28	**Screw,** short, rocker box	8
14	95 10 01 30	**Washer,** rocker box screws	16
40	90 70 60 90	**Seal,** on long cylinder head studs	8
		The undermentioned parts have been removed from use in production and are no longer supplied as spare parts (See parts catalogue, 1st edition)	
48	12 11 50 00	**Air intake pipe**	2
49	12 11 55 00	**Sealing block,** intake pipe	2
		When replacing use the following parts (See 2nd edition catalogue)	
45	12 11 50 01	**Air intake pipe**	2
46	12 11 55 01	**Sealing block,** air intake pipe and reduction bushings	4
47	12 02 54 00	**Reduction bushing,** R/H air intake	1
	12 02 57 00	**Reduction bushing,** L/H air intake	1

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TAVOLA 1

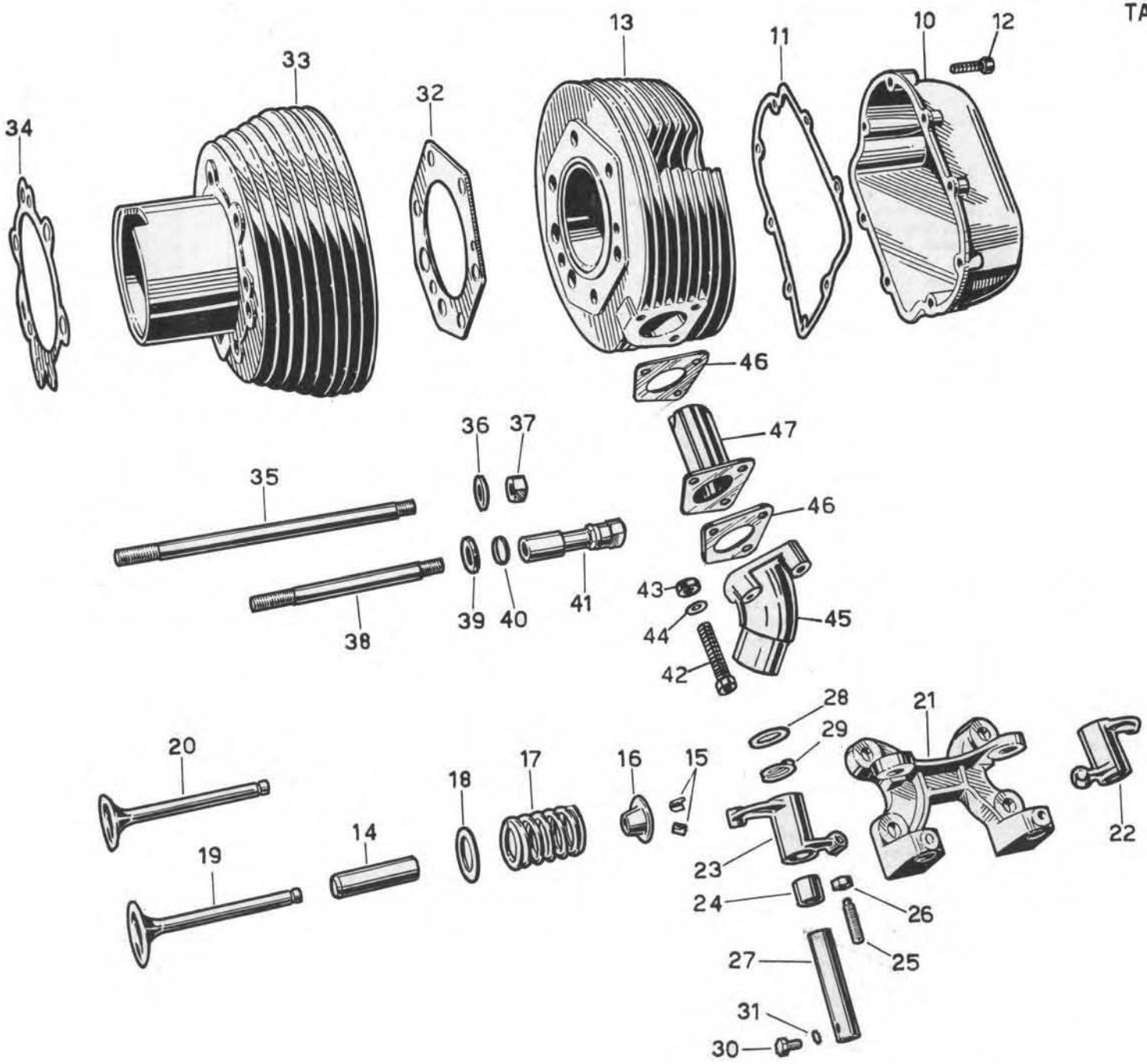

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PLATE **2** MODEL: **V-7 twin** GROUP: **Crankcase and covers**
Engine

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 07 00	**Crankcase**	1	
11	96 50 80 66	**Bolt,** short, gear box fixing	4	
12	96 50 80 75	**Bolt,** medium, gear box fixing	2	
13	96 50 80 80	**Bolt,** long, gear box fixing	1	
14	95 10 12 31	**Washer,** gear box bolts and starter bolt	8	
15	92 60 22 08	**Nut,** gear box fixing bolts	7	
16	12 01 19 00	**Flange,** c/w crankshaft bushing, timing side	1	
	12 01 19 01	**Flange,** c/w crankshaft bushing, timing side .2 mm u/s (.0078")		
	12 01 19 02	**Flange,** c/w crankshaft bushing, timing side .4 mm u/s (.015")		
	12 01 19 03	**Flange,** c/w crankshaft bushing, timing side 6. mm u/s (.023")		
	12 01 19 04	**Flange,** c/w crankshaft bushing, timing side 8. mm u/s (.031")		
17	98 05 44 25	**Bolt,** flange to crankcase and timing cover	14	
18	12 01 21 00	**Lock plate,** flange and timing cover nuts	2	
19	12 01 29 00	**Lock plate,** flange securing nuts	1	
20	12 01 14 00	**Flange,** c/w main bearing, flywheel side	1	
	12 01 14 01	**Flange,** c/w main bearing, flywheel side .2 mm u/s (.0078")		
	12 01 14 02	**Flange,** c/w main bearing, flywheel side .4 mm u/s (.015")		
	12 01 14 03	**Flange,** c/w main bearing, flywheel side .6 mm u/s (.023")		
	12 01 14 04	**Flange,** c/w main bearing, flywheel side .8 mm u/s (.031")		
21	90 40 53 68	**Seal** on crankshaft, flywheel side	1	Angus 53.68.10
22	12 01 18 00	**Gasket,** flange, flywheel side	1	
23	12 01 28 00	**Lock plate,** flywheel side cover bolt	4	
24	12 00 14 00	**Timing cover**	1	
25	40 40 38 50	**Seal ring** timing cover	1	Angus 38.50.7
26	98 10 60 28	**Screw,** short, timing cover securing	10	
27	98 10 60 43	**Screw,** long, timing cover and oil sump securing	18	
28	95 10 01 30	**Washer,** timing cover screws, generator belt cover bolts and oil sump	31	
29	12 00 12 00	**Gasket,** timing cover	1	
30	12 00 16 00	**Cover,** belt	1	
31	98 10 60 21	**Screw,** belt cover	3	
32	12 01 89 00	**Locating bush**	2	
33	98 05 24 75	**Bolt,** starter retaining	1	
34	12 00 35 00	**Oil sump**	1	
35	12 00 36 00	**Gasket,** oil sump	1	
36	12 00 37 00	**Plug,** oil drain	1	
37	90 71 41 95	**Washer,** oil drain and filler plug	2	
38	12 00 49 00	**Plug,** oil filler	1	
39	12 01 22 00	**Pin,** main bearing to flange, timing side	1	
40	12 01 17 00	**Pin,** main bearing to flange, flywheel side	1	

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TAVOLA 2

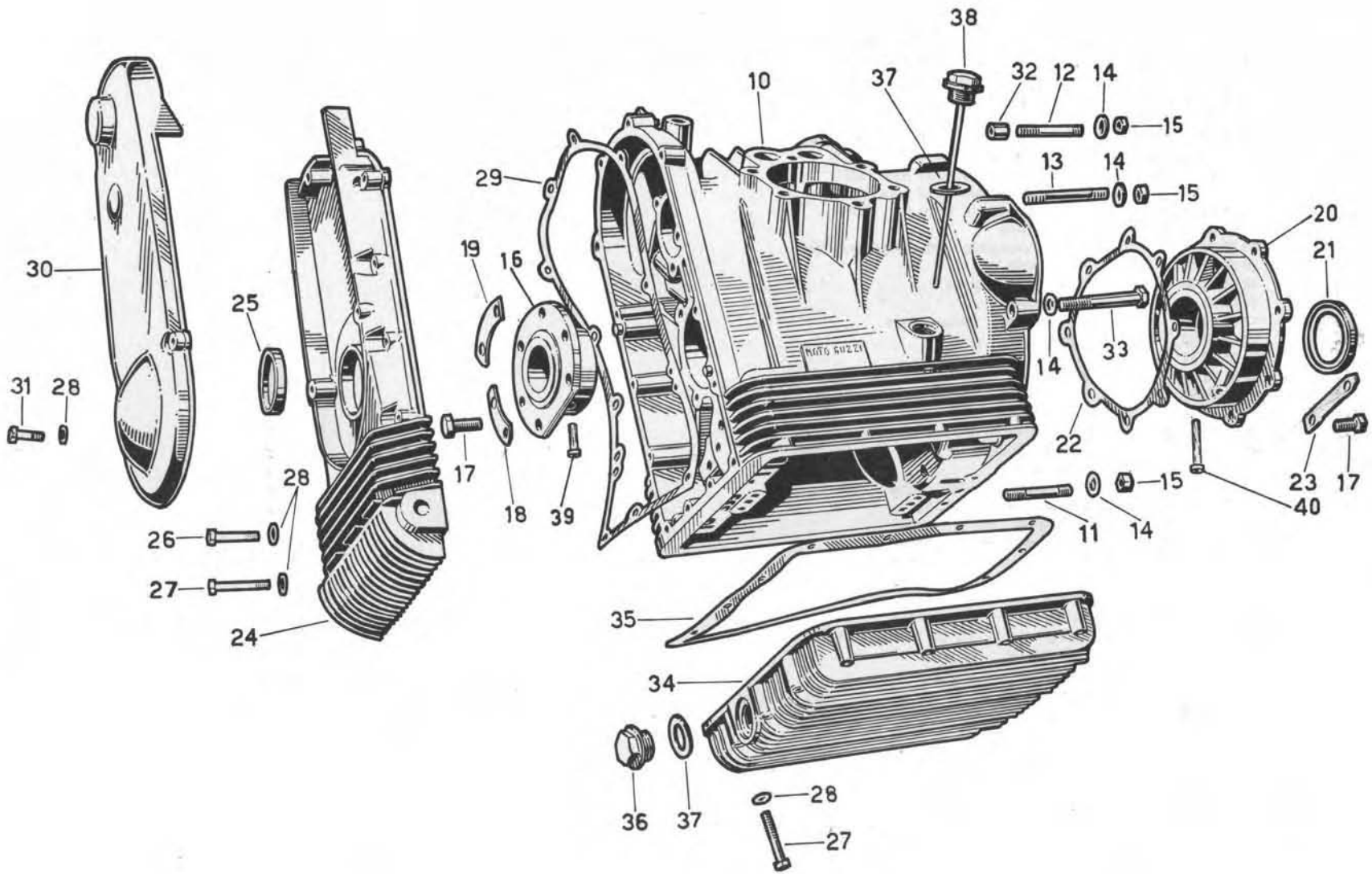

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 06 42 00	**Crankshaft**	1	
11	12 06 54 00	**Plug,** crankshaft	1	
12	12 06 15 00	**Con-rod,** complete	2	
13	91 11 21 24	**Bush** small end	2	
14	92 75 00 82	**Nut,** big end bolt	4	
15	12 06 23 00	**Lock** plate, big end bolt	4	
16	12 06 22 00	**Bolt,** big end	4	
17	12 06 20 00	**Half bearing,** big end, standard size	4	
	12 06 20 01	**Half bearing,** u/s .254 mm. (.01")		
	12 06 20 02	**Half bearing,** u/s .508 mm. (.02")		
	12 06 20 03	**Half bearing,** u/s .762 mm. (.03")		
	12 06 20 04	**Half bearing,** u/s 1.016 mm. (.04")		
18	12 06 04 00	**Piston,** bare	2	
18/1	12 06 02 00	**Piston,** complete with rings and pin	2	
19	12 06 07 00	**Piston ring,** top	2	
20	12 06 08 00	**Piston ring,** center	2	
21	12 06 09 00	**Oil scraper**	4	
21/1	12 06 06 00	**Set complete,** piston rings	2	
22	12 06 12 00	**Piston pin**	2	
23	90 35 10 37	**Circlip,** piston pin	4	
24	12 07 20 00	**Distribution gear**	1	
25	91 70 23 55	**Woodruff key,** timing gear and generator pulley	2	
26	12 07 40 00	**Pulley,** generator	1	
27	92 70 11 87	**Nut,** pulley to crankshaft and gear to camshaft	2	
28	95 10 06 76	**Washer,** pulley and camshaft gear nuts	2	
29	12 06 70 00	**Flywheel**	1	
30	12 06 76 00	**Lock plate,** flywheel bolts	3	
31	12 06 77 00	**Bolt,** flywheel retaining	6	
32	12 06 79 00	**Ring gear,** starter motor	1	
33	95 02 11 08	**Spring washer,** ring gear	8	
34	98 05 44 25	**Bolt,** ring gear to flywheel	8	
35	12 05 33 02	**Camshaft**	1	
36	12 05 40 00	**Flange,** camshaft	1	
37	98 10 60 21	**Screw,** flange to camshaft	3	
38	95 02 11 06	**Spring** washer, flange bolt to camshaft	1	
39	12 05 45 01	**Cam wheel**	1	
40	95 51 20 60	**Pin,** camwheel	1	
41	12 04 58 00	**Tappet,** valve	4	
	12 04 58 01	**Tappet,** valve, o/s .05 mm. (.00196")		
	12 04 58 02	**Tappet,** valve, o/s .10 mm. (.00393")		
42	12 04 50 01	**Push rod,** rocker complete	4	
		N.B. - The undermentioned parts have been removed from use in production and are no longer supplied as spares parts (See 1st edition catalogue)		
27	12 03 40 00	**Tappet screw**	2	
42	12 04 50 00	**Push rod,** complete	2	
		When replacing the above order, the following: (See 2nd edition catalogue)		
25	12 03 40 01	**Tappet screw**	2	
41	12 04 58 00	**Tappet**	2	
42	12 04 50 01	**Push rod,** complete	2	

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TAVOLA 3

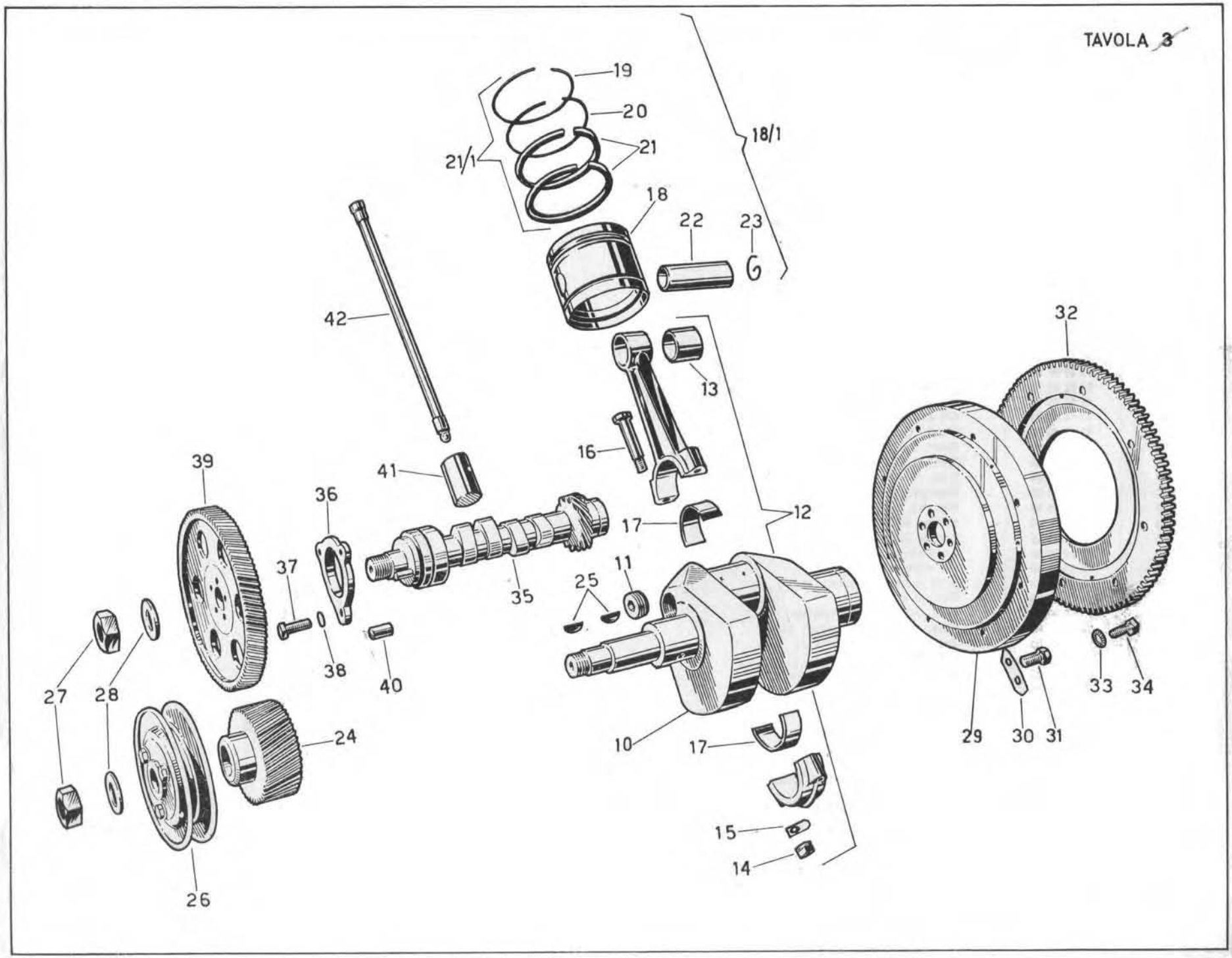

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 72 00	**Breather tube**	1	
11	12 00 76 00	**Washer,** breather tube	1	
12	98 10 60 15	**Screw,** breather tube and return pipe band	3	
13	95 02 11 06	**Washer,** breather tube and pipe band screws, and plug bottom plate securing bolt	5	
14	12 00 62 00	**Tube,** oil return from breather box	1	
15	12 00 65 00	**Band,** oil return, tube retaining	1	
16	12 00 66 00	**Hollow bolt,** return pipe fixing	1	
17	90 71 41 24	**Washer,** hollow bolt and oil pressure solenoid	3	
18	12 15 84 00	**Oil pipe**	1	
19	12 15 91 00	**Washer,** oil pipe fixing bolts	2	
20	98 05 44 30	**Bolt,** oil pipe securing	2	
21	12 15 92 00	**Lock plate,** oil pipe screws	2	
22	12 15 90 00	**Plug,** relief valve	1	
23	95 10 05 22	**Washer**	1	
24	12 15 07 00	**Bottom plate,** in plug	1	
25	94 32 10 70	**Spring**	1	
26	12 15 09 00	**Plunger,** oil relief valve	1	
27	12 14 62 00	**Oil pump,** complete	1	
28	12 14 78 00	**Shaft,** gear driving	1	
29	12 14 85 00	**Gear,** driven	1	
30	12 14 77 00	**Gear,** oil pump, driving	1	
31	91 70 12 32	**Key,** oil pump gear	1	
32	95 02 11 08	**Washer,** oil pump gear nut	1	
33	92 70 10 86	**Nut,** oil pump gear securing	1	
34	98 10 80 42	**Screw,** short, oil pump securing	2	
35	98 02 24 55	**Screw,** long, oil pump securing	2	
36	12 14 98 00	**Lock plate,** oil pump screws	2	
37	12 15 22 00	**Oil cleaner,** complete	1	
38	12 15 30 00	**Wire gauze,** oil filter	1	
39	12 15 26 00	**Bottom plate**	1	
40	98 02 43 10	**Bolt,** bottom plate retainer	2	
41	12 15 75 00	**Line,** flexible, for return pipe	1	
41/1	12 10 84 00	**Band,** recovery to flexible pipe	1	
42	12 15 32 00	**Gasket,** filter body	1	
43	95 02 11 08	**Spring washer,** filter screw	1	
44	98 02 04 35	**Screw,** filter securing	1	
45	12 15 36 00	**Oil delivery pipe,** to main bearing	1	
46	90 71 40 82	**Gasket,** oil pipe	6	
47	95 99 00 35	**Screw,** oil pipe securing	3	
48	12 76 87 00	**Oil pressure solenoid**	1	
49	12 15 76 00	**Tube,** vent	1	
50	12 15 57 00	**Oil breather assembly,** complete	1	
51	12 15 74 00	**Hose,** center	1	
52	12 15 78 00	**Band,** breather tube to center flexible pipe	1	

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TAVOLA 4

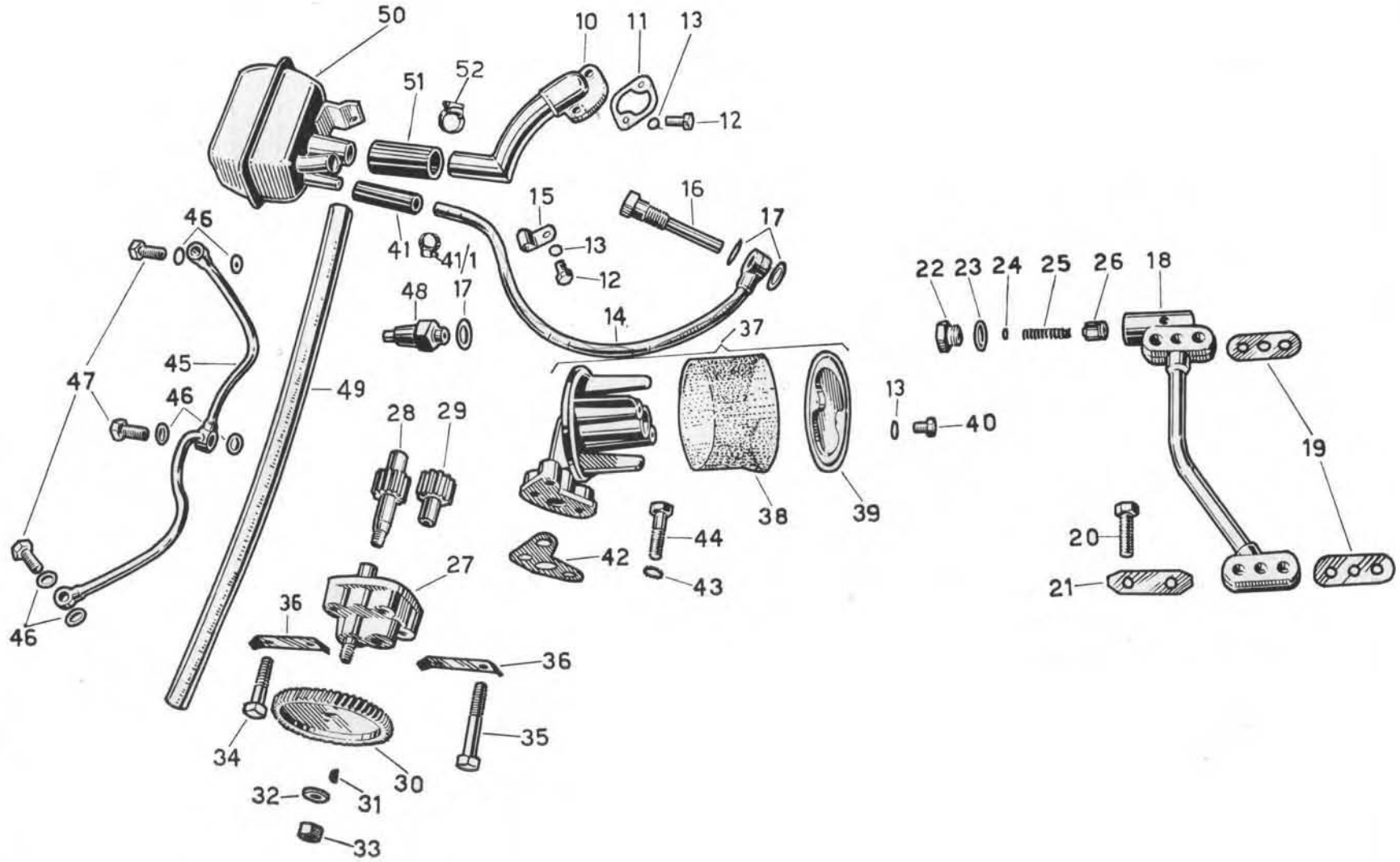

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PLATE **5** MODEL: **V-7 twin Engine**

GROUP: **Fuel tank - Exhaust pipe - Muffler**

Fig. No.	Order No.		Quantity	Notes
10	12 10 02 00	**Fuel** tank	1	
10/1	55 91 94 25	**Decal,** tank, R/H	1	
	55 91 95 25	**Decal,** tank, L/H	1	
11	55 10 39 00	**Filler Cap.** complete, Includes:	1	
	55 10 40 00	**Cap**	1	Tebaldi Make
	55 10 46 00	**Washer,** cap	1	
	55 10 47 00	**Spring**	1	
	55 10 48 00	**Cover**	1	
	55 10 49 00	**Screw**	1	
	55 10 50 00	**Lever**	1	
12	99 10 50 83	**Screw,** tank securing	2	
13	95 10 12 31	**Washer**	2	
14	55 10 35 25	**Bushing**	4	
15	55 10 34 25	**Buffer,** rubber	4	
16	95 10 01 39	**Washer,** external	2	
17	92 70 00 71	**Nut**	2	
18	90 71 41 23	**Gasket,** fuel tap	4	
19	12 10 54 00	**Fuel** tap	2	
19/1	12 10 65 00	**Fuel line,** complete	1	
19/2	12 10 84 00	**Strap,** fuel line	2	
20	12 10 66 00	**Adapter, four-ways**	1	
21	95 98 57 12	**Fuel line,** short	2	
22	95 98 57 20	**Fuel line,** long	2	
23	98 10 60 15	**Screw,** adapter securing	1	
24	95 02 11 06	**Washer,** adapter screw	1	
25	12 12 09 00	**Exhaust pipe,** R/H	1	
26	12 12 09 05	**Exhaust** pipe, L/H	1	
27	90 71 83 75	**Gasket,** exhaust pipe	2	
28	12 12 02 00	**Lockring,** exhaust pipe	2	
29	12 12 39 00	**Connecting tube**	1	
30	12 12 34 00	**Band,** complete	2	
31	99 10 50 80	**Screw,** silencer band to exhaust pipe and tube	4	
32	92 60 22 10	**Nut,** muffler screws	2	
33	95 02 11 10	**Washer,** muffler securing screws	2	
34	98 11 00 20	**Screw,** muffler securing	2	
35	55 12 70 25	**Band,** connecting tube retaining	2	
36	12 12 30 20	**Muffler,** R/H	1	
37	12 12 29 20	**Muffler,** L/H	1	

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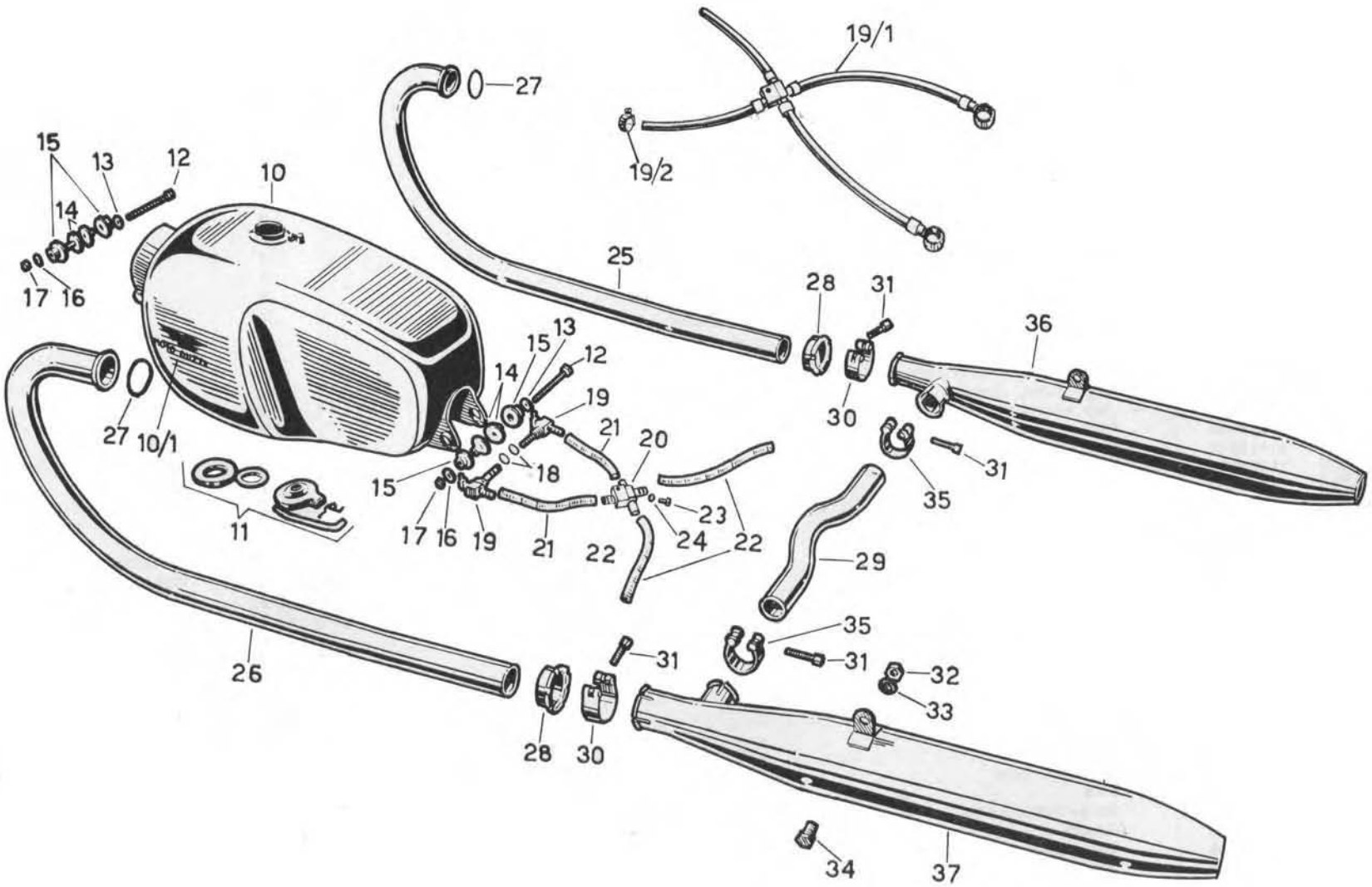

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 11 24 00	**Carburetor,** R/H	1	9981 (SSI 29 DS)
	12 11 24 00	**Carburetor,** L/H	1	9980 (SSI 29 D)
11	12 11 44 00	**Air intake tube**	2	
12	12 60 75 00	**Throttle cable,** from handlebar to intermediate adapter	1	
13	12 60 79 00	**Adapter,** two-ways	1	
14	12 80 71 00	**Cover,** adapter, near end	2	
15	12 80 70 00	**Plunger,** adapter	2	
16	12 80 72 00	**Cover,** adapter, far end	2	
17	98 10 80 15	**Screw,** adapter	1	
18	95 10 12 31	**Washer,** adapter screw	1	
19	92 60 22 08	**Nut,** adapter screw	1	
20	95 79 02 33	**Thumb screw,** cable adjuster	2	
21	92 70 00 71	**Locknut,** cable adjusting screw	2	
22	12 60 83 00	**Cable,** air, from handlebar to adapter	1	
23	12 11 70 00	**Cable** air, from carburetor to adapter	2	
24	12 11 75 00	**Cable,** throttle, from carburetor to adapter	2	
25	12 93 56 00	**Clip,** mixing chamber cap	2	1740.00.21 Dell'Orto
26	12 93 53 00	**Cap,** mixing chamber cover	2	6784.00.60 »
27	12 93 54 00	**Screw,** throttle silde	2	2388.00.37 »
28	12 93 58 00	**Nut,** throttle silde screw	2	1576.00.27 »
29	12 93 52 00	**Adjuster,** cable	2	1122.00.37 »
30	12 93 51 00	**Nut,** cable adjuster	2	1123.00.27 »
31	12 93 50 00	**Cover,** mixing chamber	2	6783.00.53 »
32	12 93 71 00	**Spring,** throttle slide	2	6785.00.61 »
33	55 93 85 85	**Needle** stop	2	1407.00.21 »
34	12 93 75 01	**Throttle slide,** c/w taper needle	2	2384.80.64 »
35	12 93 77 00	**Taper needle,** type M	2	1824.14.08 »
36	12 93 70 00	**Choke**	2	2412.29.65 »
37	12 93 86 00	**Screw,** rubber sleeve ring	2	4269.00.36 »
38	12 93 87 00	**Ring,** rubber sleeve retainer	2	1796.00.50 »
39	12 93 72 00	**Cable adjuster**	2	1100.00.37 »
40	12 93 73 00	**Nut,** cable adjuster	2	1127.00.34 »
41	12 93 74 00	**Adjusting plug,** air valve	2	1127.00.34 »
42	12 93 76 00	**Spring,** air valve	2	1745.11.61 »
43	12 93 78 00	**Air valve**	2	1120.00.64 »
44	12 93 79 00	**Nipple**	2	1747.00.04 »
45	12 93 80 00	**Plug,** fuel bowl	2	1801.00.34 »
46	12 93 37 00	**Plug**	2	2387.00.34 »
47	12 93 20 00	**Body,** float chamber	2	1737.00.96 »
48	12 93 39 00	**Gasket**	4	1161.00.30 »
49	12 93 31 00	**Close plug,** float chamber	2	1193.00.34 »
50	12 93 30 00	**Float**	2	1156.00.80 »
51	12 93 32 00	**Float needle**	2	1205.00.05 »
52	12 93 21 00	**Cover,** float chamber c/w tickler	2	2353.00.54 »
53	55 93 25 85	**Ring,** tickler	2	1493.00.21 »

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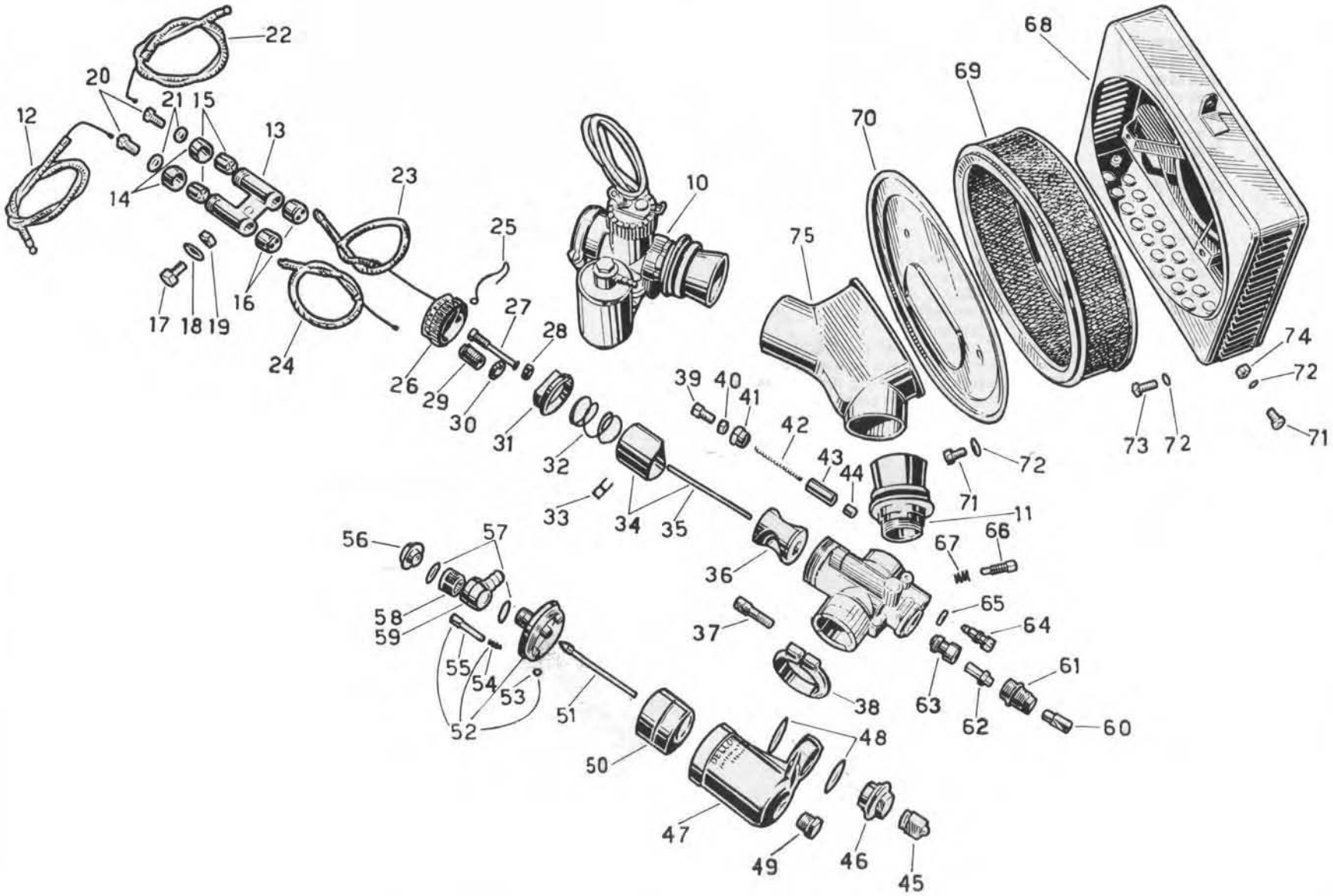

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
54	12 93 24 00	**Spring,** tickler	2	1288.00.61 Dell'Orto
55	12 93 49 00	**Tickler**	2	6534.00.25 »
56	55 93 49 85	**Plug**	2	1494.00.34 »
57	55 93 47 85	**Washer,** plug	4	1416.00.30 »
58	55 93 40 85	**Filter**	2	1419.00.29 »
59	12 93 46 00	**Adapter**	2	1564.00.38 »
60	12 93 57 00	**Main jet**	2	1126.120.02 »
61	12 93 88 00	**Jet holder**	2	2386.00.32 »
62	12 93 55 00	**Atomizer**	2	1805.265.28 »
63	12 93 89 00	**Atomizer nozzle**	2	1795.00.50 »
64	12 93 59 00	**Pilot Jet**	2	1159.55.02 »
65	12 93 60 00	**Gasket,** pilot jet	2	1158.00.30 »
66	12 93 62 00	**Air adjusting screw**	2	1101.00.37 »
67	12 93 63 00	**Spring,** air screw	2	1116.00.61 »
68	12 11 32 00	**Box,** air cleaner	1	
69	12 11 36 00	**Air cleaner element**	1	
70	12 11 34 00	**Cover,** air cleaner box	1	
71	98 02 43 12	**Screw,** air cleaner cover and top securing	3	
72	95 02 11 06	**Washer,** cover screw and cleaner box (top)	5	
73	98 05 43 16	**Screw,** cleaner box securing (bottom)	2	
74	92 60 22 06	**Nut,** air cleaner box top screw	1	
75	12 11 43 00	**Rubber sleeve,** inlet tube to cleaner box	1	

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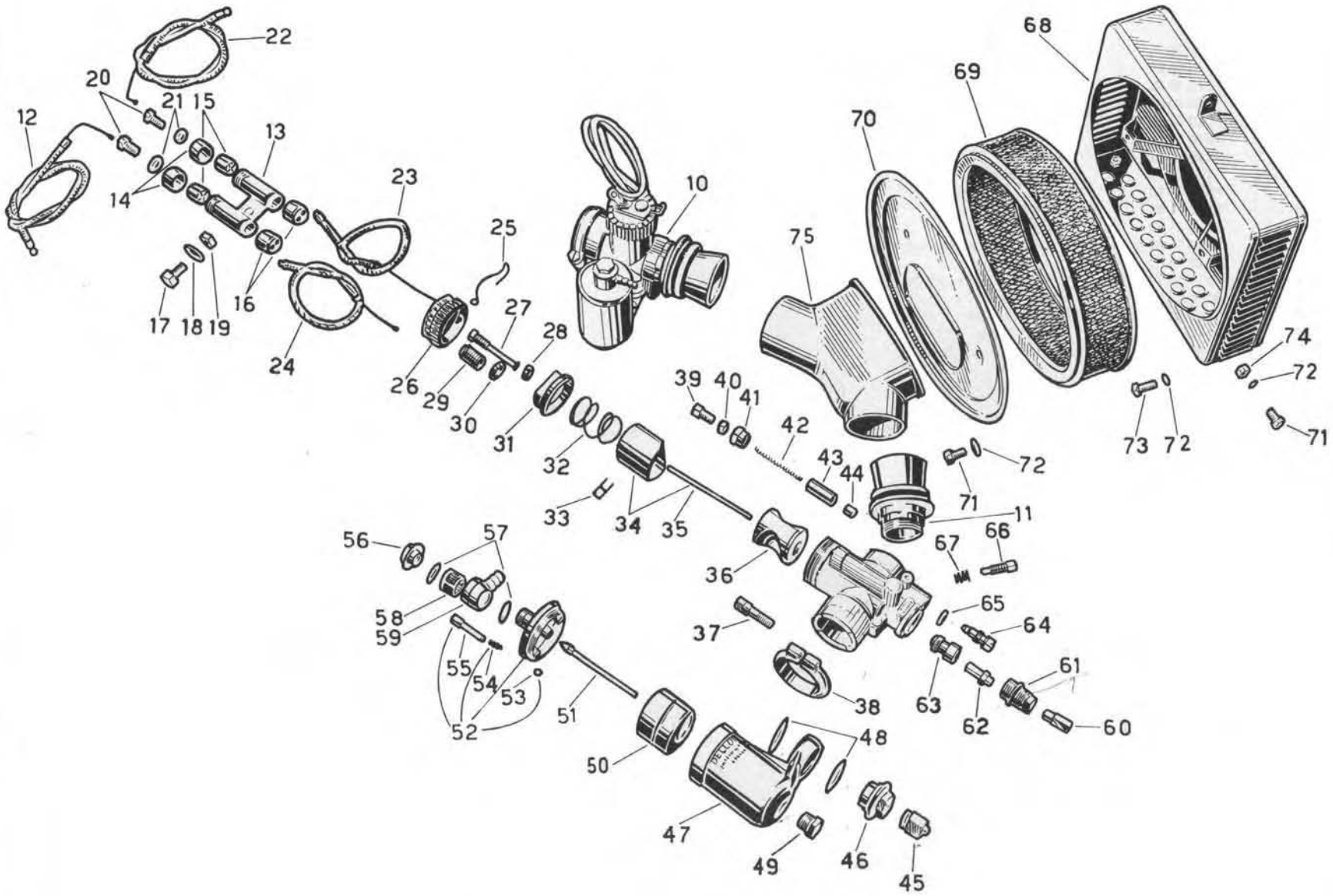

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 08 41 01	**Spring,** clutch	8	
11	12 08 29 00	**Pressure plate,** clutch	1	
12	12 08 44 00	**Clutch plate,** complete	2	
13	12 08 23 00	**Intermediate plate,** clutch	1	
14	12 08 28 00	**Washer,** clutch plate	1	
15	12 08 57 01	**Rod,** clutch pressure plate	1	
16	12 08 59 01	**Felt tube**	1	
17	12 08 60 01	**Inner body**	1	
18	12 08 70 00	**Cage,** complete	1	
19	12 08 60 01	**Outer body**	1	
20	90 70 61 50	**Seal**	1	
21	12 09 02 00	**Lever,** clutch operating, on gear box	1	
22	12 09 04 01	**Dowel,** lever	1	
23	95 78 02 71	**Pin,** lever securing to gear box	1	
24	95 50 02 22	**Cotter pin**	1	
25	12 09 30 00	**Cable,** clutch	1	
26	12 00 65 00	**Band,** cable	1	
27	95 10 01 37	**Washer**	1	

Machines up to frame N. 2715 fit the following:
(See catalogue 1st edition)

15	12 08 57 00	**Rod,** clutch pressure plate	1	
16	12 08 59 00	**Felt tube**	1	
17	92 29 57 04	**Intermediate ball**	1	
18	12 08 60 00	**Inner body**	1	
19	25 08 70 00	**Cage,** complete	1	
20	12 08 61 00	**Outer body**	1	

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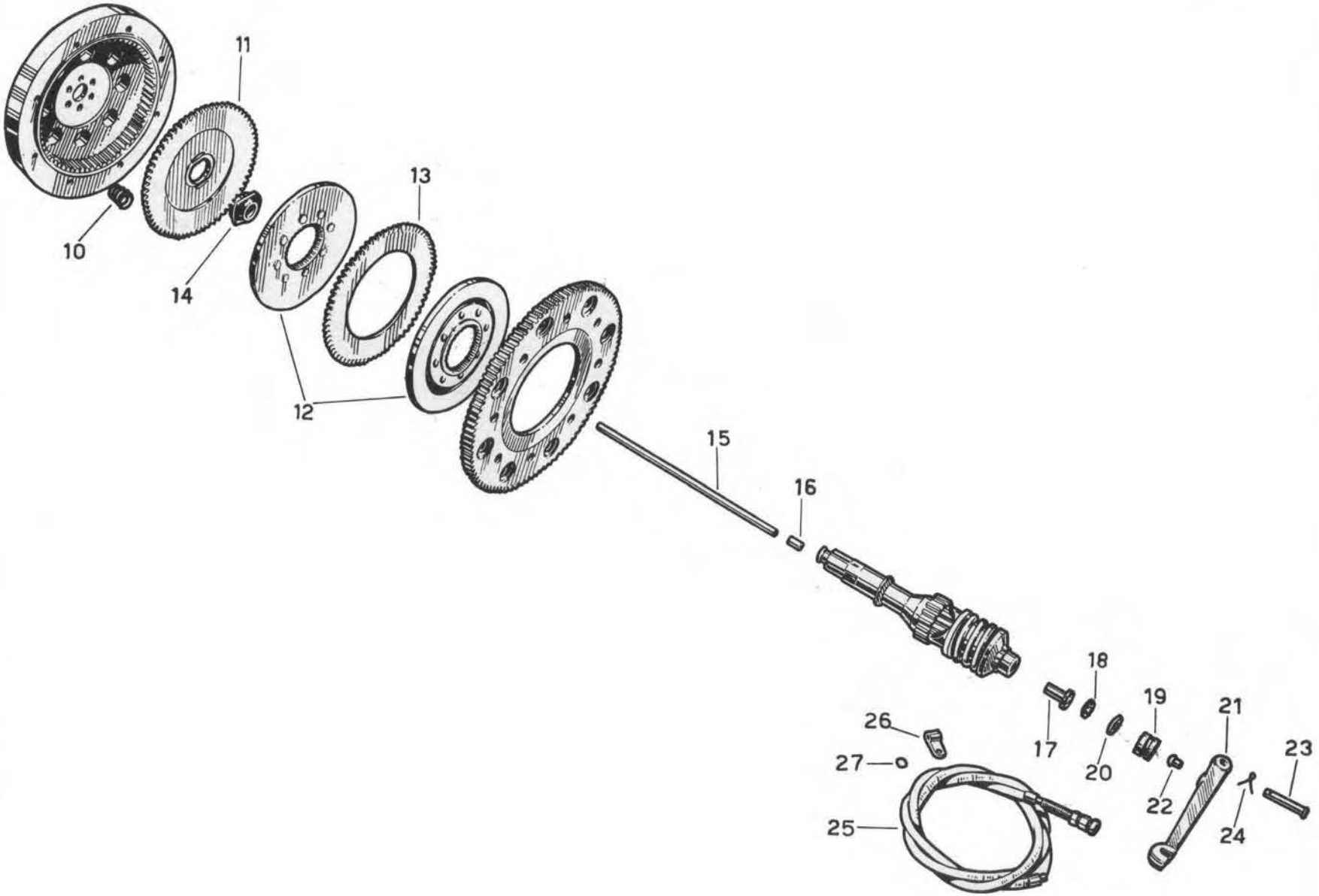

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PLATE **8** MODEL: **V-7 twin**
Primary drive

GROUP: **Gear box - Covers**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 20 02 00	**Gear box**	1	
11	12 20 08 00	**Cover,** gear box	1	
12	92 20 12 25	**Bearing,** in gear box for main shaft (Ball)	1	25x52x15 RIV 2A
13	92 25 62 17	**Bearing,** in gear box for clutch shaft (Ball)	1	17x35x15 RIV NAS 17
14	12 20 07 00	**Bottom plate,** in gear box for layshaft	1	
15	92 20 12 20	**Bearing,** for layshaft, in gear box cover for main shaft (ball)	2	20x47x14 RIV 1 A20
16	95 51 20 81	**Locating pin**	2	
17	90 40 25 35	**Seal**	1	Angus 25.35.7
18	12 20 11 00	**Gasket,** gear box cover	1	
19	92 20 11 20	**Bearing** (ball), in gear box cover for clutch shaft	1	20x42x12 RIV ELL 20
20	92 20 12 22	**Bearing** (ball), in gear box cover for layshaft	1	22x50x14 RIV 1A 22
21	90 40 35 47	**Seal,** in box cover for layshaft	1	Angus 35x47x7
22	98 10 60 34	**Screw,** gear box cover fixing	10	
23	95 10 01 30	**Washer,** gear box cover screws, selector cover, and neutral indicator solenoid	17	
24	12 20 10 00	**Band**	1	
25	12 20 14 00	**Cover,** selector	1	
26	12 20 15 00	**Gasket,** selector cover	1	
27	98 10 60 21	**Screw,** selector cover, short	4	
28	98 10 60 55	**Screw,** selector cover, long	1	
29	55 23 78 00	**Adjusting screw**	1	
30	92 70 01 22	**Nut,** adjusting screw	1	
31	95 10 14 30	**Washer,** adjusting screw	1	
32	12 20 72 00	**Neutral indicator unit,** complete	1	
33	12 20 77 00	**Washer,** neutral indicator unit	1	
34	92 60 82 05	**Nut,** indicator securing	2	
35	95 10 00 56	**Washer,** indicator securing nut	2	
36	98 05 43 16	**Screw,** indicator body to gear box	2	
37	12 00 37 00	**Plug,** oil filler	1	
38	90 71 41 95	**Washer,** oil filler plug	1	
39	95 98 02 10	**Plug,** level indicator, drain plug	2	
39/1	12 23 53 00	**Plug,** selector pawl drum	1	
40	90 17 41 01	**Washer,** oil level, drain plug, and selector pawl drum plugs	3	
41	94 32 10 63	**Spring,** selector drum pawl	1	
42	55 23 47 00	**Pawl,** selector drum	1	
43	12 76 16 20	**Speedometer,** mile calibrated	1	
44	12 76 04 00	**Cable,** speedometer	1	
45	12 76 25 00	**Speedo drive,** complete	1	
46	12 76 33 00	**Ferrule**	1	
47	12 76 61 00	**Speedo drive gear,** in gear box	1	

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TAVOLA 8

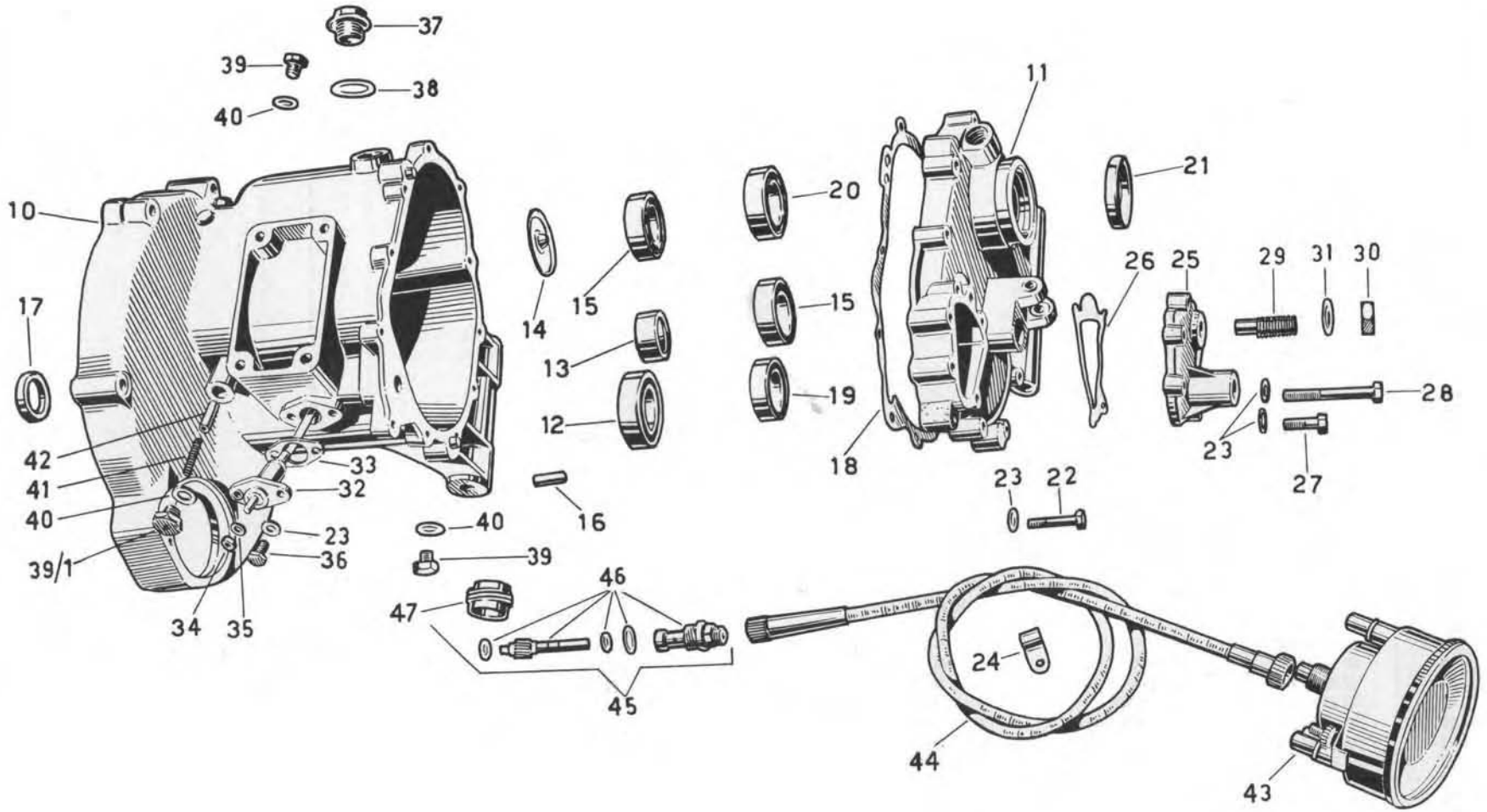

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PLATE 9 MODEL: **V-7 twin** GROUP: **Gear box - Shafts - Controls**

Primary drive

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 25 09 00	**Pedal,** gearshift	1	
11	55 25 10 00	**Rubber,** gearshift pedal	2	
12	98 10 60 22	**Screw,** gearshift pedal securing	1	
13	12 25 11 00	**Shaft,** c/w lever	1	
14	95 50 02 22	**Cotter pin,** gearshift control rod	2	
15	95 12 91 10	**Washer,** gearshift control rod pins	2	
16	95 78 02 65	**Pins,** gearshift control rod	2	
17	92 70 00 73	**Nut,** adjusting, on rod	1	
18	95 74 01 71	**Fork,** on gearshift rod	2	
19	12 25 79 00	**Rod,** gearshift	1	
20	25 25 78 00	**Rod,** c/w fork	1	
21	98 10 60 21	**Screw,** gearshift to crankcase	1	
22	12 25 82 00	**Lever,** gearshift operating	1	
23	12 23 68 00	**Starter pin**	1	
24	55 23 82 00	**Spring,** starter pin return	1	
25	12 23 85 01	**Camplate,** gear control	1	
26	12 23 44 00	**Drum,** gear selector	1	
27	55 23 64 00	**Body,** inner, selector	1	
28	12 23 79 00	**Plunger,** selector R/H	2	
28/1	12 23 80 00	**Plunger,** selector L/H	1	
29	26 26 72 00	**Pawl,** selector plunger	2	
30	94 32 10 49	**Spring,** selector plunger	2	
31	12 23 43 00	**Rod,** selector drum	1	
32	95 10 02 22	**Washer,** adjusting	1	
33	12 20 20 00	**Oil pick up plate**	1	
34	12 23 24 00	**Shaft,** fork	1	
35	12 23 05 00	**Fork,** gear selector	2	
36	12 21 05 01	**Main shaft,** gear box	1	
37	12 21 10 00	**Washer,** thrust	1	
37/1	90 11 92 47	**Washer,** intermediate, high gear side	1	
38	12 21 36 00	**Layshaft**	1	
39	93 60 10 22	**Lock ring,** layshaft gear	1	
40	95 02 80 22	**Tab washer,** lockring	1	
41	12 21 55 00	**Spacer**	1	
42	12 21 43 00	**Washer,** adjusting, layshaft	1	
43	12 21 40 01	**Gear,** 1st speed, c/w bushing	1	
44	91 21 27 20	**Bushing,** 1st speed gear	1	
44/1	12 21 46 00	**Washer,** thrust, circlip to bush	2	
45	90 27 10 27	**Circlip,** gear retaining on shaft	2	Seeger 27 e
46	12 23 07 01	**Sleeve,** sliding, 1st and 2nd speed	1	
47	12 21 44 01	**Gear,** 2nd speed, c/w bushing	1	
48	91 12 27 14	**Bushing,** 2nd and 3rd speed gear	2	
49	12 21 47 01	**Gear,** 3rd speed gear, with bush	1	
50	12 23 15 01	**Sleeve,** sliding, 3rd and 4th speed	1	
51	12 21 51 01	**Gear,** 4th speed	1	
52	12 21 53 01	**Floating bush,** 4th speed gear	1	
52/1	12 21 54 00	**Washer,** thrust, bush to shaft	1	
53	12 21 07 01	**Shaft,** clutch	1	
54	90 27 10 25	**Circlip,** inner clutch body retaining	2	Seeger 25 e
55	12 08 18 01	**Inner body,** clutch	1	
56	12 21 17 00	**Semi collar,** cush drive plate	1	
57	12 21 16 00	**Plate,** cush spring	1	
58	12 21 15 00	**Spring,** cush drive	1	
59	12 21 12 00	**Sliding muff**	1	
60	12 21 11 01	**Driving gear,** clutch shaft to mainshaft	1	

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Machines up to engine N. 2119 fit the following
(See catalogue 1st edition)

Fig. No.	Order No.	DESCRIPTION	Quantity
25	55 23 85 00	**Camplate**	1
28	55 23 79 00	**Pawl,** selector	2
36	12 21 05 00	**Mainshaft**	1
37	90 11 82 45	**Washer,** thrust	1
43	12 21 40 00	**Low gear,** c/w bushing	1
46	12 23 07 00	**Sliding sleeve,** low and 2nd	1
47	12 21 44 00	**2nd gear** c/w bushing	1
48	91 12 27 16	**Bushing,** 2nd and 3rd gear	2
49	12 21 47 00	**3rd gear** c/w bushing	1
50	12 23 15 00	**Sliding sleeve,** 3rd and high	1
51	12 21 51 00	**High gear**	1
52	12 21 53 00	**Bush,** floating, high gear	1
53	12 21 07 00	**Shaft,** clutch	1
54	90 27 10 23	**Circlip,** inner body	1
55	12 08 18 00	**Inner body,** clutch	1
60	12 21 11 00	**Counter gear** on clutch shaft	1

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TAVOLA 9

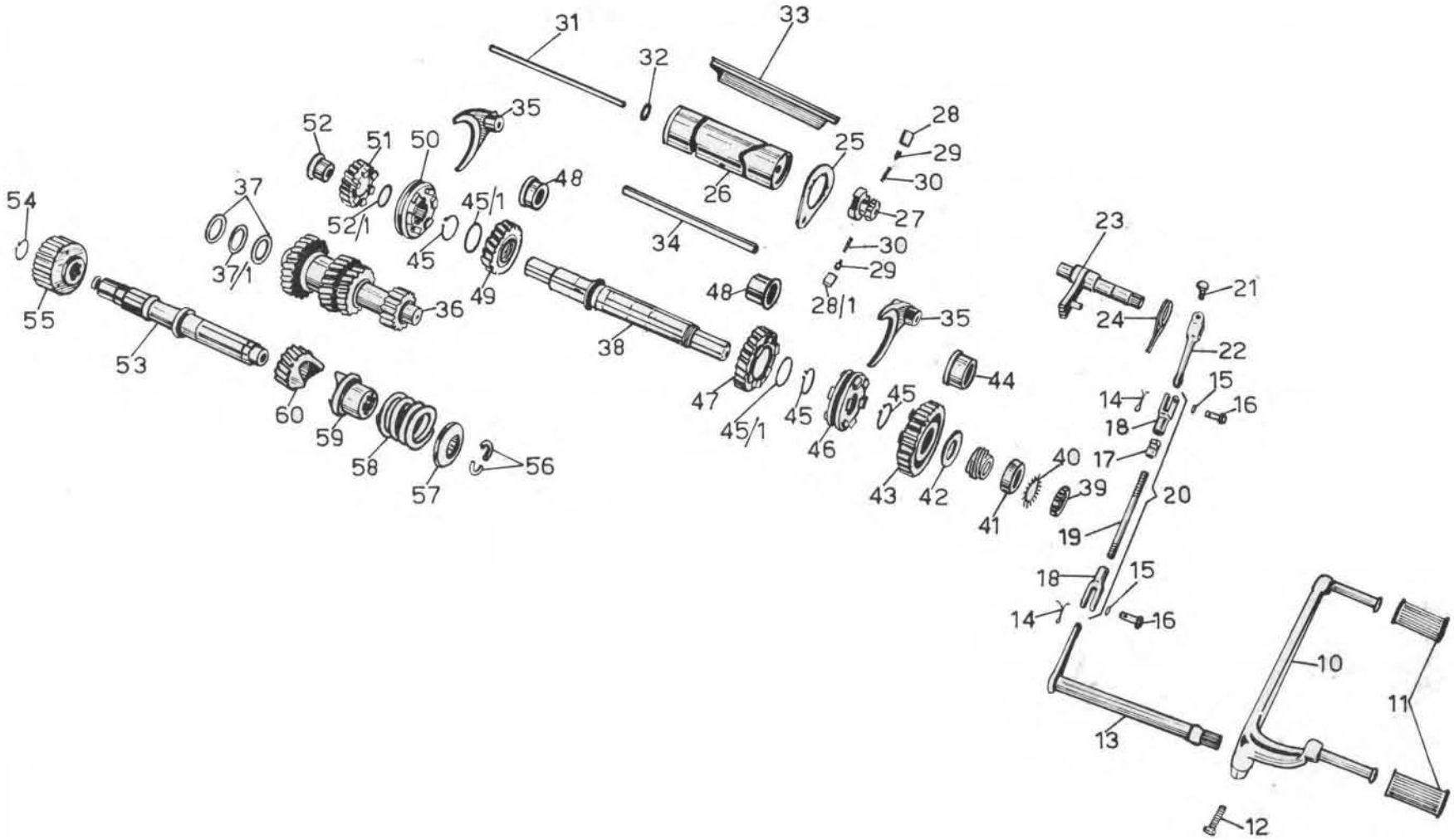

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 54 02 00	**Rear fork**	1	
11	98 02 05 35	**Screw,** clamp	1	
12	95 10 03 31	**Washer,** clamp screw	1	
13	12 54 78 00	**Cap nut,** rear fork to frame	2	
14	92 72 02 00	**Nut,** fork spindle	2	
15	12 54 72 00	**Spacer**	2	
16	12 54 70 00	**Spindle,** rear fork support	2	
17	90 40 30 40	**Seal,** rear fork support spindle	2	Angus 30x40x7
18	92 24 92 16	**Bearing,** taper roller	2	17x40x12 RIV 01/02 5010
19	96 50 80 45	**Screw,** rear wheel drive box securing	4	
	98 05 44 30	**Bolt,** rear wheel drive box securing		
20	95 02 11 08	**Washer,** drive box screws	4	
20/1	92 60 50 08	**Nut,** drive box bolt	4	
21	12 35 02 00	**Rear wheel drive box,** complete	1	
22	12 54 80 00	**Rubber gaiters**	1	
23	12 54 82 01	**Band,** large, gaiters to drive box	1	
24	12 54 84 01	**Band,** small, gaiters to gear box	1	
25	12 32 80 00	**Double** joint, for layshaft and drive shaft	2	
26	12 32 63 00	**Drive** shaft	1	
27	12 32 77 00	**Sleeve,** drive shaft and bevel drive	1	
28	90 27 10 20	**Seal,** drive shaft and bevel gears	3	Seeger 20 e
29	90 27 20 58	**Circlip**	1	58 i
30	92 20 42 28	**Ball bearing,** rear fork	1	28x58x16 RIV ALN 28
31	12 35 03 00	**Drive box**	1	
32	12 00 37 00	**Oil filler cap,** drive box	1	
33	90 71 41 95	**Gasket,** oil filler cap	1	
34	95 98 02 10	**Plug,** oil level and drain	2	
35	90 71 41 01	**Gasket,** oil level and drain plug	2	
36	93 60 10 26	**Lockring,** bevel gear securing	1	SKF-KM5
37	95 02 80 25	**Safety washer,** lockring	1	SKF-MB5
38	92 24 92 25	**Bearing,** taper roller	2	25x52x16.25 RIV 01/02/7205
39	12 35 24 00	**Housing,** for bearing	1	
40	12 35 26 00	**Gasket,** housing-drive box	1	
40/1	90 70 64 90	**Oil seal,** in rear drive box	1	
41	12 35 29 00	**Gasket,** housing-rear fork	1	
42	12 35 51 00	**Distance piece** for bearing	1	
43	12 35 52 00	**Shim,** distance piece-bearing (0,1 mm. ea = 0039'')	1 to 17	
		Shim, spacer-bevel gear (0,1 mm ea = 0039'')	1 to 14	
44	12 35 53 00	**Distance** piece, bevel gear	1	
45	12 35 46 00	**Bevel gear set**	1	
46	98 05 44 25	**Bolt,** flange fixing to drive case	8	
47	12 35 21 00	**Lock plate,** flange bolts	4	
48	12 35 04 00	**Flange,** drive case	1	
49	12 35 07 00	**Gasket,** flange-spacer and spacer drive box	2	
50	12 35 54 00	**Shim,** 0,8 m/m	1	
	12 35 54 02	**Shim,** 0,9 m/m		
	12 35 54 04	**Shim,** 1 m/m		
	12 35 54 06	**Shim,** 1,1 m/m		
	12 35 54 08	**Shim,** 1,2 m/m		
	12 35 54 10	**Shim,** 1,3 m/m		
51	90 40 70 85	**Seal**	1	Angus 70.85.8
52	12 35 63 00	**Bolt,** bevel set securing	8	
53	12 35 64 00	**Lock** plate, bevel gear bolts	4	
54	92 20 10 70	**Ball bearing**	1	70x110x13 RIV ELN 70
55	12 35 14 00	**Journal bearing**	1	
56	92 25 43 40	**Roller bearing**	1	Durkopp NAF 40x55x17
57	12 35 11 00	**Cage,** retaining ring	1	
58	90 40 38 50	**Seal**	1	Angus 38.50.7
59	12 35 13 00	**Stop plate,** bearing	1	
60	98 28 06 14	**Screw,** bearing stop plate	1	

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TAVOLA 10

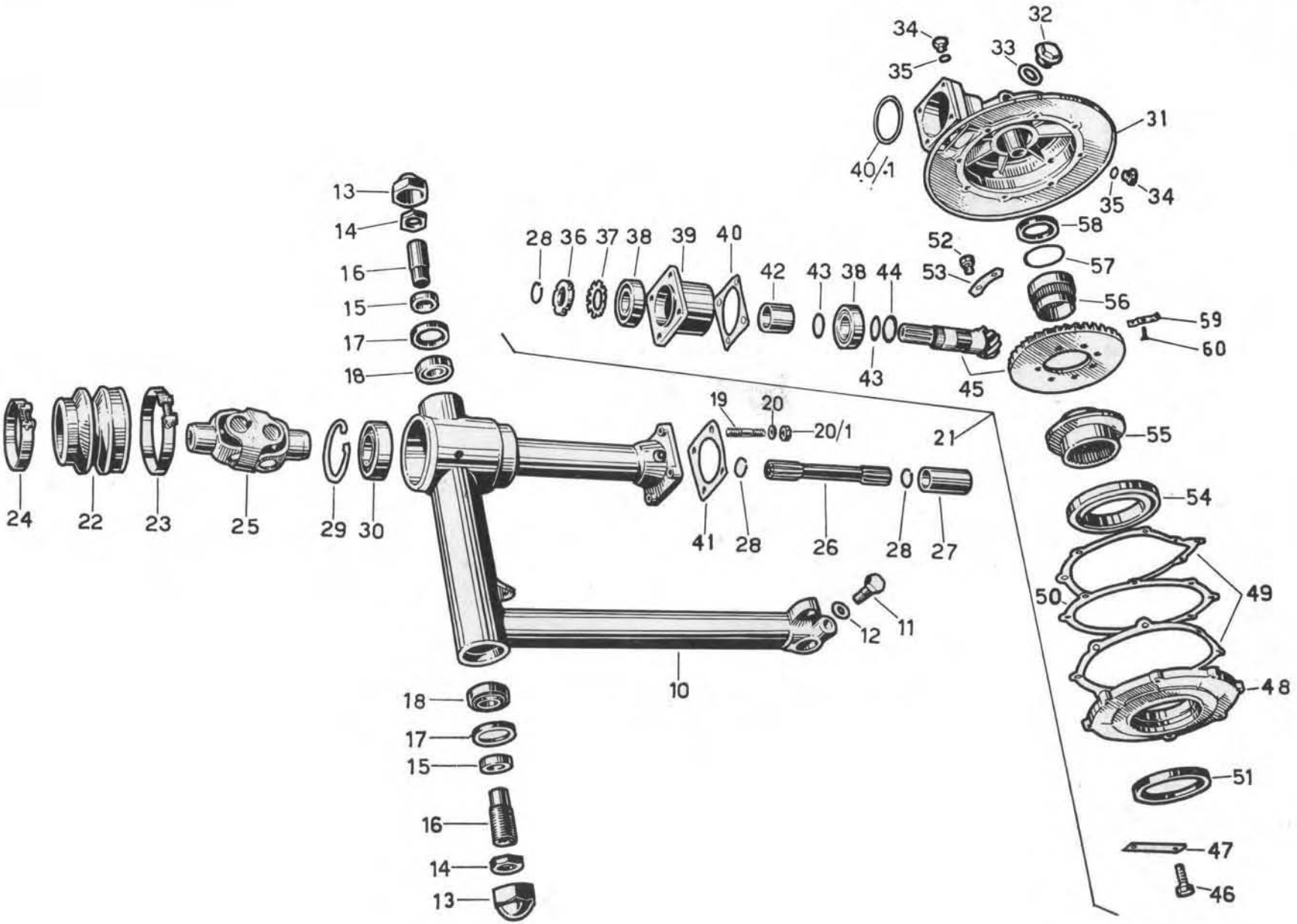

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PLATE **11** MODEL: **V-7 twin**
Frame

GROUP: **Frame - Center stand - Side stand - Footrest pivot - Pillion footrest - Rear fender**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 40 01 01	**Frame**	1	
11	92 60 23 12	**Nut,** engine to frame bolts	2	
12	95 10 04 15	**Washer,** engine to frame bolt	2	
13	12 42 97 00	**Spacer,** front	2	
14	12 42 98 00	**Spacer,** rear	2	
15	12 42 96 00	**Bolt,** engine to frame	2	
16	12 41 82 00	**Plate,** battery support	1	
17	98 02 44 12	**Screw,** front plate, battery plate, crashbar to frame top	4	
18	98 10 80 17	**Screw,** rear plate and battery plate	2	
19	95 10 12 31	**Washer,** front and rear battery plate screws	4	
20	98 11 00 15	**Screw,** plate fixing to frame	2	
21	95 10 03 11	**Washer,** front plate, center stand, and side stand bolt	5	
22	12 43 03 00	**Center stand**	1	
23	92 63 01 10	**Nut,** center and side stand fixing bolts	3	
24	40 91 78 00	**Decal,** rear fender	1	
25	99 10 51 34	**Bolt,** center stand	2	
26	12 43 40 00	**Spring,** center and side stand return	2	
27	12 43 30 00	**Buffer,** rubber, center and side stand	2	
28	12 43 20 00	**Side stand**	1	
29	12 43 28 00	**Bolt,** side stand	1	
30	92 60 22 08	**Nut,** spring securing dowel	1	
31	95 10 02 25	**Washer,** spring dowel	1	
32	12 43 42 00	**Peg,** spring retaining	1	
33	95 10 04 83	**Washer,** inner, damper securing pin	4	
34	12 44 02 00	**Pivot arm,** footrest	2	
35	12 44 32 00	**Rubber,** footrest	2	
36	92 60 22 10	**Nut,** pillion footrest, front seat bolt, bottom handgrip, and shock absorbers	7	
37	95 02 11 10	**Washer,** pillion footrest nut, front seat bolt, and handgrip	6	
38	95 10 03 37	**Washer,** plain, pillion footrests and bottom shock absorbers fixing spindle	4	
39	12 44 23 00	**Footrest,** pillion	2	
40	12 45 03 00	**Crashbar,** R/H	1	
41	12 45 04 00	**Crashbar,** L/H	1	
41/1	98 05 44 18	**Screw,** crash bar to frame, bottom	2	
42	12 55 02 00	**Rear shock absorbers**	2	
43	12 55 23 00	**Spring,** rear shock absorbers	2	
44	12 47 60 00	**Tool** box	2	
45	55 47 85 00	**Thumb** screw	2	
46	55 47 86 00	**Washer**	2	
47	98 10 60 17	**Screw,** long, tool box securing	2	
48	98 02 43 12	**Screw,** short, tool box securing	4	
49	95 10 01 30	**Washer,** tool box screws	12	
50	92 60 22 06	**Nut,** tool box screws	6	
51	12 46 05 00	**Seat,** dual	1	
52	12 46 16 00	**Buffer,** dual seat	3	
53	98 11 00 67	**Bolt,** front seat securing	1	
54	55 55 16 00	**Bushing,** flexible, rear dampers	4	

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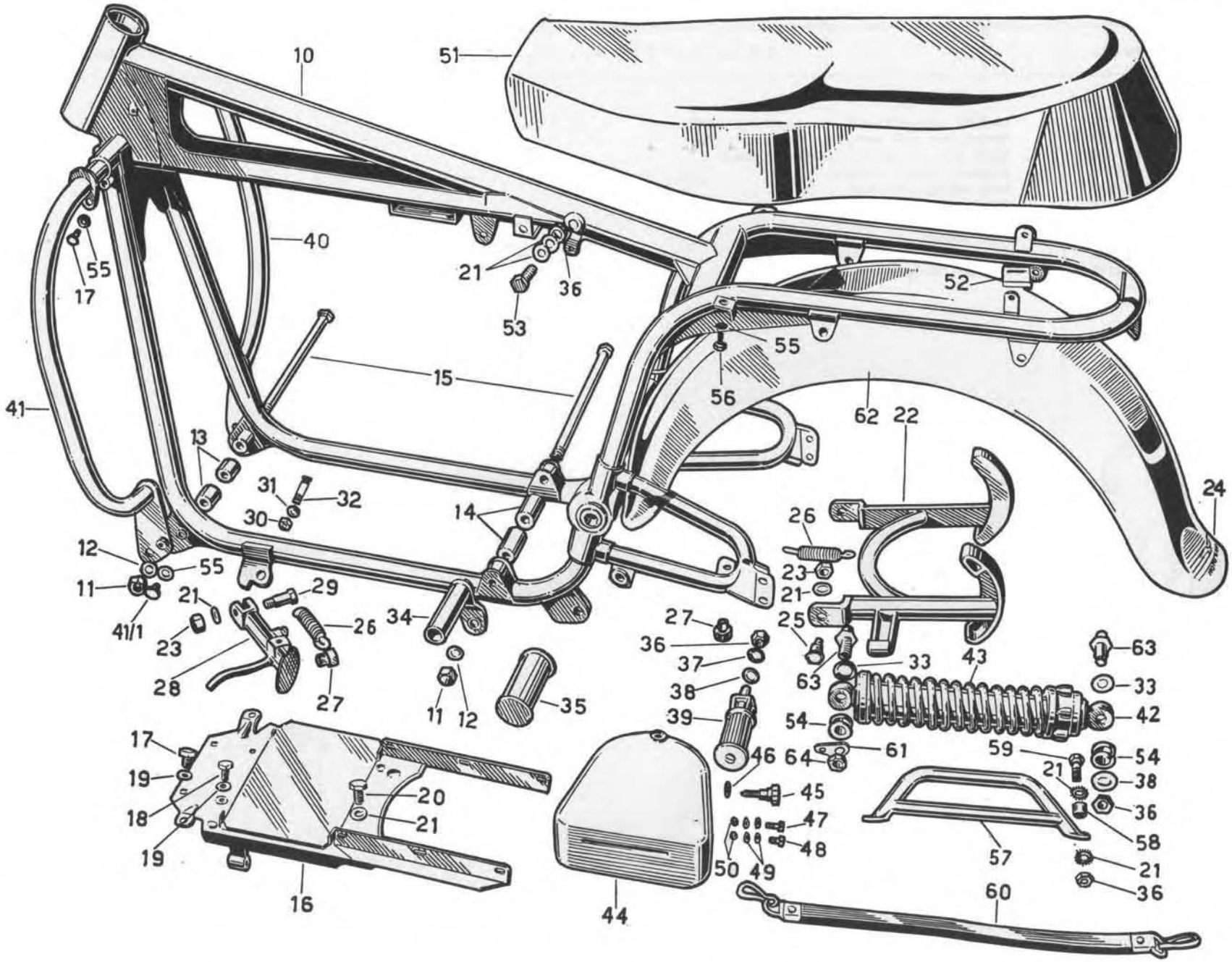

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	95 02 11 08	**Washer,** rear seat securing screws and crashbars	6	
56	98 10 80 16	**Screw,** rear seat securing	2	
57	12 46 43 20	**Hand grip,** for raising machine on stand	2	
58	91 18 10 15	**Distance piece,** handgrip	2	
59	98 02 05 35	**Bolt,** handgrip to seat	2	
60	12 46 85 00	**Hand grip,** second passenger	1	
61	12 46 86 00	**Lug,** pillion handrip	2	
62	12 43 70 00	**Rear fender**	1	
63	12 55 52 00	**Boss,** damper attachment	4	
64	92 75 01 02	**Nut,** top, damper securing	2	

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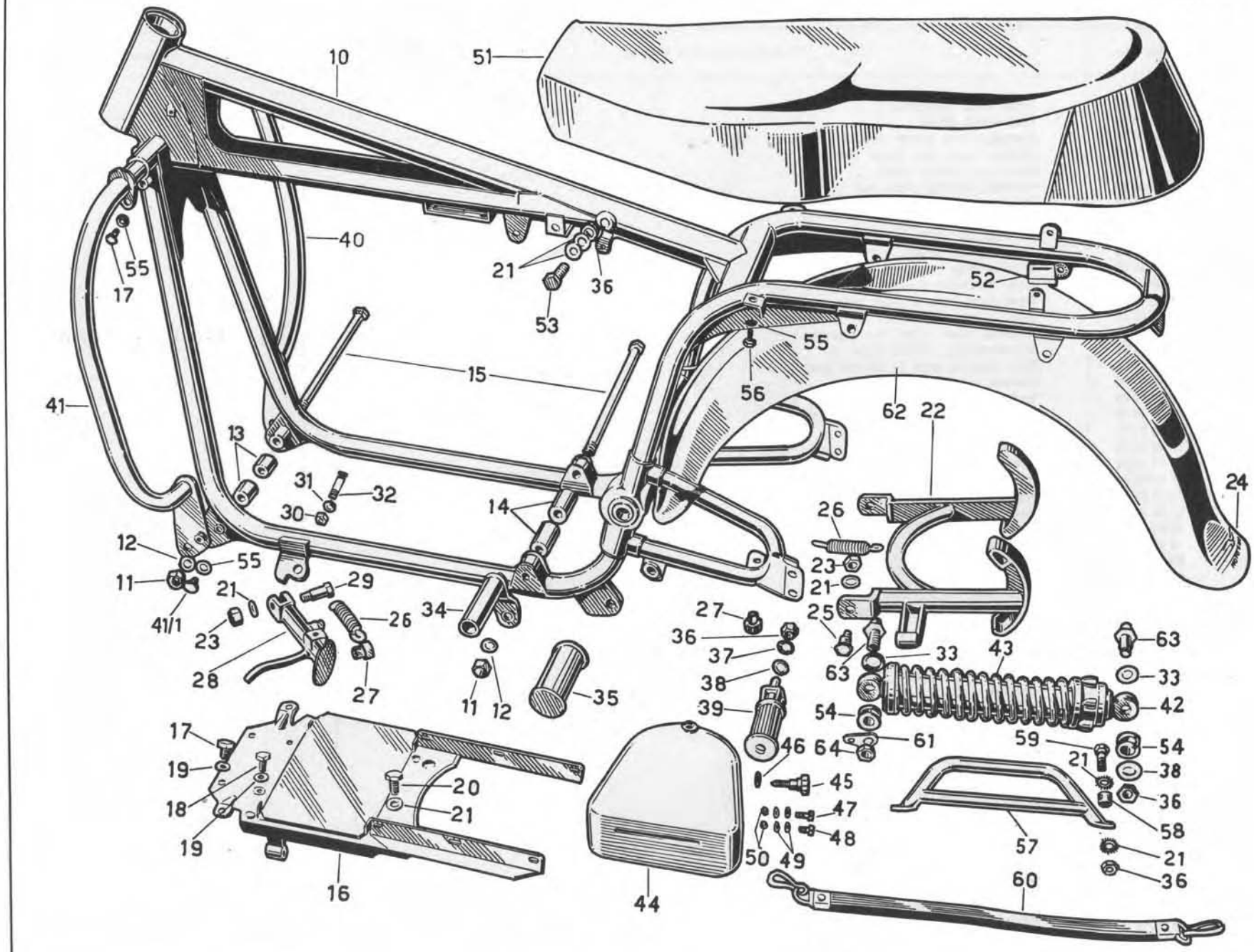

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PLATE **12** MODEL: **V-7 twin**
Front suspension - steering

GROUP: **Steering - Front Fork - Front fender**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 49 02 21	**Front fork,** complete	1	
11	12 50 15 00	**Instrument panel**	1	
12	98 62 03 25	**Screw,** short, panel securing	2	
13	98 62 03 30	**Screw,** long, rear panel securing	2	
14	92 70 11 39	**Nut,** top linking plate	1	
15	95 10 05 21	**Washer,** linking plate nut	1	
16	12 50 45 00	**Plug,** fork top	2	
17	90 70 62 22	**Seal,** top fork plug	2	
18	12 50 46 00	**Washer,** top fork plug	2	
19	12 49 30 01	**Top linking plate**	1	
20	12 49 27 00	**Rubber ring**	2	
21	12 49 23 00	**Cap,** headlight bracket	2	
22	93 60 10 26	**Lock** ring, bottom yoke, adjusting	2	SKF-KM5
23	12 49 45 00	**Cap,** steering tube	1	
24	92 24 92 25	**Bearing** taper roller, for steering	2	25x52x16.25 RIV 01/02/7205
25	12 49 41 00	**Steering** tube, bottom yoke	1	
26	92 70 12 52	**Nut,** steering tube to bottom yoke	1	
27	12 49 42 01	**Bottom** yoke	1	
28	98 05 36 75	**Bolt,** handlebar clamp to yoke	2	
29	95 10 14 30	**Washer,** handlebar clamp bolts to yoke	3	
30	92 70 01 24	**Nut,** clamp bolt to yoke	2	
30/1	12 49 80 00	**Guiding square,** front brake cable	1	
30/2	91 55 10 91	**Grommet**	1	
31	12 49 61 21	**Headlight bracket,** R/H	1	
32	12 49 62 21	**Headlight bracket,** L/H	1	
33	12 52 76 00	**Bottom plate,** headlight bracket	2	
34	12 52 66 00	**Spring,** fork	2	
35	12 52 77 00	**Housing,** spring	2	
36	90 40 35 50	**Rubber ring**	2	
37	12 52 54 00	**Fork rod**	2	
38	12 52 59 00	**Lock ring,** bottom link bush	2	
39	12 52 58 00	**Bottom bushing,** fork link	2	
40	12 52 25 00	**Cover,** R/H fork, bottom	1	
41	12 52 26 00	**Cover,** L/H fork, bottom	1	
42	90 70 64 90	**Gasket,** fork cover	2	
43	90 35 30 46	**Circlip,** fork cover	2	
44	12 52 72 00	**Washer,** adjusting fork cover 2 m/m	2	
	12 52 72 01	**Washer,** adjusting fork cover 2,1 m/m		
	12 52 72 02	**Washer,** adjusting fork cover 2,2 m/m		
	12 52 72 03	**Washer,** adjusting fork cover 2,3 m/m		
	12 52 72 04	**Washer,** adjusting fork cover 2,4 m/m		
45	12 52 67 00	**Bush,** top, fork cover	2	
46	98 11 00 35	**Bolt,** handlebar clamp on hlight bracket	2	
47	95 10 03 31	**Washer,** headlight clamp bolt	2	
48	98 30 50 09	**Screw,** oil drain from forks	2	
49	90 71 40 51	**Washer,** oil drain screw	2	
50	12 43 43 00	**Front fender**	1	
51	40 91 78 00	**Decal,** for front fender	1	
52	12 43 57 00	**Stay,** top, front fender	1	
53	12 43 59 00	**Stay,** bottom, front fender	1	
54	98 02 43 12	**Screw,** stay securing and center plate	8	

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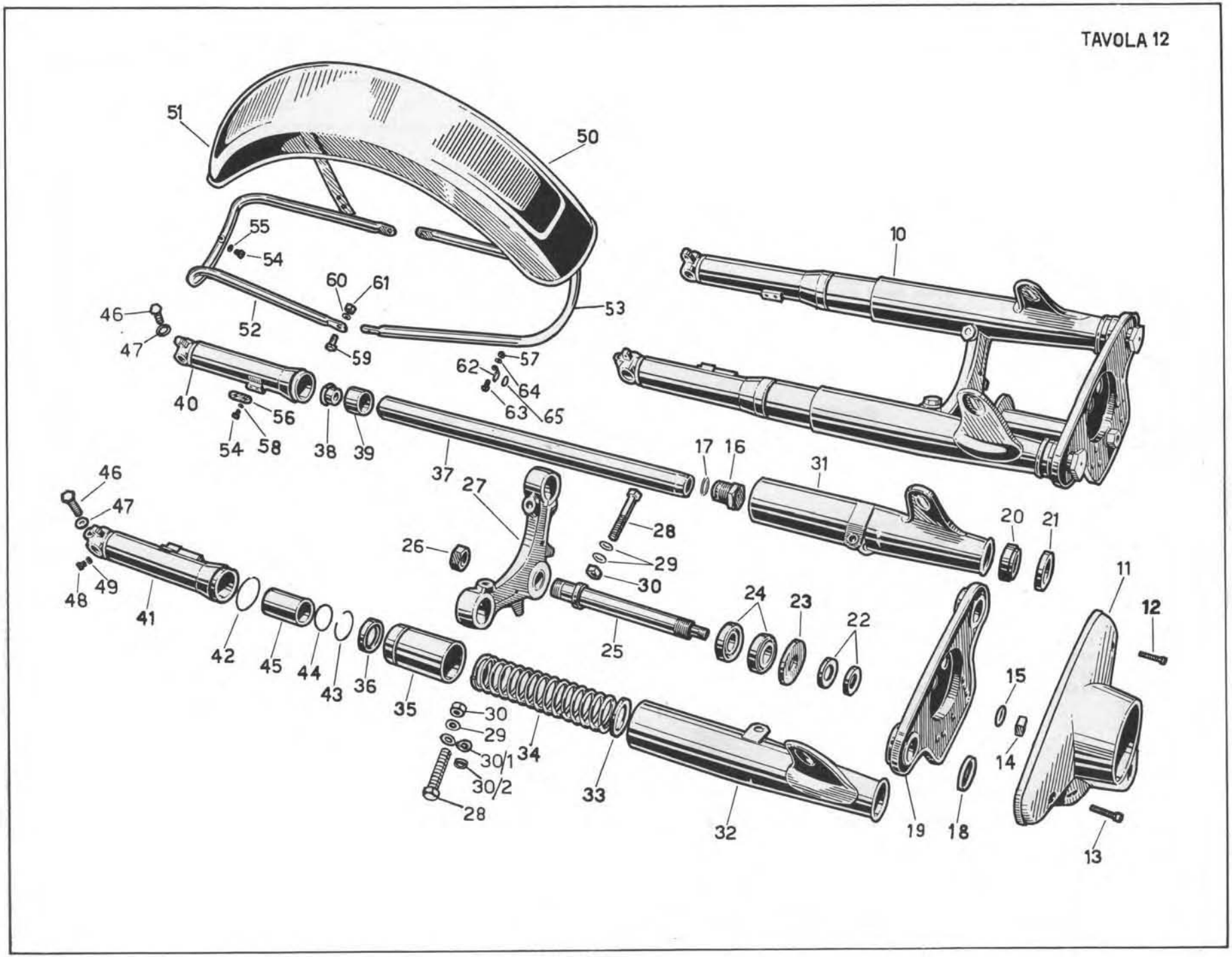

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	95 10 01 21	**Washer,** stay screws	4	
56	55 43 48 25	**Plate,** central attachment	2	
57	92 60 24 06	**Nut,** grommet fixing screw	1	
58	95 10 01 30	**Washer,** front fender to fork screws	4	
59	98 02 44 22	**Screw,** front fender to fork	4	
60	95 02 11 08	**Washer,** front fender to fork screws	4	
61	92 60 22 08	**Nut,** front fender to fork screws	4	
62	55 43 65 25	**Eyelet,** cable guide	1	
63	98 34 60 10	**Screw,** eyelet securing	1	
64	95 02 11 06	**Washer,** eyelet screw	1	
65	12 74 94 00	**Grommet,** cable eyelet	1	
		Machines up to frame N. 2715 fit the following: **(See catalogue 1st edition)**		
14	92 70 11 48	**Nut,** top linking plate	1	
19	12 49 30 00	**Top linking plate**	1	
27	12 49 42 00	**Bottom yoke**	1	
31	12 49 61 20	**Bracket,** headlight, R/H	1	
32	12 49 62 20	**Bracket,** headlight, L/H	1	
		N.B. - Front fork n. 12 49 02 20 has been removed from use in production and is no longer supplied as spare part. If replacing this on frame 12 40 01 00 it is necessary to order the following:		
10	12 49 02 21	**Front fork,** complete	1	
14	92 70 11 39	**Nut,** top linking plate	1	
19	12 49 30 01	**Top linking plate**	1	
27	12 49 42 01	**Bottom yoke**	1	

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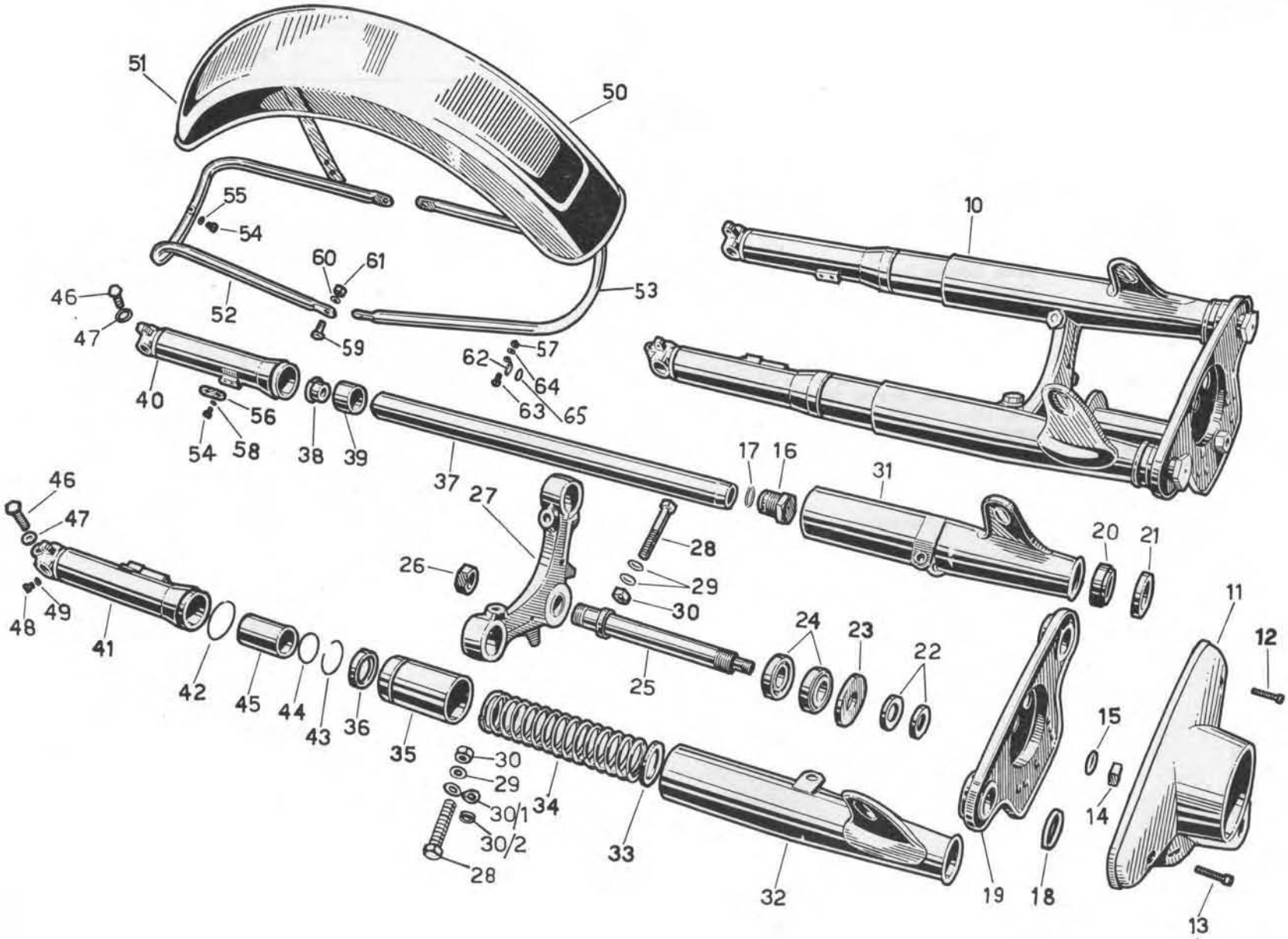

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PLATE **13** MODEL: **V-7 twin**
Steering

GROUP: **Handlebar and controls**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 60 01 00	**Handlebar,** c/w control levers	1	
11	12 60 03 00	**Handlebar,** band only	1	
12	12 60 54 00	**Lever,** front brake, complete	1	
13	55 60 56 00	**Lever,** front brake, bare	1	
14	12 60 10 00	**Bracket,** front lever adjustable	1	
15	98 32 60 17	**Screw,** front brake and clutch lever securing	2	
16	95 02 11 06	**Washer,** lever screws	2	
17	92 60 24 06	**Nut,** lever screws	2	
18	95 70 02 37	**Cable, adjuster,** front bare and clutch	2	
19	93 76 00 72	**Thimble,** cable adjusters	2	
20	98 62 03 18	**Allen screw,** lever to handlebar	2	
21	12 60 55 00	**Lever,** clutch, complete	1	
22	55 60 57 00	**Lever,** clutch, bare	1	
23	12 60 19 00	**Bracket,** adjustable	1	
24	55 60 35 00	**Twist grip,** throttle control	1	
25	55 60 34 00	**Grip,** handlebar, throttle, R/H	1	
26	55 60 30 00	**Grip,** L/H	1	
27	12 11 80 00	**Lever,** air control	1	
28	99 10 51 00	**Screw,** air lever to handlebar	1	
29	12 50 02 00	**Clamp,** handlebar	2	
30	98 02 44 20	**Screw,** clamp securing	4	
31	95 02 11 08	**Washer,** clamp screws	4	
32	11 50 07 00	**Screw,** top clamp securing	4	

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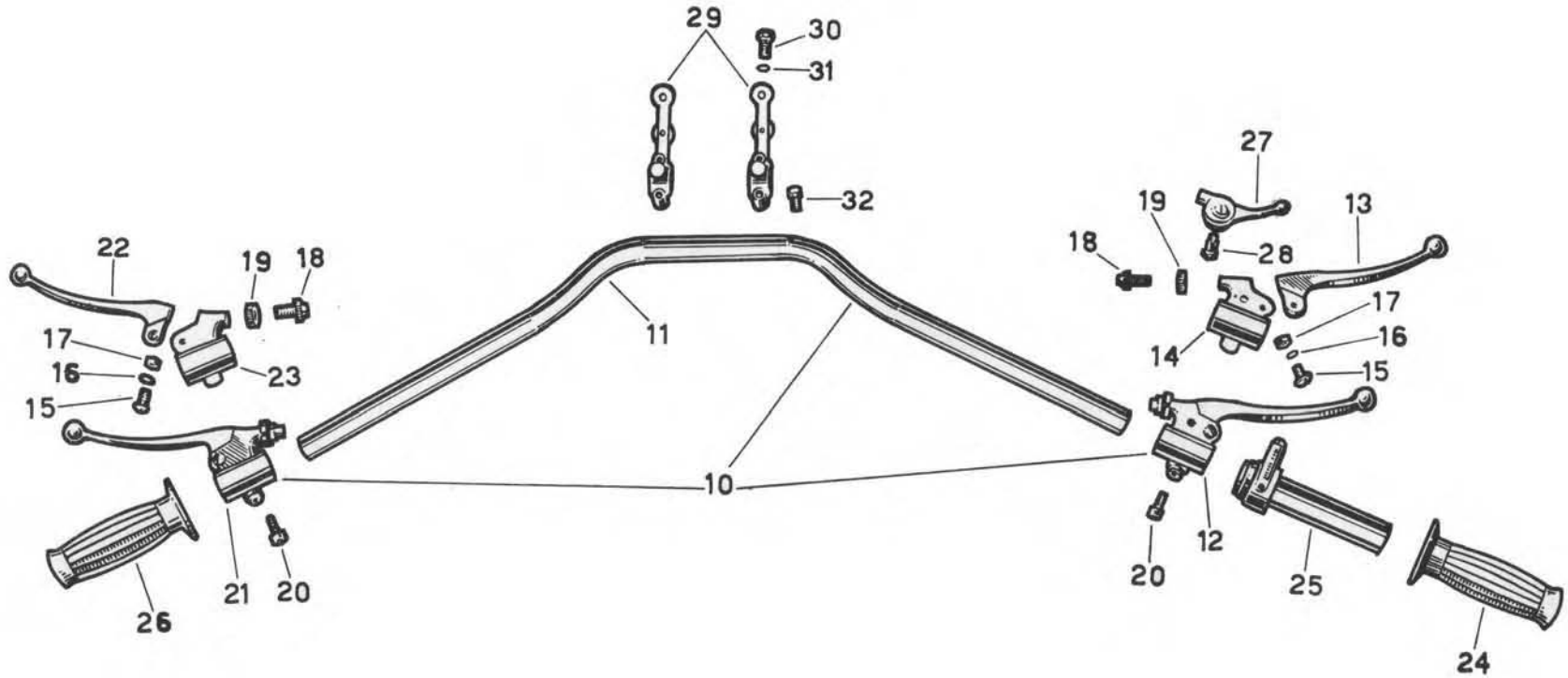

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PLATE **14** MODEL: **V-7 twin**
Wheels - Brakes

GROUP: **Front wheel - Wheel hub - Front brake and control**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 61 02 00	**Front wheel,** complete	1	
11	12 61 03 00	**Front wheel,** bare c/w bearings	1	
12	12 61 08 00	**Rim,** front wheel	1	
13	12 61 15 00	**Spoke,** front wheel, c/w nipple	40	
14	12 61 32 00	**Hub,** front wheel	1	
15	92 70 01 71	**Nut,** front wheel spindle	1	
16	95 10 06 28	**Washer,** front wheel spindle	2	
17	12 61 41 00	**Spindle,** front wheel	1	
18	12 62 02 00	**Cover,** rear hub	1	
19	12 62 08 00	**Brake shoe,** c/w linings	2	
20	12 62 14 00	**Lining,** brake shoe	2	
21	12 62 09 00	**End plate,** brake shoe	2	
22	98 28 06 14	**Screw,** end plate to shoe	4	
23	12 63 81 00	**Spring,** front brake shoe	2	
24	12 62 32 00	**Pin,** brake shoe	2	
25	95 10 03 11	**Washer,** brake shoe pin	2	
26	92 60 22 10	**Nut,** brake shoe pin	2	
27	12 62 25 00	**Cam,** front brake shoe	2	
27/1	12 62 54 00	**Cable,** front brake	1	
28	12 62 53 00	**Lever,** double acting on cam	1	
29	12 62 50 00	**Lever,** brake cam	1	
30	98 10 60 22	**Bolt,** lever to cam	2	
31	12 62 66 00	**Rod,** c/w fork on operating lever	1	
32	12 62 67 00	**Rod**	1	
33	12 62 68 00	**Fork,** rod	2	
34	92 60 22 06	**Nut,** adjusting, on rod	1	
35	95 78 02 65	**Pin,** rod to operating lever	2	
36	95 50 02 22	**Cotter pin,** rod to lever pin	2	
37	95 12 91 10	**Washer,** lever pin	2	
38	12 62 15 00	**Hub cover,** R/H	1	
39	90 40 32 49	**Seal ring,** hub	2	Corteco 32.48.7 BA
40	12 61 52 00	**Housing,** bearing	2	
41	92 24 69 22	**Bearing,** roller	2	22x48x15.5 RIV 01/02 4210
42	95 10 07 15	**Adjusting washer**	2	
43	12 61 53 00	**Distance piece,** bearings	1	

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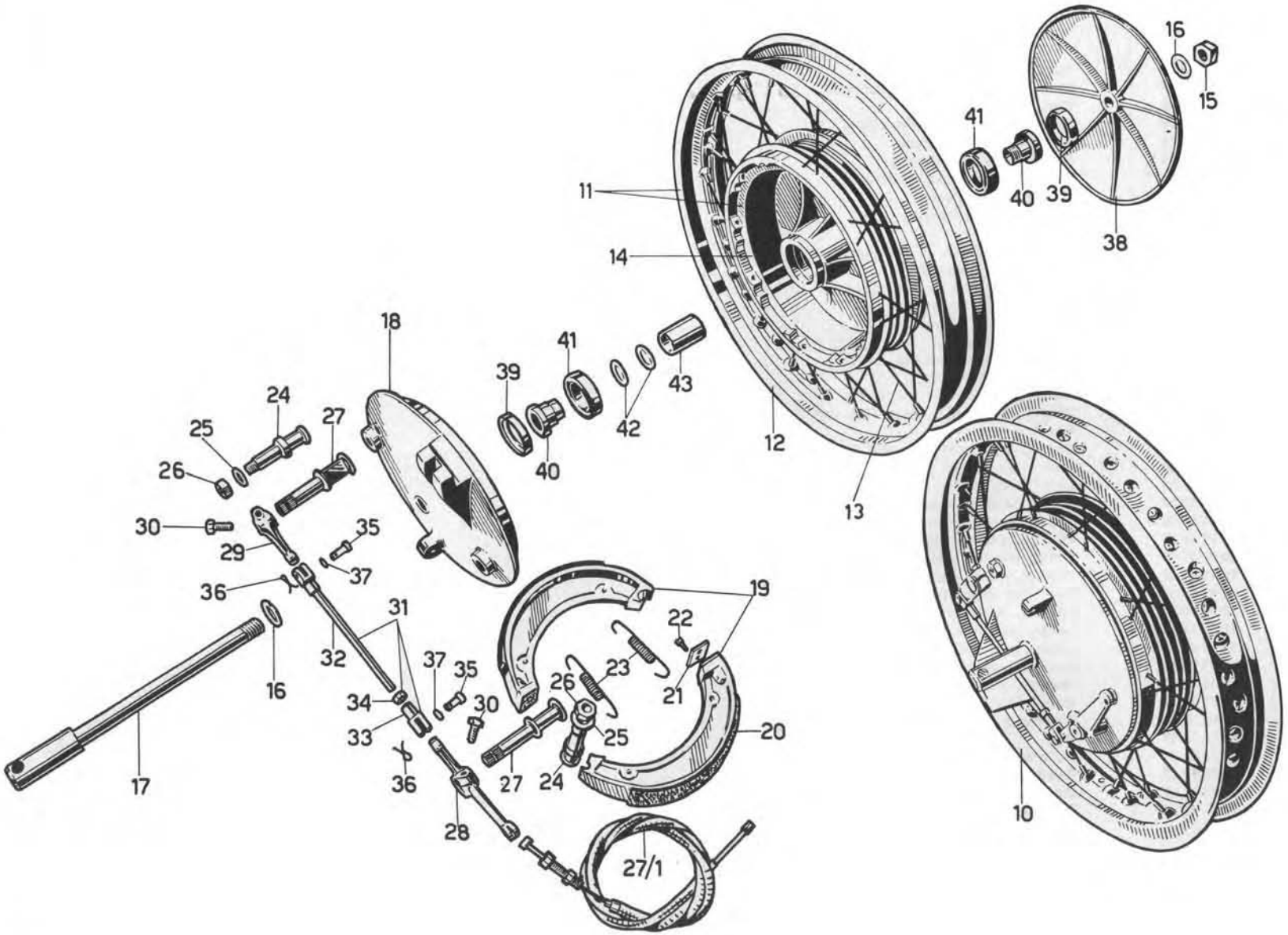

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PLATE **15** MODEL: **V-7 twin**
Wheels - Brakes

GROUP: **Rear wheel - Hub - Rear brake and control**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 63 02 00	**Rear wheel,** complete	1	
11	12 63 05 00	**Rear wheel,** bare c/w bearings	1	
12	12 61 08 00	**Rim,** rear wheel	1	
13	12 61 15 00	**Spoke,** rear wheel, c/w nipple	40	
14	12 63 30 00	**Brake drum,** rear wheel	1	
15	92 70 01 71	**Nut,** rear wheel spindle	1	
16	95 10 06 28	**Washer,** rear wheel spindle	2	
17	12 63 33 00	**Spindle,** rear wheel	1	
18	12 63 41 00	**Spacer,** wheel spindle	1	
19	12 63 52 00	**Hub** cover	1	
20	12 63 74 00	**Shoe,** rear brake, c/w linings and end plates	2	
21	12 62 14 00	**Lining,** rear brake shoe	2	
22	12 62 09 00	**End plates,** rear brake shoes	2	
23	98 28 06 14	**Screw,** plate securing	2	
24	12 63 82 00	**Spring,** brake shoe	2	
25	12 63 62 00	**Pin,** brake shoe	1	
26	95 10 05 21	**Washer,** brake shoe pin	1	
27	92 70 11 48	**Nut,** brake shoe pin	1	
28	12 63 66 00	**Tie rod,** hub cover anchoring	1	
29	95 02 11 10	**Washer,** hub cover anchoring rod	2	
30	92 60 22 10	**Nut,** hub rod	2	
31	98 11 00 20	**Screw,** rod securing to rear fork	1	
32	12 62 25 00	**Cam,** rear brake shoe	1	
33	12 63 96 00	**Lever,** rear brake cam	1	
34	98 10 60 22	**Screw,** lever to cam	1	
35	95 73 02 60	**Thumb screw,** rear brake rod	1	
36	95 71 63 65	**Pin,** for lever on hub cover	1	
37	95 50 02 22	**Cotter pin,** tie rod retaining on shoe pin	1	
38	95 10 01 37	**Washer,** rod to shoe pin	1	
39	12 67 60 00	**Rod,** rear brake control	1	
40	12 67 65 00	**Spindle,** c/w lever	1	
41	12 67 70 00	**Lever,** rear brake control	1	
42	98 10 60 28	**Screw,** rear brake pedal to spindle	1	
43	92 60 50 08	**Nut,** central body fixing bolt	6	
44	95 10 12 31	**Washer,** central body fixing bolt	6	
45	98 10 80 38	**Bolt,** central body securing	6	
46	12 63 32 00	**Central body**	1	
47	90 40 32 49	**Seal**	2	Corteco 32.48.7 7 BA
48	12 61 52 00	**Housing,** taper roller bearing	2	
49	92 24 69 22	**Bearing,** hub, taper roller	2	22x48x15.5 RIV 01/02/4210
50	95 10 07 15	**Washer,** bearing-spacer	2	
51	12 63 40 00	**Spacer,** hub bearings	1	

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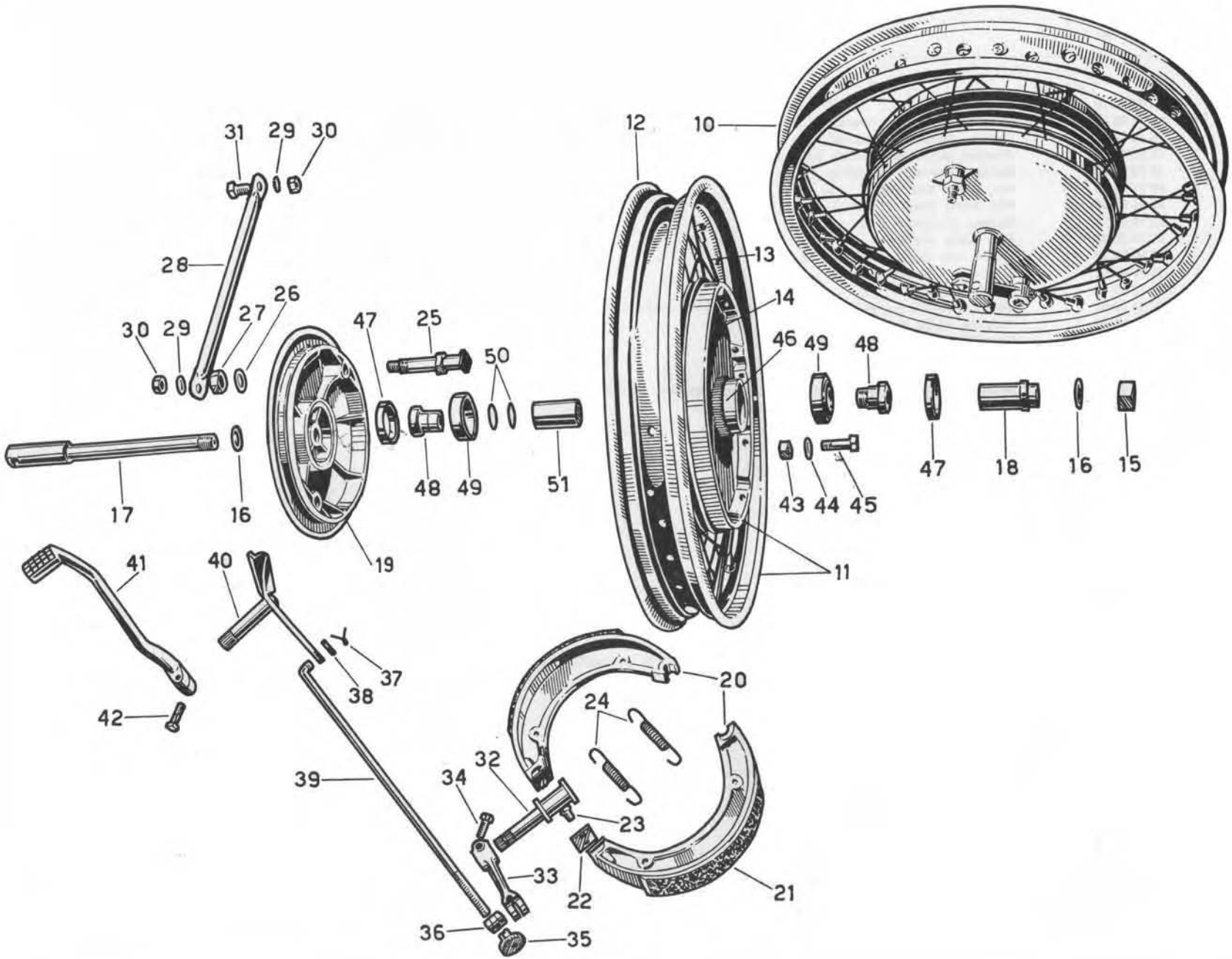

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PLATE **16** MODEL: **V-7 twin** GROUP: **Ignition and lighting**

Electrical equipment

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 70 02 00	**Generator**	1	Marelli DN 62 M
11	12 70 03 00	**Bracket,** generator support	1	
12	98 02 44 20	**Screw,** generator bracket	2	
13	95 02 11 08	**Washer,** generator bracket, coil and horn screw	5	
14	12 70 07 00	**Band,** generator securing	2	
15	95 71 62 80	**Pin,** band, threaded	1	
16	95 71 63 80	**Pin,** band, plain	1	
17	99 10 51 27	**Screw,** generator band	1	
18	12 70 09 00	**Pin,** band securing	2	
19	95 50 02 22	**Cotter** pin, band securing pin	4	
20	12 70 06 00	**Cover,** generator, R/H	1	
21	12 70 06 05	**Cover,** generator, L/H	1	
22	98 10 60 09	**Bolt,** generator cover and bottom number plate securing	6	
23	95 02 11 06	**Washer,** cover securing bolt	4	
24	12 70 38 01	**Regulator** (for generator DN 62 M)	1	Marelli IR 50BA
25	12 70 41 00	**Bracket,** regulator	1	
26	98 02 44 22	**Screw,** regulator bracket	2	
27	95 10 12 31	**Washer,** regulator and distributor brackets screws, and coil screws	6	
28	92 60 22 08	**Nut,** regulator bracket, coil and horn screws	5	
29	12 70 25 00	**Belt,** generator	1	Pirelli 60404/A
30	12 71 57 00	**Bracket,** distributor	1	
31	12 71 59 00	**Gasket,** distributor bracket	1	
32	98 05 44 25	**Screw,** bracket retaining	2	
33	12 71 54 00	**Distributor**	1	Marelli S 123 A
34	12 71 62 00	**Gear,** distributor	1	
35	95 51 03 18	**Pin,** distributor gear fiixing	1	
36	98 10 60 21	**Screw,** distributor fixing	1	
37	95 10 01 37	**Washer,** distributor screw	1	
38	12 71 65 00	**Coil,** ignition	1	Marelli BE 200 D
39	98 02 44 12	**Screw,** coil securing	2	
40	12 70 42 00	**Gasket,** battery support	1	
41	12 71 78 00	**H. T. Lead,** distributor to coil	1	
42	12 71 76 00	**Cap,** H. T. lead, coil end	1	
43	45 71 76 00	**Cap,** distributor to coil, spark plug leads, and oil pressure solenoid	4	
44	12 71 83 00	**H. T. Lead,** distributor to right spark plug	1	
45	12 71 74 00	**Cap,** spark plug	2	Bosch EM/WB1/11
46	12 71 85 00	**H. T. Lead,** distributor to left spark plug	1	
47	55 71 70 00	**Spark plug,** n. 225 Bosch-Marelli scale on equivalent	2	
48	12 71 93 00	**L. T. Lead,** distributor to coil	1	
49	12 73 07 00	**Starter motor**	1	Marelli MT 40H - 0,7 HP 12 V
50	12 74 94 00	**Grommet**	2	
51	12 70 30 00	**Cap,** large	2	
52	12 70 29 00	**Cap,** small	5	
53	25 70 71 00	**Cap**	1	
54	25 70 45 00	**Battery**	1	12 V - 32 Ah

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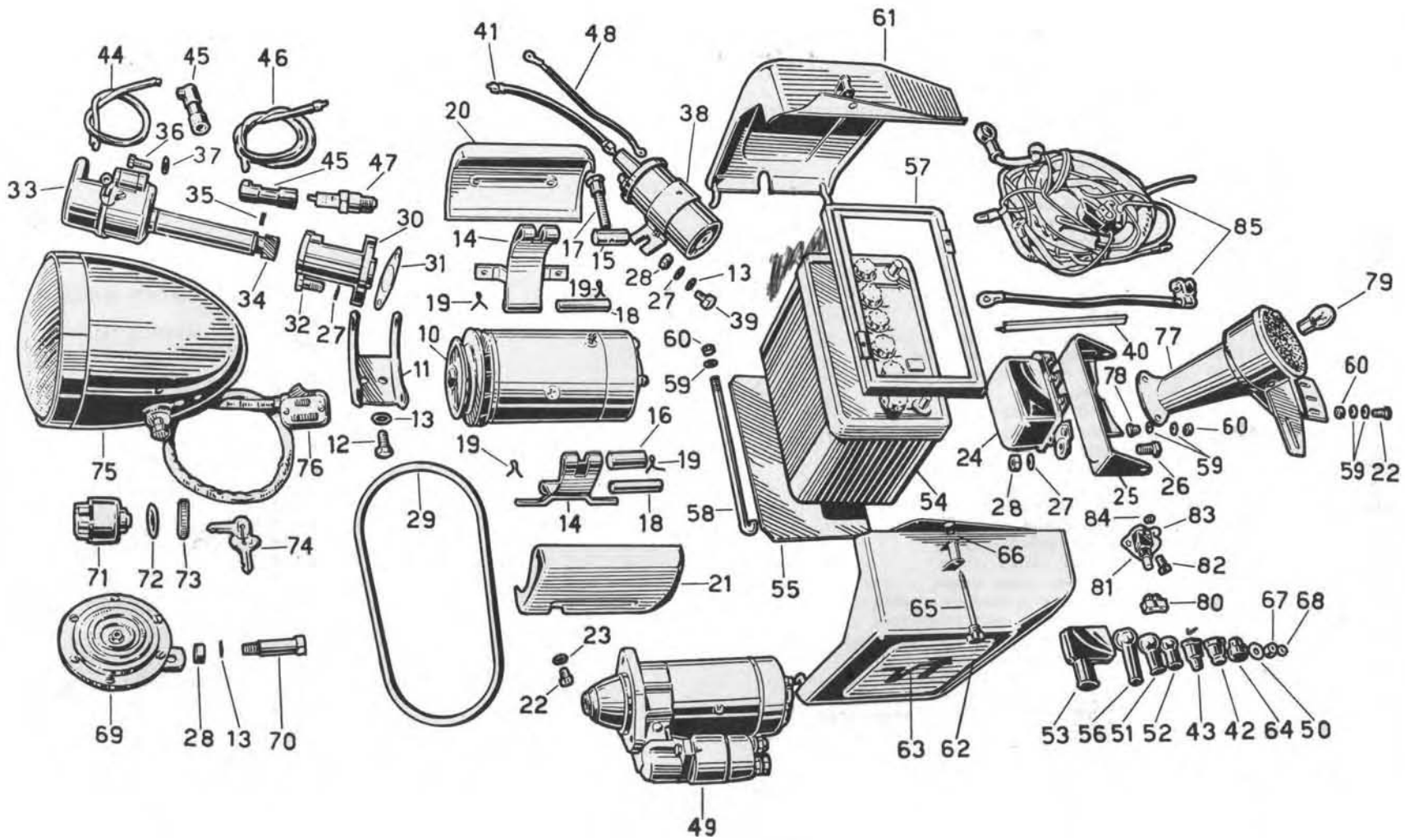

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	12 70 56 00	**Gasket,** battery	1	
56	26 70 67 00	**Cap**	1	
57	12 70 46 01	**Bracket,** battery holder	1	
58	12 70 55 00	**Stud,** battery securing	2	
59	95 10 01 30	**Washer,** battery stud and number plate fixing bolts	10	
60	92 60 22 06	**Nut,** battery studs and number plate bolts	6	
61	12 70 52 00	**Cover,** battery, R/H	1	
62	12 70 54 00	**Cover,** battery, L/H	1	
63	12 91 78 00	**Decal,** V-7	2	
64	12 34 30 00	**Rubber pad**	4	
65	12 70 66 00	**Screw,** cover locking	2	
66	90 28 00 05	**Washer,** cover locking screw	2	
67	12 70 68 00	**Rubber ring**	1	
68	71 55 10 81	**Rubber ring**	1	
69	12 74 37 00	**Horn**	1	Marelli T 12 DE/F
70	98 62 04 20	**Bolt,** horn	1	
71	12 73 53 00	**Switch,** ignition key, 25 Amp.	1	Marelli Q 161 C
72	90 70 62 50	**Gasket,** ignition key switch	1	
73	12 73 54 00	**Lock ring,** ignition key switch	1	
74	12 73 55 00	**Ignition key**	2	
75	12 74 05 20	**Headlight,** c/w switch	1	CEV 4501
76	12 74 60 20	**Light switch,** on handlebar	1	CEV 8142.4
77	12 47 49 20	**Number plate,** c/w tail light	1	
78	98 10 60 17	**Screw,** top number plate securing	2	
79	93 45 02 24	**Bulb,** tail lamp	1	20 SF - 20/5, 12 V
80	55 74 91 85	**Terminal block,** 2 connections	1	
81	55 74 11 00	**Stop cutout**	1	
82	98 30 50 17	**Screw,** cutout securing	2	
83	95 10 00 55	**Washer,** cutout screws	2	
84	92 70 00 50	**Nut,** stop cutout screws	2	
	12 74 73 20	**Cable ass. y,** headlight - switch	1	
	12 74 71 00	**Cable ass. y,** main connections	1	
	12 74 72 00	**Cable ass. y,** headlight to instrument panel	1	
85	12 74 75 00	**Cable** from stop lamp	1	
	12 74 77 00	**Cable** regulator to earth	1	
	12 74 79 00	**Cable** from battery (—)	1	
	12 74 74 20	**Cable,** headlight, internal connections	1	
A	12 73 57 50	**Ignition** key cover	1	

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TAVOLA 16

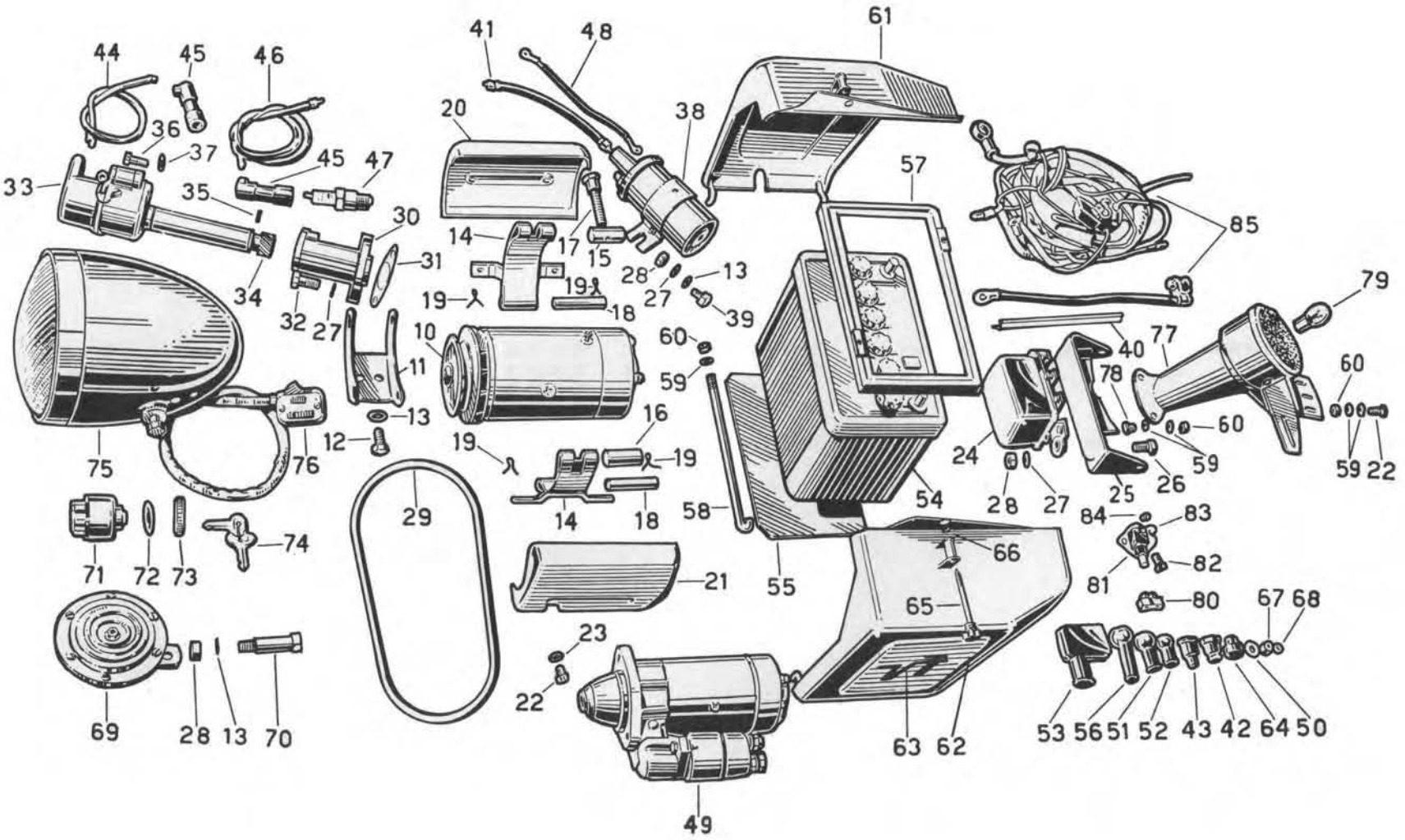

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	55 90 19 00	**Wrench,** box, 19/21/22 mm.	1	
11	12 90 10 00	**Wrench,** open ended, 17/19 mm.	1	
12	12 90 08 00	**Wrench,** open ended, 10/11 mm.	1	
13	55 90 04 00	**Wrench,** open ended, tappet adjusting	1	
14	25 90 21 00	**Wrench,** box, 8/9 mm.	1	
15	55 90 24 00	**Allen key,** 5 hex	1	
16	25 90 20 00	**Wrench,** box, 10/14 mm.	1	
17	25 90 55 00	**Pliers,** universal	1	
18	25 90 56 00	**Wrench,** adjustable	1	
19	55 90 50 00	**Screwdriver**	1	
20	12 90 11 00	**Wrench,** ring, 27 mm.	1	
21	12 91 45 00	**Tool bag**	1	
22	12 91 27 00	**Lock** ring adjusting tool for rear dampers	1	
23		**Instruction booklet**	1	
A	12 99 90 00	**Gasket** set including parts n. 12 02 37 00, 12 02 08 00, 12 01 18 00, 12 00 12 00, 12 00 36 00, 12 15 91 00, 12 15 32 00, 12 00 76 00, 12 20 11 00, 12 20 15 00, 12 20 77 00, 12 35 26 00, 12 35 29 00, 12 35 07 00, 12 71 59 00, (19 pcs.)	1	
B	12 99 95 00	**Seal** set including: 90 40 38 50, 90 40 53 68, 90 44 35 47, 90 40 25 35, 90 40 70 85, 90 40 38 50, 90 40 30 40. 90 40 35 50, 90 40 32 49, (14 pcs.)	1	

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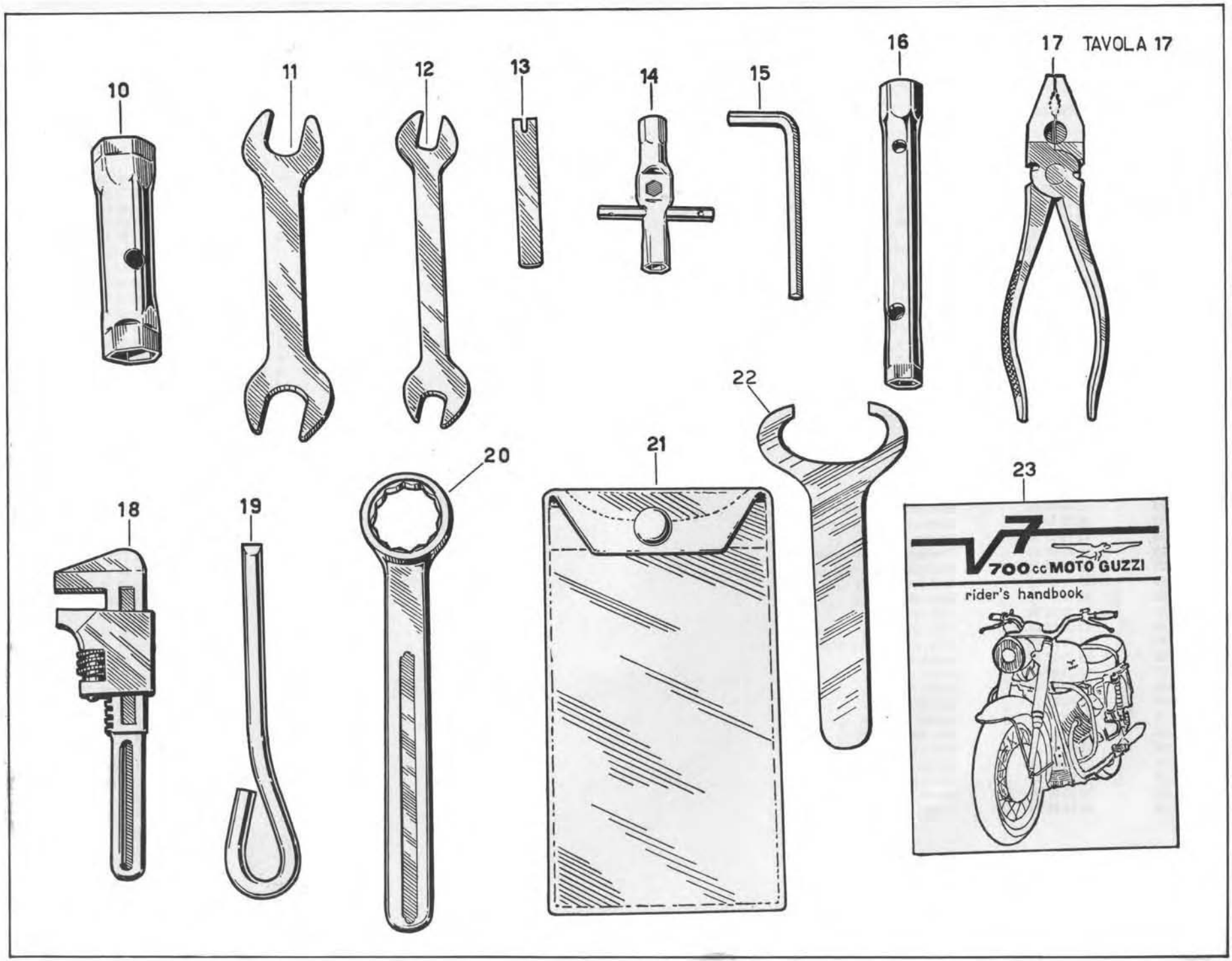

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PLATE **18** MODEL: **V-7 twin** GROUP: **Starter motor**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 73 07 00	**Starter** motor MT 40 H	—	63 21 40 08
1	25 73 07 12	**Starting** ratchet cover	1	72 30 27 03
2	25 73 07 15	**Adjusting** washer (0,3 mm.)		95 21 01 67
	12 73 07 11	**Adjusting** washer (0,5 mm.)		95 21 01 68
3	12 73 07 13	**Cupped** washer	2	95 21 51 11
4	25 73 07 15	**Flat** washer	1	95 21 01 68
5	12 73 07 54	**Circlip**	1	95 10 60 14
6	12 73 07 17	**Lock** ring	1	72 30 26 10
7	12 73 07 16	**Starting** dogs ass. y with lever	1	72 30 21 01
8	12 73 07 30	**Lever** pin	1	72 29 44 03
9	12 73 07 35	**Cotter** pin	1	90 02 52 61
10	25 73 07 28	**Retaining** block	1	70 55 89 10
11	12 73 07 21	**Casing** with brush holder (not supplied as spare part)	—	70 26 66 04
		Casing with coil field ass. y	1	70 26 67 04
12	12 73 07 41	**Armature**	1	72 30 18 01
13	25 73 07 43	**Washer**	1	90 06 73 52
14	25 73 07 44	**Tab** washer MT 35/901-1	1	74 35 38 31
15	12 73 07 42	**Washer**	2	95 00 51 43
16	25 73 07 45	**Spring**	1	95 12 30 07
17	12 73 07 46	**End cover**	1	70 26 69 09
18	12 73 07 23	**Spring** washer	2	90 02 40 06
19	12 73 07 15	**Cover** fixing nut	2	90 00 10 61
20	12 73 07 26	**Solenoid** IE 13 DA	1	63 63 13 47
21	12 73 07 49	**Solenoid** fixing screw	2	90 11 10 53
22	25 73 07 39	**Spring** washer	2	90 02 40 07
23	12 73 07 51	**Starting** ratchet cover bush	1	95 06 71 13
24	12 73 07 55	**Ratchet** cover stud	2	95 10 10 11
25	12 73 07 56	**Coil** field ass. y	1	72 30 17 01
26	12 73 07 72	**Insulating** rubber	1	74 35 43 21
27	12 73 07 78	**Coil** terminal	1	74 35 41 31
28	12 73 07 57	**Pole** shoe	4	74 35 41 21
29	25 73 07 58	**Pole** shoe fixing screw	4	90 11 71 14
30	25 73 07 71	**Brush** holder	1	74 35 40 41
31	12 73 07 47	**Brush**	4	74 40 16 30
32	25 73 07 48	**Brush** spring	4	74 40 14 80
33	12 73 07 36	**Terminal** nut	1	90 00 10 51
34	12 73 07 60	**Spring** washer	1	90 02 40 05
35	25 73 07 51	**End cover** bush	1	95 06 71 13
36	12 73 07 64	**Flat** washer for solenoid	1	90 05 90 31
37	12 73 07 63	**Spring** washer for solenoid	2	90 02 40 08
38	12 73 07 40	**Nut** for main terminal	2	90 00 30 31
39	12 73 07 65	**Screw** for terminal 50 c	1	90 03 81 31
40	12 73 07 23	**Spring** washer	1	90 02 40 06

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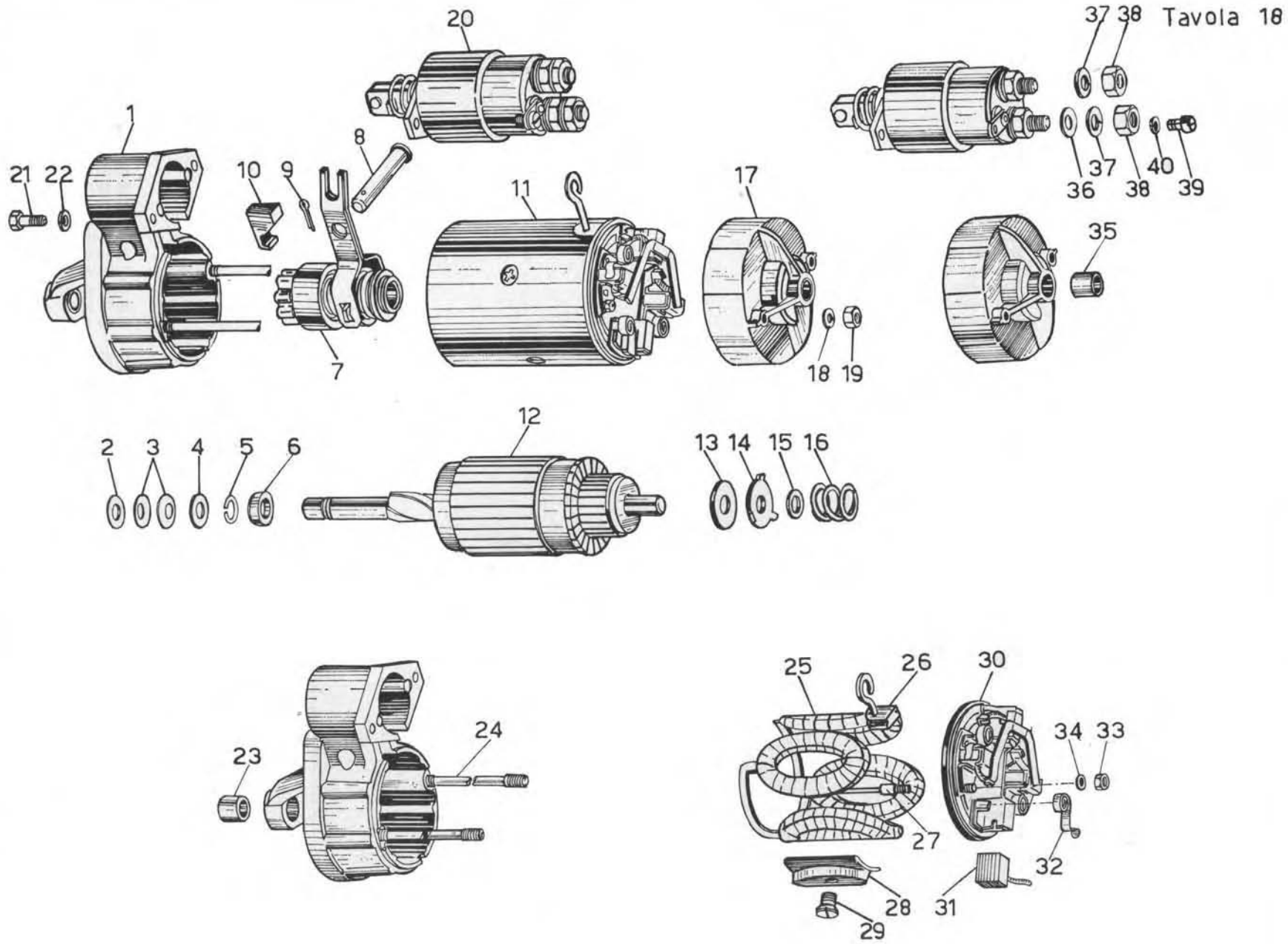

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 70 02 00	**Generator** DN 62 M, complete	—	63 03 62 11
1	12 70 02 23	**Stud**	2	95 15 81 06
2	12 70 02 19	**End cover**	1	70 59 96 01
3	12 70 02 14	**Spring** washer	1	74 34 67 81
4	12 70 02 17	**Ball** bearing	1	95 18 12 09
5	12 70 02 16	**Grease** retainer	1	74 34 76 81
6	12 70 02 59	**Bearing** retaining ring	1	74 34 76 91
7	12 70 02 28	**Generator** body c/w coils	1	72 00 59 02
8	12 70 02 43	**Flat** washer	1	90 05 61 81
9	12 70 02 26	**Ball** bearing	1	95 18 12 29
10	12 70 02 60	**Spring** washer	1	72 01 37 10
11	12 70 02 39	**Brush** holder assembly	1	72 12 15 01
12	25 73 07 39	**Spring** washer	2	90 02 40 07
13	12 70 02 31	**Cover** fixing nut	2	90 00 30 21
14	12 70 02 25	**Armature**	1	72 00 40 01
15	12 70 02 12	**Grease** retainer	1	74 34 76 71
16	12 70 02 51	**Shim** (0,1 mm.)	as required	90 05 63 11
	12 70 02 52	**Shim** (0,2 mm.)		90 05 63 21
17	12 70 02 53	**Spacer**	1	95 21 61 23
18	12 70 02 55	**Woodruff key**	1	90 07 10 71
19	12 70 02 54	**Pulley** with fan	1	70 56 48 10
20	12 70 02 56	**Spring** washer	1	90 02 40 10
21	12 70 02 57	**Pulley** securing nut	1	90 00 40 31
22	12 70 02 47	**Feed** oil with square terminal	1	72 12 13 01
23	12 70 02 58	**Grounding** cable connector	1	70 54 68 10
24	12 70 02 18	**Field** coil with small terminal	1	72 12 13 02
25	12 70 02 49	**Pole** shoe	2	70 54 37 10
26	12 70 02 48	**Pole** shoe screw	2	90 11 73 04
27	12 70 02 27	**DF terminal** screw	1	70 54 69 11
28	12 70 02 46	**Insulating** block	2	70 54 38 10
29	12 70 02 41	**Flat** washer	1	90 02 30 61
30	12 73 07 60	**Spring** washer	2	90 02 40 05
31	12 70 02 36	**Terminal** nut	2	90 00 11 61
32	12 70 02 24	**Locating** dowel	1	95 03 80 09
33	12 70 02 44	**Insulating** washer	1	90 06 62 11
34	12 70 02 42	**Flat** washer	1	90 02 20 81
35	12 73 07 23	**Spring** washer	2	90 02 40 06
36	12 70 07 46	**Terminal** securing nut	1	90 00 30 11
37	12 70 02 45	**Terminal** end nut	1	90 06 10 61
38	12 70 02 38	**Brush**	2	72 00 43 01
39	12 70 02 37	**Brush** spring	2	70 21 47 10
—	12 70 38 01	**Regulator** IR 50 BA, complete	1	63 41 50 02
40	12 70 38 02	**Screw** for terminals D+/61 DF and DF and D—/31	3	95 10 50 13
41	12 73 07 23	**Spring** washer	3	90 02 40 06
42	12 70 38 04	**Screw** for DF terminal	1	74 40 17 80
43	12 70 07 35	**Toothed** washer	1	90 05 20 61

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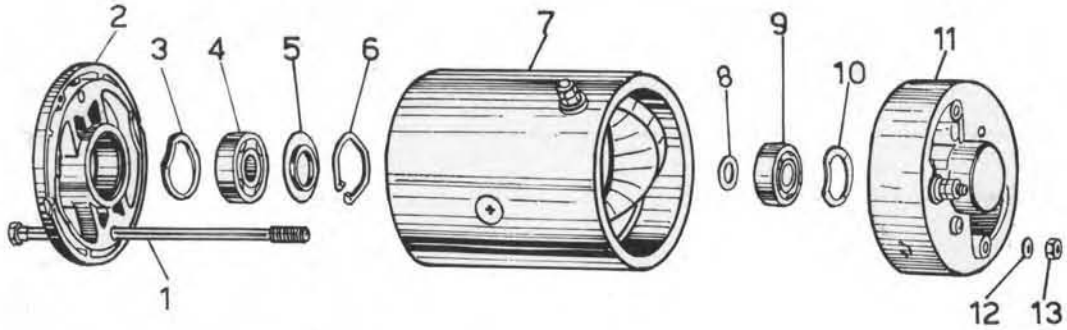

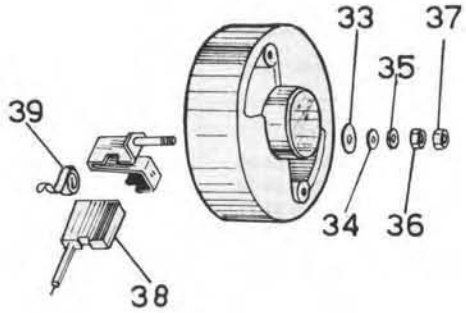

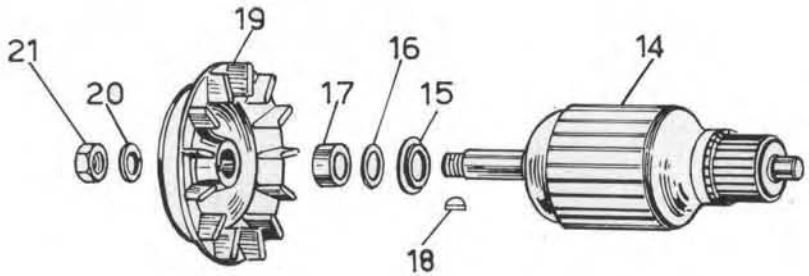

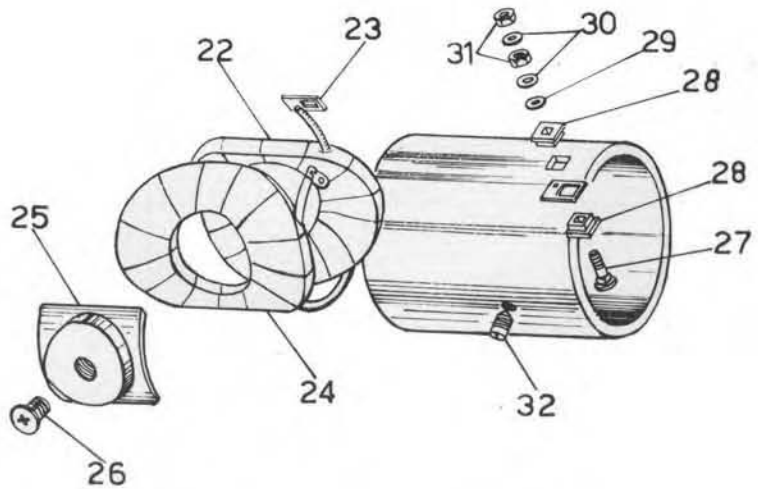

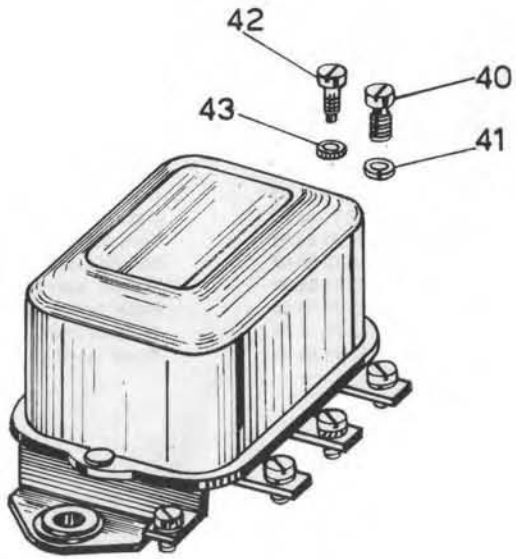

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 71 54 00	**Distributor** S 123 A, complete	—	61 01 23 01
1	12 71 54 10	**Housing** with bushings	1	70 41 12 04
2	12 71 54 11	**Bakelite** washer	1	95 01 21 94
3	12 71 54 12	**Flat** washer	1	95 00 52 14
4	12 71 54 13	**Automatic** advance ass. y	1	71 02 37 02
5	12 71 54 14	**Spacer**	1	95 21 01 56
6	12 71 54 15	**Shim** (0,1 mm.)	as required	90 05 91 11
	12 71 54 16	**Shim** (0,2 mm.)	as required	90 05 91 21
	12 71 54 17	**Shim** (0,5 mm.)	as required	90 05 91 31
7	12 71 54 18	**Driving** pinion	1	71 09 38 10
8	12 71 54 19	**Pinion** securing peg	1	90 02 70 61
9	12 71 54 20	**Contact** breaker unit, complete	1	70 41 21 01
10	12 71 54 21	**Condensor** CE 29 D	1	56 18 11 03
11	12 73 07 60	**Spring** washer	1	90 02 40 05
12	12 71 54 23	**Condensor** fixing screw	1	90 02 80 31
13	12 71 54 24	**Cap** securing spring	2	74 32 78 71
14	12 71 54 25	**Cap** spring fixing screw	2	95 13 11 04
15	12 71 54 26	**Terminal** bolt	1	91 21 51 01
16	12 71 15 27	**Insulating** plate	1	91 02 40 01
17	12 71 54 28	**Insulating** block	1	91 02 30 02
18	12 71 54 29	**Flat** washer	2	90 05 83 52
19	12 73 07 23	**Spring** washer	2	90 02 40 06
20	12 71 54 30	**Terminal** nut	2	95 05 50 26
21	12 71 54 31	**Distributor** rotor	1	70 18 95 03
22	12 71 54 32	**Distributor** cap	1	71 03 72 02
23	12 71 54 33	**Carbon** brush	1	91 06 60 01
24	12 71 54 34	**Seal**	1	95 20 71 09
24/1	12 71 54 35	**Shaft**	1	71 02 38 02
25	12 71 54 36	**Advance** weight	1	71 09 00 10
26	12 71 54 37	**Ball** retaining spring	1	95 22 61 15
27	12 71 54 38	**Ball**	1	95 16 31 01
28	12 71 54 39	**Cam**	1	71 09 33 01
29	12 71 54 40	**Cam** retaining screw	1	95 11 42 02
30	12 71 54 41	**Cam** felt pad	1	95 20 01 27
31	12 71 54 42	**Weight spring,** 8 coils	1	95 12 80 44
	12 71 54 43	**Weight spring.** 9 coils	1	95 20 51 75
32	12 71 54 44	**Plate** complete with pin	1	70 41 22 01
33	12 71 54 45	**Contact** breaker set	1	71 00 67 01
34	12 71 54 46	**Fixed** point plate screw	1	95 08 61 08

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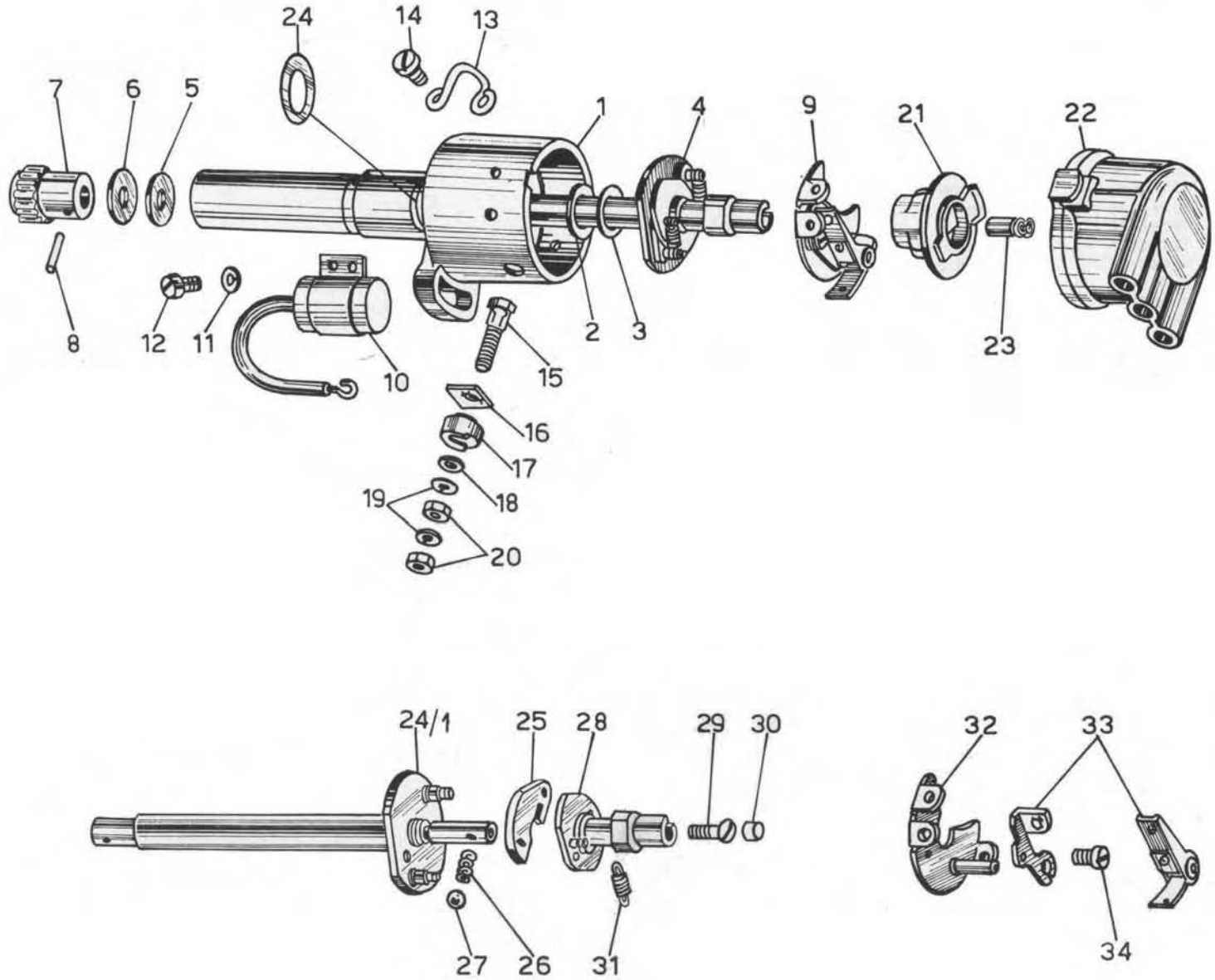

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 74 37 00	**Electric** horn T 12 DE/F	1	64 27 35 66
1		**Body** (not supplied as spare part)	1	
2	12 74 37 10	**Gasket** 0,1 mm.	(°)	72 81 80 11
	12 74 37 11	**Gasket** 0,2 mm.	(°)	72 81 80 10
	12 74 37 12	**Gasket** 0,3 mm.	(°)	72 81 80 12
3	12 74 37 13	**Diaphragm**	1	72 81 95 04
4	12 74 37 11	**Gasket**	1	72 81 80 10
5	12 74 37 14	**Lock** ring	1	72 82 34 14
6	12 74 37 15	**Lock** ring screw	6	95 10 50 17
7	12 74 37 16	**Toothed** washer	1	95 21 51 45
8	12 74 37 17	**Bracket**	1	72 82 20 03
9	12 74 37 18	**Bracket** fixing nut	1	90 00 10 81
10	12 74 37 19	**Terminal** screw	2	95 03 80 10
11	12 74 37 20	**Threaded** block	2	72 82 67 10
12	12 74 37 21	**Junction** box	1	72 82 66 10
13	12 74 37 22	**Washer**	2	95 20 21 85
14	12 74 37 23	**Flat** washer	2	95 00 50 27
15	12 74 37 24	**Breaker** ass. y	1	70 29 75 07
16	12 73 07 60	**Spring** washer	1	90 02 40 05
17	12 74 07 25	**Breaker** fixing screw	1	90 02 80 21
18	12 74 37 26	**Breaker** adjusting screw	1	74 50 04 51
19	12 74 37 27	**Washer**	1	95 21 41 12
20	12 74 37 28	**Washer** cup	1	74 50 06 50
21	12 74 37 29	**Adjusting** screw spring	1	95 12 30 21

(°) Quantity determined on assembly to obtain a core of about 0,45 mm. (.017")

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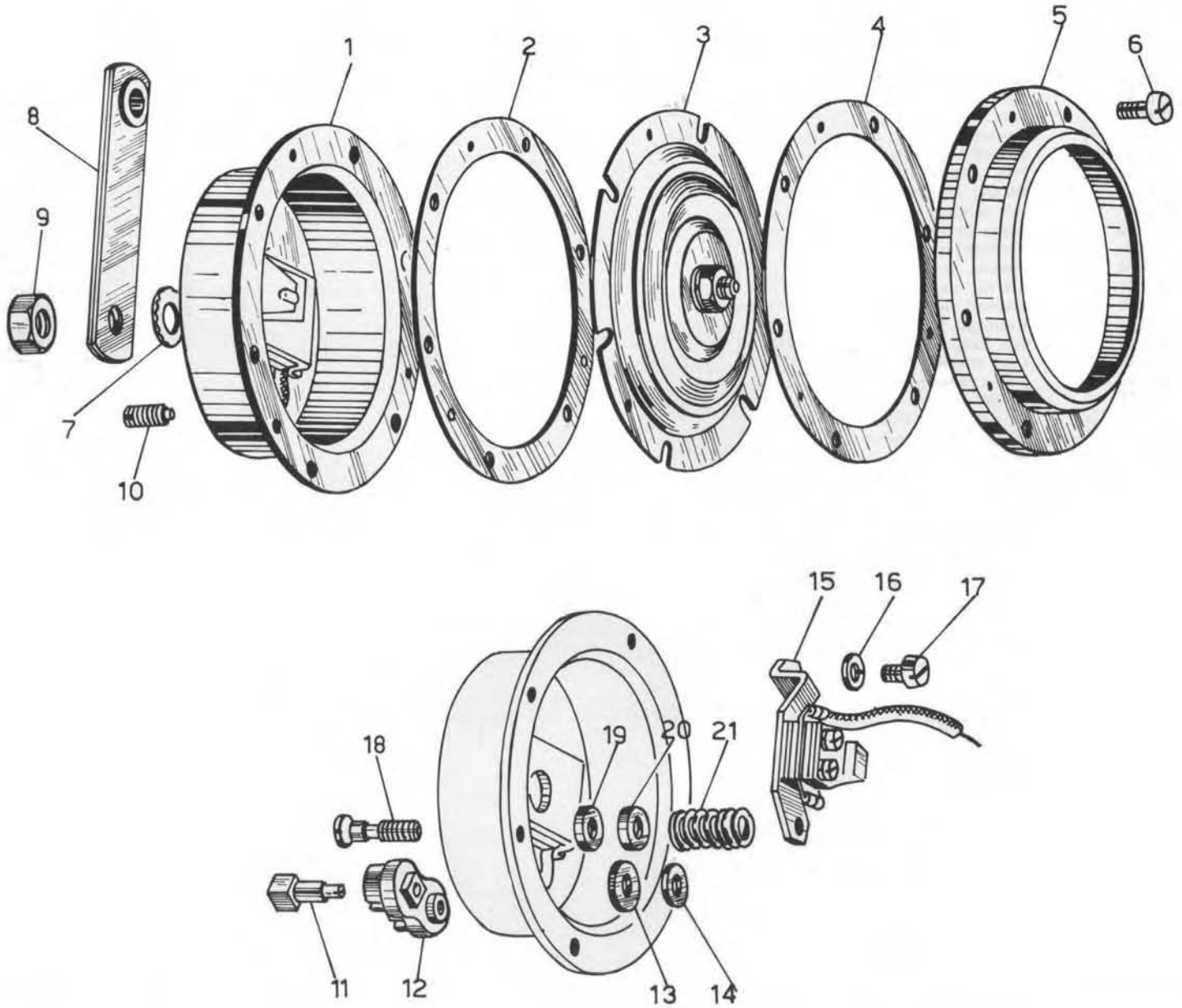

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Pagani (CEV° Order No.)
10	12 74 05 20	**Headlight** complete	1	4501
11	12 74 03 21	**Headlight** rim	1	02768
12	55 74 03 28	**Rim** fixing screw	1	3195
13	12 74 04 20	**Gasket**	1	10649
14	12 74 03 20	**Sealed** beam unit	1	02765
15	12 76 86 20	**Plug** adapter	1	02787
16	12 74 30 20	**Bottom** terminal without fuses	1	02769
17	12 74 30 21	**Top** terminal without fuses	1	02768
18	12 74 25 00	**Fuses** 25 Amp.	4	10570/25
19	12 74 04 21	**Headlight** body	1	02474
20	12 74 04 06	**Spheric** spacer	2	10655
21	12 74 04 07	**Spheric** washer	2	10548
22	12 74 04 08	**External** toothed washer	2	10656
23	12 74 04 09	**Headlight** fixing bolt	2	3395
24	12 74 09 20	**Tail lamp without bulb,** CEV 127	1	9313.4
25	12 73 99 20	**Lens** retaining screw	2	3397
26	12 74 17 20	**Reflex** reflector lens	1	7266
27	12 74 17 21	**Gasket**	1	4292
28	12 74 17 22	**Housing** with cables	1	02792.4
29	12 74 17 23	**White** window gasket	1	6764
30	12 74 17 24	**White** window	1	7091
31	12 74 17 25	**Body** mounting gasket	1	10447
32	12 74 17 26	**Circlips**	2	3444
33	12 74 17 27	**Nut**	2	3615
34	12 74 17 28	**Rear** rubber cup	1	10536

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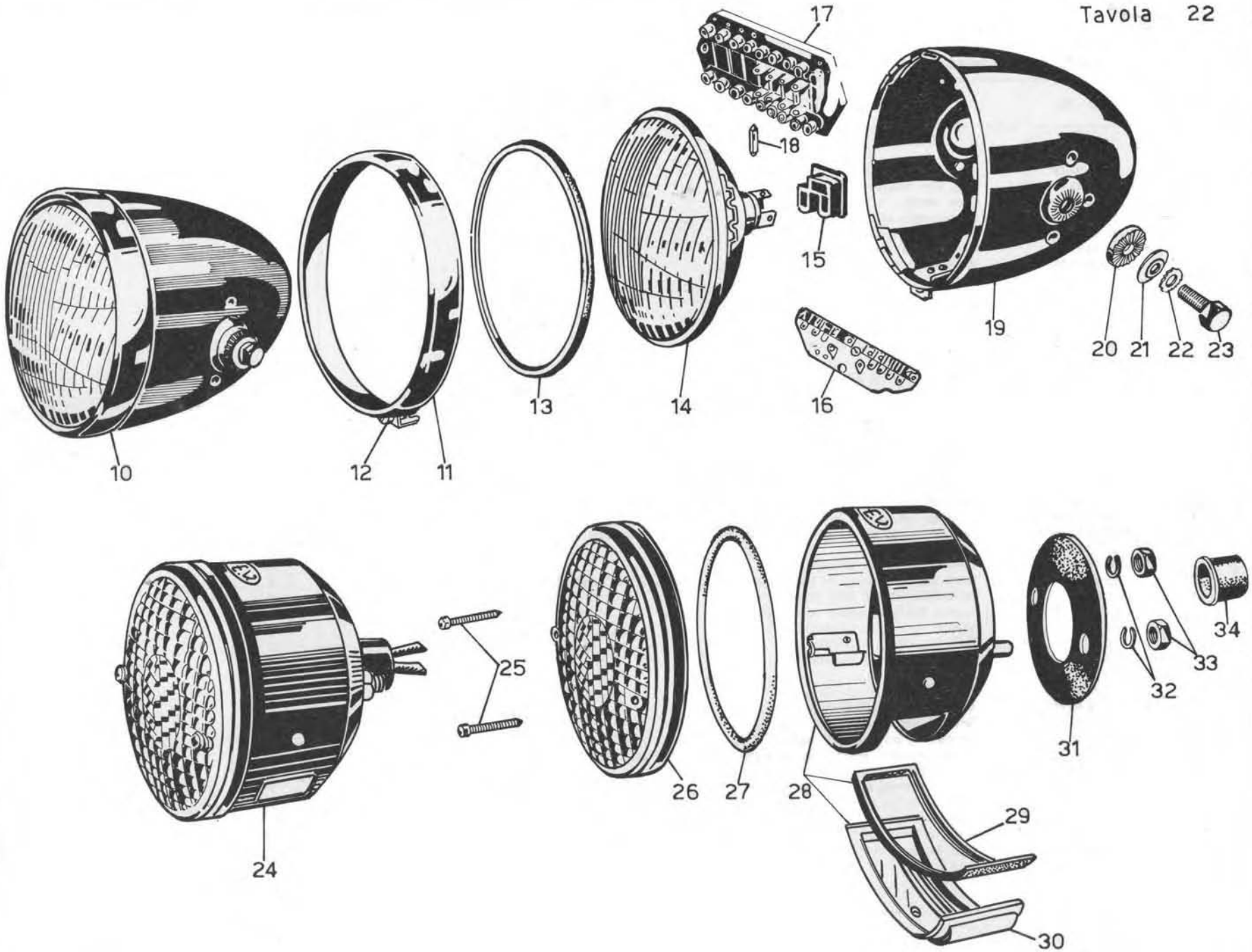

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PLATE **23** MODEL: **V-7 twin**
Police accessories

GROUP: **Windscreen, fairing, syrens, sidestand, footrests**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 44 02 40	**Peg,** R/H footrest	1	
11	12 45 13 40	**Peg,** L/H footrest	1	
12	12 43 20 60	**Side stand**	1	
13	12 43 28 40	**Screw,** side stand securing	1	
14	12 43 36 40	**Lever,** side stand spring connector	1	
15	99 10 51 12	**Screw,** side stand spring lever	1	
16	95 10 02 25	**Washer,** side stand spring lever screw	1	
17	92 60 22 08	**Nut,** side stand spring lever screw	1	
18	12 57 53 20	**Fairing,** complete with windscreen	1	
19	12 57 54 20	**Fairing,** only	1	
20	12 57 72 50	**Windscreen,** only	1	
21	12 57 79 40	**Gasket,** fairing to windscreen	1	
22	12 57 82 40	**Brace,** stiffening	1	
23	12 57 84 50	**U clamp,** fairing gasket	1	
23/1	12 70 68 00	**Ring,** rubber, gasket clamp	1	
24	98 26 05 20	**Screw,** windscreen to fairing	5	
25	95 00 02 05	**Washer,** windscreen to fairing screw	5	
26	92 70 00 50	**Nut,** windscreen to fairing screw	5	
27	12 57 55 40	**Clamp,** fairing	2	
28	98 26 06 20	**Screw,** fairing to clamp	4	
29	12 57 78 40	**Washer,** outer, fairing to clamp screw	4	
30	45 21 24 00	**Washer,** rubber, fairing to clamp screw	4	
31	95 10 01 30	**Washer,** flat, fairing to clamp screw	4	
32	92 60 22 06	**Nut,** fairing to clamp screw, fairing to bracket screw, and syren bracket band screw	10	
33	12 57 86 40	**Bracket** fairing	2	
34	98 10 60 17	**Screw,** fairing to bracket	4	
35	95 02 11 06	**Lock washer,** fairing to bracket screw and support to handlebar clamps screw	6	
36	12 50 02 40	**Handlebar clamp,** with cap	2	
37	98 05 43 16	**Screw,** fairing support to bar clamps	2	
38	12 57 89 20	**Gasket,** fairing to headlight	1	
38/1	12 74 07 40	**Bolt,** Headlight to bracket	2	
39	98 05 43 16	**Screw,** fairing to headlamp	2	
40	91 18 07 07	**Distance tube**	2	
41	12 74 37 40	**Syren**	2	
42	12 74 42 40	**Bracket,** Syren, R/H	1	
	12 74 42 45	**Bracket,** Syren, L/H	1	
43	98 05 43 16	**Screw,** syren support band	2	
44	95 02 11 06	**Spring washer,** syren support band screws and saddlebags to support screws	14	
45	11 74 54 01	**Syren button**	1	
46	12 74 87 40	**Cable harness,** syren	1	
	12 74 89 40	**Casing,** syren cables	1	
47	43 74 90 75	**Terminal,** syren cables	1	
48	98 24 03 12	**Bolt,** terminal fixing	2	
49	92 60 00 03	**Nut,** terminal fixing screw	2	

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Tavola 23

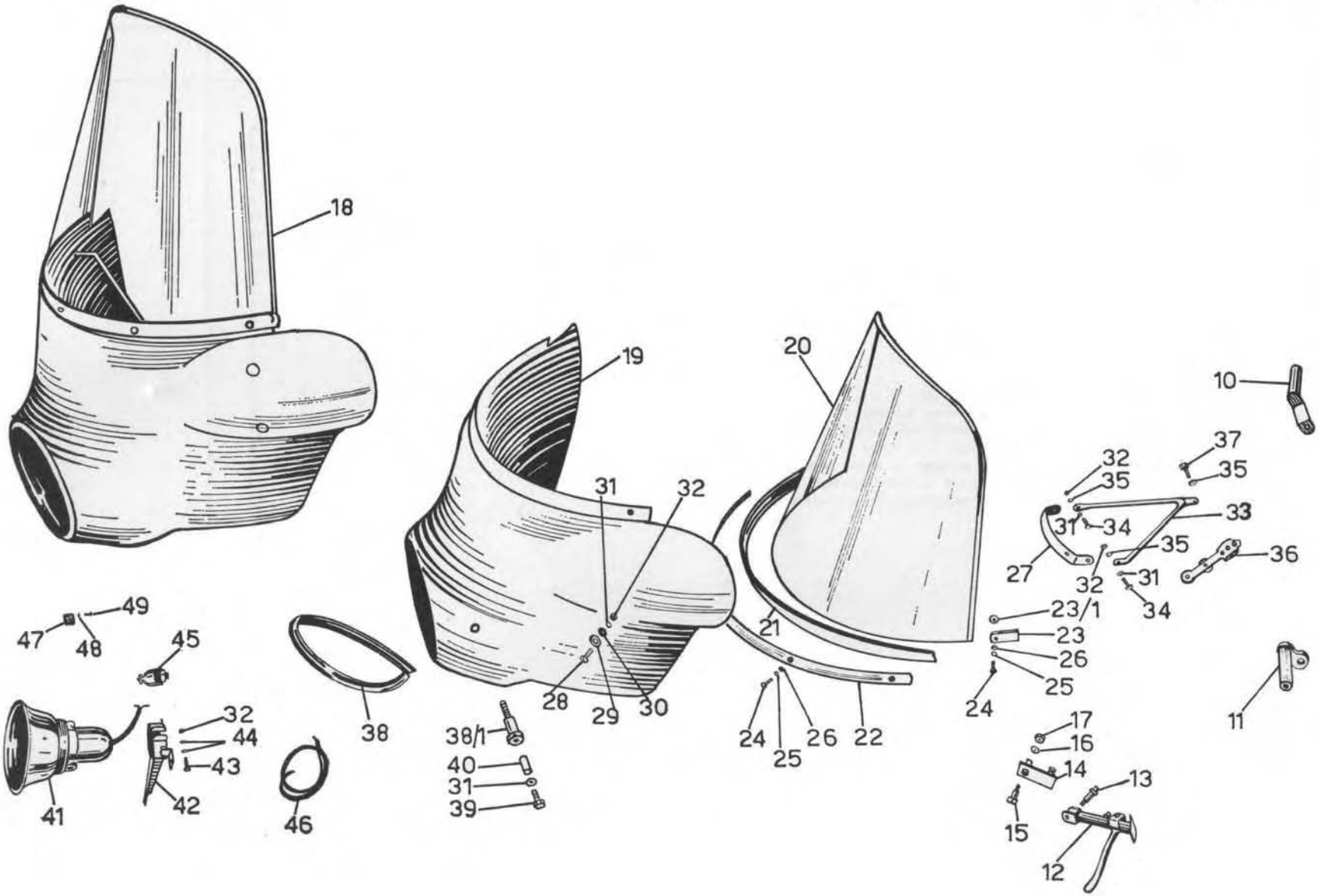

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PLATE **24** MODEL: **V-7 twin**
Police accessories

GROUP: **Legshields, seat, crash bars, rear carrier, saddle bags**

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 45 33 40	**Legshield,** R/H	1	
11	12 45 61 40	**Legshield,** L/H	1	
12	12 45 74 40	**Gasket,** legshields	2	
13	98 10 60 17	**Screw,** legshields to crash bars	6	
14	98 10 60 43	**Screw,** legshields and syrens to crash bars	2	
15	98 02 43 12	**Screw,** legshields to rear carrier stays and saddlebags to bracket	19	
16	95 10 01 30	**Washer,** legshields and rear carrier securing screws	15	
17	92 60 22 06	**Nut,** legshields screws, rear carrier screws, and saddlebags screws	21	
18	12 45 03 40	**Crashbar,** R/H	1	
19	12 45 04 40	**Crashbar,** L/H	1	
20	12 46 05 40	**Seat,** single	1	
21	12 46 43 40	**Handgrip,** for raising motorcycle on stand	1	
22	55 44 58 00	**Grommet,** handgrip	1	
23	12 46 65 40	**Rear carrier**	1	
24	12 48 25 40	**Saddlebag,** R/H	1	
25	12 48 38 40	**Saddlebag,** L/H	1	
26	12 48 34 40	**Rod,** saddlebag locking	2	
27	12 48 50 40	**Bracket,** saddlebag support	1	
28	98 05 45 22	**Screw,** support to frame	4	
29	95 10 03 11	**Washer,** support to frame screws	4	
30	92 60 22 10	**Nut,** support to frame screws	4	
31	95 02 11 06	**Washer,** saddlebags to support screws	12	

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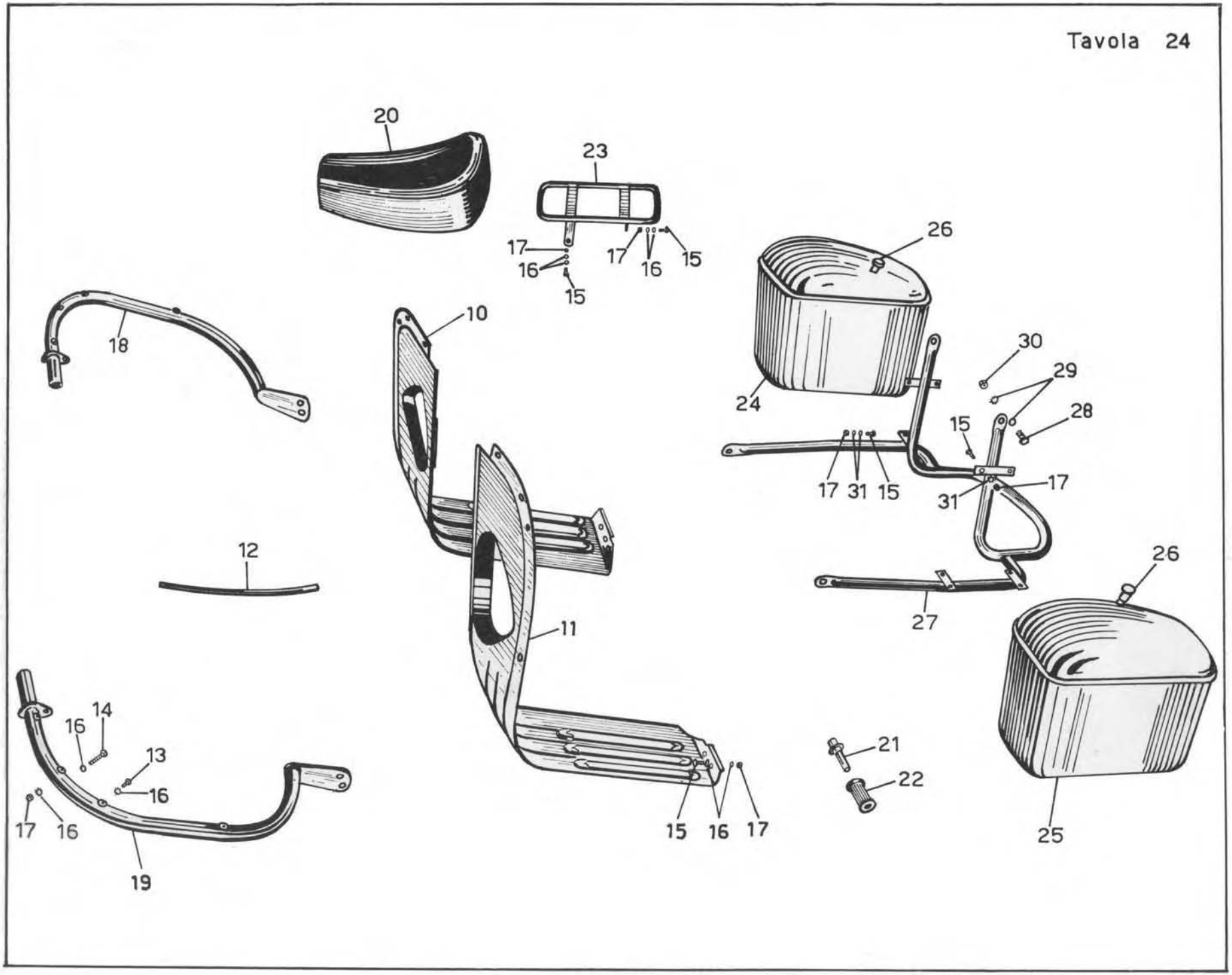
Tavola 24



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PARTS FOR 750 cc AMBASSADOR ONLY

(1st series)

ADDITIONS TO THE V-7 PARTS CATALOGUE

2ND EDITION (June 1968)

MOTO GUZZI

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MOTO GUZZI

PARTS FOR 750 cc AMBASSADOR ONLY (1st series)

Additions to the V-7 Parts catalogue (2nd Edition "June 1968")

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
		PLATE 1		
12	98620330	**Screw,** rocker box securing	16	
32	13022000	**Gasket,** cylinder head	2	
33	13020200	**Cylinder**	2	
34	13020800	**Gasket,** cylinder base	2	
	90706090	**Washer,** long cylinder head bolts	8	
		PLATE 2		
10	13000700	**Crankcase**	1	
38	12004901	**Plug,** oil filler	1	
		PLATE 3		
10	12064201	**Crankshaft**	1	
18	13060400	**Piston**	2	
18/1	13060200	**Piston** c/w rings, pin and circlip	2	
19	13060700	**Piston** ring, top	2	
20	13060800	**Piston** ring, center	2	
21	13060900	**Oil** scraper	2	
21/1	13060600	**Ring set,** complete	2	
24	13072000	**Gear,** distribution	1	
39	13054500	**Cam** wheel	1	
		PLATE 4		
17	90714124	**Washer,** oil pressure solenoid	1	
23	95100507	**Washer,** relief valve cap	1	
	12006400	**Washer,** return pipe hollow bolt	2	
25	94321072	**Spring,** relief valve	1	
27	13146200	**Oil** pump, complete	1	
30	13147700	**Gear,** oil pump, driving	1	
46	12154200	**Washer,** oil pipe to head	6	
47	95990037	**Screw,** oil pipe securing	3	
		PLATE 5		
19	12105401	**Tap,** fuel	2	
34	98054522	**Screw,** muffler securing	2	
		PLATE 6		
10	13112400	**Carburetor,** R/H	1	
	13112401	**Carburetor,** L/H	1	
45 46 60 61	12938801	**Accelerator** pump	2	
60	13935700	**Main jet** (size 145)	2	
		PLATE 7		
25	12093001	**Cable,** clutch	1	
	95100130	**Washer,** adjusting, 1 mm. clutch lever dowel	1	
	95100137	**Washer,** adjusting, 1.8 mm. clutch lever dowel		

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Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
		PLATE 8		
	92295702	**Ball,** ring gear	1	
		PLATE 9		
12	**98052325**	**Screw,** gear shift lever securing	1	
	55235000	**Shim,** 0,6 mm. (.023")		
32	**55235001**	**Shim,** 0,8 mm. (.031")	1	
	55235002	**Shim,** 1 mm. (.039")		
	55235003	**Shim,** 1,2 mm. (.047")		
57	**13211600**	**Plate,** cush drive	1	
58	**13211500**	**Spring,** cush drive	1	
		PLATE 11		
39	**55442300**	**Footpeg,** pillion rider	2	
	12442800	**Plate,** footpeg securing	2	
	98052325	**Screw,** footpeg securing	2	
	95100130	**Washer,** footpeg securing screw	2	
	92602206	**Nut,** footpeg securing screw	2	
	95021110	**Washer,** hand grip	2	
	98054522	**Screw,** footpeg plate securing	2	
	55443385	**Rubber,** footpeg	2	
	12416400	**Brace,** front plate	2	
51	**12460502**	**Dual seat**	1	
60	**12437001**	**Fender,** rear	1	
	12781620	**Reflex reflector,** rear fender	1	
	13918420	**Certification label,** on frame	1	
	13918520	**Data label,** on frame	1	
	45918570	**Rivet,** label securing	4	
		PLATE 12		
25	**12494180**	**Stem,** steering, bottom yoke	1	
50	**12434320**	**Fender,** front	1	
	12781520	**Reflex reflector,** front fender	2	
		PLATE 13		
10	**12600101**	**Handlebar,** c/w levers	1	
12	**12605401**	**Lever,** front brake, complete	1	
	98620330	**Screw,** Allen, front cable lever to handlebar	1	
20	**98620318**	**Screw,** Allen, clutch lever to handlebar	1	
28	**99107014**	**Screw,** air lever securing	1	
	91180707	**Bush,** air lever screw	1	
		PLATE 14		
27/1	**12625401**	**Cable,** front brake	1	
	95100727	**Washer,** adjusting	6÷12	
	12626300	**Protection,** rubber, front brake cable	1	

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MOTO GUZZI

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
		PLATE 15		
42	**98022328**	**Screw,** rear brake pedal	1	
	95100727	**Washer,** adjusting	6÷12	
		PLATE 16		
44	**12718301**	**Cable, H.T.,** distributor to R/H plug	1	
45	**12717450**	**Cap,** spark plug	2	
46	**12718501**	**Cable, H.T.,** distributor to L/H plug	1	
63	**13917800**	**Decal,** on white battery covers (Ambassador V 750)	2	
	13719801	**Decal,** on black-red blue battery covers (Ambassador V 750)		
72	**90706252**	**Washer,** ignition switch	1	
76	**12746020**	**Light switch,** c/w cables	1	
	26734900	**Starter** button	1	
	12734900	**Support plate,** starting button	1	
	12735100	**Cap,** button protection	1	
	95100130	**Washer,** plate securing	1	
	92602206	**Nut,** plate securing	1	
	90706163	**Rubber** ring button starting	1	

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OTTOBRE 1971 - 1ª EDIZIONE

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NOTIZIARIO RICAMBI N.36

(ANNULLA E SOSTITUISCE TUTTI I PRECEDENTI NOTIZIARI RICAMBI COMPRESO ANCHE QUELLO DEL MARZO 1976)

RIASSUNTO MODIFICHE APPORTATE AL CATALOGO PARTI RICAMBI DEL TIPO V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici) — 1a EDIZIONE - OTTOBRE 1971

N.B. - Nella tabella di verniciatura alle pagine 7 e 8 i particolari "BLEU CARABINIERI" e "GRIGIO OLIVA POLIZIA STRADALE" si intendono verniciati.
Per "ENTI PUBBLICI VARI" nelle ordinazioni, unito al numero di codice, occorre specificare anche il colore.

NOVEMBRE 1976

Scanzorosciate (Bg)

SEIMM MOTO GUZZI	S.A.C. - SERVIZIO ASSISTENZA CLIENTI NOTIZIARIO RICAMBI	Oggetto: Riassunto modifiche apportate al Catalogo Parti Ricambio (ottobre 1971) del tipo: V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici)				Modifica N. 12 NOVEMBRE 1976
Tavola	**Figura**	**DENOMINAZIONE**	**N. d'ordinazione pre modifica**	**Quant.**	**N. d'ordinazione modificato**	**Quant.**	**NOTE**
1	31/1	Rosetta per viti fissaggio perni bilancieri	95021106	4	95120065	4	Intercambiabile
1	37	Rosetta per tiranti fissaggio cilindri e teste	95100315	10	14018400	10	Intercambiabile
1	40	Rosetta per dado cilindrico per tirante corto lato astine	95004210	2	95129180	2	Intercambiabile
1	42	Anello di tenuta per tappo	95100709	2	90706203	2	Intercambiabile
1	43	Tappo sulle teste	95980120	2	12022600	2	Intercambiabile
1	45	Rosetta isolante	90716082	4	90716003	4	Intercambiabile
1		Vite chiusura fori pipe aspirazione	.....		98346010	2	Particolare nuovo
1		Rosetta per vite chiusura fori pipa aspirazione	.....		95100116	2	Particolare nuovo
1	47	Pipa aspirazione destra	12115002	1	12115004	1	Intercamb. a coppia
		Pipa aspirazione sinistra	12115003	1	12115005	1	Intercamb. a coppia
2	10	Basamento motore	13000701	1	13000702	1	Per distrib. con comando a catena
2	21	Anello di tenuta	90405368	1	90405367	1	Intercambiabile
2	24	Coperchio distribuzione	12001400	1	13001400	1	Per distrib. con comando a catena
2	16	Flangia completa di cuscinetto di banco lato distribuzione (min. mm. 0,8)	12011904	1			Particolare annullato - Non viene più fornito a ricambio
2	18	Settore fissaggio flangia	12012100	2	61270300	6	Intercambiabile
2	19	Settore fissaggio flangia	12012900	1			
2	20	Flangia completa di cuscinetto di banco lato volano (min. mm. 0,8)	12011404	1			Particolare annullato - Non viene più fornito a ricambio
2	23	Settore fissaggio flangia	12012800	4	61270300	8	Intercambiabile
2	33	Vite fissaggio coperchio copricinghia	98106021	3	98054320	3	Intercambiabile
3	12	Biella completa di boccola, bulloni e dadi	12061500	2	14061501		La biella completa 14061501 serve come ricambio anche per le macchine di produzione precedente
3	13	Boccola piede di biella	91112124	2	91112122	2	Varia N. di ordinazione per particolare di ricambio
3	14	Dado per bulloni bloccaggio teste bielle	.....		92731090	2	Serve solo per la biella 14061501
3	15	Bullone bloccaggio teste bielle	.....		14062201	4	Serve solo per la biella 14061501
3	16	Semicuscinetto di biella (Produzione)	12062000	4	12062005	4	Intercambiabile

SEIMM MOTO GUZZI	S.A.C. - SERVIZIO ASSISTENZA CLIENTI NOTIZIARIO RICAMBI	Oggetto: Riassunto modifiche apportate al Catalogo Parti Ricambio (ottobre 1971) del tipo: V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici)				Modifica N. 12 NOVEMBRE 1976
Tavola	**Figura**	**DENOMINAZIONE**	**N. d'ordinazione pre modifica**	**Quant.**	**N. d'ordinazione modificato**	**Quant.**	**NOTE**
4		Vite fissaggio filtro olio al basamento	.....		98620435	1	) Per distribuzione con
4		Rosetta piana per vite fissaggio filtro al basamento	.....		95004208	1	) comando a catena
4		Rosetta per vite fissaggio fondello	.....		95021106	1	Particolare aggiunto
4		Fascetta piccola per tubazione	.....		12108400	2	Particolare aggiunto
5	31	Fascetta completa fissaggio tubi scarico ai silenziatori	12123400	2	13123460	2	Particolare nuovo Intercambiabile
7	10	Molla per frizione	12084101	8	13084100	8	(Intercambiabili
7	11	Piattello spingimolla	12082900	1	12082901	1	(
7	16	Bussola conica tenuta olio	12085901	1	14085900	2	Intercambiabile
7	24	Trasmissione cambio frizione	12093001	1	12093045	1	Intercambiabile
8	10	Scatola cambio	12200201	1	12200200	1	Errata corrige
8	14	Fondello scatola cambio	12900700	1	12200700	1	Errata corrige
8	24	Gommino chiusura foro	45336802	1			Annullato
8	27	Vite fissaggio coperchietto	98106021	4	98054320	4	Intercambiabile
8		Bussolina sul coperchietto scatola cambio	.....		12200900	1	Particolare aggiunto
9	21	Vite fissaggio leva settore	98106021	1	98054320	1	Intercambiabile
9	47	Boccola per ingranaggio 1a velocità	91122719	1	91122718	1	N. di ricambio
9	52	Boccola per ingranaggio 2a e 3a velocità A.S.	91122714	2	91122713	2	N. di ricambio
9	64	Manicotto ad innesti	12211200	1	14211200	1	Intercambiabile
10	22	Scatola trasmissione completa	12350201	1	13350260	1	Intercambiabile
10	26	Doppio giunto cardanico	12328000	1	12328001	1	Intercambiabile
10	32	Scatola trasmissione	12350301	1	13350360	1	Intercambiabile
10	35	Tappo livello olio	95980210	1	95980610	1	Intercambiabile
10	36	Guarnizione per tappo livello olio	90714101	1	10528900	1	Intercambiabile
10	37	Fondello per scatola trasmissione	12351501	1	13351560	1	Intercambiabile
11	19	Vite fissaggio piastra porta accumulatori	98108017	2	98054418	2	Intercambiabile
11		Cavallotto guida cavi sul parafango posteriore	.....		93301313	1	Particolare aggiunto
11	56	Sospensioni posteriori	) 12550202) 13550240	2	12550205	2	Intercambiabili a coppia
11	63	Boccola per sospensioni posteriori	10551600	2	18551650	2	Errata corrige
11		Distanziale per cavallotto telaio	.....		91180949	1	Particolare aggiunto
14		Anello di spessore per ghiere fissaggio boccole inferiori ai bracci forcella	.....		95100901	2	Particolare aggiunto
14	57	Dado per vite fissaggio occhiello	92602206	1			Particolare annullato

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S.A.C. - SERVIZIO ASSISTENZA CLIENTI

NOTIZIARIO RICAMBI

Oggetto: Riassunto modifiche apportate al Catalogo Parti Ricambio (ottobre 1971)

del tipo: V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici)

Modifica N. 12

NOVEMBRE 1976

Tavola	Figura	DENOMINAZIONE	N. d'ordinazione pre modifica	Quant.	N. d'ordinazione modificato	Quant.	NOTE
14	62	Occhiello guida trasmissioni	55436525	1	13436561	1	Intercambiabile
14	63	Vite fissaggio occhiello	98024310	1			Particolare annullato
14	64	Rosetta elastica per vite fissaggio occhiello	95021106	1			Particolare annullato
14	65	Anello gomma guida trasmissione	91551181	1			Particolare annullato
14		Tappo per foro parafango anteriore	.....		93180105	1	Particolare aggiunto
15	11	Leva freno anteriore completa	12605401	1			Particolari annullati. I suddetti particolari non vengono più forniti a ricambio.
15	12	Leva freno anteriore	55605600	1			
15	13	Attacco regolabile per leva freno	12601000	1			
15	14	Vite fissaggio leva freno e frizione all'attacco regolabile	98326017	2			Per eventuali richieste ordinare le leve complete comando freno n° 12605405 e frizione n° 12605505
15	20	Leva comando frizione completa	12605500	1			
15	21	Leva comando frizione	55605700	1			
15	22	Attacco regolabile per leva frizione	12601900	1			
16	21	Rosetta di regolazione tra spessore e rosette	95100727	8 ÷ 12			Particolare annullato
16	27/1	Trasmissione comando freno anteriore	12625401	1	12625445	1	Intercambiabile
		Spessore di regolazione m/m 1	.....		12615800		Particolari nuovi. La quantità varia a secondo le esigenze di montaggio
		Spessore di regolazione m/m 1,1	.....		12615801		
		Spessore di regolazione m/m 1,2	.....		12615802		
16		Spessore di regolazione m/m 1,3	.....		12615803		
17		Spessore di regolazione m/m 1,4	.....		12615804		
		Spessore di regolazione m/m 1,5	.....		12615805		
		Spessore di regolazione m/m 2	.....		12615820		
		Contrappeso per ruote anteriori e posteriori (gr. 15)	.....		12616101		Particolari nuovi. la quantità varia a secondo le esigenze di montaggio
16		Contrappeso per ruote anteriori e posteriori (gr. 20)	.....		12616102		
17		Contrappeso per ruote anteriori e posteriori (gr. 30)	.....		12616103		
17	35	Rullo leva sul disco porta ceppi	95716367	1	95716368	1	Intercambiabile
18	24	Sopporto per distribuzione	12715700	1	12715701	1	Intercambiabili a coppia
18	25	Guarnizione per sopporto distribuzione	12715900	1	12715901	1	
18	31	Vite fissaggio distributore	98106021	1	98054320	1	Intercambiabile
18	36	Cavo A.T. dal distributore alla bobina	12717800	1	12717802	1	Intercambiabile

SEIMM MOTO GUZZI	S.A.C. - SERVIZIO ASSISTENZA CLIENTI NOTIZIARIO RICAMBI	Oggetto: Riassunto modifiche apportate al Catalogo Parti Ricambio (ottobre 1971) del tipo: V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici)				Modifica N. 12 NOVEMBRE 1976
Tavola	Figura	DENOMINAZIONE	N. d'ordinazione pre modifica	Quant.	N. d'ordinazione modificato	Quant.	NOTE
18	39	Cavo A.T. dal distributore alla candela destra nudo	12718301	1	13718460	1	I particolari completi n° 12718301 e 12718501 non vengono più forniti a ricambio
18	41	Cavo A.T. dal distributore alla candela sinistra nudo	12718501	1	13718660	1	
18	45	Motorino avviamento completo (MT 40 HB Marelli)	12730701	1	12730702	1	Intercambiabile
18	58	Cappuccio protezione pulsante	12735100	1	25707100	1	Intercambiabile
20	22	Chiave regolazione ammortizzatori	.....		12912700	1	Serve solo per gli ammortizzatori: 12550202 e 13550240
50	24	Fanalino posteriore completo	12740900	1	10740900	1	Errata corrige
51	39	Anello porta spazzole completo	25730771		12730752	1	Errata corrige
52	29	Rosetta elastica per puleggia dinamo	12700254	1	14433400	1	Particolare aggiunto
52	60	Dado per puleggia dinamo	12700257	1	92602518	1	Particolare aggiunto
54	18	Valvola a gas	13937500	2	14937500	2	DELL'ORTO N° 7454.60.64 annullato DELL'ORTO N° 7454.50.64 nuovo
54	19	Spillo conico	13937700	2	14937700	2	DELL'ORTO N° 7455.05.08 annullato DELL'ORTO N° 7455.14.08 nuovo
54	32	Getto massimo	12935701	2	12935702	2	DELL'ORTO N° 1486.135.02 annullato DELL'ORTO N° 1486.140.02 nuovo

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S.A.C. - SERVIZIO ASSISTENZA CLIENTI

NOTIZIARIO RICAMBI

Oggetto: Tabella di verniciatura in riferimento al Catalogo Parti Ricambio (ottobre 1971)

del tipo: V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici)

Modifica N. 12

NOVEMBRE 1976

Tavola	Figura	DENOMINAZIONE	Greggio	Bleu Carabinieri	Grigio oliva Polizia Stradale	Specificare il colore per "Enti Pubblici e Vari"	Quant.
5	10	Serbatoio carburante	12100202	12100240	12100245	12100265	1
6	25	Contenitore filtro aria	12113200	12113240	12113245	12113265	1
6	27	Coperchio contenitore filtro	12113400	12113440	12113445	12113465	1
10	10	Forcellone oscillante	12540200	12540240	12540245	12540265	1
11	10	Telaio	12400103	12400140	12400145	12400165	1
11	18	Piastra porta batteria	12418200	12418240	12418245	12418265	1
11	33	Braccio appoggiapiede destro	12440240	12440246	12440245	12440265	1
11	34	Braccio appoggiapiede sinistro	12441340	12441346	12441345	12441365	1
11	36	Portapacchi	12466540	12466546	12466545	12466565	1
11	40	Cassetta porta ferri	12476001	12476040	12476045	12476065	2
11	53	Parafango posteriore	12437020	12437040	12437045	12437065	1
12	15	Pedana paragamba destra	12453340	12453346	12453345	12453365	1
12	16	Pedana paragamba sinistra	12456140	12456146	12456145	12456165	1
12	23	Borsa laterale destra		12482546	12482541	12482565	1
12	24	Borsa laterale sinistra		12485746	12485741	12485765	1
12	A	Coperchio per borse laterali	10483300	10483370	10483315	12483365	2
12	C	Piastra aggancio serratura	10484500	10484570	10484515	12484565	2
12	E	Squadretta di rinforzo	10484600	10484670	10484615	12484665	4
12	35	Gruppo borse laterali con attacchi e supporto		12480046	12480041	12480065	1
12	25	Supporto per borse laterali	12485041	12485046	12485045	12485065	1
12	37	Trave supporto arma	10470300	10470370			1
12	38	Leva tenuta arma	10472000	10472070			1
13	10	Carenatura completa di parabrezza ed attacchi		12575340	12575345	12575321	1
13	11	Carenatura	12575421	12575440	12575445	12575465	1
14	10	Forcella completa		12490240	12490245	12490221	1
14	16	Têsta di sterzo	12493001	12493040	12493045	12493065	1
14	24	Base dello sterzo	12494201	12494240	12494245	12494265	1
14	30	Fodero destro per forcella	12496121	12496140	12496145	12496165	1
14	31	Fodero sinistro per forcella	12496221	12496240	12496245	12496265	1
14	39	Gambale destro per forcella	12522500	12522540	12522545	12522565	1
14	40	Gambale sinistro per forcella	12522600	12522640	12622645	12622665	1
14	50	Parafango anteriore	12434325	12434340	12434345	12434365	1
15	31	Morsetto con cappello fissaggio manubrio	12500240	12500246	12500245	12500265	2

SEIMM MOTO GUZZI

S.A.C. - SERVIZIO ASSISTENZA CLIENTI

NOTIZIARIO RICAMBI

Oggetto: Tabella di verniciatura in riferimento al Catalogo Parti Ricambio (ottobre 1971)

del tipo: V7 - 700 cc. (Polizia - Carabinieri - Enti Pubblici)

Modifica N. 12

NOVEMBRE 1976

Tavola	Figura	DENOMINAZIONE	Greggio	Bleu Carabinieri	Grigio oliva Polizia Stradale	Specificare il colore per "Enti Pubblici e Vari"	Quant.
17	26	Tirante ancoraggio disco porta ceppi per freno posteriore	12636600	10636670	10636615	12636665	1
18	20	Coperchio destro copridinamo	12700600	12700640	12700641	12700665	1
18	20/1	Coperchio sinistro copridinamo	12700605	12700646	12700645	12700666	1
19	24	Copriaccumulatore destro	12705200	12705240	12705245	12705265	1
19	25	Copriaccumulatore sinistro	12705400	12705440	12705445	12705465	1
19	20	Telaino tenuta accumulatore	12704601	12704640	12704645	12704665	1
19	39	Piastra porta targa	10474601	12474640	12474645	12474665	1
♦ 19	46	Sirena (MDM tipo B mod. C 35)	12743741	12743746	12743745	12473765	2
19	47	) Supporto destro per sirena	12744241	12744242	12744247	12744265	1
		/ Supporto sinistro per sirena	12744246	12744243	12744248	12744266	1

♦ N.B. - Le sirene (ERCOLE MARELLI SPU 120) Codice N. 12743740 (Bleu Carabinieri) e N. 12743745 (Grigio oliva Polizia Stradale) non vengono più fornite a ricambio.

SEIMM

MOTO GUZZI

VARIANTI

PER RUOTA ANTERIORE CON DOPPI FRENI A TAMBURO
(TAVOLE 14 - 15 - 16 - 17)

NOVEMBRE 1976

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	NOTE
TAVOLA 14 - GRUPPO FORCELLA ANTERIORE				
1	13 49 02 60	**Forcella** completa	1	Specificare colore
1	13 49 02 40	**Forcella** completa	1	Bleu (Carabinieri)
1	13 49 02 45	**Forcella** completa	1	Grigio oliva (Polizia Stradale)
2	13 52 25 65	**Gambale** destro per forcella	1	Specificare il colore
2	13 52 25 40	**Gambale** destro per forcella	1	Bleu (Carabinieri)
2	13 52 25 45	**Gambale** destro per forcella	1	Grigio oliva (Polizia Stradale)
3	98 06 25 35	**Vite** serraggio morsetti	2	
4	95 00 52 10	**Rosetta** per viti serraggio morsetti	2	
5	92 60 35 12	**Dado** per bulloni fissaggio gambali alla base sterzo	2	
6	91 55 11 31	**Anello** in gomma per trasmissione comando freni	2	
7	13 49 80 60	**Squadretta** per anelli in gomma	2	
8	13 49 23 60	**Scodellino** per forcella	1	
TAVOLA 15 - GRUPPO MANUBRIO				
9	14 60 54 00	**Leva** comando freni anteriori completa	1	
10	14 60 56 00	**Leva** comando freni anteriori	1	
11	14 62 74 00	**Perno** per leva freni	1	
12	95 52 03 14	**Spina** per perno	1	
13	93 76 00 73	**Ghiera** per tirafilo	1	
14	93 76 00 74	**Ghiera** con ribasso	1	
15	14 62 73 00	**Tirafilo** sulla leva	1	
16	14 62 76 00	**Bussolotto** comando freno	1	
17	90 28 00 06	**Anello** fermo bussolotto	1	
TAVOLA 17 - GRUPPO RUOTA POSTERIORE				
18	13 63 02 60	**Ruota** posteriore completa	1	
19	13 63 52 60	**Disco** porta ceppi	1	
20	92 60 32 10	**Dado** per vite sul disco porta ceppi	1	
21	13 63 33 60	**Perno** ruota posteriore	1	
22	95 11 06 28	**Rosetta** per perno ruota posteriore	2	
23	13 74 89 20	**Cavo** bipolare per stop	1	

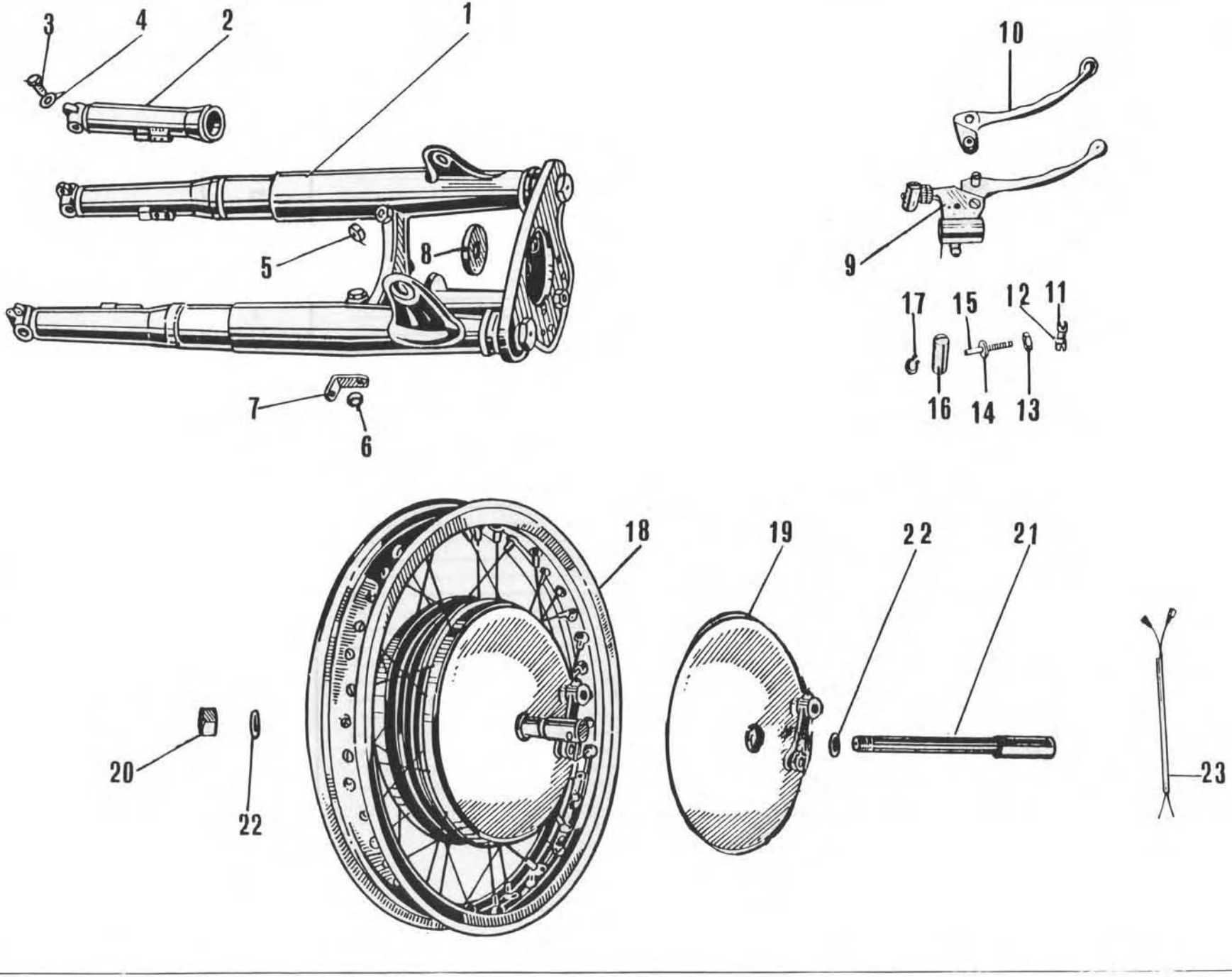
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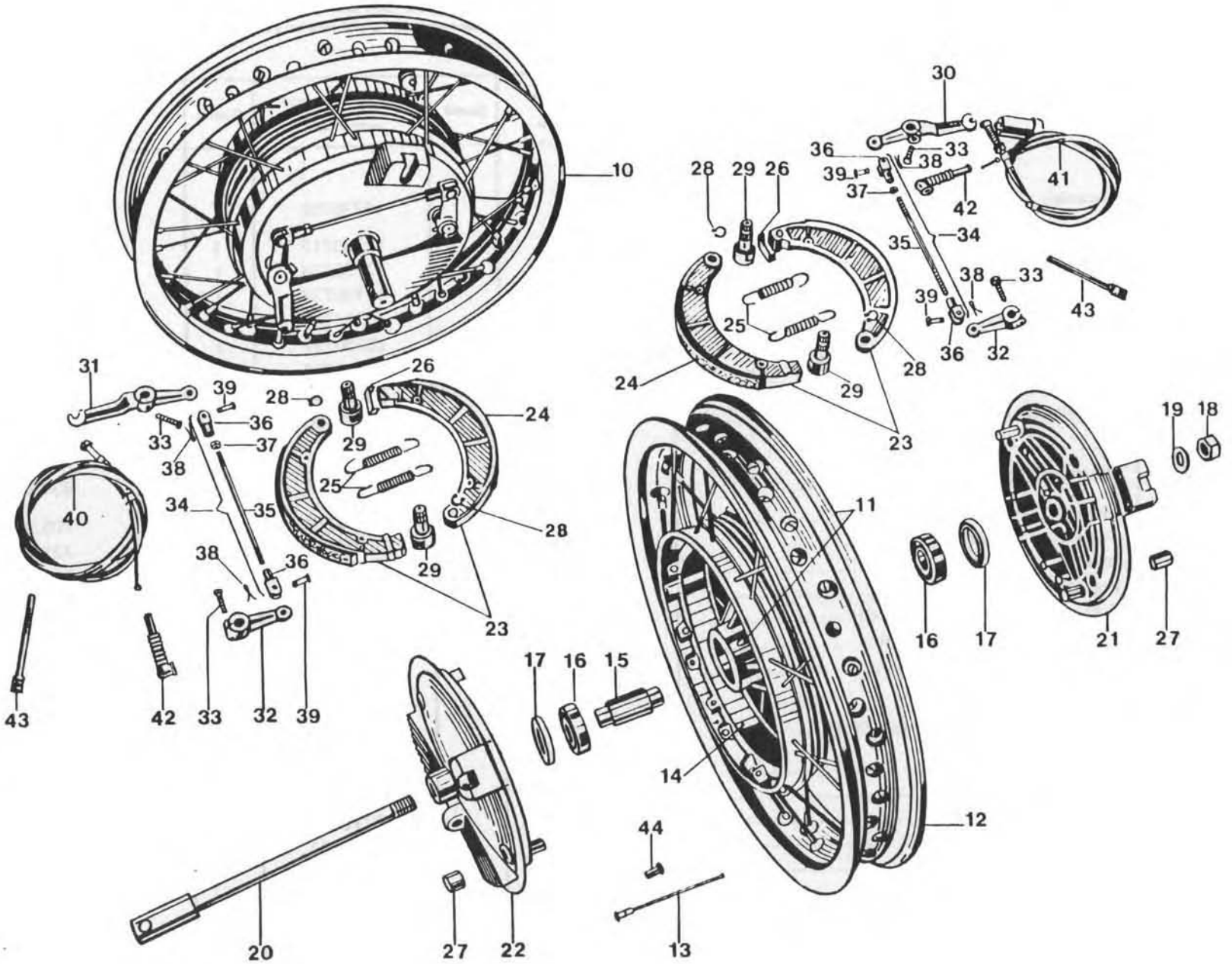
TAVOLA 16 - GRUPPO RUOTA ANTERIORE

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	NOTE
10	13 61 02 60	**Ruota** anteriore completa	1	
11	13 61 03 60	**Ruota** con mozzo completa di cuscinetti	1	
12	12 61 08 00	**Cerchio** per ruota anteriore	1	
13	12 61 15 01	**Raggio** completo di nipplo	40	
14	14 61 31 05	**Corpo** mozzo ruota anteriore	1	
15	14 61 52 05	**Distanziatore** fra i cuscinetti del mozzo	1	
16	92 20 14 20	**Cuscinetto** a sfere sul mozzo ruota anteriore	2	
17	90 40 32 53	**Anello** di tenuta	2	
18	92 69 01 71	**Dado** per perno mozzo ruota anteriore	1	
19	95 11 06 28	**Rosetta** per perno mozzo ruota anteriore	1	
20	13 61 41 60	**Perno** mozzo ruota anteriore	1	
21	13 62 16 60	**Disco** porta ceppi destro	1	
22	13 62 02 60	**Disco** porta ceppi sinistro	1	
23	14 62 08 05	**Ceppo** freno completo di suole	4	
24	14 62 20 05	**Suola** per ceppi freno anteriore	4	
25	14 62 21 05	**Molla** per ceppi freno anteriore	4	
26	14 62 09 05	**Piastrina** per ceppi	4	
27	14 62 28 05	**Boccola** per camme	4	
28	90 27 10 12	**Anello** seeger fermo ceppi ai dischi	4	
29	14 62 25 05	**Camma** per ceppi freni	4	
30	14 62 65 05	**Leva** doppia comando freno sul disco porta ceppi destro	1	
31	14 62 53 05	**Leva** doppia comando freno sul disco porta ceppi sinistro	1	
32	12 62 50 00	**Leva** semplice comando freni sui dischi porta ceppi	2	
33	98 06 23 25	**Viti** fissaggio leve alle camme	4	
34	13 62 66 60	**Tirante** completo di forcellini sulle leve di comando	2	
35	13 62 67 60	**Tirante**	2	
36	13 62 68 60	**Forcellino** per tiranti	4	
37	92 60 32 06	**Dado** sul tirante per regolazione	2	
38	95 50 02 22	**Copiglia** fermo spine	4	
39	95 77 02 65	**Spina** fissaggio tiranti alle leve	4	
40	12 62 54 46	**Trasmissione** comando freno anteriore sinistro	1	
41	12 62 55 46	**Trasmissione** comando freno anteriore destro completo di interruttore stop	1	
42	14 62 63 00	**Soffietto** copricavo trasmissioni comando freni	2	
43	13 60 96 60	**Fascetta** tenuta cavi e trasmissioni	4	
44	12 61 61 01	**Contrappeso** per ruota anteriore (gr. 15)		
	12 61 61 02	**Contrappeso** per ruota anteriore (gr. 20)		
	12 61 61 03	**Contrappeso** per ruota anteriore (gr. 30)		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SEIMM MOTO GUZZI

S.A.C. - SERVIZIO ASSISTENZA CLIENTI

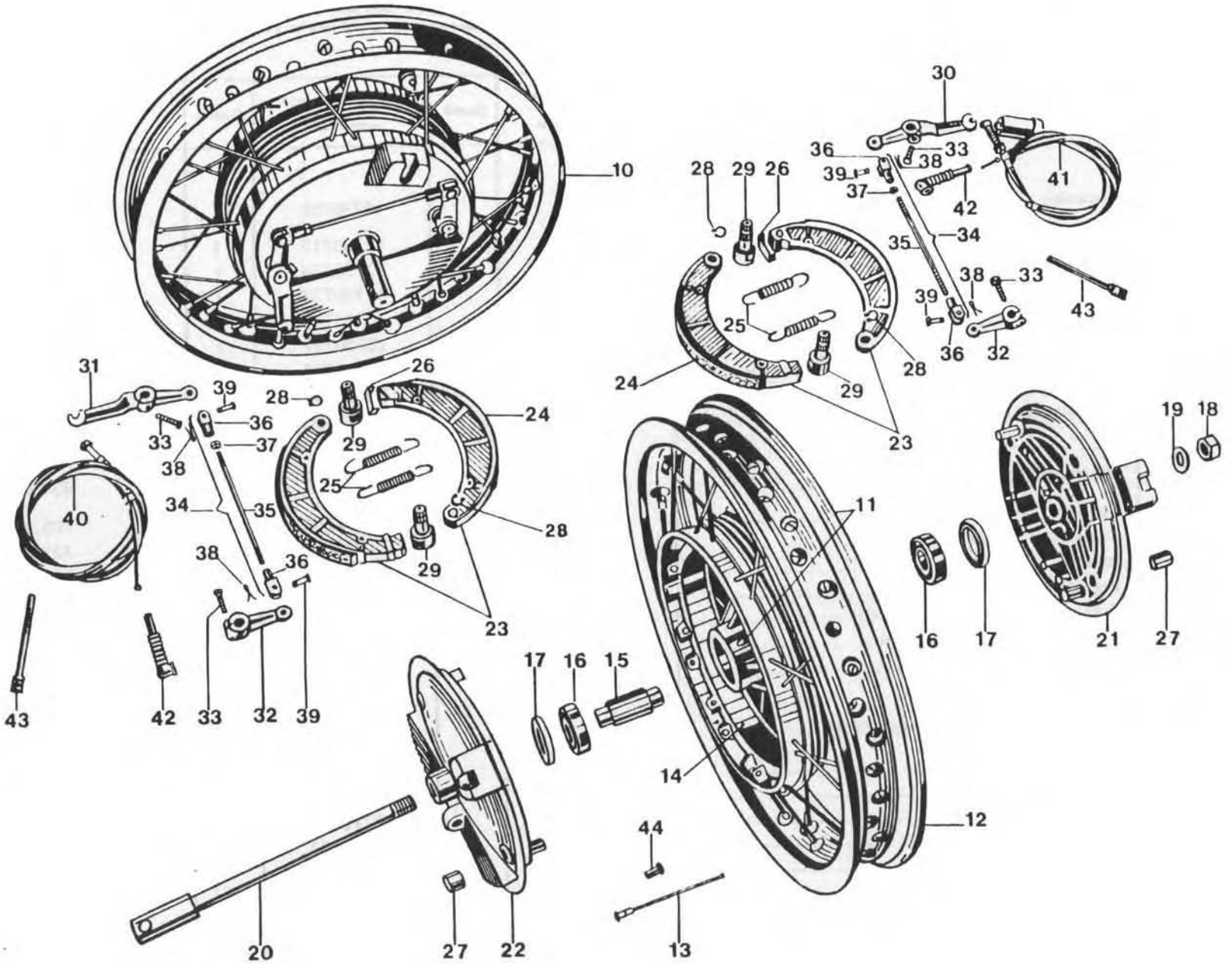
NOTIZIARIO RICAMBI

Oggetto: I particolari sulle tavole: 51 - 52 - 53 dei cataloghi parti ricambio "V7-700" non previsti nella presente Tavola Ricambi verranno forniti fino ad esaurimento scorta magazzino.

Modifica N. 12

NOVEMBRE 1976

Tavola	Figura	DENOMINAZIONE	N. d'ordinazione pre modifica	Quant.	N. d'ordinazione modificato	Quant.	N. Codice MARELLI
18 / 51	45 / A	Motorino avviamento (MT40HB)			12730702	1	632.140.80
51	10	Supporto lato innesto			13730712	1	723.027.03
51	16	Innesto con leva			12730716	1	723.021.01
51	17	Perno per leva innesto			12730730	1	722.944.03
51	21	Indotto			13730741	1	723.596.01
51	26	Supporto lato collettore			13730727	1	723.081.04
51	29	Interruttore elettromagnetico (IE 13 Q)			13730728	1	636.313.15
51	34	Gruppo bobine di campo			12730756	1	723.017.01
51	40	Spazzole			13730786	2	744.016.10
18 / 52	10 / A	Dinamo completa (DN 62 M)			12700200	1	630.362.11
52	11	Supporto lato comando			12700219	1	705.996.01
52	20	Supporto con spazzole			12700239	1	721.215.01
52	23	Indotto			12700225	1	720.040.01
52	28	Puleggia con ventola			12700254	1	705.648.10
52	31	Bobina di campo con capocorda			12700247	1	721.213.01
52	33	Bobina di campo con capocorda			12700218	1	721.213.02
52	47	Spazzole			12700238	2	720.043.01
18 / 53	28 / A	Distributore d'accensione (S 123 A)			12715400	1	610.123.01
53	18	Ruttore completo			12715420	1	704.121.01
53	18	Condensatore (CE 29 D)			12715421	1	561.811.03
53	30	Spazzola rotante			12715431	1	701.895.03
53	31	Calotta distributrice			12715432	1	710.372.02
53	43	Coppia contatti			12715445	1	710.067.01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TAVOLE PARTI DI RICAMBIO

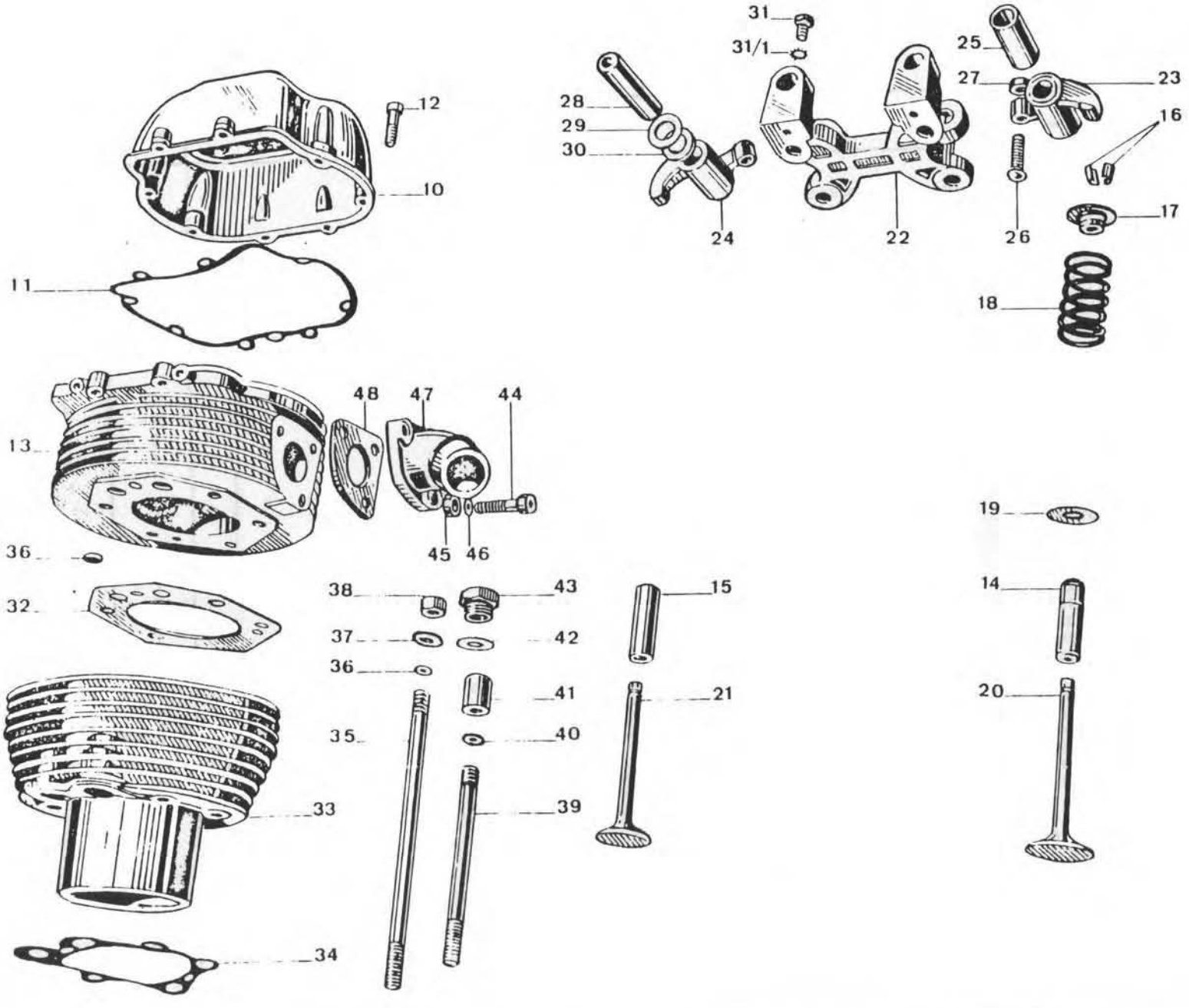
N.B. - Nella descrizione dove è scritto **destra** o **sinistra**, si deve intendere alla destra o alla sinistra di chi si trova in sella.

MOTO GUZZI

TAV. 1 COMPLESSO : **Motociclo** GRUPPO : **Organi principali**
SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Cilindri - Teste - Coperchi - Bilancieri - Valvole**

N. Fig	N. d'ordinaz.	Denominazione	Quantità	Note
10	12 02 35 01	**Coperchio** testa	2	
11	12 02 37 00	**Guarnizione** testa	2	
12	98 62 03 30	**Vite** fissaggio coperchio	16	
13	12 02 21 01	**Testa** cilindro destro	1	
	12 02 22 01	**Testa** cilindro sinistro	1	
14	12 03 68 00	**Guida** per valvola aspirazione	2	
15	12 03 69 00	**Guida** per valvola scarico	2	
16	12 03 81 00	**Semiconi**	8	
17	12 03 80 00	**Piattello** superiore	4	
18	12 03 74 00	**Molla** per valvole	4	
19	12 03 70 00	**Piattello** inferiore	4	
20	12 03 60 00	**Valvola** aspirazione	2	
21	12 03 61 00	**Valvola** scarico	2	
22	12 03 48 00	**Sopporto** bilancieri	2	
23	12 03 02 00	**Bilanciere** destro completo di boccole	2	
24	12 03 04 00	**Bilanciere** sinistro completo di boccole	2	
25	91 11 15 11	**Boccola** per bilancieri	4	
26	12 03 40 01	**Vite** registro valvole	4	
27	92 60 25 08	**Dado** per viti registro valvole	4	
28	12 03 18 00	**Perno** per bilancieri	4	
29	90 11 81 52	**Rosetta** per bilancieri	4	
30	94 32 22 15	**Molla** per bilancieri	4	
31	98 05 43 12	**Vite** fissaggio perni per bilancieri	4	
31/1	95 02 11 06	**Rosetta** per viti fiss. perni per bilancieri	4	
32	12 02 20 00	**Guarnizione** tra teste e cilindri	2	
33	12 02 02 00	**Cilindro**	2	
34	12 02 08 00	**Guarnizione** fra cilindro e basamento	2	
35	12 02 17 00	**Tirante** lungo fissaggio cilindro e testa	2	
36	90 70 60 90	**Anello** per tirante lungo sulla testa e per tirante corto	12	
37	95 10 03 15	**Rosetta** per tiranti fissaggio cilindri e teste	10	
38	92 75 11 03	**Dado** per tiranti fissaggio cilindri e teste	10	
39	12 02 18 00	**Tirante** corto per fissaggio cilindri e teste	4	
40	95 00 42 10	**Rosetta** per dado cilindrico per tirante corto lato astine	2	
41	13 02 19 00	**Dado** cilindrico per tiranti corti lato astine	2	
42	95 10 07 07	**Rosetta** per tappo sulle teste	2	
43	95 98 01 20	**Tappo** sulle teste	2	
44	98 02 04 35	**Vite** fissaggio pipa aspirazione alle teste	2	
45	90 71 60 82	**Rosetta** isolante per viti fissaggio pipa aspirazione	6	
46	95 10 02 23	**Rosetta** per viti fissaggio pipa aspirazione	6	
47	12 11 50 02	**Pipa** aspirazione destra	1	
	12 11 50 03	**Pipa** aspirazione sinistra	1	
48	12 11 55 03	**Guarnizione** isolante fra pipe e teste	4	

TAVOLA 1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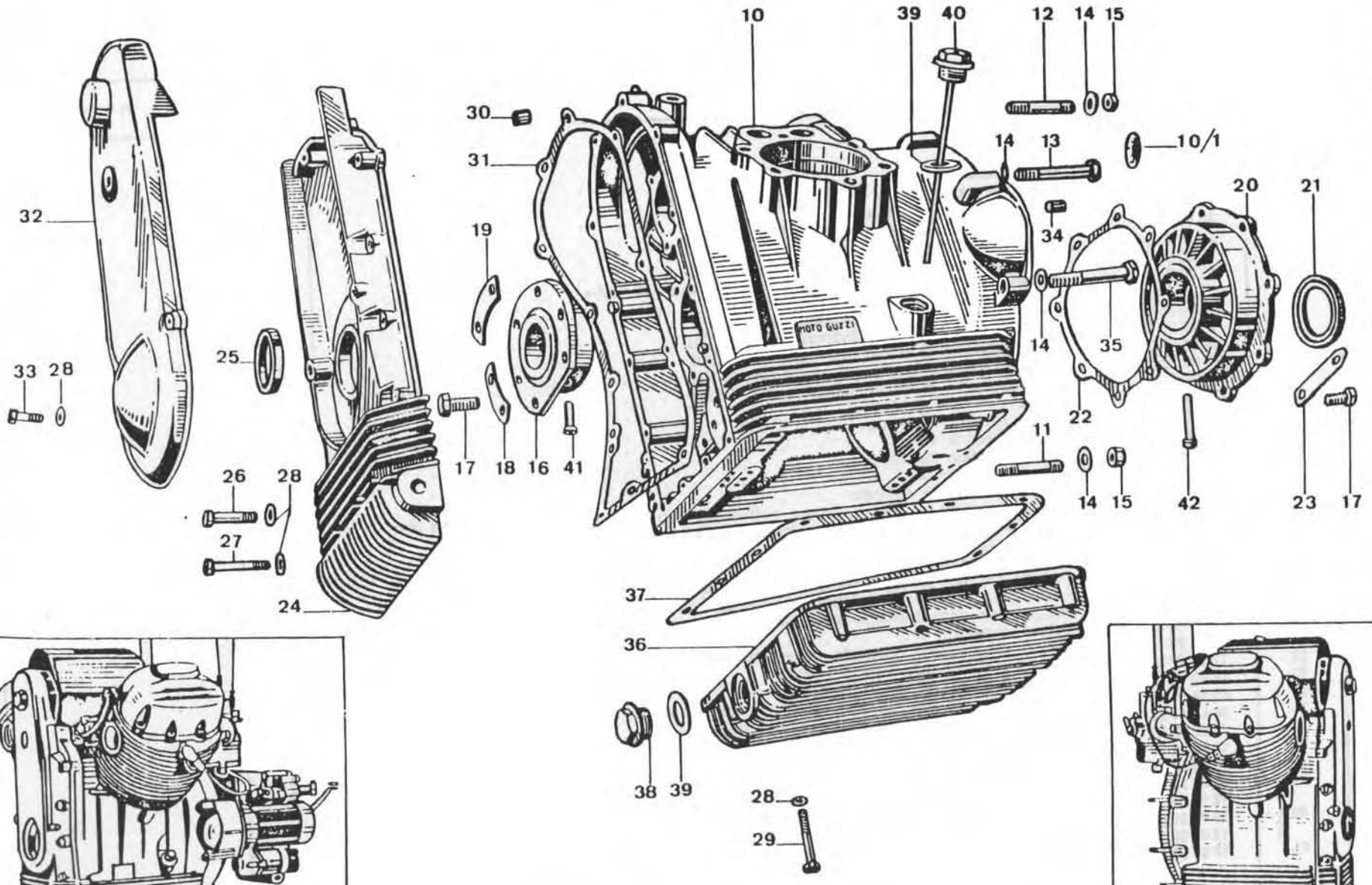
MOTO GUZZI

TAV. 2 COMPLESSO : **Motociclo** GRUPPO : **Organi principali**
SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Basamento e coperchi**

N. Fig.	N Ordinaz.	D E N O M I N A Z I O N E	Quantità	N o t e
10	12 00 07 01	**Basamento** motore	1	
10/1	12 00 39 00	**Fondello** di chiusura foro per albero a camme	1	
11	96 50 80 66	**Prigioniero** corto per attacco scatola cambio	4	
12	96 50 80 75	**Prigioniero** medio per attacco scatola cambio	2	
13	98 05 24 80	**Vite** fissaggio motorino avviamento	1	
14	95 10 12 31	**Rosetta** per prigionieri attacco scatola cambio e per bullone fissaggio motorino	8	
15	92 60 22 08	**Dado** per prigionieri attacco scatola cambio	6	
16	12 01 19 00	**Flangia** completa di cuscinetto di banco lato distribuzione	1	
	12 01 19 01	**Flangia** completa di cuscinetto di banco lato distribuzione (min. mm. 0,2)		
	12 01 19 02	**Flangia** completa di cuscinetto di banco lato distribuzione (min. mm. 0,4)		
	12 01 19 03	**Flangia** completa di cuscinetto di banco lato distribuzione (min. mm. 0,6)		
	12 01 19 04	**Flangia** completa di cuscinetto di banco lato distribuzione (min. mm. 0,8)		
17	98 05 44 25	**Bullone** fissaggio flange al basamento e coperchio distribuzione	14	
18	12 01 21 00	**Settore** per bloccaggio dadi fiss. flangia lato distribuzione	2	
19	12 01 29 00	**Settore** per bloccaggio dadi fiss. flangia distribuzione	1	
20	12 01 14 00	**Flangia** completa di cuscinetto di banco lato volano	1	
	12 01 14 01	**Flangia** completa di cuscinetto di banco lato volano (min. mm. 0,2)		
	12 01 14 02	**Flangia** completa di cuscinetto di banco lato volano (min. mm. 0,4)		
	12 01 14 03	**Flangia** completa di cuscinetto di banco lato volano (min. mm. 0,6)		
	12 01 14 04	**Flangia** completa di cuscinetto di banco lato volano (min. mm. 0,8)		
21	90 40 53 68	**Anello** di tenuto sull'albero motore lato volano	1	Angus 53.68.10
22	12 01 18 00	**Guarnizione** per flangia lato volano	1	
23	12 01 28 00	**Piastrina** per bulloni fissaggio flangia lato volano	4	
24	12 00 14 00	**Coperchio** lato distribuzione	1	
25	90 40 38 50	**Anello** di tenuta sul coperchio distribuzione	1	Angus 38 50.7
26	98 02 23 28	**Vite** corta fissaggio coperchio distribuzione	10	
27	98 05 23 45	**Vite** lunga fissaggio coperchio lato distribuzione	4	
28	95 10 01 30	**Rosetta** per vti fiss. coperchio distrib. coperchio copricinghia dinamo, fiss. coppa olio	37	
29	98 05 23 40	**Vite** fissaggio coppa olio al basamento	14	
30	95 51 20 81	**Spina** di riferimento sul basamento lato distribuzione	2	
31	12 00 12 00	**Guarnizione** per coperchio distribuzione	1	
32	12 00 16 00	**Coperchio** copricinghia dinamo	1	
33	98 10 60 21	**Vite** fissaggio coperchio copricinghia dinamo	3	
34	12 01 89 00	**Bussola** di riferimento sul basamento lato volano	2	
35	98 05 24 70	**Bullone** per fissaggio motorino avviamento	1	
36	12 00 35 00	**Coppa** olio	1	
37	12 00 36 00	**Guarnizione** per coppa olio	1	
38	12 00 37 01	**Tappo** scarico olio	1	
39	90 71 41 95	**Guarnizione** per tappo scarico e immissione olio	2	
40	12 00 49 01	**Tappo** immissione olio	1	
41	12 01 22 00	**Spina** fiss. cuscinetto di banco alla flangia lato distribuzione	1	
42	12 01 17 00	**Spina** fissaggio cuscinetto di banco alla flangia lato volano	1	
43	12 99 10 01	**Motore** senza cambio	1	
44	12 99 15 51	**Motore** completo di cambio	1	

TAVOLA 2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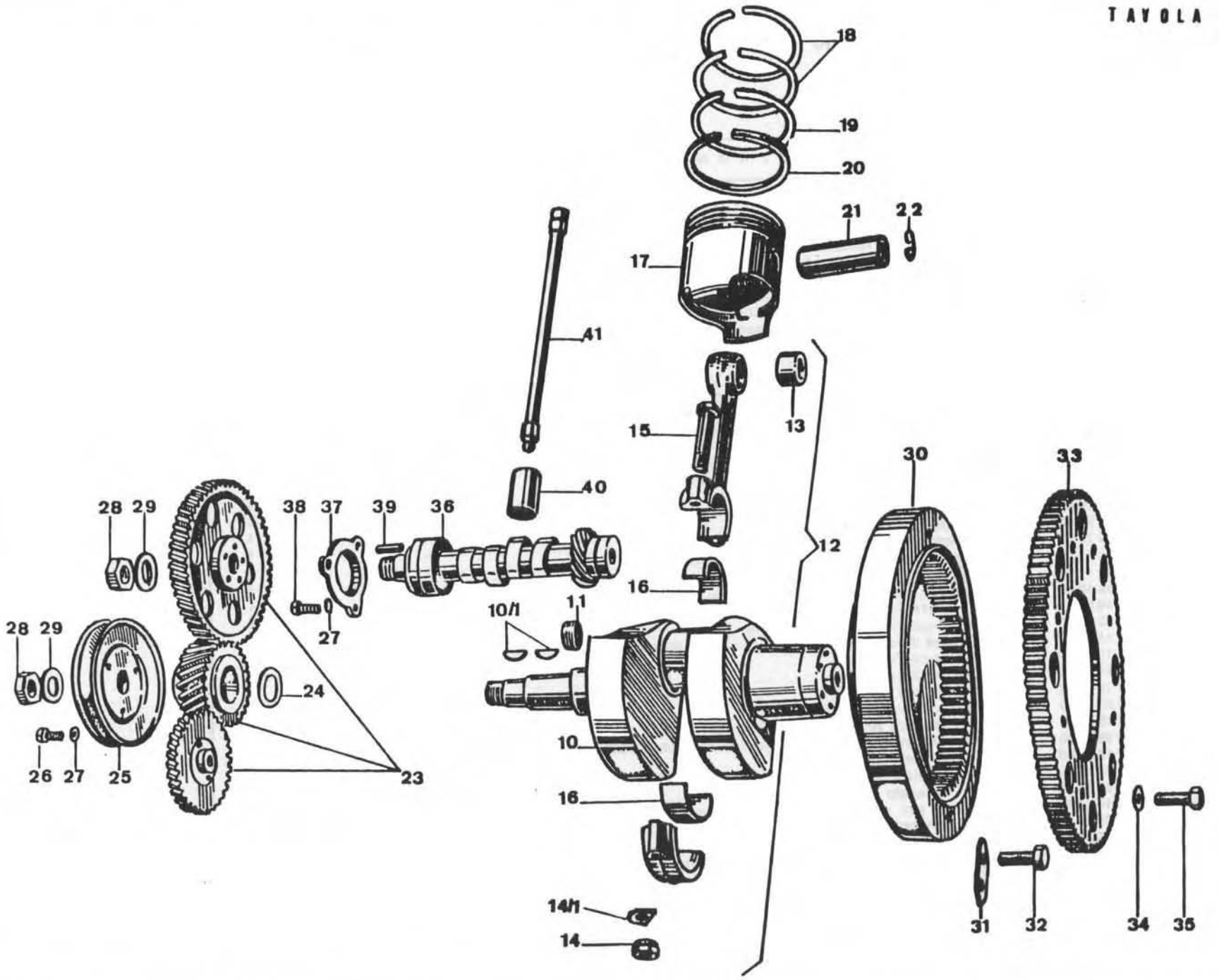
MOTO GUZZI

TAV. 3 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Motore**

GRUPPO : **Organi principali**
SOTTOGRUPPO: **Albero motore - Biella - Pistoni - Gruppo distribuzione**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quant.	Note
10	12 06 42 01	**Albero** motore	1	
10/1	91 70 23 55	**Chiavella** per puleggia e ingranaggio trasmissione	2	
11	12 06 54 00	**Tappo** per albero motore	1	
12	12 06 15 00	**Biella** completa di boccola, bulloni e dadi	2	
13	91 11 21 24	**Boccola** per piede biella	2	
14	92 75 00 82	**Dado** per bulloni bloccaggio teste di biella	4	
14/1	12 06 23 00	**Piastrina** di sicurezza per bulloni bloccaggio teste di biella	2	
15	12 06 22 00	**Bullone** bloccaggio teste di biella	4	
16	12 06 20 00	**Semicuscinetto** di biella (produzione)	4	
	12 06 20 01	**Semicuscinetto** di biella (minorato mm 0,254)		
	12 06 20 02	**Semicuscinetto** di biella (minorato mm 0,508		
	12 06 20 03	**Semicuscinetto** di biella (minorato mm 0,762)		
	12 06 02 04	**Semicuscinetto** di biella (minorato mm 1,016)		
17	12 06 04 02	**Pistone**	2	
18	12 06 07 00	**Fascia** elastica superiore	4	
19	12 06 08 00	**Fascia** elastica media	2	
20	12 06 09 00	**Fascia** elastica raschiaolio	2	
21	12 08 12 00	**Spinotto** per pistone	2	
22	90 35 10 37	**Molletta** di tenuta spinotto	4	
23	13 07 17 00	**Terna** ingranaggi sull'albero motore, sull'albero distrib. e sull'albero com. pompa olio	1	
24	90 70 62 50	**Anello** di tenuta sull'ingranaggio albero motore	1	
25	12 07 40 00	**Puleggia** comando dinamo	1	
26	98 05 43 16	**Vite** fissaggio gruppo puleggia	3	
27	95 02 11 06	**Rosetta** per viti fissaggio flangia all'albero camme e per viti fiss. gruppo puleggia	6	
28	92 70 11 87	**Dado** fissaggio puleggia e ingranaggio trasmissione	2	
29	95 10 06 76	**Rosetta** per dado fissaggio puleggia e ingranaggio trasmissione	2	
30	12 06 70 00	**Volano** motore	1	
31	12 06 76 00	**Settore** per bulloni fissaggio volano motore	3	
32	12 06 77 00	**Bullone** per fissaggio volano motore	6	
33	12 06 79 00	**Corona** dentata per avviamento	1	
34	95 12 00 85	**Rosetta** elastica per fissaggio corona dentata al volano	8	
35	98 05 44 25	**Bullone** per fissaggio corona dentata al volano	8	
36	12 05 33 02	**Albero** della distribuzione (camme)	1	
37	12 05 40 00	**Flangia** per albero della distribuzione	1	
38	98 10 60 21	**Vite** fissaggio flangia per albero della distribuzione	3	
39	95 51 20 60	**Spina** per ingranaggio comando albero della distribuzione	1	
40	12 04 58 00	**Punteria** comando valvole (produzione)	4	
	12 04 58 01	**Punteria** comando valvole (maggiorata mm. 0,05)		
	12 04 58 02	**Punteria** comando valvole (maggiorata mm. 0,10)		
41	12 04 50 01	**Astina** comando bilancieri completa	4	

TAVOLA 3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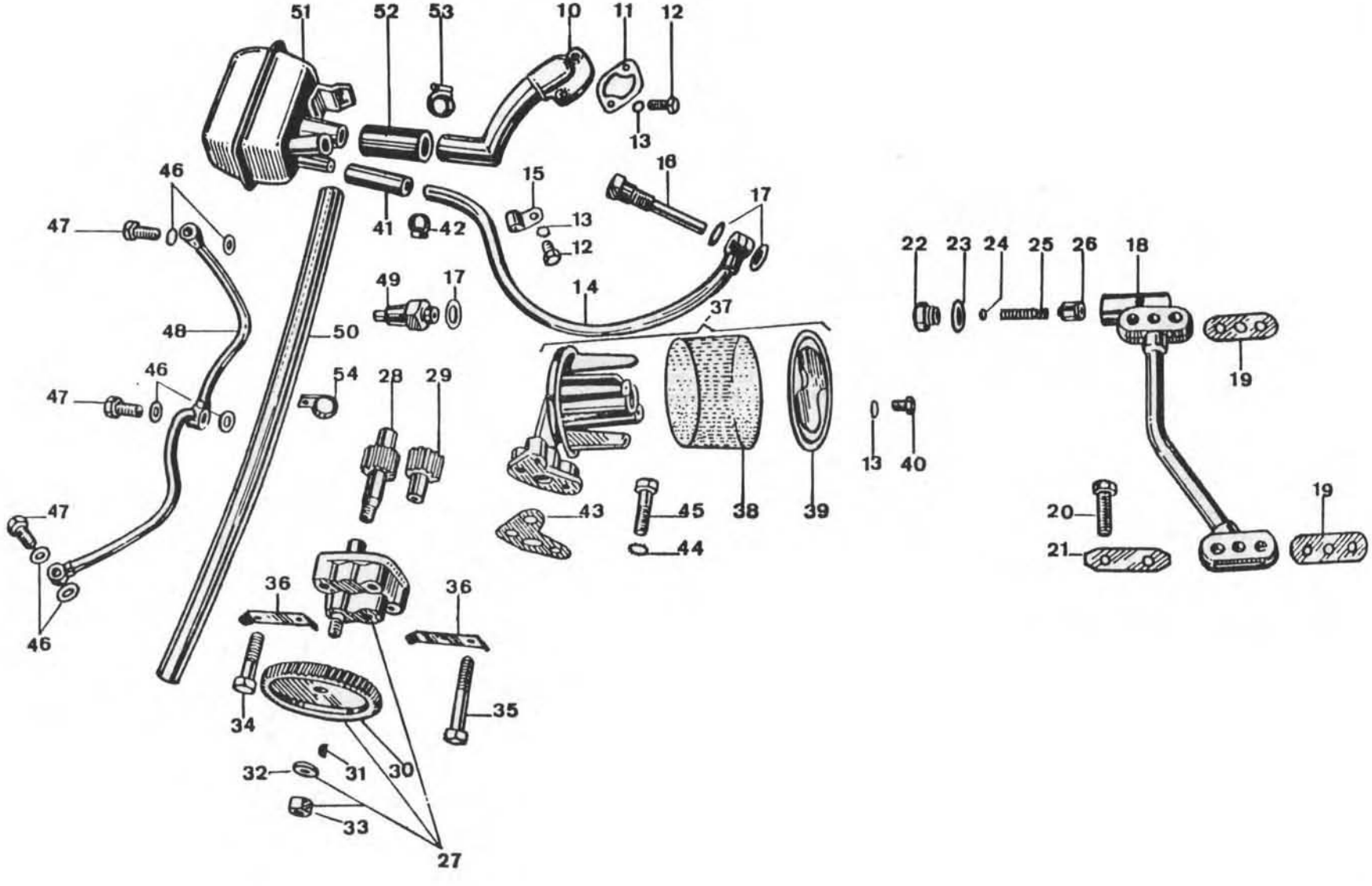
TAV. 4 COMPLESSO : **Motociclo** GRUPPO : **Lubrificazione**
SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Pompa olio - Tubazioni - Valvola - Filtro - Trasmettitore segnalatore - Sfiatatoio**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quantità	Note
10	12 00 72 00	**Tubazione** sfiatatoio olio	1	
11	12 00 76 00	**Guarnizione** per tubazione sfiatatoio olio	1	
12	98 10 60 15	**Vite** fissaggio tubazione sfiatatoio olio e per fascetta tubo ricupero olio	5	
13	95 02 11 06	**Rosetta** per viti fiss. tubaz. sfiat. per fascetta tenuta tubo ric. e per bull. fiss. fondello	3	
14	12 00 62 00	**Tubazione** ricupero olio dallo sfiatatoio	1	
15	12 00 65 00	**Fascetta** tenuta tubazione ricupero	1	
16	12 00 66 00	**Bullone** cavo fissaggio tunazione ricupero	1	
17	12 00 64 00	**Rosetta** per bullone cavo fissaggio tubazione e per trasmettitore	3	
18	12 15 84 00	**Tubazione** olio	1	
19	12 15 91 00	**Guarnizione** per tubazione	2	
20	98 05 44 30	**Bullone** fissaggio tubazione	2	
21	12 15 92 00	**Piastrina** di sicurezza per viti fissaggio tubazioni	2	
22	12 15 90 00	**Tappo** per valvola regolazione pressione olio	1	
23	95 10 05 22	**Guarnizione** per tappo valvola regolazione pressione olio	1	
24	12 15 07 00	**Fondello** per valvola di regolazione pressione olio	1	
25	94 32 10 70	**Molla** per valvola regolazione pressione olio	1	
26	12 15 09 00	**Pistoncino** per valvola regolazione pressione olio	1	
27	13 14 62 00	**Pompa** olio completa	1	
28	12 14 78 00	**Albero** comando ingranaggio	1	
29	12 14 85 00	**Ingranaggio** condotto	1	
30	13 14 77 00	**Ingranaggio** comando pompa olio	1	
31	91 70 12 32	**Chiavella** per ingranaggio comando pompa olio	1	
32	95 02 11 08	**Rosetta** per dado fiss. ingranaggio comando pompa olio e per vite fiss. corpo filtro	2	
33	92 70 10 86	**Dado** per fissaggio ingranaggio comando pompa olio	1	
34	98 10 80 42	**Vite** corta fissaggio pompa olio	2	
35	98 02 24 55	**Vite** lunga fissaggio pompa olio	2	
36	12 14 98 00	**Piastrina** di sicurezza per viti fissaggio pompa olio	2	
37	12 15 22 00	**Filtro** completo	1	
38	12 15 30 00	**Rete** per filtro	1	
39	12 15 26 00	**Fondello** per filtro	1	
40	98 02 43 10	**Bullone** fissaggio fondello	2	
41	12 15 75 01	**Tubo** elastico per tubazione ricupero	1	
42	12 10 84 00	**Fascetta** tenuta tubazione ricupero al tubo elastico (parte inferiore)	1	
43	12 15 32 00	**Guarnizione** per corpo filtro	1	
44	95 02 11 08	**Rosetta** elastica per vite fissaggio corpo filtro al basamento	1	
45	98 02 04 35	**Vite** fissaggio corpo filtro	1	
46	12 15 42 00	**Rosetta** per viti fissaggio tubazioni mandata olio	6	
47	95 99 00 37	**Vite** fissaggio tubazione alle teste	3	
48	12 15 36 00	**Tubazione** mandata olio alle teste	1	
49	12 76 87 00	**Trasmettitore** segnalazione pressione olio	1	
50	95 98 51 36	**Tubo** per sfiatatoio	1	
51	12 15 57 00	**Sfiatatoio** olio completo	1	
52	12 15 74 01	**Tubo** elastico centrale per sfiatatoio	1	
53	12 15 78 00	**Fascetta** di tenuta tubi sfiatatoio	2	
54	12 42 45 00	**Sopporto** tubazione sfiatatoio	1	

TAVOLA 4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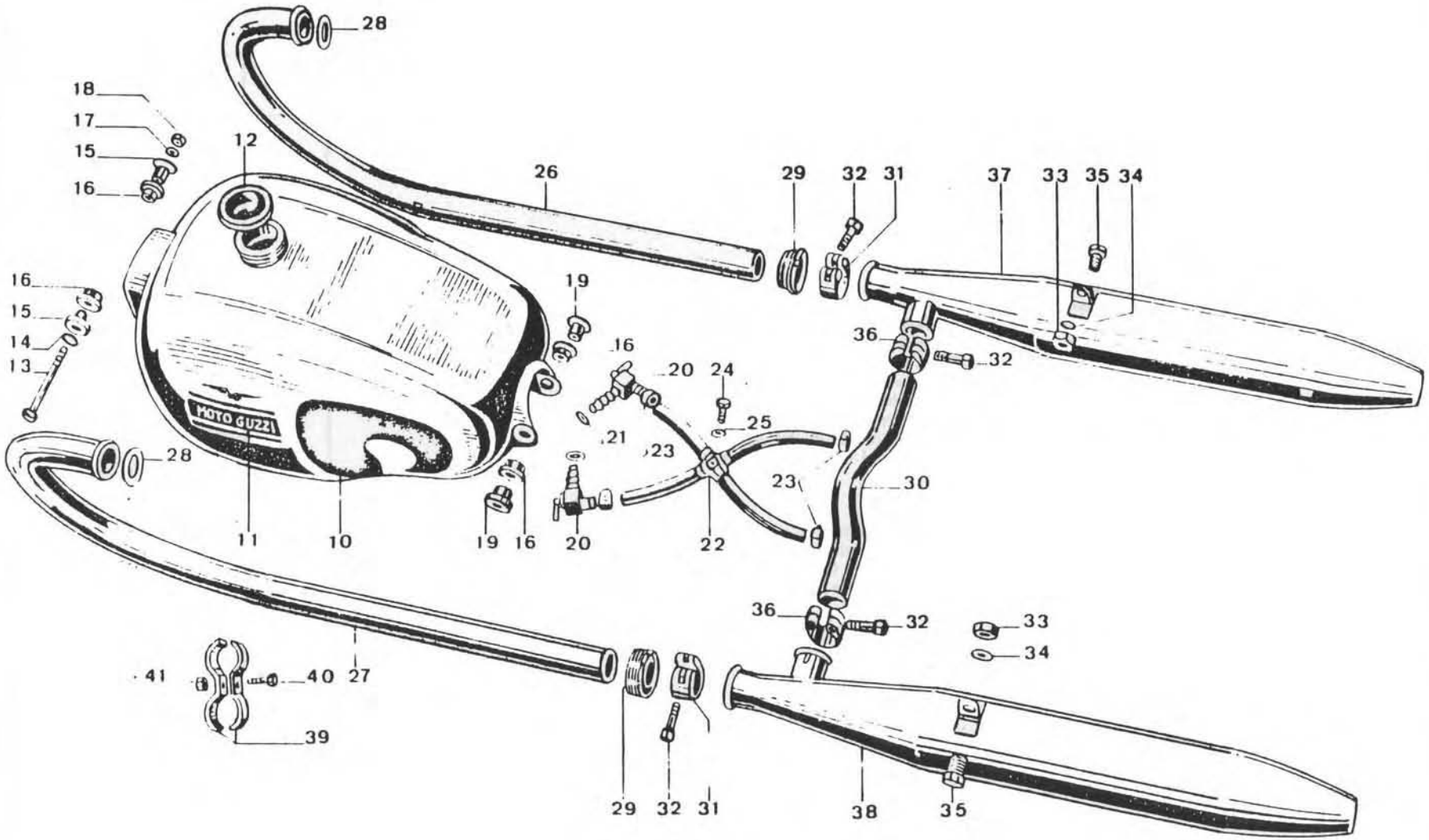
MOTO GUZZI

TAV. 5 COMPLESSO : **Motociclo** GRUPPO : **Alimentazione e scarico**
SOTTOCOMPLESSO: **Motore - Telaio** SOTTOGRUPPO: **Serbatoio carburante - Tubi scarico silenziatore**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 10 02 02	**Serbatoio** carburante	1	
11	55 91 94 25	**Decalcomania** destra sul serbatoio	1	Versione Carabinieri
11	55 91 95 25	**Decalcomania** sinistra sul serbatoio	1	Versione Carabinieri
11	12 91 62 45	**Decalcomania** destra sul serbatoio	1	Versione Polizia Stradale
11	12 01 63 45	**Decalcomania** sinistra sul serbatoio	1	Versione Polizia Stradale
12	54 10 39 01	**Tappo** per serbatoio carburante	1	
13	99 10 50 83	**Vite** fissaggio serbatoio (parte anteriore)	1	
14	95 10 12 31	**Rosetta** per vite fissaggio serbatoio carburante (parte anteriore)	1	
15	55 10 35 25	**Bussola** per fissaggio serbatoio (parte anteriore)	2	
16	55 10 34 25	**Elemento** elastico per bussola (parte anteriore e posteriore)	4	
17	95 10 01 39	**Rosetta** esterna per vite fissaggio serbatoio (parte anteriore)	1	
18	92 70 00 61	**Dado** per vite fissaggio serbatoio (parte anteriore)	1	
19	12 10 35 00	**Bussola** per fissaggio serbatoio (parte posteriore)	2	
20	12 10 54 01	**Rubinetto** carburante	2	SETTI ORLANDI
20	12 10 54 02	**Rubinetto** carburante	2	SETTI ORLANDI
21	90 71 41 23	**Guarnizione** per rubinetto	2÷4	
22	12 10 65 05	**Tubazione** benzina completa	1	
23	12 10 84 00	**Fascetta** tenuta tubazione	4	
24	98 10 60 15	**Vite** fissaggio quadrivio	1	
25	95 02 11 06	**Rosetta** per vite	1	
26	12 12 09 00	**Tubo** scarico destro	1	
27	12 12 09 05	**Tubo** scarico sinistro	1	
28	90 71 83 75	**Guarnizioni** per tubo scarico	2	
29	12 12 02 00	**Ghiera** fissaggio tubi scarico	2	
30	12 12 39 00	**Tubo** collegamento silenziatori	1	
31	12 12 34 00	**Fascetta** completa fissaggio tubi scarico al silenziatori	2	
32	99 10 50 80	**Vite** fissaggio fascette silenziatori al tubi scarico	2	
33	92 60 22 10	**Dado** per viti fissaggio silenziatori	2	
34	95 02 11 10	**Rosetta** per viti fissaggio silenziatori	2	
35	98 05 45 22	**Vite** fissaggio silenziatori	2	
36	55 12 70 25	**Fascetta** fissaggio tubi di collegamento	2	
37	12 12 30 00	**Silenziatore** destro	1	
38	12 12 29 00	**Silenziatore** sinistro	1	
39	12 12 25 01	**Staffa** sopporto tubi scarico	4	
40	98 05 44 30	**Vite** fissaggio staffa sopporto tubi scarico	2	
41	92 63 01 08	**Dado** per vite fissaggio staffa sopporto tubi scarico	2	

TAVOLA 5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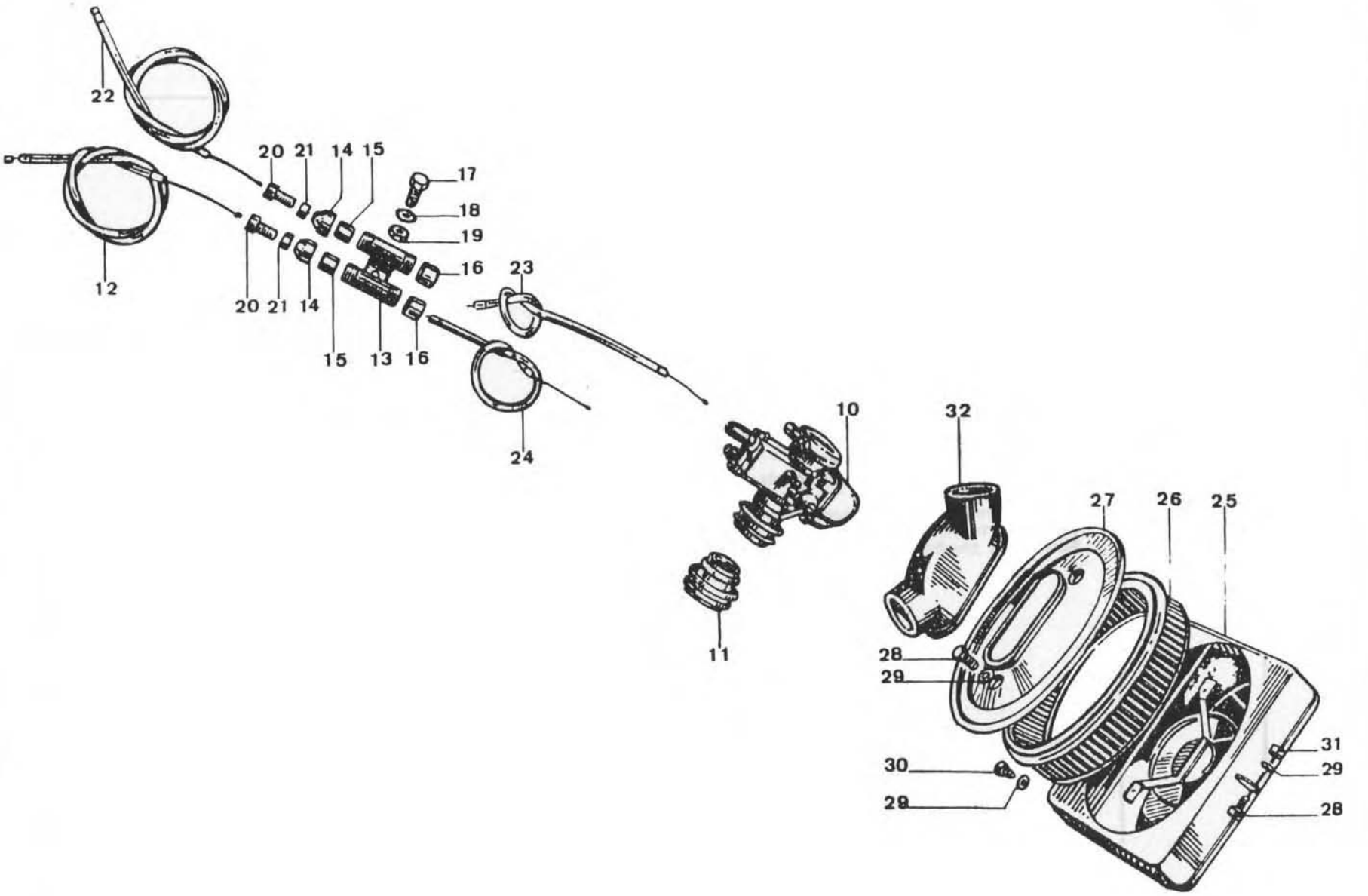
TAV. 6 COMPLESSO : **Motociclo** GRUPPO : **Alimentazione**
SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Carburatori - Trasmissioni di comando - Contenitore - Filtro aria**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 11 26 04	**Carburatore** destro (Dell'Orto VH 29 CD)	1	3512 Dell'Orto
	12 11 26 05	**Carburatore** sinistro (Dell'Orto VH 29 CS)	1	3511 Dell'Orto
11	12 11 44 01	**Cornetto** sul carburatore	2	
12	12 60 75 00	**Trasmissione** comando gas dal manubrio al rinvio	1	
13	12 60 79 00	**Doppio** rinvio	1	
14	12 80 71 00	**Coperchietto** entrata	2	
15	12 80 70 00	**Scorrevole**	2	
16	12 80 72 00	**Coperchietto** uscita	2	
17	98 10 80 15	**Vite** fissaggio doppio rinvio	1	
18	95 10 12 31	**Rosetta** per vite fissaggio doppio rinvio	1	
19	92 60 22 08	**Dado** per vite fissaggio doppio rinvio	1	
20	95 79 02 33	**Vite** tendifilo per trasmissione comando starter e gas	2	
21	92 70 00 71	**Controdado** per vite tendifilo	2	
22	12 60 83 00	**Trasmissione** comando starter dal manubrio al rinvio	1	
23	12 11 70 01	**Trasmissione** comando starter dal carburatore al rinvio	2	
24	12 11 75 01	**Trasmissione** comando gas dal carburatore al rinvio	2	
25	12 11 32 00	**Contenitore** filtro	1	
26	12 11 36 00	**Elemento** filtrante	1	Retex LI - 2604 (FISPA)
27	12 11 34 01	**Coperchio** contenitore	1	
28	98 05 43 12	**Vite** fissaggio coperchio contenitore e contenitore parte superiore	2	
29	95 02 11 06	**Rosetta** per viti fissaggio contenitore e coperchio contenitore	5	
30	98 05 43 16	**Vite** fissaggio contenitore parte inferiore	2	
31	92 60 22 06	**Dado** per vite fissaggio contenitore parte superiore	1	
32	12 11 43 01	**Manicotto** elastico sui carburatori	1	

TAVOLA 6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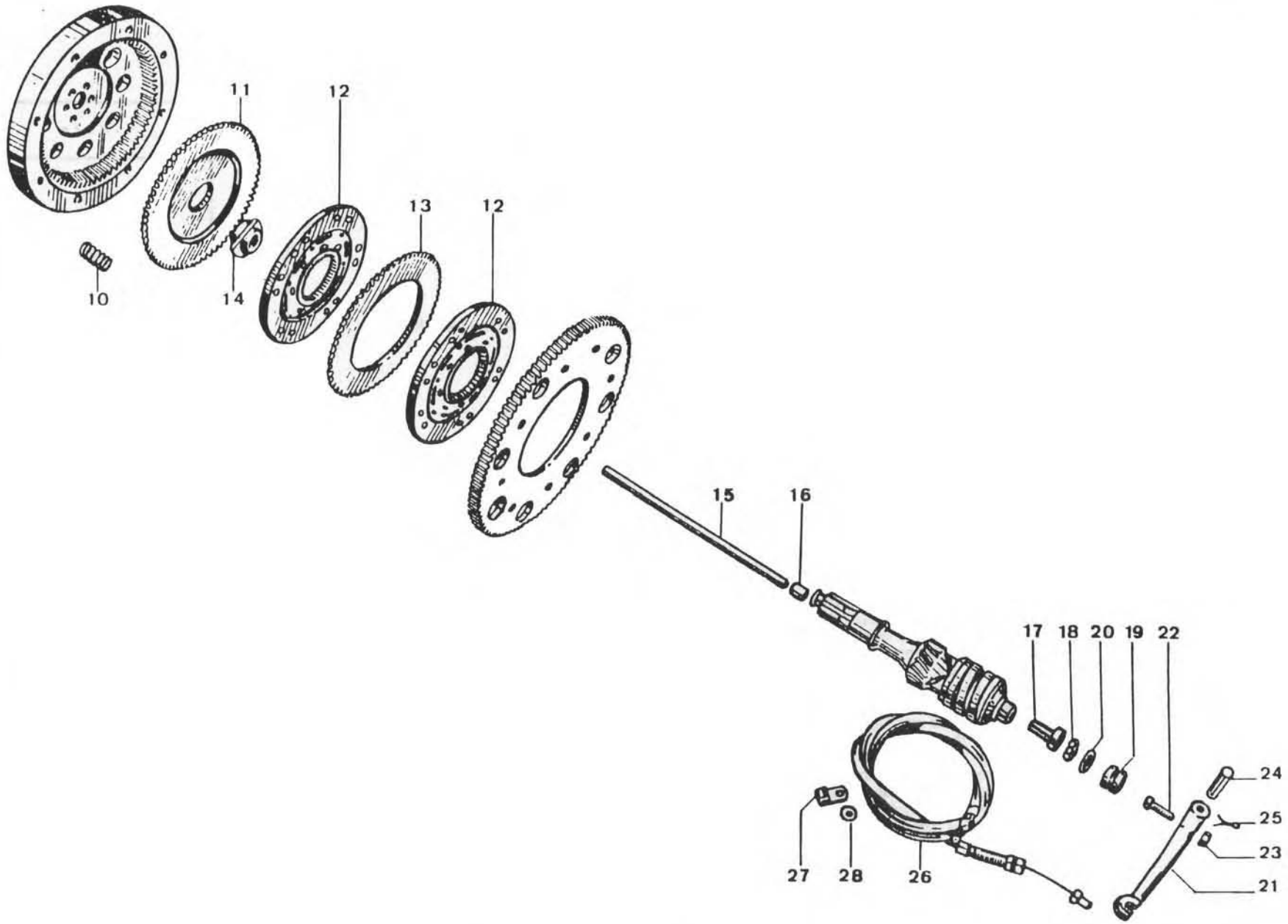
TAV. 7 COMPLESSO : **Motociclo** GRUPPO : **Innesto**
SOTTOCOMPLESSO: **Trasmissione** SOTTOGRUPPO: **Innesto frizione - Comando frizione**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 08 41 01	**Molla** per frizione	8	
11	12 08 29 00	**Piattello** spingimolle	1	
12	12 08 44 00	**Disco** per frizione intermedio	2	
13	12 08 23 00	**Disco** per frizione completo	1	
14	12 08 28 00	**Scodellino** sul piattello	1	
15	12 08 57 01	**Asta** spingi piattello	1	
16	12 08 59 01	**Tubetto** intermedio	1	
17	12 08 60 02	**Corpo** interno	1	
18	12 08 70 01	**Cuscinetto** reggispinta	1	Tipo Nadella Ax 1022 + PL Tipo DurKopp 28-42
19	12 08 61 02	**Corpo** esterno	1	
20	90 70 61 70	**Anello** di tenuta sul corpo	1	OR 3068
21	12 09 02 01	**Leva** disinnesto frizione sulla scatola cambio	1	
22	12 03 40 01	**Vite** registro sulla leva	1	
23	92 60 25 08	**Dado** per vite di registro leva	1	
24	95 78 02 71	**Spina** fissaggio leva frizione alla scatola cambio	1	
25	95 50 02 22	**Copiglia** per fissaggio spina	1	
26	12 09 30 01	**Trasmissione** comando frizione	1	
27	12 00 65 00	**Cavallotto** tenuta trasmissione	1	
28	95 10 01 37	**Rosetta** per cavallotto tenuta trasmissione	1	

TAVOLA 7

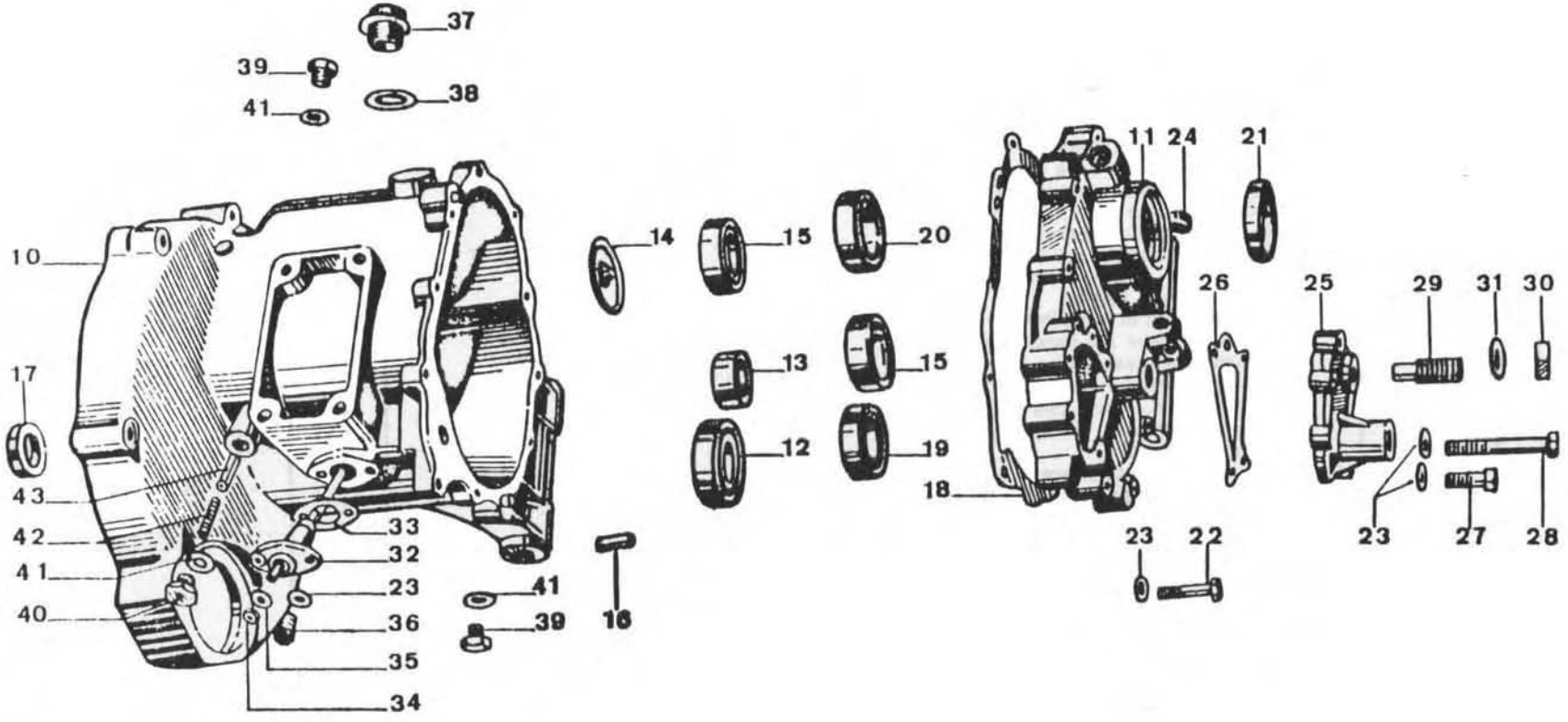


MOTO GUZZI

TAV. 8 COMPLESSO : **Motociclo** GRUPPO : **Cambio**
SOTTOCOMPLESSO: **Trasmissione primaria** SOTTOGRUPPO: **Scatola cambio - Coperchio**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quantità	Note
10	12 20 02 01	**Scatola** cambio	1	
11	12 20 08 02	**Coperchio** scatola cambio	1	
12	92 20 12 25	**Cuscinetto** sulla scatola cambio per albero frizione	1	25x52x15 (Riv 2A)
13	92 25 62 18	**Cuscinetto** sulla scatola cambio per albero primario	1	17x35x15 (Dürkopp tipo 10 - 2762
14	12 90 07 00	**Fondello** sulla scatola cambio per albero primario	1	
15	92 20 12 20	**Cuscinetto** sulla scatola cambio per albero secondario e sul coperchio per alb. prim.	2	20x47x14 (Riv 1 A 20)
16	95 51 20 81	**Spina** di riferimento	2	
17	90 40 25 35	**Anello** di tenuta sulla scatola cambio	1	Angus 25.35.7
18	12 20 11 00	**Guarnizione** per coperchio scatola cambio	1	
19	92 20 11 20	**Cuscinetto** sul coperchio scatola cambio per albero secondario	1	20x42x12 (Riv ELL 20)
20	92 20 12 22	**Cuscinetto** sul coperchio scatola cambio per albero secondario	1	22x50x14 (Riv 1A 22)
21	90 40 35 47	**Anello** di tenuta sul coperchio per albero secondario	1	Angus 35.47.7
22	98 05 23 35	**Vite** fissaggio coperchio scatola cambio	10	M6x35 UNI 5737-65-8G
23	95 10 01 30	**Rosetta** per viti fiss. cop. scat. cambio, fiss. coperchietto e fiss. corpo porta contatti	17	
24	45 33 68 02	**Gommino** chiusura foro	1	
25	12 20 14 00	**Coperchietto** per comando preselettore	1	
26	12 20 15 00	**Guarnizione** per coperchietto	1	
27	98 10 60 21	**Vite** corta fissaggio coperchietto	4	
28	98 10 60 55	**Vite** lunga fissaggio coperchietto	1	
29	55 23 78 00	**Vite** con eccentrico per regolazione preselettore	1	
30	92 70 01 22	**Dado** per vite con eccentrico per regolazione preselettore	1	
31	95 10 14 30	**Rosetta** per vite con eccentrico per regolazione preselettore	1	
32	12 20 72 00	**Corpo** porta contatto completo	1	
33	12 20 77 00	**Guarnizione** per corpo porta contatto	1	
34	92 60 82 05	**Dado** sul corpo porta contatto	2	
35	95 10 00 56	**Rosetta** per dado sul corpo porta contatto	2	
36	98 05 43 16	**Vite** fissaggio corpo porta contatto alla scatola cambio	2	
37	12 00 37 01	**Tappo** introduzione olio nella scatola cambio	1	
38	90 71 41 95	**Guarnizione** per tappo introduzione olio nella scatola cambio	1	
39	95 98 02 10	**Tappo** livello e scarico olio sulla scatola cambio	2	
40	12 23 53 00	**Tappo** per tenuta nottolino comando tamburo scanalato del cambio	1	
41	90 71 41 01	**Guarnizione** per tappo livello e scarico olio e per tappo tenuta nottolino comando tamburo scanalato del cambio	3	
42	94 32 10 63	**Molla** per nottolino comando tamburo scanalato del cambio	1	
43	55 23 47 00	**Nottolino** comando tamburo scanalato del cambio	1	

TAVOLA 8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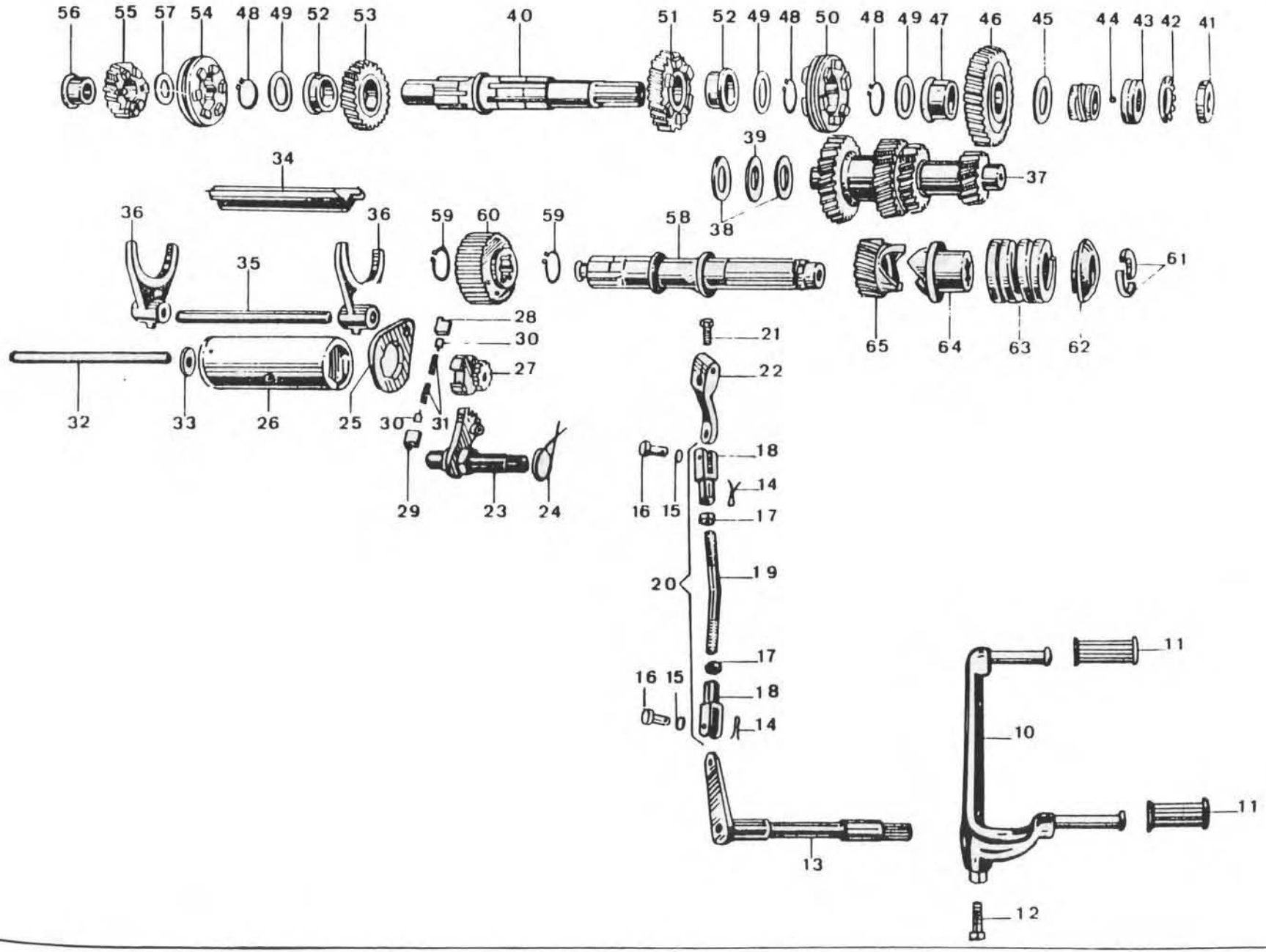
TAV. 9 COMPLESSO : **Motociclo** GRUPPO : **Cambio**
SOTTOCOMPLESSO: **Trasmissione primaria** SOTTOGRUPPO: **Ingranaggi - Alberi e comando cambio**

N. Fig	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 25 09 01	**Leva** comando cambio	1	
11	55 25 10 00	**Pedalino** gomma per leva comando cambio	2	
12	98 05 44 25	**Vite** fissaggio leva comando cambio	1	
13	12 25 11 00	**Albero** con leva per leva comando cambio	1	
14	95 50 02 22	**Copiglia** per tirante comando cambio	2	
15	95 12 91 10	**Rosetta** per spine tirante comando cambio	2	
16	95 78 02 65	**Spine** per tirante comando cambio	2	
17	92 70 00 73	**Dado** per regolaggio sul tirante lato leva sulla scatola	1	
18	95 74 01 71	**Forcellino** sul tirante comando cambio	2	
19	12 25 79 01	**Tirante** comando cambio	1	
20	12 25 78 01	**Tirante** completo di forcellini	1	
21	98 10 60 21	**Vite** fissaggio leva sul coperchio	1	
22	12 25 82 01	**Leva** comando preselettore	1	
23	12 23 68 00	**Albero** con settore	1	
24	55 23 82 00	**Molla** richiamo albero con settore	1	
25	12 23 85 01	**Piastra** con camma	1	
26	12 23 44 01	**Tamburo** scanalato	1	
27	55 23 64 00	**Corpo** interno preselettore	1	
28	12 23 79 00	**Saltarello** destro per preselettore	1	
29	12 23 80 00	**Saltarello** sinistro per preselettore	1	
30	26 26 72 00	**Nottolino** per saltarelli	2	
31	94 32 10 49	**Molla** per saltarelli	2	
32	12 23 43 00	**Asta** per tamburo	1	
33	55 23 50 00	**Rosetta** di aggiustaggio mm 0,6	1	
	55 23 50 01	**Rosetta** di aggiustaggio mm 0,8		
	55 23 50 02	**Rosetta** di aggiustaggio mm 1		
	55 23 50 03	**Rosetta** di aggiustaggio mm 1,2		
34	12 20 20 00	**Raccoglitore** olio	1	
35	12 23 24 00	**Albero** per forcellini di comando	1	
36	12 23 05 00	**Forcellino** di comando	2	
37	12 21 05 02	**Albero** primario del cambio	1	
38	12 21 10 00	**Rosetta** reggispinta lato 4.a velocità per albero primario	2	
39	90 11 82 47	**Rosetta** intermedia lato 4.a velocità per albero primario	1	

(Segue)

TAVOLA 9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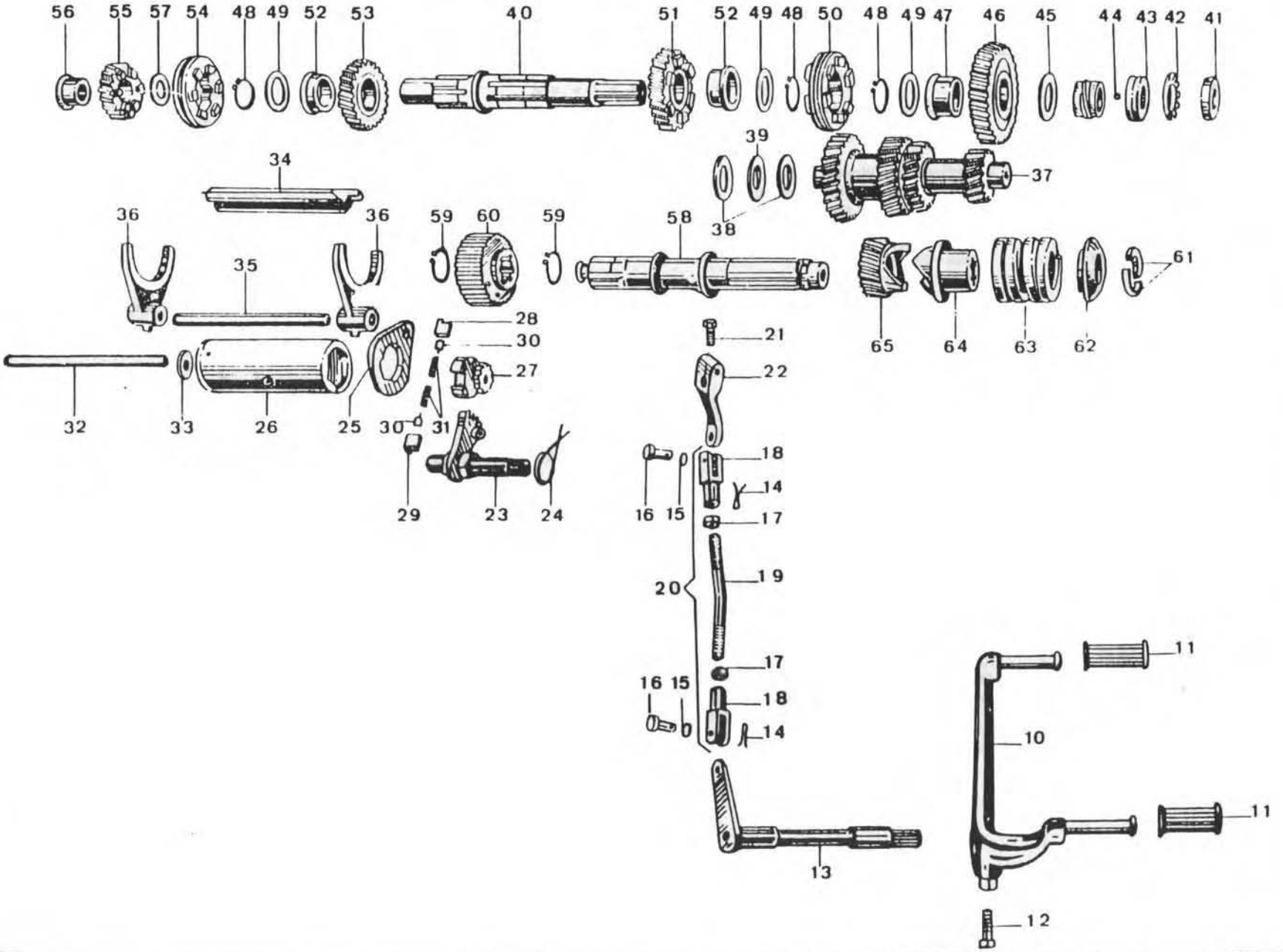
TAV. **9** COMPLESSO **Motociclo** GRUPPO : **Cambio**
SOTTOCOMPLESSO: **Trasmissione primaria** SOTTOGRUPPO: **Ingranaggi - Alberi e comando cambio**

N. Fig.	N. Ordinaz.	D E N O M I N A Z I O N E	Quantità	N o t e
40	12 21 36 00	**Albero** secondario del cambio	1	
41	93 60 10 22	**Ghiera** bloccaggio sull'albero secondario	1	
42	95 02 80 22	**Rosetta** di sicurezza per ghiera sull'albero secondario	1	
43	12 21 55 00	**Anello** di spessore sull'albero secondario	1	
44	92 29 57 02	**Sfera** bloccaggio corona contachilometri	1	
45	12 21 43 00	**Rosetta** di aggiustaggio sull'albero secondario	1	
46	12 21 40 02	**Ingranaggio** 1.a velocità completo di boccola	1	
47	91 12 27 19	**Boccola** per ingranaggio 1.a velocità	1	
48	90 27 10 27	**Anello** sull'albero secondario tenuta ingranaggi e manicotto	3	Seeger 27 e
49	12 21 46 00	**Rosetta** reggispinta fra seeger e boccola sull'albero secondario	2	
50	12 23 07 01	**Manicotto** scorrevole 1.a e 2.a velocità sull'albero secondario	1	
51	12 21 44 01	**Ingranaggio** seconda velocità completo di boccola sull'albero secondario	1	
52	91 12 27 14	**Boccola** per ingranaggio 2.a e 3.a velocità sull'albero secondario	2	
53	12 21 47 01	**Ingranaggio** 3.a velocità completo di boccola	1	
54	12 23 15 01	**Manicotto** scorrevole 3.a e 4.a velocità sull'albero secondario	1	
55	12 21 50 02	**Ingranaggio** 4.a velocità sull'albero secondario compl. di boccola	1	
56	12 21 53 02	**Boccola** per ingranaggio 4.a velocità sull'albero secondario	1	
57	12 21 54 00	**Rosetta** reggispinta tra bocc. e albero lato ingranagg. 4.a vel. sull'albero secondario	1	
58	12 21 07 01	**Albero** frizione	1	
59	90 27 10 25	**Anello** di fermo corpo interno frizione	2	Seeger 25 E
60	12 08 18 01	**Corpo** interno frizione	1	
61	12 21 17 00	**Semisettore** bloccaggio piattello parastrappi	2	
62	12 21 16 00	**Piattello** parastrappi	1	
63	12 21 15 00	**Molla** per parastrappi	1	
64	12 21 12 00	**Manicotto** ad innesti	1	
65	12 21 11 01	**Ingranaggio** rinvio	1	

TAVOLA 9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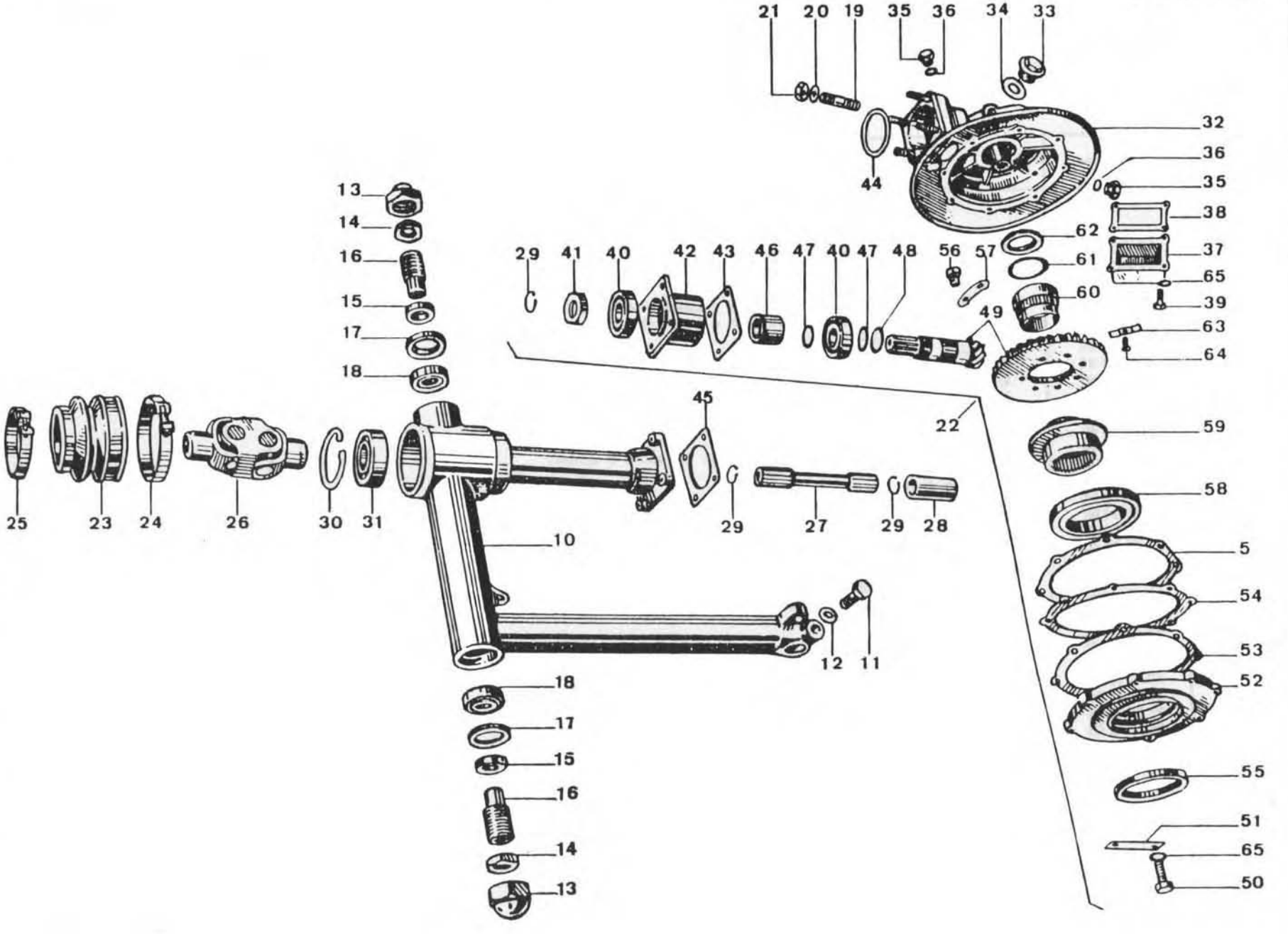
MOTO GUZZI

TAV. **10** COMPLESSO : **Motociclo** GRUPPO : **Trasmissione posteriore**
SOTTOCOMPLESSO: **Trasmiss. secondaria** SOTTOGRUPPO: **Forcellone oscillante - Scatola trasmissione - Coppia conica**

N. Fig	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 54 02 00	**Forcellone** oscillante	1	
11	98 02 05 35	**Vite** per morsetto del forcellone	1	
12	95 10 03 31	**Rosetta** per vite morsetto del forcellone	1	
13	12 54 78 00	**Dado** cieco per fissaggio forcellone al telaio	2	
14	92 72 02 00	**Dado** sul perno di sopporto	2	
15	12 54 72 00	**Anello** distanziatore	2	
16	12 54 70 00	**Perno** per sopporto	2	
17	90 40 30 40	**Anello** di tenuta sul forcellone	2	Angus 30.40.7
18	92 24 92 16	**Cuscinetto** a rulli conici per forcellone	2	17x40x12 (Riv 01/02/5010)
19	96 50 80 45	**Prigioniero** fissaggio scatola al forcellone	4	
20	95 12 00 85	**Rosetta** per viti fissaggio scatola al forcellone	4	
21	92 60 50 08	**Dado** per prigionieri fissaggio scatola al forcellone	4	
22	12 35 02 01	**Scatola** trasmissione completa	1	
23	12 54 80 00	**Soffietto** protezione doppio giunto per albero secondario	1	
24	12 54 82 01	**Fascetta** grande tenuta soffietto sulla scatola trasmissione	1	
25	12 54 84 01	**Fascetta** piccola tenuta soffietto sulla scatola cambio	1	
26	12 32 80 00	**Doppio** giunto per albero secondario del cambio e albero trasmissione	1	
27	12 32 63 00	**Albero** trasmissione	1	
28	12 32 77 00	**Manicotto** per albero trasmissione e pignone coppia conica	1	
29	90 27 10 20	**Anello** per albero trasmissione e coppia conica	3	Seeger 20 e
30	90 27 20 58	**Anello** elastico	1	58 I
31	92 20 42 28	**Cuscinetto** a sfere sul forcellone oscillante	1	28x58x61 (Riv ALN 28)
32	12 35 03 01	**Scatola** trasmissione	1	
33	12 00 37 01	**Tappo** immissione olio	1	
34	90 71 41 95	**Guarnizione** per tappo introduzione olio	2	
35	95 98 02 10	**Tappo** livello e scarico olio dalla scatola trasmissione	2	
36	90 71 41 01	**Guarnizione** per tappi livello e scarico olio dalla scatola	2	
37	12 35 15 01	**Fondello** per scatola trasmissione	1	
38	12 35 16 01	**Guarnizione** per fondello scatola trasmissione	1	
39	98 62 23 20	**Viti** fissaggio fondello alla scatola trasmissione	8	
40	92 24 92 25	**Cuscinetto** a rulli conici sulla custodia	2	25x52x16,25 (Riv 01/02/7205)
41	12 35 67 00	**Dado** bloccaggio cuscinetti a rulli conici	1	
42	12 35 24 00	**Custodia** porta cuscinetti	1	
43	12 35 26 00	**Guarnizione** tra scatola e custodia porta cuscinetti	1	

TAVOLA 10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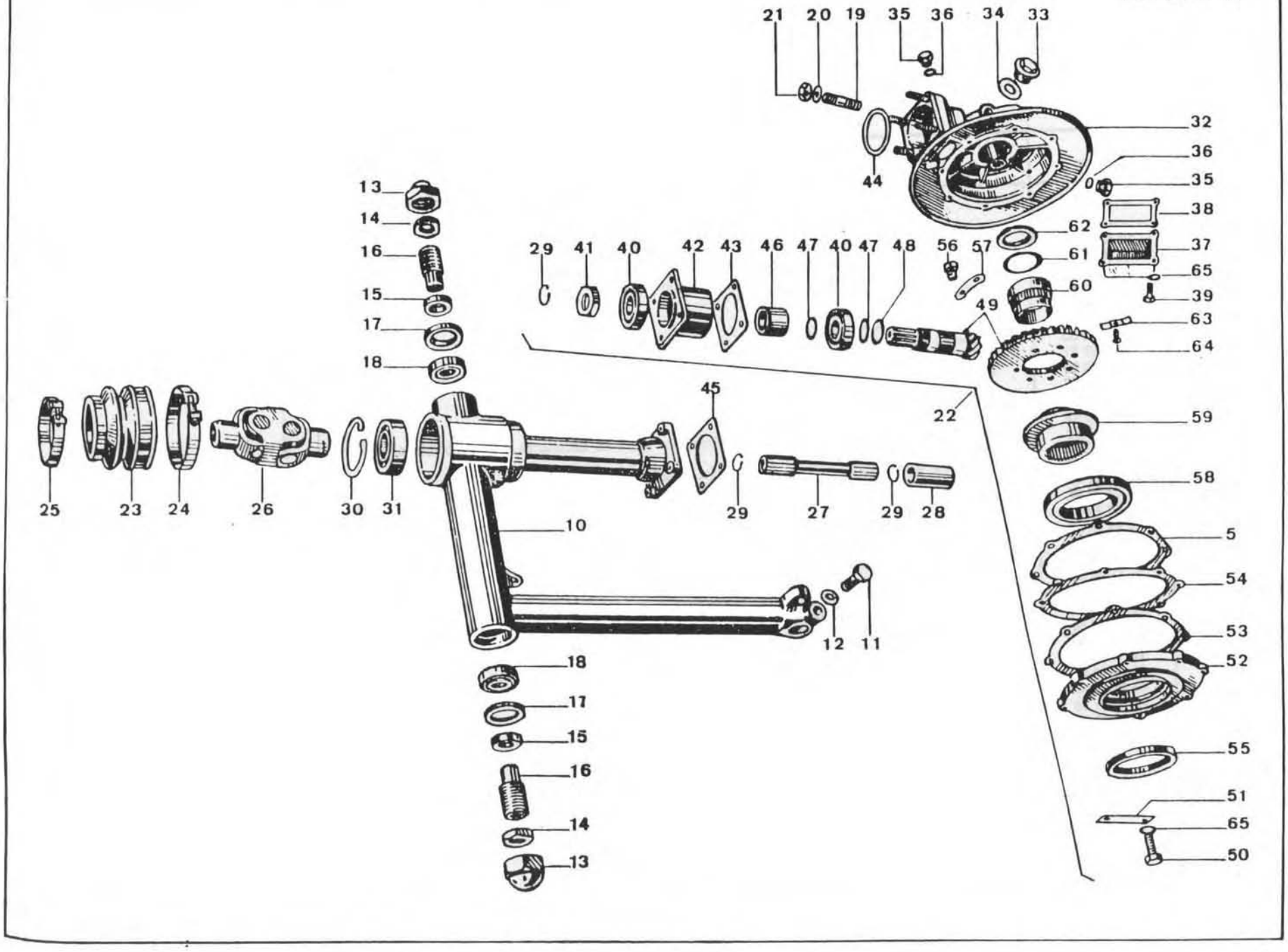
TAV. **10** COMPLESSO : **Motociclo** GRUPPO : **Trasmissione posteriore**
SOTTOCOMPLESSO: **Trasmiss. secondaria** SOTTOGRUPPO: **Forcellone oscillante - Scatola trasmissione - Coppia conica**

N. Fig	N. d'ordinaz.	Denominazione	Quant.	Note
44	90 70 64 90	**Guarnizione** elastica sulla scatola trasmissione	1	
45	12 35 29 00	**Guarnizione** tra custodia e forcellone oscillante	1	
46	12 35 51 00	**Distanziatore** tra I cuscinetti	1	
47	12 35 52 02	**Rosetta** di regolazione tra distanziale e cuscinetto (mm. 0,1)	1 ÷ 2	
	12 35 52 03	**Rosetta** di regolazione tra distanziale e cuscinetto (mm. 0,15)	1 ÷ 11	
48	12 35 53 01	**Spessore** per pignone (mm. 1)	1 ÷ 2	
	12 35 53 02	**Spessore** per pignone (mm. 1,2)	1 ÷ 2	
	12 35 53 03	**Spessore** per pignone	1 ÷ 2	
49	12 35 46 00	**Coppia** conica per trasmissione posteriore (pignone z = 8 - corona z = 37)	1	
50	98 05 44 25	**Bullone** fissaggio flangia alla scatola	8	
51	95 18 70 08	**Piastrina** di sicurezza per bulloni fissaggio flangia	8	
52	12 35 04 00	**Flangia** per scatola	1	
53	12 35 07 00	**Guarnizione** tra flangia e spessore e tra spessore e scatola	2	
54	12 35 54 00	**Spessore** di regolazione da (mm. 0,8)	1	
	12 35 54 02	**Spessore** di regolazione da (mm. 0,9)		
	12 35 54 04	**Spessore** di regolazione da (mm. 1)		
	12 35 54 06	**Spessore** di regolazione da (mm. 1,1)		
	12 35 54 08	**Spessore** di regolazione da (mm. 1,2)		
	12 35 54 10	**Spessore** di regolazione da (mm. 1,3)		
55	90 40 70 85	**Anello** di tenuta	1	Angus 70.85.8
56	12 35 63 00	**Bullone** fissaggio corona al perno forato	8	
57	12 35 64 00	**Piastrina** di sicurezza per bulloni fissaggio corona al perno	4	
58	92 20 10 70	**Cuscinetto** a sfere	1	70x110x13 (Riv ELL n. 70)
59	12 35 14 00	**Perno** forato	1	
60	92 25 43 40	**Cuscinetto** a rullini	1	40x55x17 (Durkopo NAF)
61	12 35 11 00	**Anello** tenuta gabbia	1	
62	90 40 38 50	**Anello** di tenuta	1	Angus 38.50.7
63	12 35 13 00	**Piastrina** di fermo cuscinetto sulla scatola	1	
64	98 28 06 14	**Vite** fissaggio piastrina di fermo cuscinetto a rullini	1	
65	95 00 42 08	**Rosetta** per vite fissaggio flangia e per viti fissaggio fondello	16	

TAVOLA 10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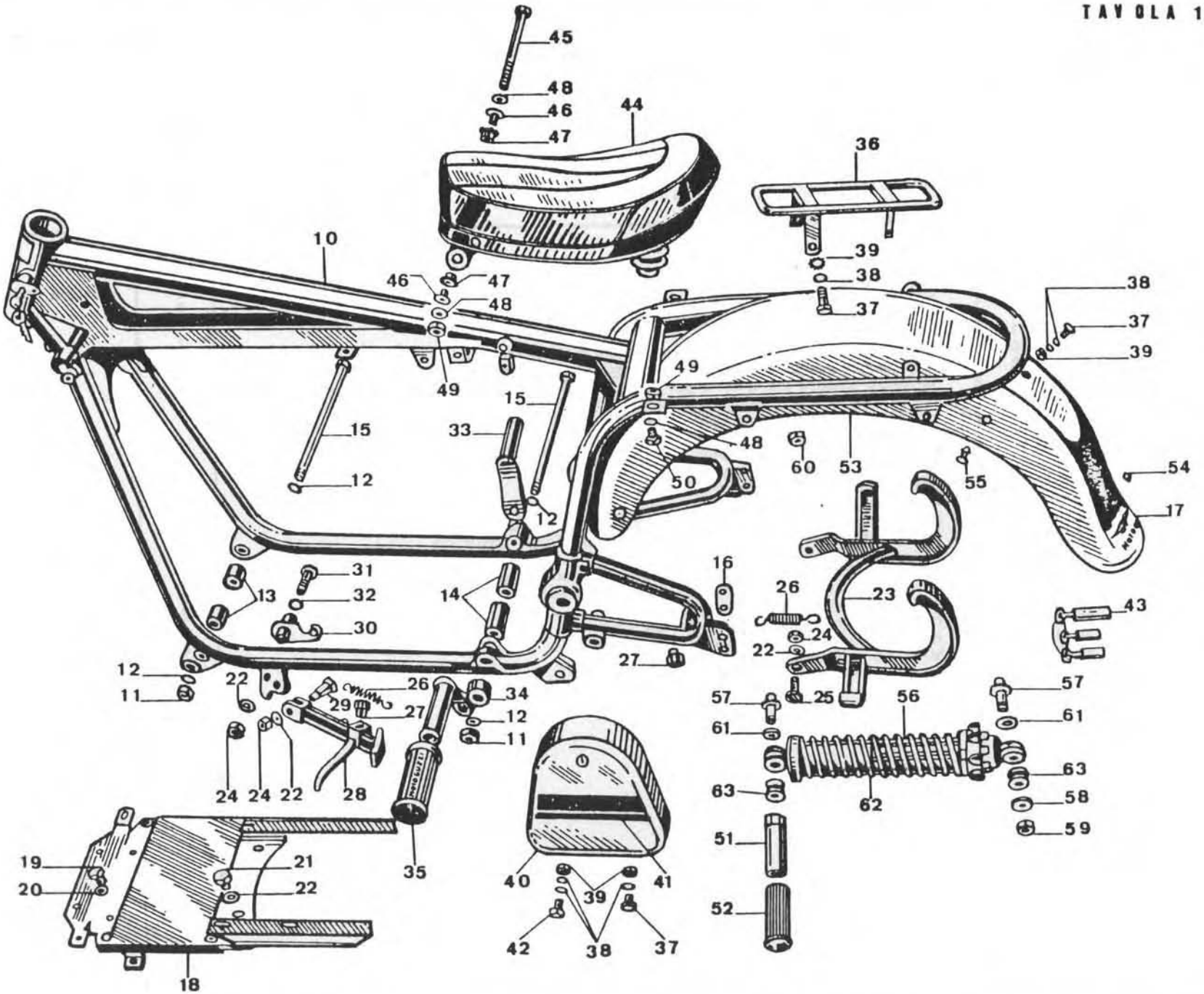
MOTO GUZZI

TAV. **11** COMPLESSO : **Motociclo** GRUPPO : **Telaio**

SOTTOCOMPLESSO: **Telaio** SOTTOGRUPPO: **Telaio - Cavalletto - Braccio laterale - Braccio appoggiapiedi - Portapacchi - Sospensione post. Parafango posteriore**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quantità	Note
10	12 40 01 03	**Telaio**	1	
11	92 70 01 28	**Dado** per tirante fissaggio motore al telaio	2	
12	95 10 04 15	**Rosetta** per tiranti fissaggio motore al telaio	2	
13	12 42 97 01	**Distanziatore** anteriore	2	
14	12 42 98 00	**Distanziatore** posteriore	2	
15	12 42 96 00	**Tirante** fissaggio motore al telaio	2	
16	12 41 64 00	**Rinforzo** per piastra	2	
17	92 85 07 52	**Decalcomania** sul parafango posteriore	1	
18	12 41 82 00	**Piastra** porta accumulatore	1	
19	98 10 80 17	**Vite** fissaggio piastra porta accumulatore	2	
20	95 10 12 31	**Rosetta** per vite anteriore e posteriore fiss. piastra	4	
21	98 11 00 15	**Vite** fissaggio piastra al telaio	2	
22	95 10 03 11	**Rosetta** per vite fissaggio piastra al telaio, per viti fiss. cavalletto e braccio laterale	5	
23	12 43 03 01	**Cavalletto** sostegno motociclo	1	
24	92 63 01 :0	**Dado** per viti fissaggio cavalletto e braccio laterale	3	
25	99 10 51 34	**Vite** fissaggio cavalletto	2	
26	12 43 40 01	**Molla** richiamo cavalletto e braccio laterale	2	
27	12 43 30 00	**Tampone** fermo cavalletto e braccio laterale	2	
28	12 43 20 40	**Braccio** laterale sostegno motociclo	1	Versione Carabinieri
	12 43 20 60	**Braccio** laterale sostegno motociclo	1	Versione Polizia Strad.
29	12 43 28 40	**Vite** fissaggio braccio laterale	1	
30	12 43 36 40	**Leva** sul telaio attacco braccio laterale	1	
31	99 10 51 12	**Vite** fissaggio leva attacco braccio laterale	1	
32	95 10 02 25	**Rosetta** per vite fissaggio leva attacco braccio laterale	1	
33	12 44 02 40	**Braccio** appoggiapiedi destro	1	
34	12 44 13 40	**Braccio** appoggiapiedi sinistro	1	
35	12 44 32 00	**Gomma** per appoggiapiedi destro e sinistro	2	
36	12 46 65 40	**Portapacchi**	1	
37	98 05 43 12	**Vite** fissaggio portapacchi e cassette porta ferri	7	
38	95 10 01 30	**Rosetta** per viti fissaggio portapacchi e cassette porta ferri	15	
39	92 60 22 06	**Dado** per viti fissaggio portapacchi e cassette porta ferri	9	
40	12 47 60 01	**Cassetta** porta ferri	2	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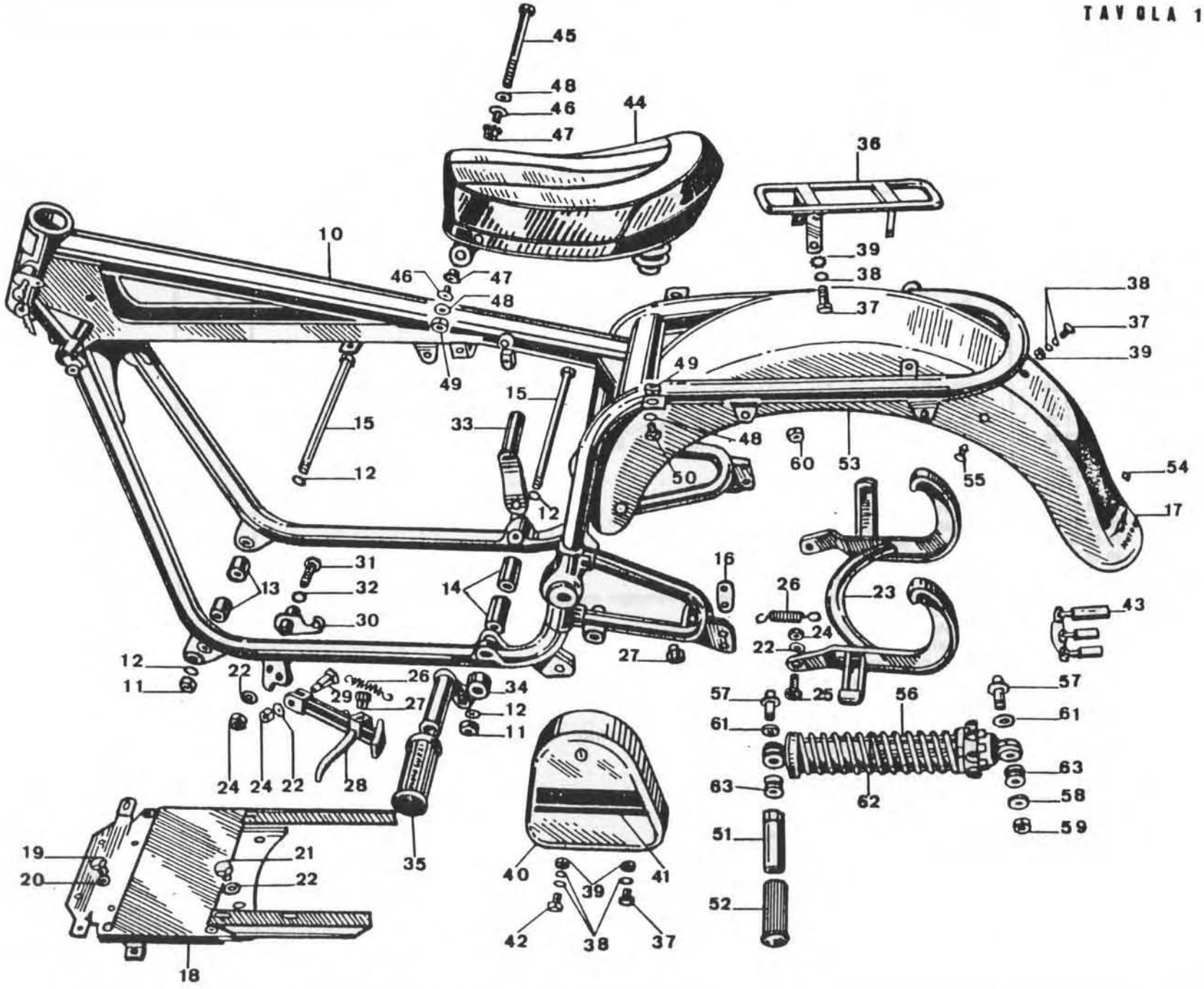
TAV. **11** COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Telaio**

GRUPPO : **Telaio**
SOTTOGRUPPO: **Telaio - Cavalletto - Braccio laterale - Braccio appoggiapiedi - Portapacchi - Sospensione post. Parafango posteriore**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
41	12 47 98 45	**Decalcomania** per cassette	2	Versione Polizia Stradale
42	98 10 60 17	**Vite** lunga fissaggio cassette porta ferri	2	
43	12 78 22 00	**Gruppo** serrature per bloccaggio sterzo e cassette porta ferri	1	
44	12 46 05 41	**Sella** monoposto	1	
45	13 46 27 40	**Tirante** anteriore fissaggio sella e serbatoio parte posteriore	1	
46	12 10 35 00	**Bussola** per elemento elastico per fissaggio sella parte anteriore	2	
47	10 46 28 00	**Elemento** elastico per bussola per fissaggio sella parte anteriore	2	
48	95 00 02 08	**Rosetta** per tirante fissaggio sella parte anteriore e serbatoio parte posteriore	6	
49	92 60 22 08	**Dado** per tirante fissaggio sella parte anteriore e serbatoio parte posteriore e fiss. leva attacco molla braccio laterale	4	
50	98 05 44 20	**Vite** posteriore fissaggio sella	2	
51	12 46 43 40	**Maniglia** sollevamento motociclo	1	
52	55 44 58 00	**Gomma** per maniglia sollevamento motociclo	1	
53	12 43 70 20	**Parafango** posteriore	1	
54	12 70 68 00	**Gommini** sul parafango posteriore per passaggio cavi elettrici	2	
55	93 18 00 60	**Tappo** gomma chiusura fori catadiottri sul parafango posteriore	2	
56	12 55 02 02	**Sospensioni** posteriori	2	LIMS tipo 1058
57	12 55 52 01	**Perno** fissaggio sospensioni post. al telaio e al forcellone	4	
58	95 10 03 37	**Rosetta** esterna sui perni inferiori fissaggio sospensioni	2	
59	92 60 22 10	**Dado** inferiore fissaggio sospensioni	2	
60	92 75 01 02	**Dado** superiore fissaggio sospensione destra	1	
61	95 00 42 15	**Rosetta** interna sui perni fissaggio sospensioni	4	
62	12 55 23 01	**Molla** per sospensioni posteriori	2	
63	10 55 16 00	**Boccola** per sospensioni posteriori	4	

TAVOLA 11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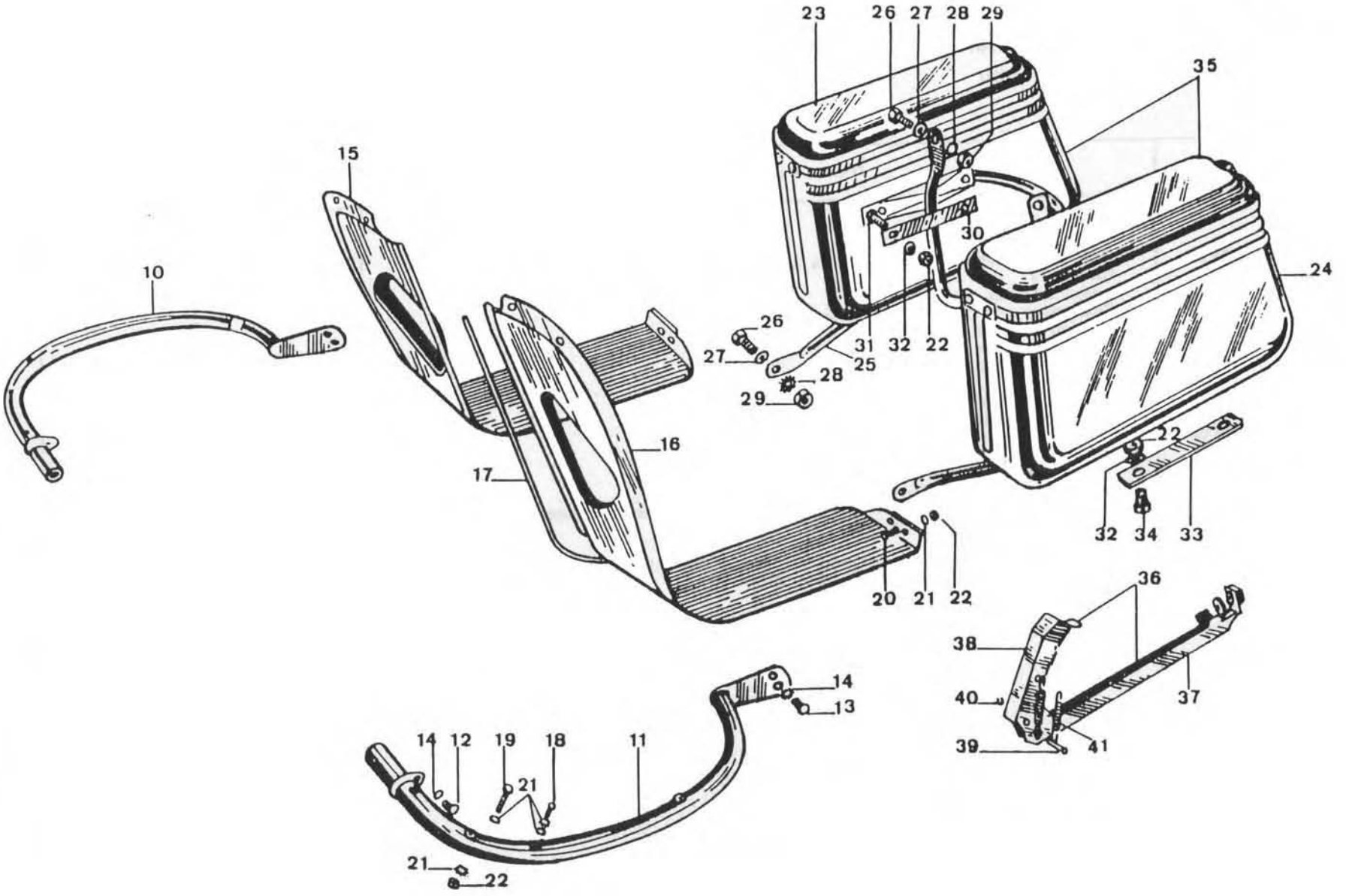
TAV. 12 COMPLESSO : **Motociclo** GRUPPO : **Telaio**
SOTTOCOMPLESSO: **Telaio** SOTTOGRUPPO: **Paraurti - Pedane - Borse laterali - Sopporto borse laterali - Porta arma**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 45 03 40	**Paraurti** destro	1	
11	12 45 04 40	**Paraurti** sinistro	1	
12	98 05 44 12	**Vite** fissaggio paraurti parte superiore	2	
13	98 05 44 18	**Vite** fissaggio paraurti parte inferiore	2	
14	95 02 11 08	**Rosetta** per viti fissaggio paraurti	4	
15	12 45 33 40	**Pedana** paragamba destra	1	
16	12 45 61 40	**Pedana** paragamba sinistra	1	
17	12 45 74 40	**Guarnizione** per pedane paragambe	2	
18	98 10 60 17	**Vite** fissaggio pedane e paraurti	6	
19	98 05 23 45	**Vite** fissaggio pedane e sirene	2	
20	98 05 43 12	**Vite** fissaggio pedane al bracci	4	
21	95 10 01 30	**Rosetta** per viti fiss. pedane, per viti fiss. coperchio alle borse e fiss. borse al sopp.	36	
22	92 60 22 06	**Dado** per viti fiss. pedane fiss. cerniere alle borse e fiss. borse al sopporto	22	
23	12 48 25 41	**Borsa** laterale destra	1	
24	12 48 57 41	**Borsa** laterale sinistra	1	
A	10 48 33 00	**Coperchio** per borsa	2	
B	10 48 40 00	**Serratura** con chiavi	2	
C	10 48 45 00	**Piastra** aggancio serratura	2	
D	10 48 43 00	**Gomma** per fermo coperchio	2	
E	10 48 46 00	**Squadretta** di rinforzo	4	
F	10 48 39 00	**Guarnizione** di tenuta	2	
G	98 02 43 10	**Vite** fiss. piastra aggancio serratura e fissaggio gomma fermo coperchi	8	
H	12 48 43 40	**Mondanatura**	4	
I	12 48 45 40	**Piastrina** con vite fissaggio mondanatura alle borse	8	
L	95 12 00 43	**Rosetta** elastica per piastrina con vite	8	
M	92 60 20 04	**Dado** per piastrina fiss. mondanatura alle borse	8	
25	12 48 50 41	**Sopporto** per borse laterali	1	
26	98 05 45 22	**Vite** fiss. sopporto per borse al telaio	4	
27	95 10 03 11	**Rosetta** per vite fiss. sopporto	4	
28	95 02 11 10	**Rosetta** elastica dentellata per viti fiss. sopporto	4	
29	92 60 22 10	**Dado** per viti fissaggio sopporto al telaio	4	
30	10 48 81 00	**Spessore** in gomma sui fianchi	2	
31	98 05 43 16	**Vite** fissaggio borse sui fianchi	4	
32	95 10 01 39	**Rosetta** piana per viti fissaggio borse al sopporto	12	
33	10 48 82 00	**Spessore** gomma sul fondo	4	
34	98 05 43 18	**Vite** fissaggio borse sul fondo al sopporto	8	
35	12 48 00 41	**Gruppo** borse con attacchi e sopporto	1	
36	10 47 02 00	**Sopporto** arma completo	1	Versione Carabinieri
37	10 47 03 00	**Trave** sopporto arma	1	Versione Carabinieri
38	10 47 20 00	**Leva** tenuta arma	1	Versione Carabinieri
39	10 47 25 00	**Spina** per cerniera leva	1	Versione Carabinieri
40	90 28 00 06	**Anello** seeger tenuta spina	1	Versione Carabinieri
41	40 43 40 00	**Molla** richiamo leva	1	Versione Carabinieri

TAVOLA 12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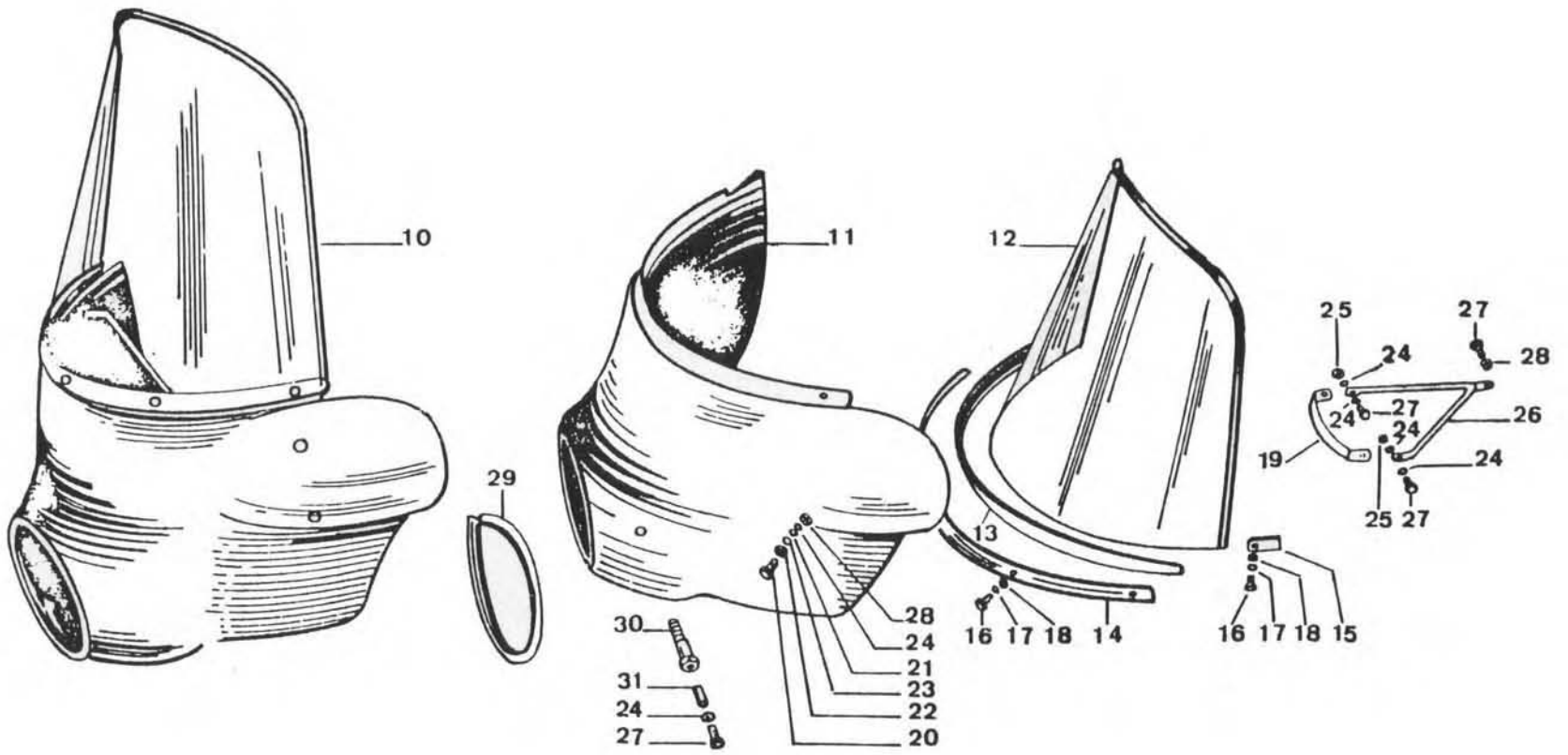
MOTO GUZZI

TAV. **13** COMPLESSO : **Motociclo** GRUPPO : **Carenatura e parabrezza**
SOTTOCOMPLESSO: **Telaio** SOTTOGRUPPO: **Carenatura - Parabrezza - Attacchi**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 57 53 21	**Carenatura** completa di parabrezza e attacchi	1	
11	12 57 54 21	**Carenatura**	1	
12	12 57 72 50	**Trasparente** per parabrezza	1	
13	12 57 79 40	**Guarnizione** tra carenatura e parabrezza	1	
14	12 57 82 40	**Rinforzo** per parabrezza	1	
15	12 57 84 50	**Cavallotto** tenuta guarnizione	1	
16	98 26 05 25	**Vite** fissaggio parabrezza	5	M 5 x 25 UNI 6110-67
17	95 00 02 05	**Rosetta** per vite fissaggio parabrezza	5	
18	92 60 22 05	**Dado** per viti fissaggio parabrezza	5	M 5 UNI 5588-65-A-6S zinc.
19	12 57 55 40	**Cavallotto** fissaggio carenatura	2	
20	98 26 06 25	**Vite** fissaggio carenatura al cavallotto	4	M 6 x 25 UNI 6110-67
21	93 11 00 60	**Spessore** per viti fissaggio carenatura al cavallotto	4	
22	12 57 78 40	**Rosetta** esterna per viti fissaggio carenatura al cavallotto	4	
23	45 21 24 00	**Anello** gomma per vite fissaggio carenatura al cavallotto	4	
24	95 02 11 06	**Rosetta** dentellata per viti fiss. carenatura al cavallotto, al supp. e supp. al morsetto	10	
25	92 60 24 06	**Dado** per viti fissaggio carenatura	8	
26	12 57 86 21	**Supporto** per carenatura	2	
27	98 05 43 16	**Vite** fissaggio carenatura al supporto, supporto al morsetto e carenatura al faro	8	
28	92 60 22 06	**Dado** per viti fissaggio carenatura al supporto	4	DN 6
29	12 57 89 21	**Guarnizione** tra faro e carenatura	1	
30	12 74 07 40	**Bullone** fissaggio carenatura al faro anteriore	2	
31	91 18 07 07	**Tubetto** spessore per vite fissaggio carenatura al faro anteriore	2	

TAVOLA 13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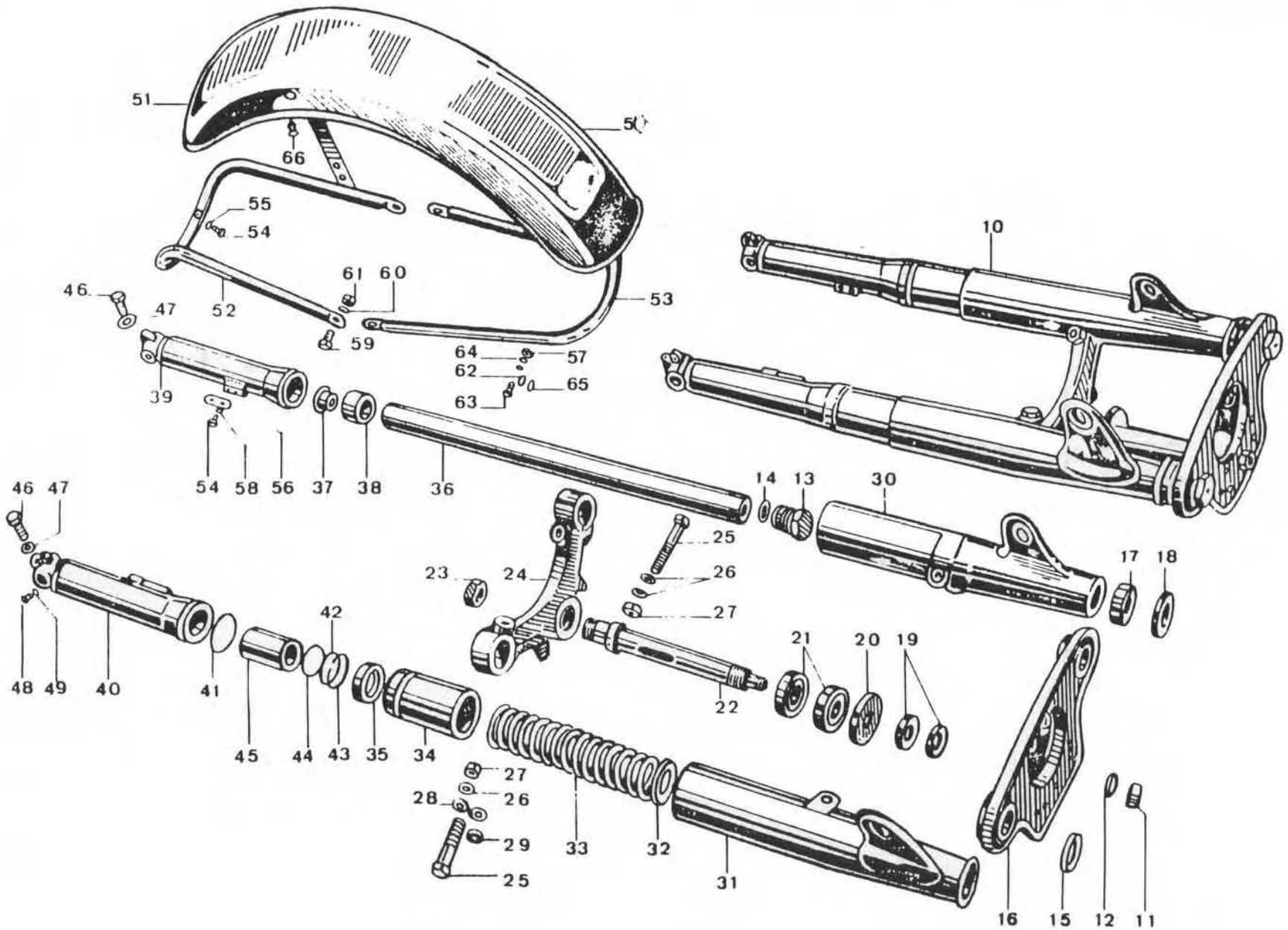
MOTO GUZZI

TAV. **14** COMPLESSO : **Motociclo** GRUPPO : **Sospensione anteriore**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni** SOTTOGRUPPO: **Forcella anteriore - Parafango anteriore**

N. Fig	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 49 02 21	**Forcella** anteriore completa	1	
11	92 70 11 39	**Dado** fissaggio testa forcella	1	
12	95 10 05 21	**Rosetta** per dado fissaggio testa forcella	1	
13	12 50 45 00	**Tappo** superiore per bracci forcella	2	
14	90 70 62 22	**Guarnizione** per tappi superiori	2	
15	12 50 46 00	**Rosetta** per tappi superiori	2	
16	12 49 30 01	**Testa** forcella	1	
17	12 49 27 00	**Anello** elastico	2	
18	12 49 23 00	**Scodellino** per foderi forcella	2	
19	93 60 10 26	**Ghiere** regolazione sul cannotto base sterzo	2	SKF - KM5
20	12 49 45 00	**Scodellino** per pipa sterzo	1	
21	92 24 92 25	**Cuscinetto** a rulli conici per sterzo	2	25x52x16,25 (Riv 01/02/7205)
22	12 49 41 80	**Cannotto** per base di sterzo	1	
23	92 70 12 52	**Dado** fissaggio cannotto alla base di sterzo	1	
24	12 49 42 01	**Base** dello sterzo	1	
25	98 05 36 75	**Bullone** fissaggio morsetti	2	
26	95 10 14 30	**Rosetta** per bulloni fissaggio morsetti sulla base sterzo	3	
27	92 60 25 12	**Dado** per bulloni fissaggio morsetti sulla base sterzo	2	
28	12 49 80 00	**Squadretta** guida trasmissione freno anteriore	1	
29	91 55 11 02	**Anello** gomma per squadretta	1	
30	12 49 61 21	**Fodero** destro per forcella	1	
31	12 49 62 21	**Fodero** sinistro per forcella	1	
32	12 52 76 00	**Fondello** per fodero forcella	2	
33	12 52 66 00	**Molla** forcella	2	
34	12 52 77 00	**Astuccio** tenuta molle	2	
35	90 40 35 50	**Anello** di tenuta	2	35x50x10
36	12 52 54 00	**Braccio** di forza per forcella	2	
37	12 52 59 00	**Ghiera** chiusura foro braccio di forza e blocc. boccola inferiore	2	
38	12 52 58 00	**Boccola** inferiore per bracci di forza	2	
39	12 52 25 00	**Gambale** destro per forcella	1	
40	12 52 26 00	**Gambale** sinistro per forcella	1	
41	90 70 64 90	**Guarnizione** per gambale forcella	2	
42	12 52 72 10	**Rosetta** di aggiustaggio per boccola superiore (mm 0,1)	4	
43	90 35 30 46	**Anello** elastico per gambali forcella	2	
44	12 52 72 00	**Rosetta** di aggiustaggio per gambali mm 2	2	
	12 57 72 01	**Rosetta** di aggiustaggio per gambali mm 2,1		
	12 52 72 02	**Rosetta** di aggiustaggio per gambali mm 2,2		
	12 52 72 03	**Rosetta** di aggiustaggio per gambali mm 2,3		
	12 52 72 04	**Rosetta** di aggiustaggio per gambali mm 2,4		
45	12 52 67 00	**Boccola** superiore per gambali forcella	2	
46	98 02 05 35	**Bullone** serraggio morsetti sul fodero forcella	2	

TAVOLA 14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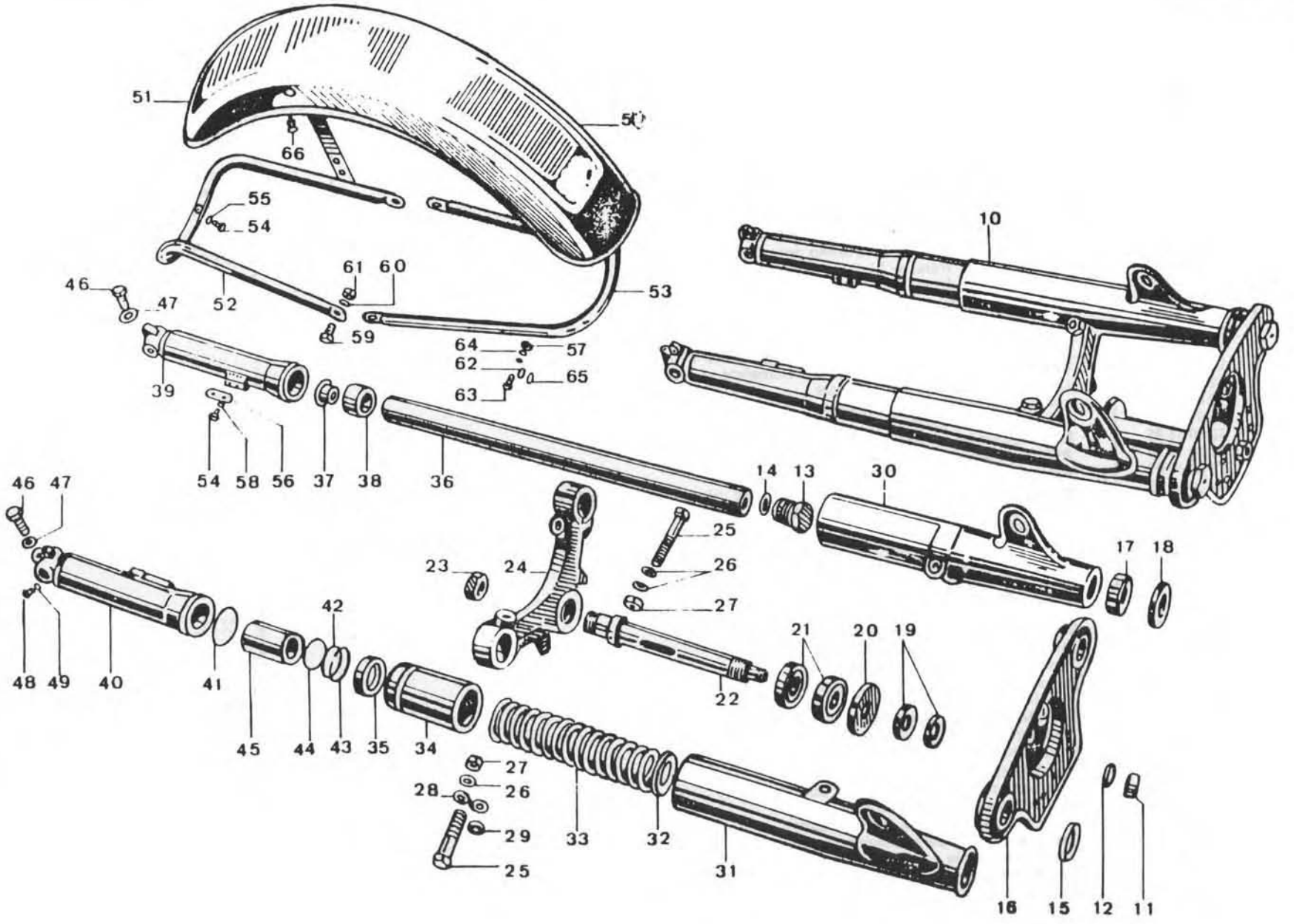
TAV. **14** COMPLESSO : **Motociclo** GRUPPO : **Sospensione anteriore**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni** SOTTOGRUPPO: **Forcella anteriore - Parafango anteriore**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
47	95 10 03 31	**Rosetta** per bulloni serraggio morsetti sul fodero forcella	2	
48	98 30 50 09	**Vite** scarico olio dai bracci forcella	2	
49	90 71 40 51	**Guarnizione** per vite scarico olio dai bracci forcella	2	
50	12 43 43 20	**Parafango** anteriore	1	
51	92 85 07 52	**Decalcomania** sul parafango anteriore	1	
52	12 43 57 00	**Bacchetta** superiore per parafango anteriore	1	
53	12 43 59 00	**Bacchetta** inferiore per parafango anteriore	1	
54	98 05 43 12	**Vite** fissaggio bacchette e fissaggio piastrine per attacco centrale	8	
55	95 10 01 21	**Rosetta** piana per viti fissaggio bacchetta	4	
56	55 43 48 25	**Piastrina** per attacco parafango parte centrale	2	
57	92 60 22 06	**Dado** per vite fissaggio occhiello	1	
58	95 10 01 30	**Rosetta** per viti fissaggio piastrine per attacco parafango	4	
59	98 02 44 22	**Vite** fissaggio parafango alla forcella	4	
60	95 02 11 08	**Rosetta** per vite fissaggio parafango alla forcella	4	
61	92 60 22 08	**Dado** per vite fissaggio parafango alla forcella	4	
62	55 43 65 25	**Occhiello** guida trasmissioni	1	
63	98 02 43 10	**Vite** fissaggio occhiello	1	
64	95 02 11 06	**Rosetta** elastica per vite fissaggio occhiello	1	
65	91 55 11 31	**Anello** in gomma guida trasmissione freno anteriore	1	
66	93 18 00 60	**Tappo** chiusura fori per catadiottri sul parafango anteriore	2	

TAVOLA 14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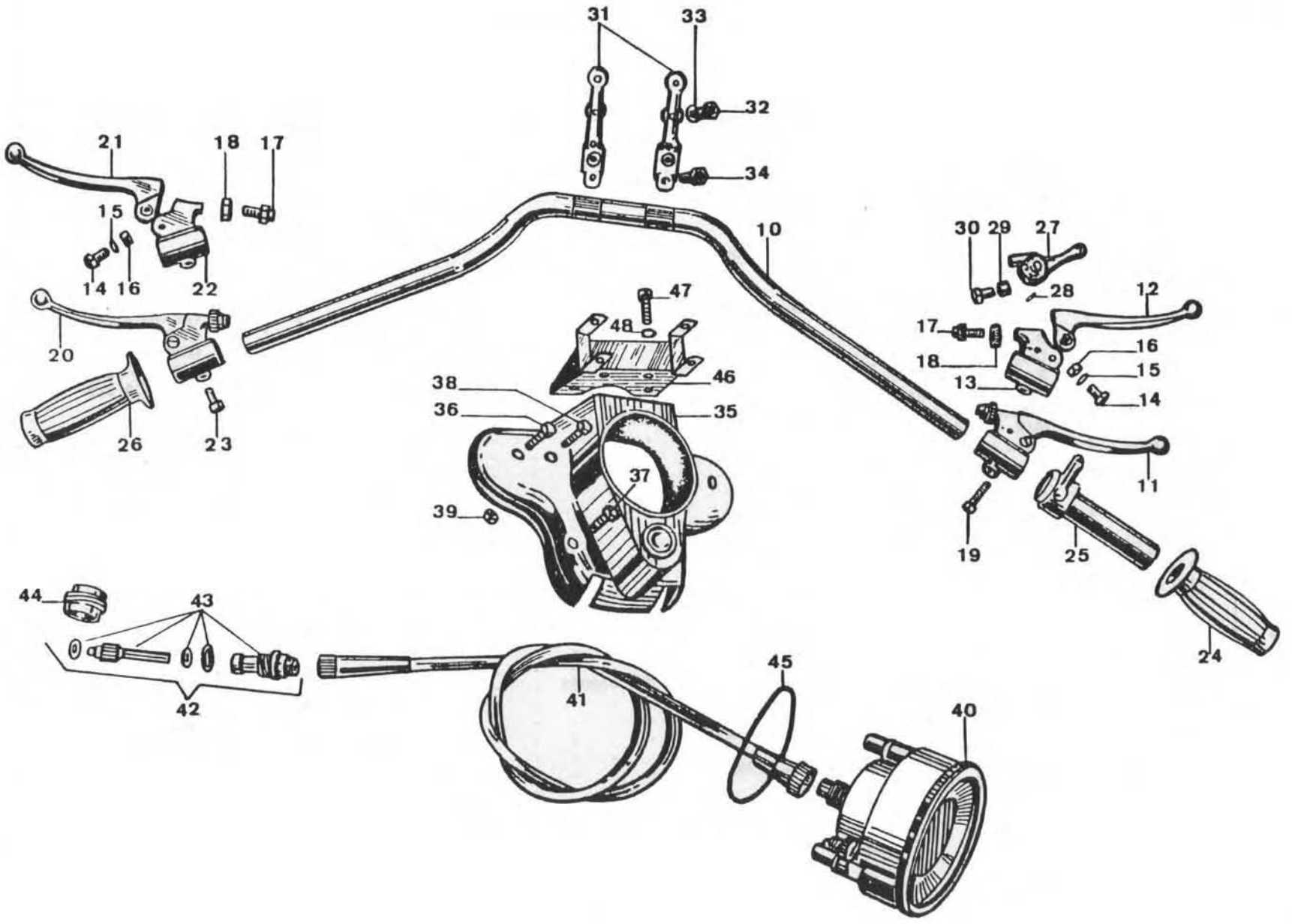
TAV. **15** COMPLESSO : **Motociclo** GRUPPO : **Sterzo**

SOTTOCOMPLESSO: **Telaio** SOTTOGRUPPO: **Manubrio e leve di comando - Cruscotto - Contachilometri**

N Fig	N d'ordinaz.	Denominazione	Quant.	Note
10	12 60 03 00	**Manubrio**	1	
11	12 60 54 01	**Leva** freno anteriore completa	1	Tomaselli
	12 60 54 05	**Leva** freno anteriore completa	1	Tomaselli
12	55 60 56 00	**Leva** freno anteriore	1	Tomaselli
	12 60 56 05	**Leva** freno anteriore	1	Ci.Te.
13	12 60 10 00	**Attacco** regolabile per leva freno anteriore	1	Ci.Te.
	12 60 10 05	**Attacco** regolabile per leva freno anteriore	1	Ci.Te.
14	98 32 60 17	**Vite** fiss. leva freno e frizione all'attacco regolabile	2	Tomaselli
	98 32 60 20	**Vite** fiss. leva freno e frizione all'attacco regolabile	2	Ci.Te.
15	95 02 11 06	**Rosetta** elastica per viti fiss. leve freno e frizione	2	
16	92 60 24 06	**Dado** per viti fiss. leve freno e frizione	2	
17	95 79 02 37	**Tirafilo** sulle leve comando freno e frizione	2	
18	93 76 00 72	**Ghiera** per tirafilo sulle leve di comando freno e frizione	2	
19	98 62 03 30	**Vite** a brugola fiss. leva freno ant. completa al manubrio	1	
20	12 60 55 00	**Leva** comando frizione completa	1	Tomaselli
	12 60 55 05	**Leva** comando frizione completa	1	Ci.Te.
21	55 60 57 00	**Leva** comando frizione	1	Tomaselli
	12 60 57 05	**Leva** comando frizione	1	Ci.Te.
22	12 60 19 00	**Attacco** regolabile per leva frizione	1	Tomaselli
	12 60 19 05	**Attacco** regolabile per leva frizione	1	Ci.Te.
23	98 32 03 18	**Vite** a brugola fiss. leva comando frizione completa al manubrio	1	
24	55 60 35 00	**Manopola** destra per comando gas	1	
25	55 60 34 00	**Impugnatura** comando gas	1	
26	55 60 30 00	**Manopola** in gomma sinistra	1	
27	12 11 80 00	**Leva** comando starter carburatore	1	
	12 11 80 05	**Leva** comando starter carburatore	1	Ci.Te.
28	95 51 03 11	**Spina** per leva comando starter carburatore	1	
	95 51 03 13	**Spina** per leva comando starter carburatore	1	Ci.Te.
29	91 18 07 07	**Bussola** per leva comando starter	1	
	91 18 07 10	**Bussola** per leva comando starter	1	Ci.Te.
30	98 10 70 14	**Vite** fissaggio leva comando starter	1	
31	12 50 02 40	**Morsetto** con cappello per fissaggio manubrio	2	
32	98 05 44 20	**Vite** fissaggio morsetto	4	
33	95 02 11 08	**Rosetta** elastica dentellata per viti fissaggio morsetto	4	
34	11 50 07 00	**Vite** fisssaggio cappello morsetto	4	
35	12 50 15 40	**Cruscotto**	1	
36	98 62 03 25	**Vite** fissaggio cruscotto	2	
37	98 62 03 30	**Vite** fissaggio cruscotto parte posteriore	2	
38	98 24 08 12	**Vite** chiusura fori cruscotto	2	
39	92 60 22 08	**Dado** per viti chiusura fori cruscotto	2	
40	13 76 15 00	**Tachimetro** per contachilometri	1	Borletti 61.1877.990.0
41	12 76 04 00	**Trasmissione** per contachilometri	1	Borletti 045.418.1110
42	12 76 25 00	**Rinvio** completo (rapporto 5/11)	1	Borletti 50.0554.990.0
43	12 76 33 00	**Bussola** e pignone per rinvio	1	Borletti 50.0554.901.0
44	12 76 61 00	**Corona** dentata per rinvio	1	Borletti 50.0554.002.0
45	90 70 67 65	**Guarnizione** per tachimetro	1	Borletti
46	12 50 23 40	**Sopporto** per telecomunicazioni radio	1	
47	98 05 44 18	**Vite** fissaggio sopporto per telecomunicazioni radio	4	
48	95 10 02 47	**Rosetta** per viti fissaggio sopporto per telecomunicazioni radio	4	

TAVOLA 15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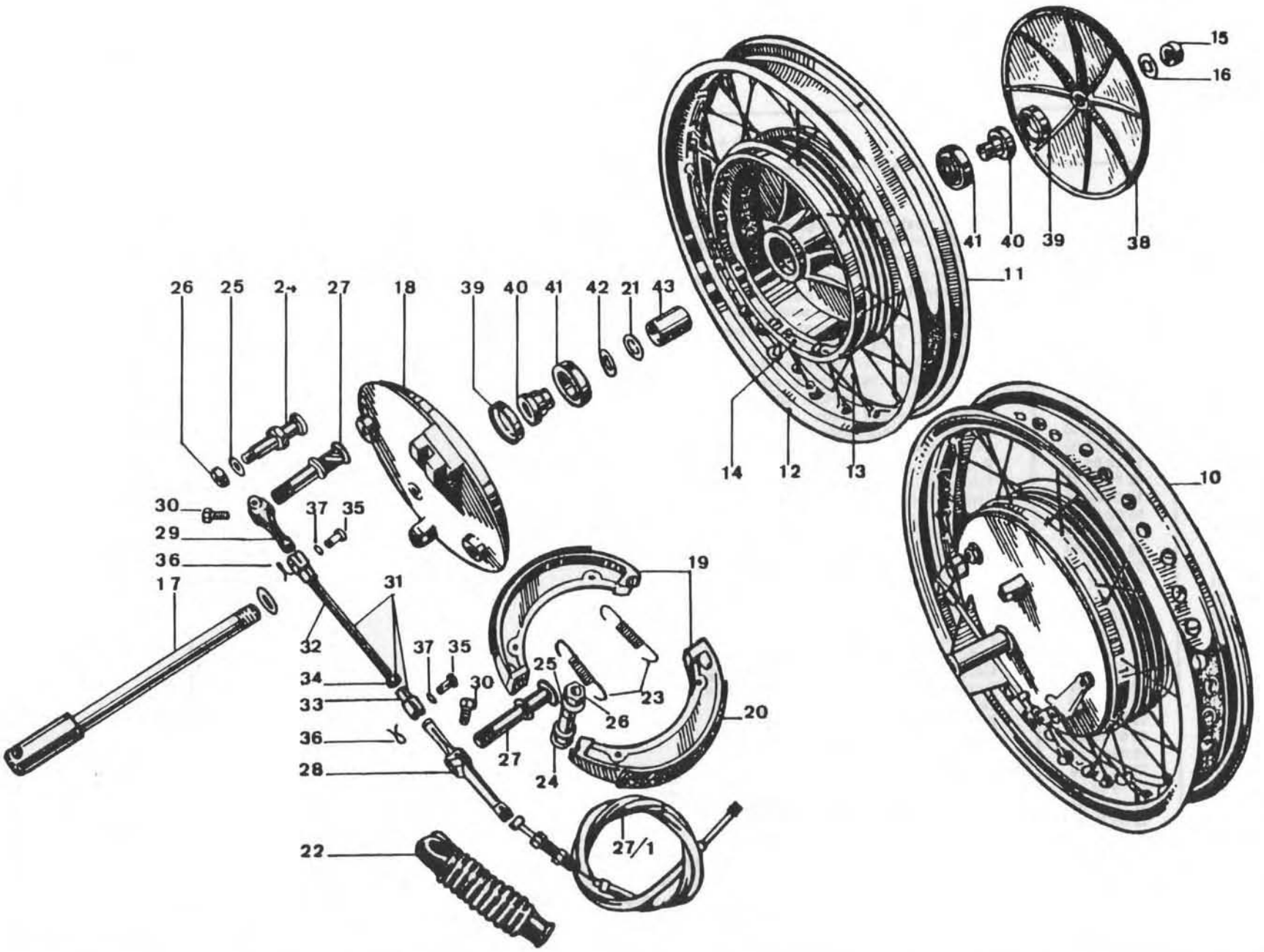
TAV. **16** COMPLESSO : **Motociclo** GRUPPO : **Ruote - Freni**
SOTTOCOMPLESSO: **Ruota anteriore** SOTTOGRUPPO: **Ruota ant. - Mozzo - Freno ant. e comando**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quantità	Note
10	12 61 02 00	**Ruota** anteriore completa	1	
11	12 61 03 00	**Ruota** anteriore completa di cuscinetti	1	
12	12 61 08 00	**Cerchio** per ruota anteriore	1	
13	12 61 15 01	**Raggio** per ruota anteriore completo di nipplo	40	
14	12 61 32 00	**Corpo** mozzo ruota anteriore	1	GRIMECA 2694/1 - dis. 9000
15	92 70 01 71	**Dado** per perno ruota anteriore	1	GRIMECA 2620
16	95 10 06 28	**Rosetta** per perno ruota anteriore	2	GRIMECA 2640
17	12 61 41 00	**Perno** ruota anteriore	1	GRIMECA 2647
18	12 62 02 00	**Disco** porta ceppi	1	GRIMECA 26984
19	12 62 08 00	**Ceppo** freno completo di suole e piastrine	2	GRIMECA 2697/2
20	12 62 14 00	**Suola** per ceppi freno	2	GRIMECA 2707
21	95 10 07 27	**Rosetta** di regolazione tra spessore e rosetta	6 ÷ 12	
22	12 62 63 00	**Protezione** a soffietto per trasmissione comando freno	1	
23	12 63 81 00	**Molla** per ceppi freno anteriore	2	GRIMECA 2615
24	12 62 32 00	**Perno** ceppi freno	2	GRIMECA 2617
25	95 10 03 11	**Rosetta** per perni ceppi freno	2	GRIMECA 2642
26	92 60 22 10	**Dado** per perni ceppi freno	2	GRIMECA 2619
27	12 62 25 00	**Camma** per ceppi freno	2	GRIMECA 2527
27/1	12 62 54 01	**Trasmissione** comando freno anteriore	1	
28	12 62 53 00	**Leva** doppia sulla camma	1	GRIMECA 2525
29	12 62 50 00	**Leva** sulla camma	1	GRIMECA 2524
30	98 10 60 22	**Bullone** fissaggio leve sulle camme	2	GRIMECA 315/17
31	12 62 66 00	**Tirante** completo di forcellini sulle leve di comando	1	
32	12 62 67 00	**Tirante**	1	GRIMECA 2638
33	12 62 68 00	**Forcellino** sul tirante	2	GRIMECA 2634
34	92 60 22 06	**Dado** di regolazione sul tirante	1	GRIMECA 2626
35	95 78 02 65	**Spina** fissaggio tirante alle leve di comando	2	GRIMECA 2635
36	95 50 02 22	**Copiglia** per spine di fissaggio tirante alle leve di comando	2	GRIMECA 2628
37	95 12 91 10	**Rosetta** elastica per spina fissaggio tirante	2	
38	12 62 15 00	**Disco** destro sul mozzo	1	GRIMECA 2640
39	90 40 32 49	**Anello** tenuta sul mozzo (Corteco 32.48.7.BA)	2	GRIMECA 2754
40	12 61 52 00	**Bussola** per cuscinetti	2	GRIMECA 2631
41	92 24 69 22	**Cuscinetto** a rulli (22x48x15,5 Riv 01/02/4210)	2	GRIMECA 2753
42	95 10 07 15	**Rosetta** di regolazione tra spessore	1	
43	12 61 53 00	**Spessore** tra i cuscinetti	1	GRIMECA 2636

TAVOLA 16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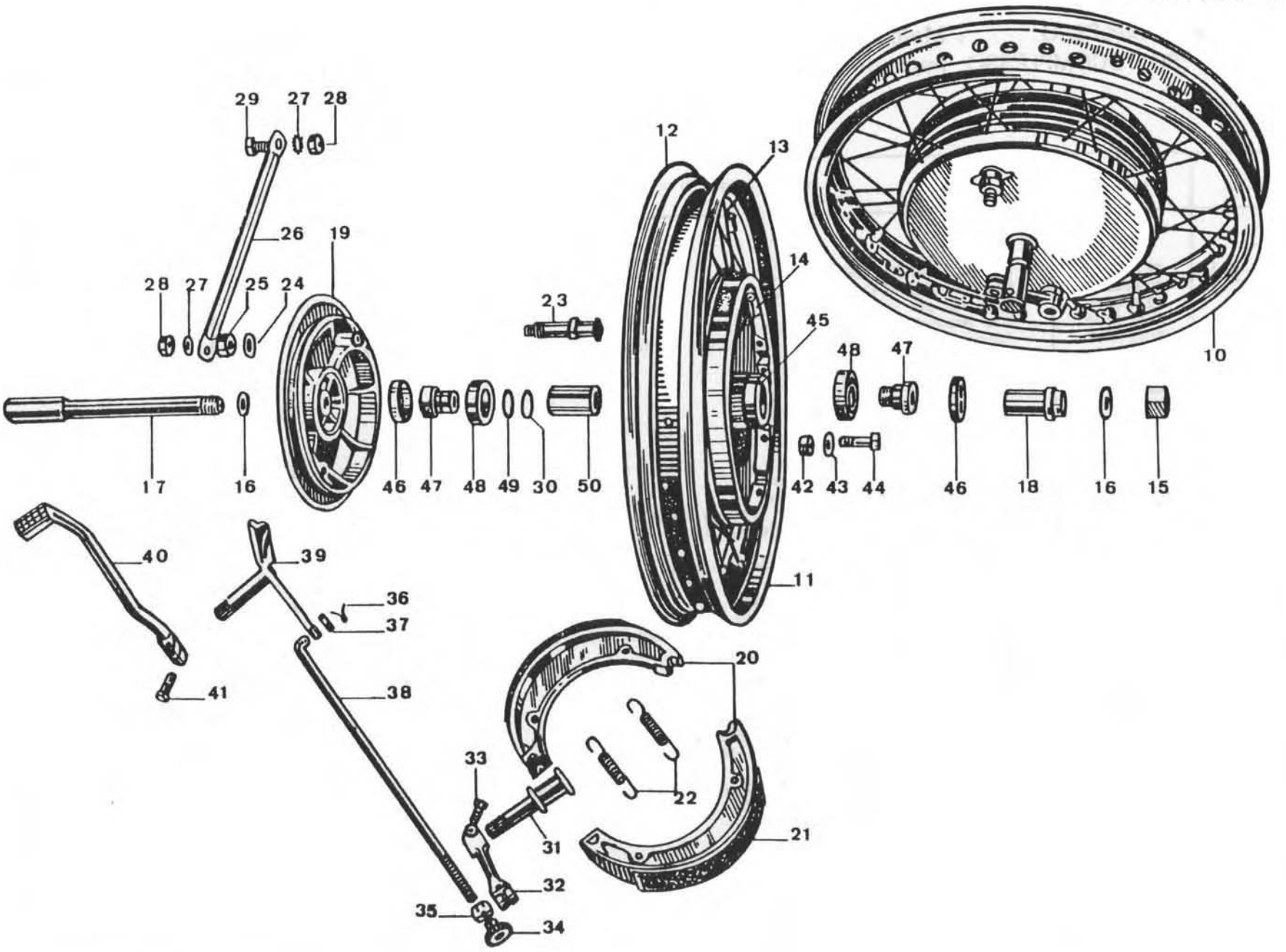
MOTO GUZZI

TAV. **17** COMPLESSO : **Motociclo** GRUPPO : **Ruote - Freni**

SOTTOCOMPLESSO: **Ruota posteriore** SOTTOGRUPPO: **Ruota post - Mozzo - Freno ant. e comando**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	~~12 63 02 00~~	**Ruota** posteriore completa 12630201	1	
11	12 63 05 00	**Ruota** posteriore completa di cuscinetti	1	
12	12 61 08 00	**Cerchio** per ruota posteriore	1	
13	12 61 15 01	**Raggio** per ruota posteriore completo di nipplo	40	
14	12 63 30 00	**Tamburo** freno ruota posteriore	1	GRIMECA 2693/1 - dis. 9001
15	92 70 01 71	**Dado** per perno ruota posteriore	1	GRIMECA 2620
16	95 10 06 28	**Rosetta** per perno ruota posteriore	2	GRIMECA 2640
17	12 63 33 00	**Perno** per ruota posteriore	1	GRIMECA 2646
18	12 63 41 00	**Distanziatore** per perno ruota posteriore	1	GRIMECA 2632
19	12 63 52 00	**Disco** porta ceppi freno posteriore	1	GRIMECA 2696/1
20	12 63 74 00	**Ceppo** freno posteriore completo di suole e piastrine	2	GRIMECA 2697/3
21	12 62 14 00	**Suola** per ceppi freno	2	GRIMECA 2707
22	12 63 82 00	**Molla** per ceppi freno posteriore	2	GRIMECA 2615
23	12 63 62 00	**Perno** ceppi freno posteriore	1	GRIMECA 2616
24	95 10 05 21	**Rosetta** per ceppi freno posteriore	1	GRIMECA 2643
25	92 70 11 48	**Dado** per perno freno posteriore	1	GRIMECA 2621
26	12 63 66 00	**Tirante** ancoraggio disco porta ceppi freno posteriore	1	
27	95 02 11 10	**Rosetta** per tirante ancoraggio disco porta ceppi	3	GRIMECA 2642
28	92 60 22 10	**Dado** per tirante ancoraggio disco porta ceppi	3	GRIMECA 2619
29	98 11 00 20	**Vite** fiss. ancoraggio sul forcellone oscillante	1	
30	95 10 07 27	**Rosetta** di regolazione	6 ÷ 12	
31	12 62 25 00	**Camma** comando freno posteriore	1	GRIMECA 2527
32	12 63 96 00	**Leva** sulla camma comando freno posteriore	1	GRIMECA 2526
33	98 10 60 22	**Vite** fissaggio leva sulla camma	1	GRIMECA 335/17
34	95 73 02 60	**Pomolo** sul tirante per regolazione freno posteriore	1	
35	95 71 63 67	**Rullo** per leva sul disco porta ceppi	1	
36	95 50 02 22	**Copiglia** per tenuta tirante sul perno	1	
37	95 10 01 37	**Rosetta** per tenuta tirante sul perno completo di leva	1	
38	12 67 60 00	**Tirante** comando freno posteriore	1	
39	12 67 65 00	**Perno** completo di leva	1	
40	12 67 70 00	**Leva** a pedale comando freno posteriore	1	
41	98 05 44 25	**Vite** fissaggio leva a pedale sul perno	1	
42	92 60 50 08	**Dado** per bullone fissaggio corpo centrale	6	GRIMECA 2623
43	95 10 12 31	**Rosetta** per bullone fissaggio corpo centrale	6	GRIMECA 2641
44	98 10 80 38	**Bullone** fissaggio corpo centrale	6	GRIMECA 2624
45	12 63 32 00	**Corpo** centrale	1	GRIMECA 2645
46	90 40 32 49	**Anello** di tenuta (Corteco 32.48.7 BA)	2	GRIMECA 2754
47	12 61 52 00	**Bussola** per cuscinetti a rulli conici per mozzo	2	GRIMECA 2631
48	92 24 69 22	**Cuscinetto** a rulli conici per mozzo (22 x 48 x 15,5 Riv 01/02/4210)	2	GRIMECA 2753
49	95 10 07 15	**Rosetta** tra il cuscinetto lato disco porta ceppi e spessore	2	GRIMECA 2715
50	12 63 40 00	**Spessore** tra i cuscinetti del mozzo	1	GRIMECA 2637

TAVOLA 17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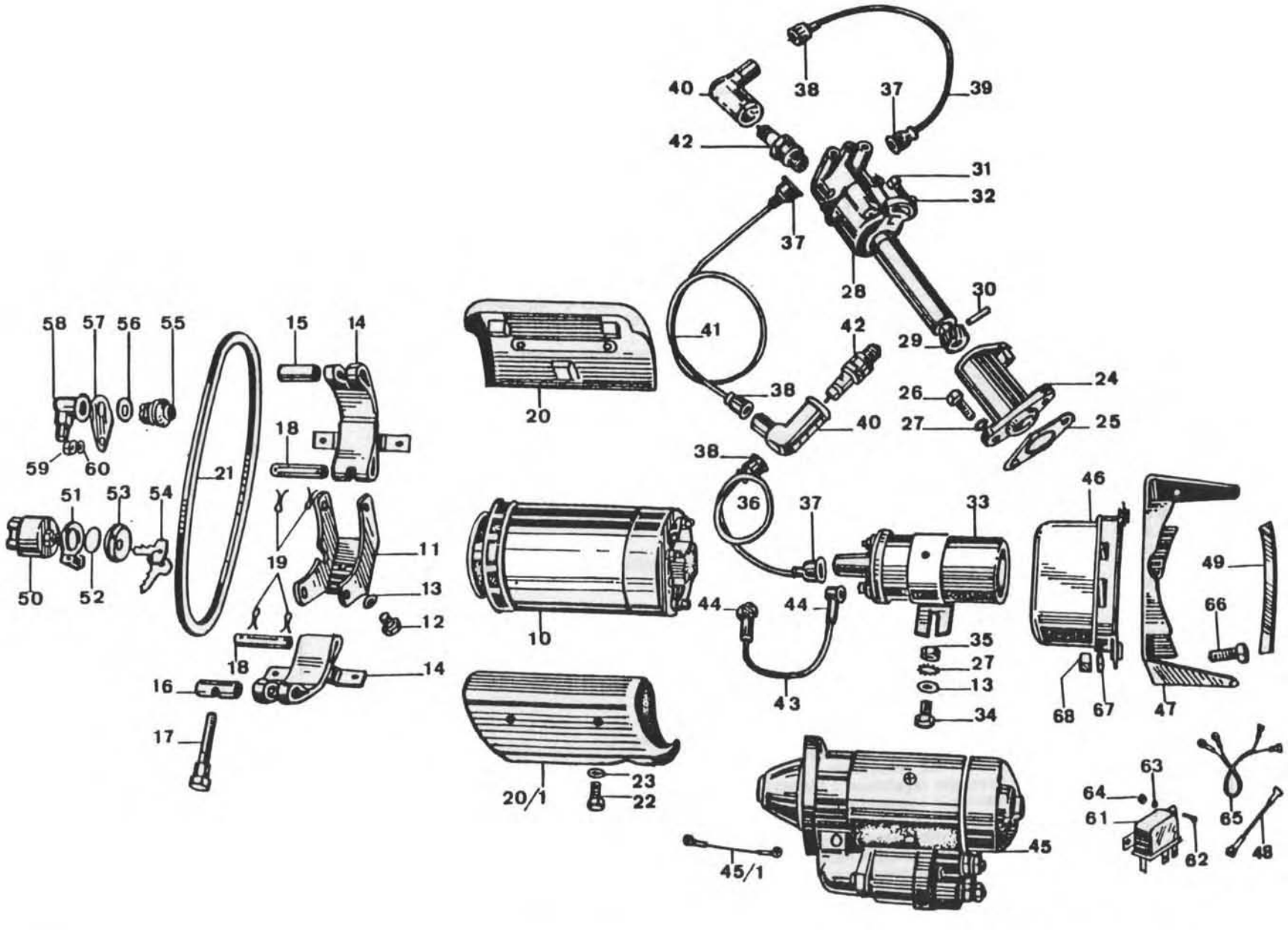
MOTO GUZZI

TAV. **18** COMPLESSO : **Motociclo** GRUPPO : **Accensione - Avviamento**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Dinamo - Motorino avv. - Distributore - Bobina accensione - Regolatore**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quantità	Note
10	12 70 02 00	**Dinamo** (MARELLI DN 62M)	1	
	12 70 02 05	**Dinamo** (BOSCHI C 14V-25A - 23)	1	
11	12 70 03 00	**Sopporto** per dinamo	1	
12	98 02 44 20	**Vite** fissaggio sopporto per dinamo	1	
13	95 02 11 08	**Rosetta** per viti fiss. sopporto dinamo, per viti fiss. bobina, per viti fissaggio tromba e supporto distributore	7	
14	12 70 07 00	**Fascetta** tenuta dinamo	2	
15	95 71 62 80	**Rullo** filettato per fascetta	1	
16	95 71 63 80	**Rullo** non filettato per fascetta	1	
17	99 10 51 27	**Vite** fissaggio fascette	1	
18	12 70 09 00	**Spina** per fissaggio fascetta	2	
19	95 50 02 22	**Copiglia** per fissaggio spine	4	
20	12 70 06 00	**Coperchio** copridinamo destro	1	
20/1	12 70 06 05	**Coperchio** copridinamo sinistro	1	
21	12 70 25 00	**Cinghia** per dinamo MARELLI (PIRELLI 60404/A)	1	
	12 70 25 05	**Cinghia** per dinamo BOSCH (PIRELLI 18 x 8 x 754)	1	
22	98 10 60 09	**Vite** fissaggio copridinamo	4	
23	95 02 11 06	**Rosetta** per viti fissaggio coperchi copridinamo	4	
24	12 71 57 00	**Sopporto** per distributore	1	
25	12 71 59 00	**Guarnizione** per sopporto distributore	1	
26	98 05 44 25	**Vite** fissaggio sopporto distributore	1	
27	95 10 12 31	**Rosetta** per viti fiss. sopporto e per fiss. bobina	4	
28	12 71 54 00	**Distributore** (Marelli S 123 A)	1	
29	12 71 62 00	**Ingranaggio** per distributore	1	
30	95 51 03 18	**Spina** fiss. ingranaggio al distributore	1	
31	98 10 60 21	**Vite** fiss. distributore	1	
32	95 10 01 37	**Rosetta** per viti fiss. distributore al basamento	1	
33	12 71 65 00	**Bobina** d'accensione (MARELLI BE 200 D)	1	
	26 71 65 04	**Bobina** d'accensione (BOSCH 0221.114.006-E 12 V)	1	
34	98 05 44 12	**Vite** fissaggio bobina	2	
35	92 60 22 08	**Dado** per viti fiss. bobina e fiss. tromba	3	
36	12 71 78 00	**Cavo** A.T. dal distributore alla bobina	1	

TAVOLA 18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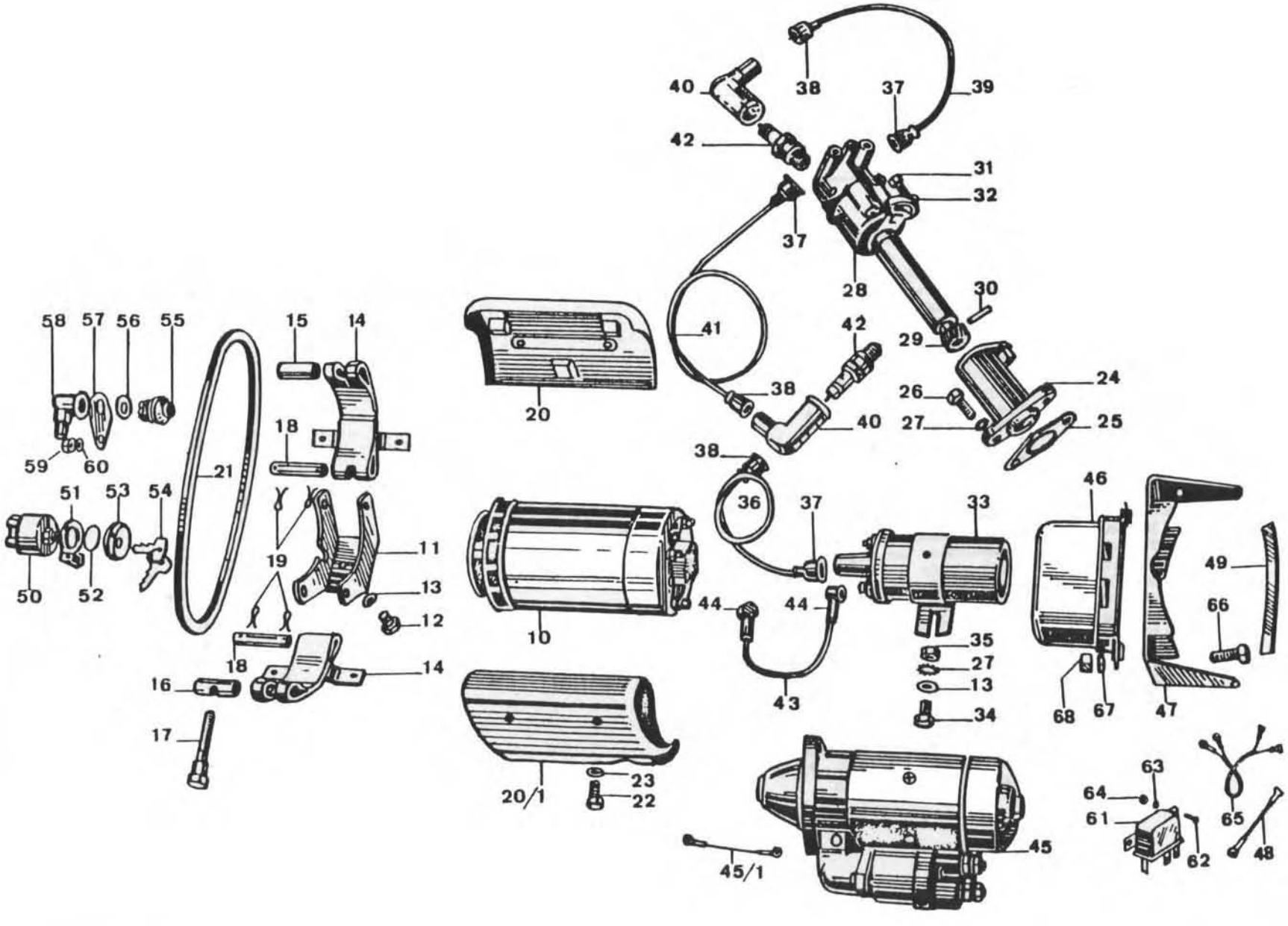
TAV. **18** COMPLESSO : **Motociclo** GRUPPO : **Accensione - Avviamento**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Dinamo - Motorino avv. - Distributore - Bobina accensione - Regolatore**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
37	12 71 76 00	**Cappuccio** per cavo A.T.	1	
38	45 71 76 00	**Cappuccio** per cavi A.T. Distributore-Bobina-Candele per candela spia	4	
39	12 71 83 01	**Cavo** A.T. dal distributore alla candela destra (completo)	1	
40	45 71 74 50	**Attacco** a pipa per candele	2	
41	12 71 85 01	**Cavo** A.T. dal distributore alla candela sinistra (completo)	1	
42	55 71 70 00	**Candela** (grado termico 225 della scala BOSCH-MARELLI o equivalenti)	2	
43	12 71 93 00	**Cavo** B.T. dal distributore alla bobina (completo)	1	
44	12 70 29 00	**Pipetta** piccola	2	
45	12 73 07 01	**Motorino** avviamento con elettromagnete separato (MARELLI MT 40 H-0,7 CV - 12 V	1	
	12 73 07 05	**Motorino** avviamento (BOSCH 05 CV - 12 V)	1	
45/1	12 73 10 00	**Cavo** di massa per motorino avviamento	1	
46	12 70 38 01	**Regolatore** (MARELLI IR 50 BA)	1	
	12 70 38 05	**Regolatore** (BOSCH VA 14 V - 25 A)	1	
47	12 73 28 00	**Cavallotto** porta regolatore e teleruttore	1	
48	12 73 27 00	**Cavo** dal regolatore al teleruttore	1	
49	12 70 42 00	**Guarnizione** per cavallotto porta regolatore e teleruttore	1	
50	12 73 53 00	**Commutatore** d'accensione (MARELLI 25 A - Q 161 B) completo di chiavi	1	
51	12 73 57 50	**Coperchietto** di protezione sul commutatore d'accensione	1	
52	90 70 62 52	**Guarnizione** per commutatore d'accensione	1	
53	12 73 54 00	**Ghiera** per commutatore d'accensione	1	
54	12 73 55 00	**Chiavi** per commutatore d'accensione (viene fornita allo stato greggio con le sigle «E - F - G - H»	2	
55	26 73 50 01	**Pulsante** avviamento	1	
56	90 70 61 63	**Anello** per pulsante avviamento	1	
57	12 73 49 00	**Piastrina** per pulsante	1	
58	12 73 51 00	**Cappuccio** protezione pulsante	1	
59	92 60 22 06	**Dado** fiss. piastrina per pulsante	1	
60	95 10 01 30	**Rosetta** per dado fiss. piastrina per pulsante	1	
61	12 73 25 00	**Teleruttore** comando avviamento	1	
62	98 05 42 14	**Vite** fissaggio teleruttore	2	
63	95 02 11 05	**Rosetta** elastica dentellata per vite fiss. teleruttore	2	
64	92 60 22 05	**Dado** per vite fissaggio teleruttore	2	
65	12 73 26 00	**Gruppo** cavi dal teleruttore	1	
66	98 05 44 18	**Vite** fissaggio regolatore «MARELLI» al cavallotto	2	
	98 05 43 20	**Vite** fissaggio regolatore «BOSCH» al cavallotto	2	
67	95 10 12 31	**Rosetta** per vite fiss. regolatore «MARELLI» al cavallotto	2	
	95 10 01 21	**Rosetta** per vite fissaggio regolatore «BOSCH» al cavallotto	2	
68	92 60 22 08	**Dado** per viti fissaggio regolatore «MARELLI» al cavallotto	2	
	92 60 22 06	**Dado** per viti fissaggio regolatore «BOSCH» al cavallotto	2	

TAVOLA 18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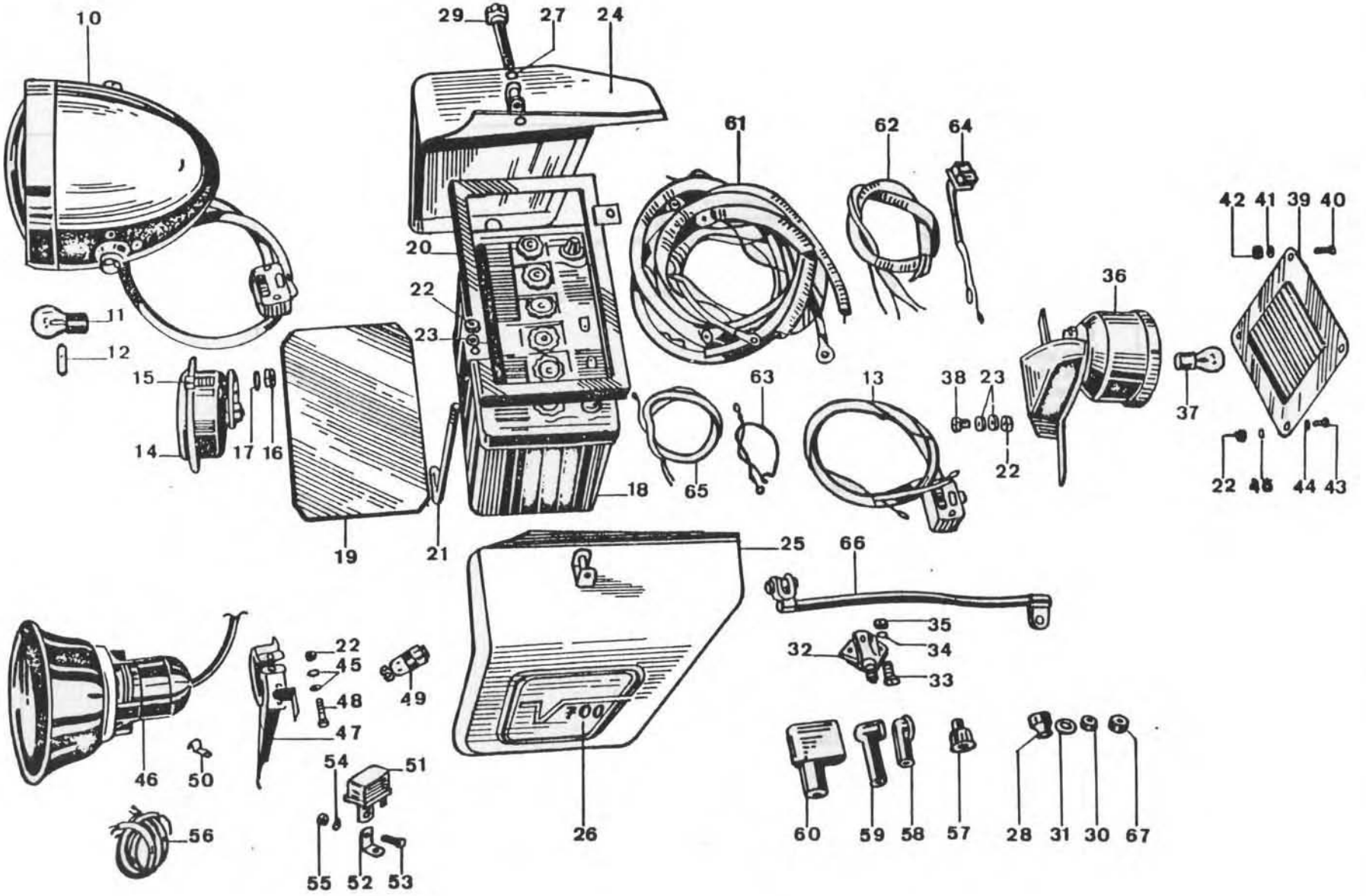
MOTO GUZZI

TAV. 19 COMPLESSO : **Motociclo** GRUPPO : **Impianto illuminazione e acustico**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Batteria - Faro ant. - Fanalino post. - Tromba elettrica - Gruppo cavi e guaine**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	Note
10	12 74 05 01	**Faro** anteriore completo di commutatore	1	CEV. mod. 4506
11	93 45 02 31	**Lampada** 12 V - 45/40 W	1	
12	93 45 03 22	**Lampada** a siluro 12 V - 3 W	1	
13	12 74 60 01	**Commutatore** luci completo di cavi	1	
14	12 74 37 00	**Tromba** elettrica (MARELLI T 12 DE/F)	1	
	25 74 37 01	**Tromba** elettrica (BOSCH 0.320.023.001)	1	
15	98 62 04 20	**Vite** fissaggio tromba	1	
16	92 60 22 08	**Dado** per viti fiss. tromba	1	
17	95 02 11 08	**Rosetta** per viti fissaggio tromba	1	
18	25 70 45 00	**Accumulatore** (12 V - 32 Ah)	1	
19	12 70 56 00	**Spessore** per accumulatore	1	
20	12 70 46 01	**Telaino** tenuta accumulatore	1	
21	12 70 55 00	**Tirante** fiss. accumulatore	2	
22	92 60 22 06	**Dado** per tiranti fiss. accumulatore, fiss. portatarga, fiss. piastra portatarga parte inferiore e serraggio fascette sirena	8	
23	95 10 01 30	**Rosetta** per tirante fiss. accumulatore e fiss. portatarga	8	
24	12 70 52 00	**Copriaccumulatore** destro	1	
25	12 70 54 00	**Copriaccumulatore** sinistro	1	
26	12 91 78 45	**Decalcomania** per coperchi copriaccumulatore destro e sinistro	2	Versione Polizia Stradale
	12 91 78 00	**Decalcomania** per coperchi copriaccumulatore destro e sinistro	2	Versione Carabinieri
27	90 28 00 05	**Anello** elastico	2	
28	12 43 30 00	**Tampone** elastico	5	
29	12 70 66 00	**Vite** a pomolo chiusura coperchi	4	
30	12 70 68 00	**Anello** gomma sul coperchio copriaccumulatore	2	
31	91 55 11 31	**Occhiello** gomma per testa forcella	2	
32	55 74 11 00	**Interruttore** stop	1	
33	98 30 50 17	**Vite** fissaggio interruttore stop	2	
34	95 10 00 55	**Rosetta** per viti fissaggio interruttore stop	2	
35	92 70 00 50	**Dado** per viti fissaggio interruttore stop	2	
36	10 47 49 00	**Portatarga** completo di fanalino	1	CEV mod. 9336
37	93 45 02 24	**Lampada** sfera (20/25 W - 12 V)	1	
38	98 05 43 12	**Vite** fissaggio portatarga	3	

TAVOLA 19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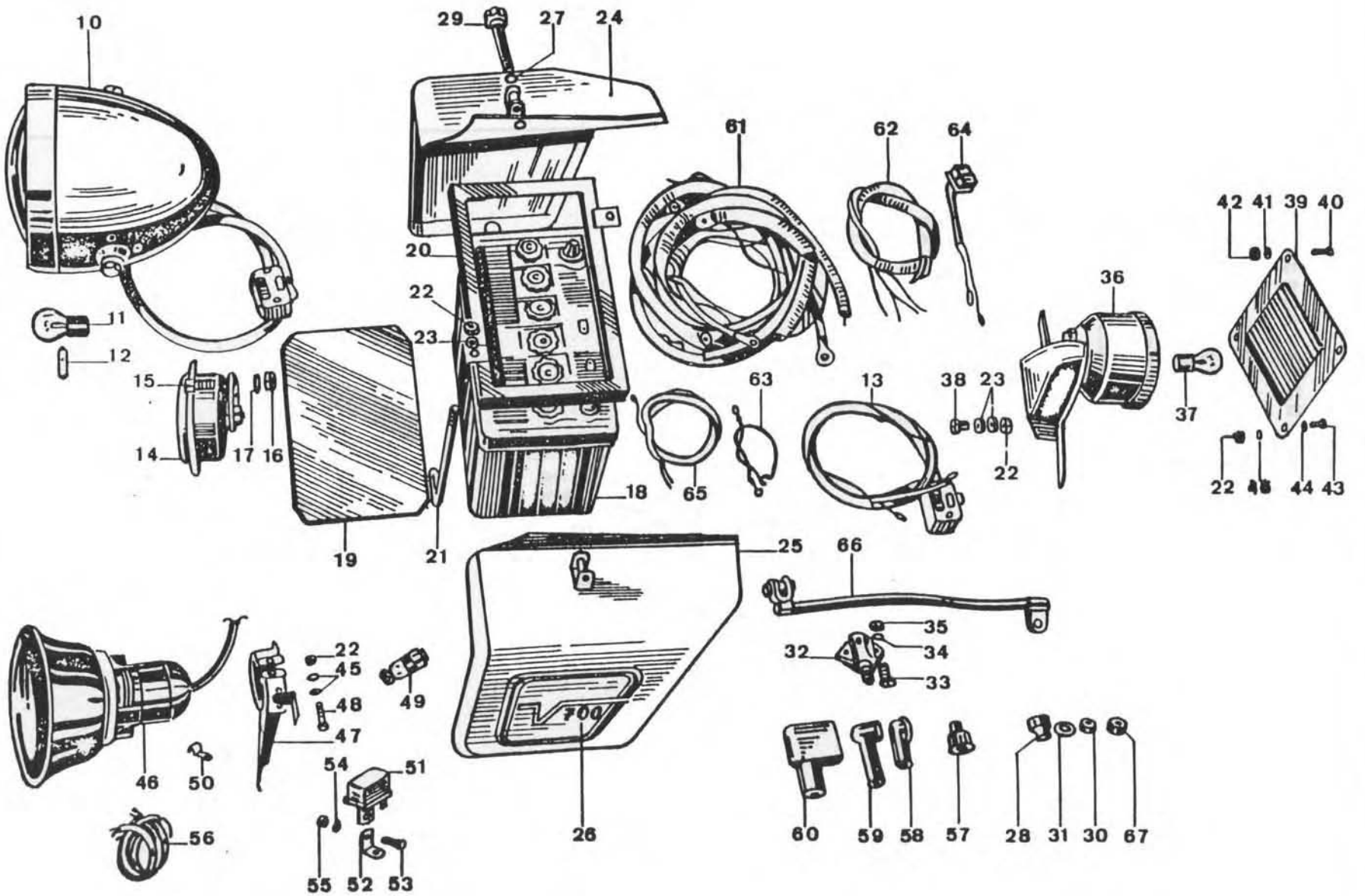
TAV. **19** COMPLESSO : **Motociclo** GRUPPO : **Impianto illuminazione e acustico**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Batteria - Faro ant. - Fanalino con portatarga - Tromba elettrica - Sirena - Gruppo cavi e guaine**

N. Fig	N. d'ordinaz.	Denominazione	Quantità	Note
39	10 47 46 01	**Piastra** portatarga	1	
40	98 05 42 14	**Vite** fissaggio piastra portatarga parte superiore	2	
41	95 10 00 59	**Rosetta** per viti fissaggio piastra portatarga parte superiore	4	
42	92 60 22 05	**Dado** per viti fissaggio piastra porta targa parte superiore	2	
43	98 05 43 20	**Vite** fissaggio piastra portatarga parte inferiore	1	
44	95 00 02 06	**Rosetta** per vite fissaggio portatarga parte inferiore	2	
45	95 02 11 06	**Rosetta** dentellata per vite fiss. portatarga parte inf. e serraggio fascette sirene	3	
46	12 74 37 40	**Sirena** (ERCOLE MARELLI SPU 120)	2	
47	12 74 42 41	**Sopporto** destro per sirena	1	
	12 74 42 46	**Sopporto** sinistro per sirena	1	
48	98 05 43 16	**Vite** serraggio fascetta	2	
49	11 74 54 01	**Pulsante** comando sirene	1	
50	93 30 11 75	**Cavallotto** per cavi sirene	4	
51	12 70 85 41	**Teleruttore** (12 V) per sirene	1	
52	12 70 90 41	**Squadretta** attacco teleruttore per sirene	1	
53	98 05 44 14	**Vite** fissaggio teleruttore per sirene	1	
54	95 10 12 31	**Rosetta** per vite fissaggio teleruttore per sirene	1	
55	92 60 22 08	**Dado** per vite fissaggio teleruttore per sirene	1	
56	12 74 87 41	**Gruppo** cavi per sirene	1	
	12 74 85 41	**Cavo** dal faro al teleruttore sirene	1	
	12 74 86 41	**Cavo** dal bullone al teleruttore sirene	1	
	12 74 89 41	**Guaina** protezione cavi sirene	2	
57	12 71 76 00	**Cappuccio** per candela spia pressione olio	1	
58	12 70 30 00	**Pipetta** per cavi impianto	2	
59	26 70 67 00	**Pipetta** per cavi batteria	1	
60	25 70 71 00	**Cappuccio** per cavo batteria	1	
61	12 74 71 03	**Gruppo** principale cavi per impianto MARELLI	1	
	12 74 71 07	**Gruppo** principale cavi per impianto BOSCH	1	
62	12 74 72 00	**Cavi** dal cruscotto al faro	1	
63	12 74 77 00	**Cavo** regolatore - massa	1	
64	12 74 74 20	**Collegamento** interno faro	1	
65	12 74 75 01	**Cavo** da lampada stop a interruttore stop	1	
66	12 74 79 00	**Cavo** dalla batteria	1	
67	91 55 10 81	**Anello** gomma per tromba	1	

TAVOLA 19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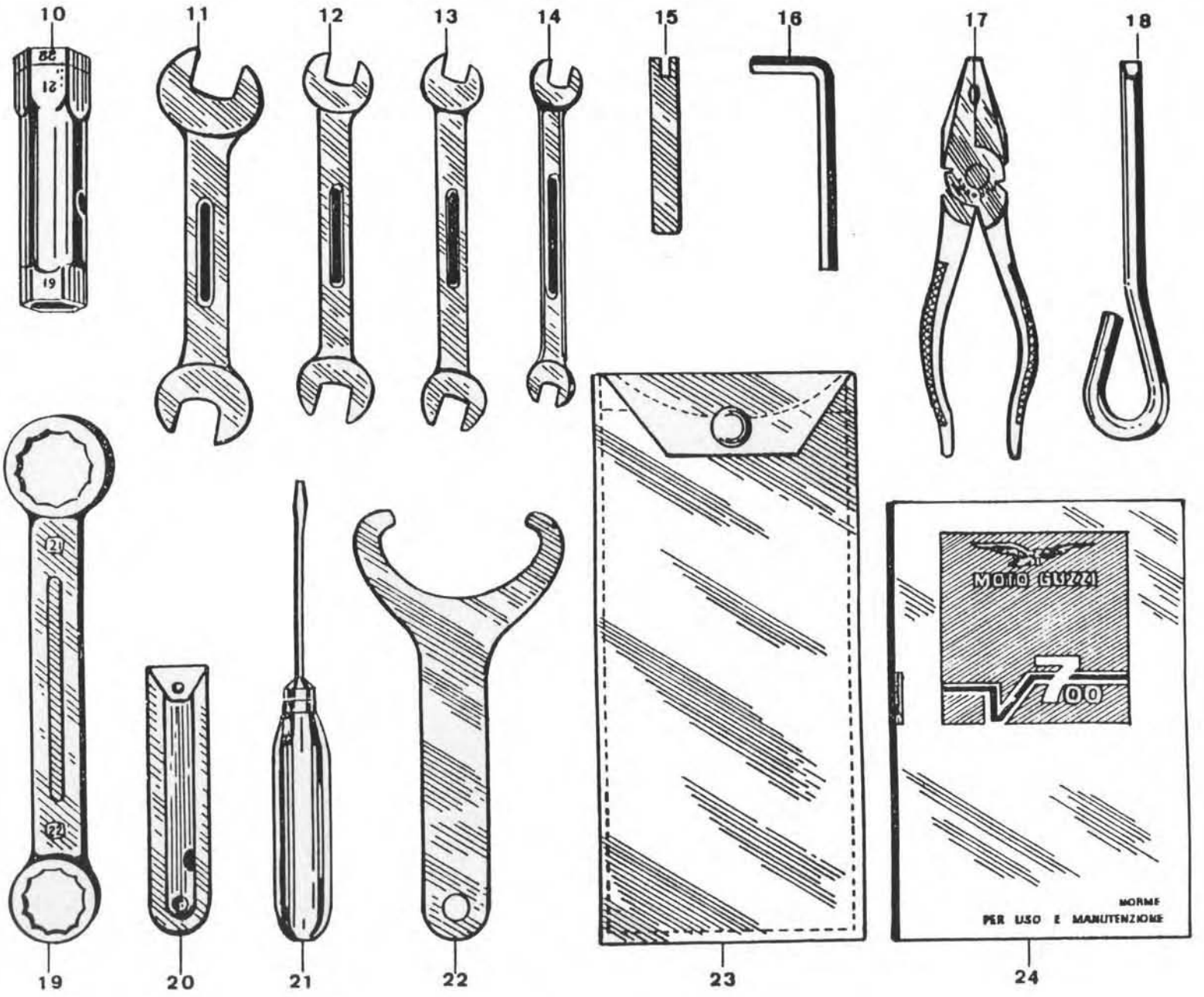
MOTO GUZZI

TAV. **20** COMPLESSO : **Motociclo** GRUPPO : **Comuni**
SOTTOCOMPLESSO: **Dotazione** SOTTOGRUPPO: **Dotazione individuale**

N. Fig	N. d'ordinaz.	Denominazione	Quantità	Note
10	55 90 19 00	**Chiave** a tubo da mm. 19 - 21 - 22	1	
11	12 90 10 00	**Chiave** aperta da mm 17 - 19	1	
12	10 90 06 00	**Chiave** aperta da mm. 13 - 14	1	
13	12 90 08 00	**Chiave** aperta da mm. 10 - 11	1	
14	12 90 03 00	**Chiave** aperta da mm. 7 - 8	1	
15	55 90 04 00	**Chiave** per punterie	1	
16	55 90 24 00	**Chiave** per brugola (esag. 5)	1	
17	25 90 55 00	**Pinza** universale	1	
18	55 90 50 00	**Cacciavite** a spina	1	
19	12 90 11 01	**Chiave** ad occhio da mm 22 - 27	1	
20	12 90 90 90	**Spessimetro** da mm 0,05 ÷ 0,50	1	
21	09 90 51 00	**Cacciavite** tipo elettricisti	1	
22	12 91 27 00	**Chiave** regolazione ammortizzatori	1	
23	12 91 45 00	**Borsa** porta utensili	1	
24		**Libretto** istruzioni	1	
A	12 99 90 00	**Serie** guarnizioni comprende: 12023700 - 12020800 - 12011800 12001200 - 12003600 - 12159100 12153200 - 12007600 - 12201100 12201500 - 12207700 - 12352600 12352900 - 12350700 - 12715900		
B	12 99 95 00	**Serie** anelli di tenuta: 90403850 - 90405368 - 90402535 90407085 - 90403550 - 90403040 90403850 - 90403249		

TAVOLA 20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PER USO E MANUTENZIONE

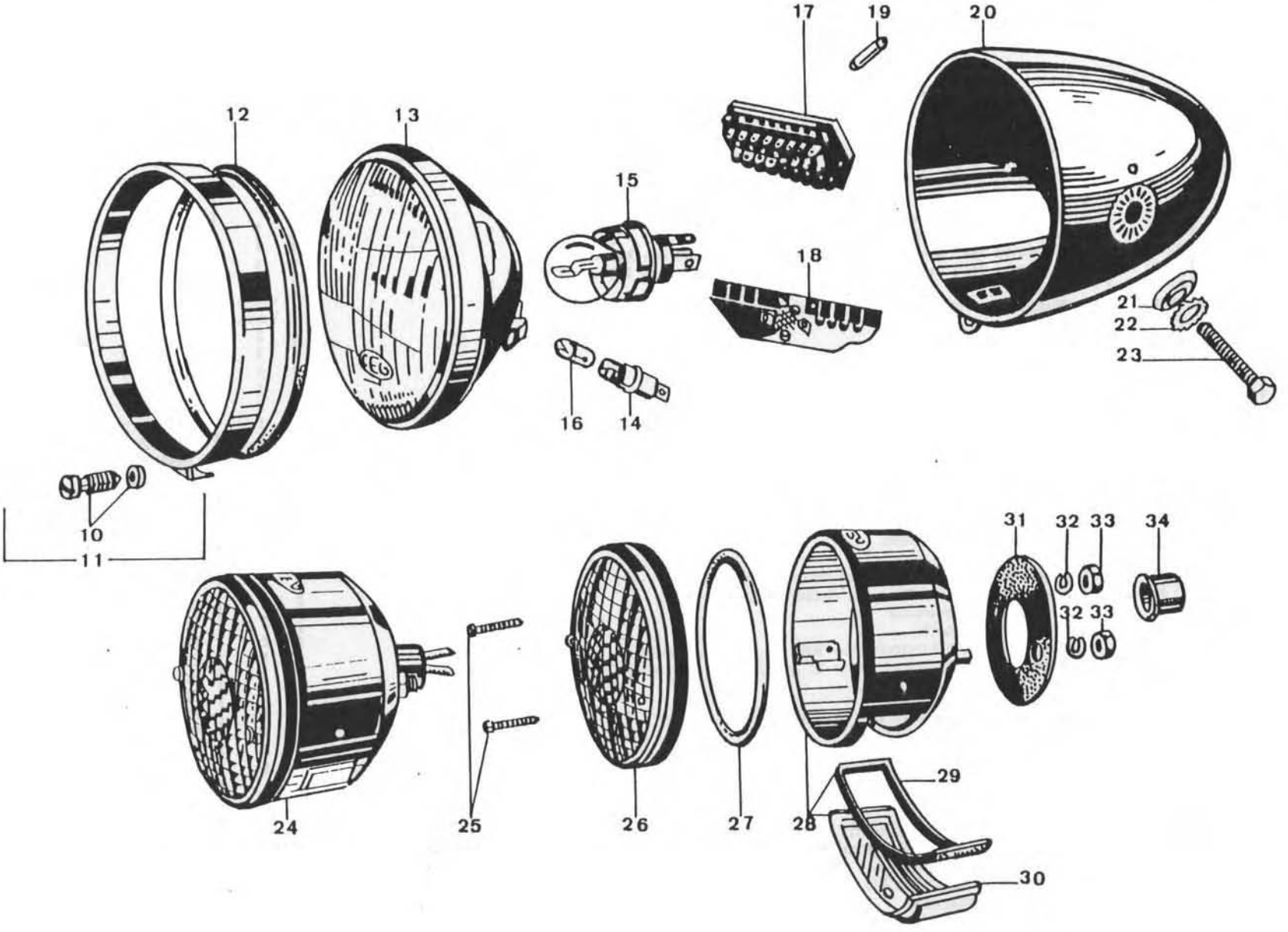
TAVOLE SUPPLEMENTARI

I particolari raffigurati nelle tavole: 50 - 51 - 52 - 53 - 54, non sono di nostra produzione, la loro eventuale fornitura è subordinata alle disponibilità delle case costruttrici e al prezzo del momento.

TAV. **50** COMPLESSO : **Motociclo** GRUPPO : **Illuminazione**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Faro anteriore - Fanalino posteriore**

N. Fig.	N. Ordinaz.	D E N O M I N A Z I O N E	Quant.	N. d'ord. CEV
—	12 74 05 01	**Faro** anteriore completo di dispositivo (tipo 170)	1	4506/8142.3
10	55 74 03 28	**Vite** fissaggio ghiera	1	3195
11	12 74 03 21	**Ghiera** completa di vite	1	02768
12	12 74 04 20	**Guarnizione** di tenuta	1	10649
13	12 74 09 01	**Gruppo** ottico con ghiera	1	022885
14	12 74 06 01	**Portalampada** tipo BA 9 S	1	10523
15	93 45 02 31	**Lampada** biluce 40/45 W - 12 V	1	10644.2
16	93 45 03 22	**Lampada** a siluro 5 W - 12 V	1	10631.2
17	12 74 30 23	**Morsettiera** superiore senza fusibili	1	02929
18	12 74 30 22	**Morsettiera** inferiore	1	02931
19	12 74 25 00	**Fusibile** 25 Amp.	8	10570/25
20	12 74 04 12	**Calotta**	1	02921
21	12 74 04 07	**Rondella** sferica	2	10548
22	12 74 04 08	**Rondella** dentellata esterna	2	10656
23	12 74 04 09	**Bullone** fissaggio faro	2	2395
24	12 74 09 00	**Fanalino** posteriore completo	1	9335.1
25	12 73 99 20	**Vite** fissaggio catarifrangente	2	3397
26	10 74 17 00	**Catarinfrangente**	1	5893
27	12 74 17 21	**Guarnizione** per protezione	1	15186
28	12 74 17 22	**Gruppo** calotte completo di cavi	1	02792.16
29	12 74 17 23	**Guarnizione** per protezione inferiore	1	6764
30	12 74 17 24	**Protezione** trasparente inferiore	1	7091
31	12 74 17 25	**Guarnizione** posteriore	1	10447
32	12 74 17 28	**Rondelle** grower	2	3444
33	12 74 17 27	**Dado**	2	3615
34	12 74 17 26	**Cappuccio** in gomma di protezione	1	10536

TAVOLA 50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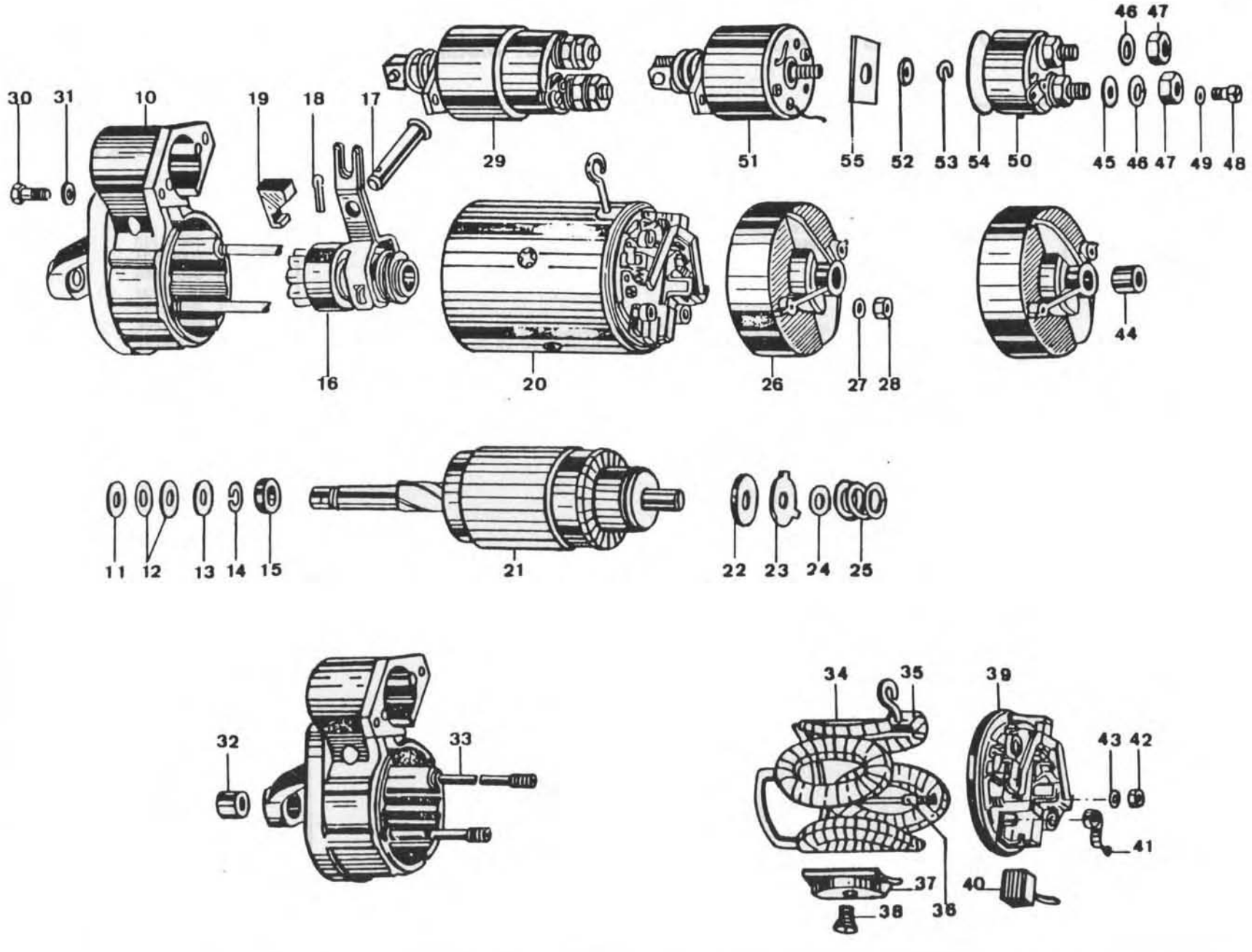
MOTO GUZZI

TAV. **51** COMPLESSO : **Motociclo** GRUPPO : **Avviamento**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Motorino avviamento**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	N. d'ord. MARELLI
—	12 73 07 00	**Motorino** avviamento completo MT 40 H	1	63214008
—	12 73 07 01	**Motorino** avviamento completo MT 40 HA	1	63214071
10	12 73 07 11	**Supporto** lato innesto (senza tiranti) per motorino MT 40 H	1	72302703
	13 73 07 11	**Supporto** lato innesto (senza tiranti) per motorino MT 40 HA	1	72250703
11	25 73 07 12	**Rosetta** piana (0,3 mm) di aggiustaggio	Varie	95210167
	25 73 07 15	**Rosetta** piana (0,5 mm) di aggiustaggio	Varie	95210168
12	12 73 07 13	**Rosetta** elastica	2	95215111
13	25 73 07 15	**Rosetta** piana	1	95210168
14	12 73 07 54	**Anello** elastico	1	95106014
15	12 73 07 17	**Scodellino** d'arresto	1	72302610
16	12 73 07 16	**Innesto** con leva	1	72302101
17	12 73 07 30	**Perno** per leva innesto	1	72294403
18	12 73 07 35	**Copiglia** per perno	1	90025261
19	25 73 07 28	**Tassello** di tenuta	1	70558910
20	12 73 07 21	**Carcassa** con anello portaspazzole	1	70266604
21	12 73 07 41	**Indotto**	1	72301801
22	25 73 07 43	**Rosetta** di frizione	1	90067352
23	25 73 07 44	**Rosetta** d'arresto	1	74353831
24	12 73 07 42	**Rosetta** di spallamento	2	95005143
25	25 73 07 45	**Molla** del freno	1	95123007
26	12 73 07 46	**Supporto** lato collettore per motorino MT 40 H	1	70266909
	13 73 07 46	**Supporto** lato collettore per motorino MT 40 HA	1	72308102
27	12 73 07 23	**Morsetto** di sicurezza	2	90024006
28	12 73 07 15	**Dado** fissa supporti	2	90001061
29	12 73 07 26	**Interruttore** elettromagnetico IDE 13 DA per motorino MT 40 H	1	63631347
	13 73 07 26	**Interruttore** elettromagnetico IE 13 DB per motorino MT 40 HA	1	63631348
30	12 73 07 49	**Vite** fissa interruttore	2	90111053
31	25 73 07 39	**Rosetta** di sicurezza	2	90024007
32	12 73 07 51	**Bronzina** per supporto lato collettore	1	95067113
33	12 73 07 55	**Tirante** fissaggio supporti	2	95101011
34	12 73 07 56	**Gruppo** bobine di campo	1	72301701
35	12 73 07 72	**Gommino** isolamento connessioni	1	74354321
36	12 73 07 78	**Terminale** collegamento bobina	1	74354131
37	12 73 07 57	**Massa** polare	4	74354121
38	25 73 07 58	**Vite** fissaggio masse polari	4	90117115
39	25 73 07 71	**Anello** porta spazzole completo	1	74354041
40	12 73 07 47	**Spazzola** per motorino MT 40 H	4	74401630
	13 73 07 47	**Spazzola** per motorino MT 40 HA	4	74401610
41	25 73 07 48	**Molla** premispazzola	4	74401480
42	12 73 07 36	**Dado** fissa morsetto bobine	1	90001051
43	12 73 07 60	**Rosetta** di sicurezza	1	90024005

TAVOLA 51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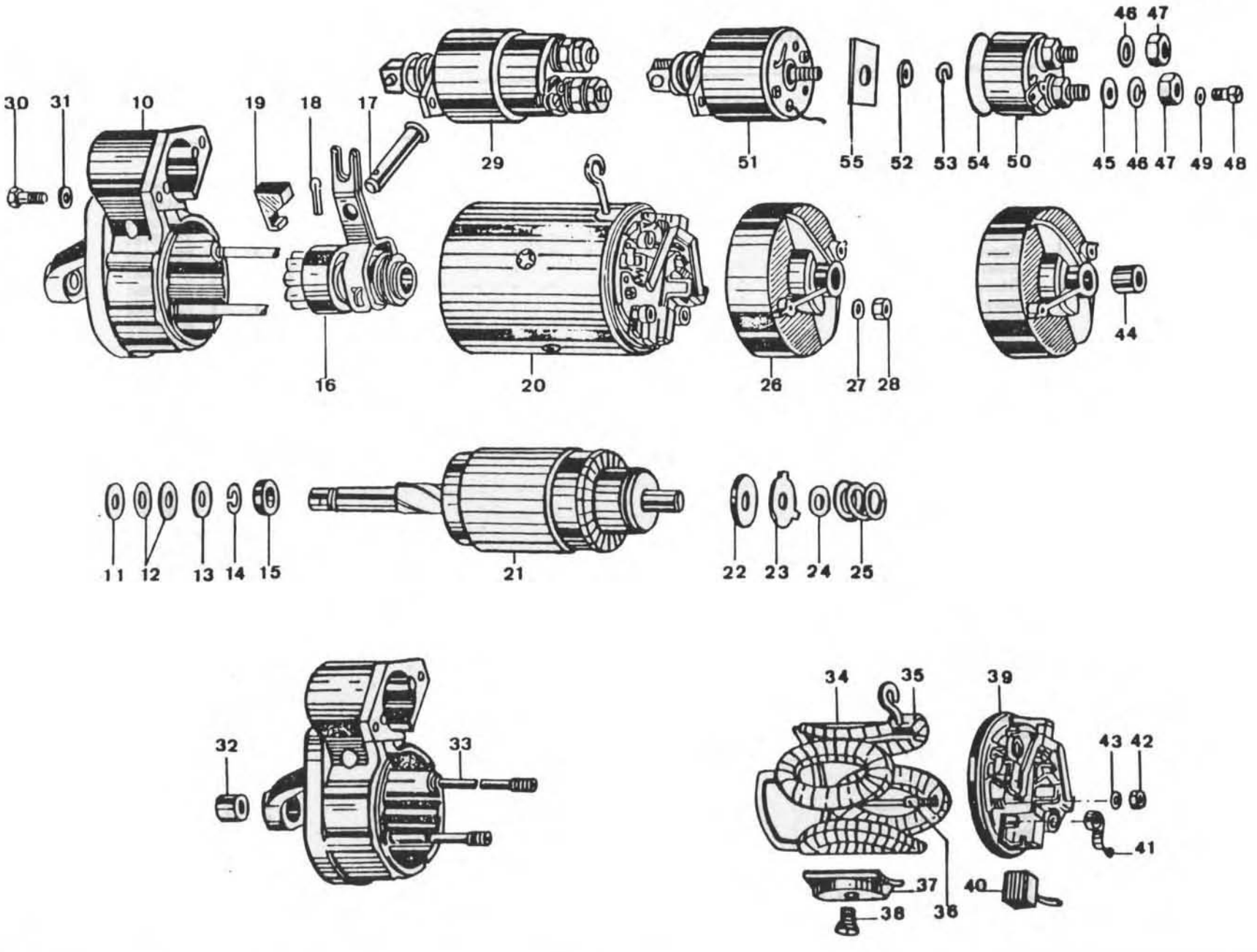
MOTO GUZZI

TAV. **51** COMPLESSO : **Motociclo** GRUPPO : **Avviamento**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Motorino avviamento**

N. Fig	N. d'ordinaz.	Denominazione	Quant.	N. d'ord. MARELLI
44	12 73 07 51	**Bronzina** per supporto lato collettore	1	95067113
45	12 73 07 64	**Rosetta** piana sottile morsetto 30	1	90059031
46	12 73 07 63	**Rosetta** elastica	2	90024008
47	12 73 07 40	**Dado** per morsetto	2	90003031
48	12 73 07 65	**Vite** per morsetto 50 c	2	90038131
49	12 73 03 23	**Rosetta** elastica	2	90024006
50	12 73 07 50	**Coperchio** completo per interruttore IE 13 DA per motorino MT 40 H	1	72304702
	13 73 07 50	**Coperchio** completo per interruttore IE 13 DB per motorino MT 40 HA	1	72304705
51	12 73 07 58	**Contatto** mobile	1	722937 - 1
52	12 73 07 59	**Scodellino**	1	IE 9/904 - 1
53	13 72 07 61	**Anello** elastico	1	95038 - 104
54	13 73 07 79	**Guarnizione** per coperchio interruttore	1	95207174
55	13 73 07 80	**Isolante** per contatto mobile	1	

TAVOLA 51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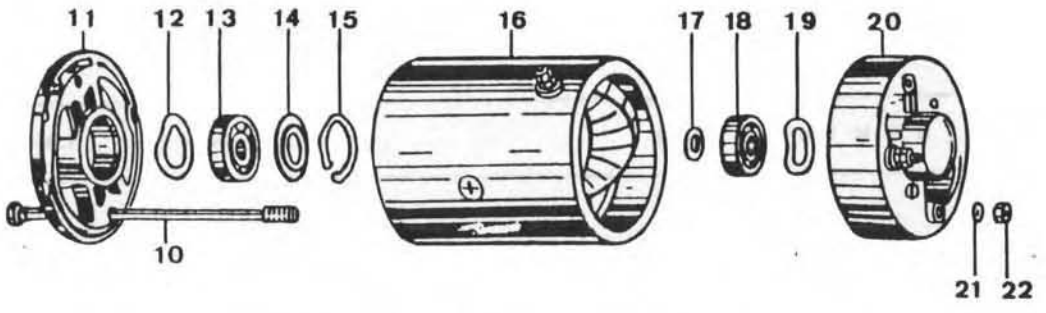
MOTO GUZZI

TAV. 52 COMPLESSO : **Motociclo** GRUPPO : **Generatore**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Dinamo - Regolatore**

N. Fig.	N. d'ordinaz.	Denominazione	Quant.	N. d'ord. MARELLI
—	12 70 02 00	**Dinamo** completa DN 62 M	—	63036211
10	12 70 02 23	**Tirante** fissaggio sopporti	2	95158106
11	12 70 02 19	**Supporto** lato comando	1	70599601
12	12 70 02 14	**Rosetta** ondulata	1	74346781
13	12 70 02 17	**Cuscinetto** a sfere	1	95181209
14	12 70 02 16	**Rosetta** paragrasso	1	74347681
15	12 70 02 59	**Anello** ritegno cuscinetto	1	74347691
16	12 70 02 28	**Carcassa** completa	1	72005902
17	12 70 02 43	**Rosetta** piana	1	90056181
18	12 70 02 26	**Cuscinetto** a sfere	1	95181229
19	12 70 02 60	**Rosetta** elastica spallamento cuscinetto	1	72013710
20	12 70 02 39	**Supporto** con spazzole	1	72121501
21	25 73 07 39	**Rosetta** elastica	2	90024007
22	12 70 02 31	**Dado** fissaggio sopporti	2	90003021
23	12 70 02 25	**Indotto**	1	72004001
24	12 70 02 12	**Rosetta** paragrasso	1	74347671
25	12 70 02 51	**Rosetta** registro (mm 0,1)	Varie	90056311
25	12 70 02 52	**Rosetta** di registro (mm 0,2)	Varie	90056321
26	12 70 02 53	**Distanziale**	1	95216123
27	12 70 02 55	**Linguetta** a disco	1	90071071
28	12 70 02 54	**Puleggia** con ventola	1	70564810
29	12 70 02 56	**Rosetta** elastica	1	90024010
30	12 70 02 57	**Dado** fissa puleggia	1	90004031
31	12 70 02 47	**Bobina** di campo (con capocorda)	1	72121301
32	12 70 02 58	**Capocorda** di collegamento massa	1	70546810
33	12 70 02 18	**Bobina** di campo (con capocorda)	1	72121302
34	12 70 02 49	**Massa** polare	2	70543710
35	12 70 02 48	**Vite** fissaggio massa polare	2	90117304
36	12 70 02 27	**Vite** morsetto DF	1	70546911
37	12 70 02 46	**Tassello** isolante	2	70543810
38	12 70 02 41	**Rosetta** piana	1	90023061
39	12 73 07 60	**Rosetta** elastica	2	90024005
40	12 70 02 36	**Dado** per morsetto	2	90001161
41	12 70 02 24	**Grano** di riferimento	1	95038009
42	12 70 02 44	**Rosetta** isolante	1	90066211
43	12 70 02 42	**Rosetta** piana	1	90022081
44	12 73 07 23	**Rosetta** elastica	2	90024006
45	12 70 07 46	**Dado** fissa morsetto	1	90003011
46	12 70 02 45	**Dado** per morsetto	1	90061061
47	12 70 02 38	**Spazzola**	2	72004301
48	12 70 02 37	**Molla** premispazzola	2	70214710
—	12 70 38 01	**Gruppo** regolazione IR 50 BAT completo	1	63415002
49	12 70 38 02	**Vite** per morsetti D + / 61, DF e D — / 31	3	95105013
50	12 73 07 23	**Rosetta** elastica	3	90024006
51	12 70 38 04	**Vite** per morsetto DF	1	74401780
52	12 70 07 35	**Rosetta** dentata	1	90052061

TAVOLA 52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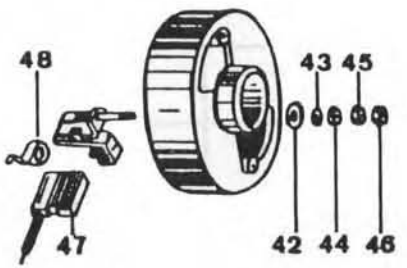
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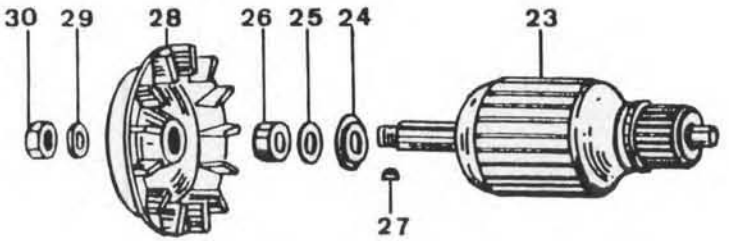
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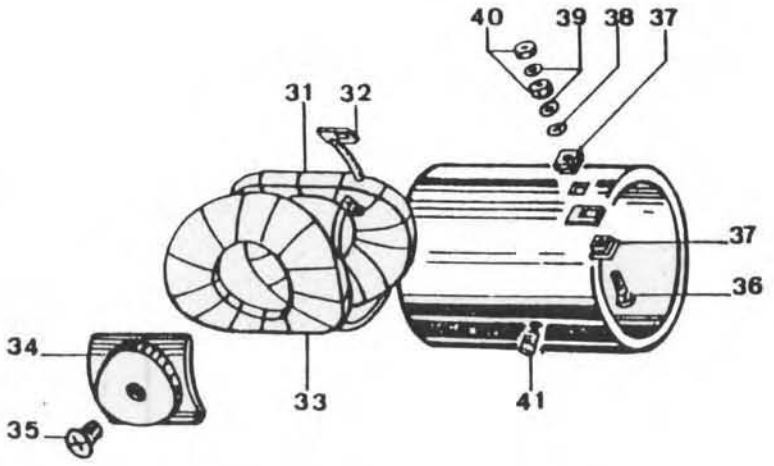
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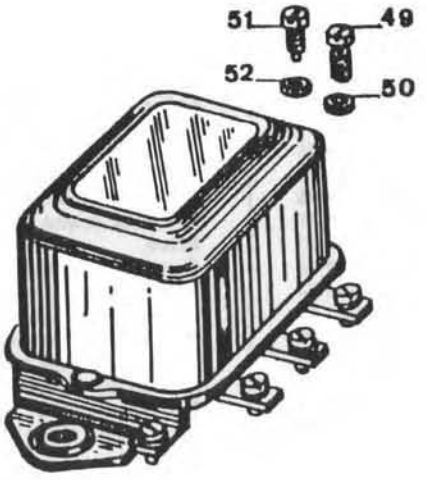
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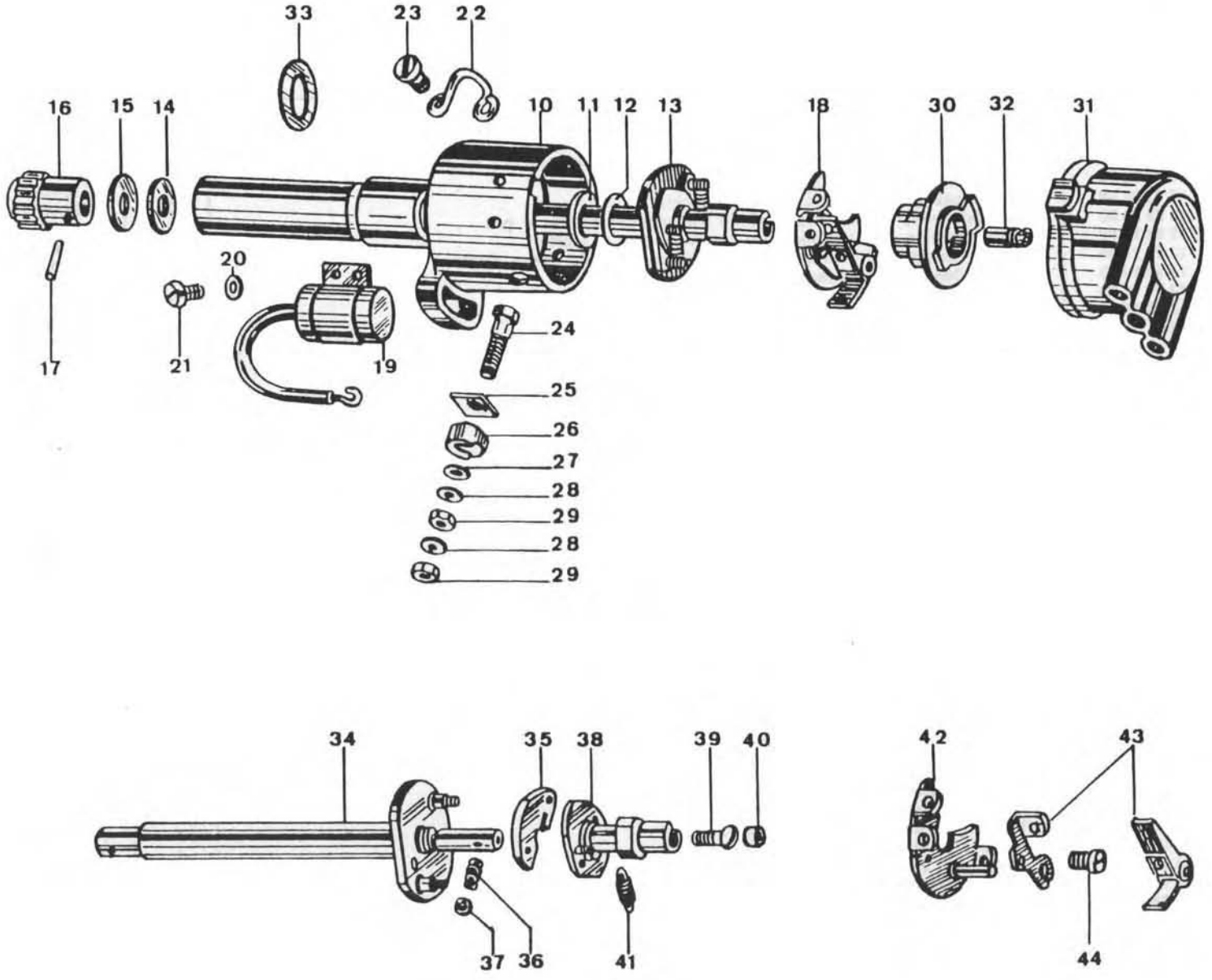
MOTO GUZZI

TAV. **53** COMPLESSO : **Motociclo** GRUPPO : **Accensione**
SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Distributore d'accensione**

N. Fig.	N. Ordinaz.	DENOMINAZIONE	Quant.	N. d'ord. MARELLI
—	12 71 54 00	**Distributore** d'accensione completo S 123 A	1	61012301
10	12 71 54 10	**Corpo** con bronzine	1	70411204
11	12 71 54 11	**Rosetta** di bachelite	2	95012194
12	12 71 54 12	**Rosetta** piana	1	95005214
13	12 71 54 13	**Gruppo** anticipo automatico	1	71023702
14	12 71 54 14	**Rosetta** di spessore	1	95210156
15	12 71 54 15	**Rosetta** di registro (mm 0,1)	Varie	90059111
	12 71 54 16	**Rosetta** di registro (mm 0,2)	Varie	90059121
	12 71 54 17	**Rosetta** di registro (mm 0,5)	Varie	90059131
16	12 71 62 00	**Pignone** di trascinamento	1	71093810
17	95 51 03 18	**Spina** fissa pignone	1	90027061
18	12 71 54 20	**Ruttore** completo	1	70412101
19	12 71 54 21	**Condensatore** CE 29 D	1	56181103
20	12 73 07 60	**Rosetta** elastica	1	90024005
21	12 71 54 23	**Vite** fissa ruttore e condensatore	1	90028031
22	12 71 54 24	**Molla** reggi calotta	2	74327871
23	12 71 54 25	**Vite** fissa ruttore e molla	2	95131104
24	12 71 54 26	**Vite** presa corrente	1	91215101
25	12 71 54 27	**Piastrina** isolante	1	91024001
26	12 71 54 28	**Blocchetto** isolante	1	91023002
27	12 71 54 29	**Rosetta** piana	2	90058352
28	12 73 07 23	**Rosetta** elastica	2	90024006
29	12 71 54 30	**Dado** per morsetto	2	95055026
30	12 71 54 31	**Spazzola** rotante	1	70189503
31	12 71 54 32	**Calotta** distributrice	1	71037202
32	12 71 54 33	**Carboncino** porta corrente	1	91066001
33	12 71 54 34	**Anello** di tenuta	1	95207109
34	12 71 54 35	**Alberino** con piastra	1	71023802
35	12 71 54 36	**Massa** centrifuga	2	71090010
36	12 71 54 37	**Molletta** premi sfera	1	95226115
37	12 71 54 38	**Sfera**	1	95163101
38	12 71 54 39	**Camma** con piastrina	1	71093301
39	12 71 54 40	**Vite** ritegno camma	1	95114202
40	12 71 54 41	**Feltro** lubrificazione perno camma	1	95200127
41	12 71 54 42	**Molla** richiamo massa (8 spire)	1	95128044
	12 71 54 43	**Molla** richiamo massa (9 spire)	1	95205175
42	12 71 54 44	**Piastra** con perno	1	70412201
43	12 71 54 45	**Coppia** contatti	1	71006701
44	12 71 54 46	**Vite** fissa squadretta	1	95086108

TAVOLA 53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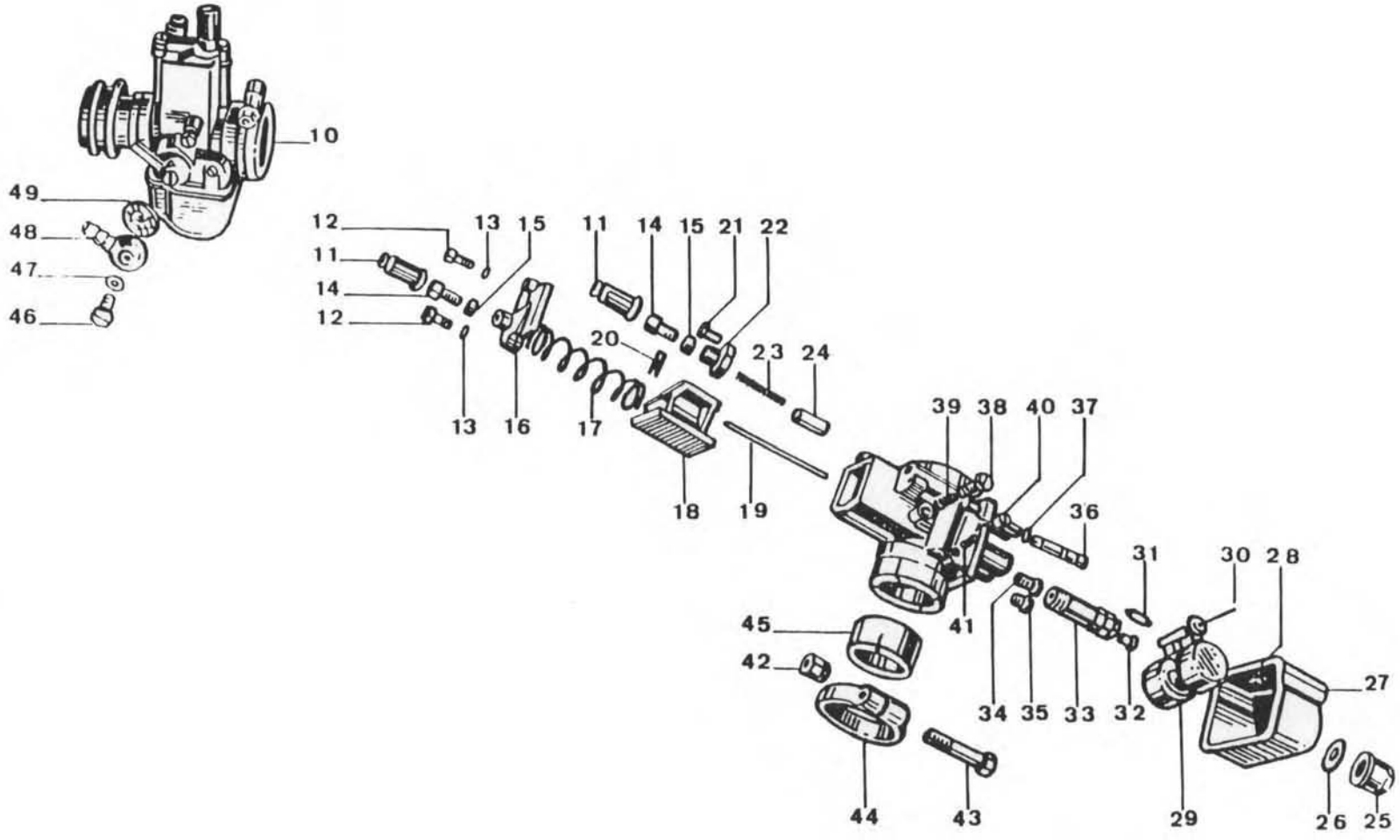
TAV. 54 COMPLESSO : **Motociclo** GRUPPO : **Alimentazione**
SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Carburatore**

N. Fig	N. d'ordinaz.	Denominazione	Quant.	N. d'ord. DELL'ORTO
10	12 11 26 04	**Carburatore** destro completo senza trasmissioni di comando (Dell'Orto VHB 29 CD)	1	3512
10	12 11 26 05	**Carburatore** sinistro completo senza trasmissioni di comando (Dell'Orto VHB 29 CS)	1	3511
11	13 93 70 00	**Cappuccio** protezione cavi comando	2	1476.00.06
12	13 93 28 00	**Vite** fissaggio coperchio camera miscela	2	3978.00.36
13	13 93 29 00	**Rondella** elastica per vite tendifilo trasmissioni starter e gas	2	5011.00.23
14	12 93 72 00	**Vite** tendifilo per trasmissione comando gas e starter	2	1104.00.37
15	12 93 73 00	**Dado** fissaggio vite tendifilo trasmissione comando gas e starter	2	1691.00.27
16	13 93 50 00	**Coperchio** camera miscela	1	7338.00.53
17	13 93 71 00	**Molla** richiamo valvola gas	1	7448.00.61
18	13 93 75 00	**Valvola** gas	1	7454.60.64
19	13 93 77 00	**Spillo** conico tipo V	1	7455.05.08
20	55 93 85 85	**Fermaglio** spillo conico	1	1407.00.21
21	13 93 79 00	**Vite** fissaggio coperchietto valvola starter	1	7745.00.36
22	13 93 74 00	**Coperchietto** valvola starter	1	7637.00.06
23	13 93 76 00	**Molla** valvola starter	1	4043.00.61
24	13 93 78 00	**Valvola** starter	1	3238.00.64
25	13 93 37 00	**Tappo** fissaggio vaschetta	1	7880.00.34
26	13 93 39 00	**Guarnizione** tappo fissaggio vaschetta	1	4057.00.30
27	13 93 44 00	**Corpo** vaschetta	1	7881.00.96
28	13 93 34 00	**Guarnizione** vaschetta	1	7451.00.30
29	13 93 30 00	**Galleggiante**	1	7450.00.80
30	13 93 31 00	**Perno** galleggiante	1	7346.00.22
31	13 93 48 00	**Spillo** chiusura benzina	1	4559.00.05
32	12 93 57 01	**Getto** massimo	1	1486.135.02
33	13 93 88 00	**Pompetta** di accelerazione — Corpo pompa	1	7879.00.32
		Pompetta di accelerazione — Pistoncino pompa	1	7831.00.64
		Pompetta di accelerazione — Sfera valvola	1	7185.00.03
		Pompetta di accelerazione — Sede valvola	1	7832.00.33
		Pompetta di accelerazione — Molla pistoncino	1	7882.00.61
		Pompetta di accelerazione — Tappo porta getto	1	7828.00.34
34	13 93 55 00	**Polverizzatore**	1	7878.265.28
35	13 93 59 00	**Getto** minimo	1	1486.45.02
36	13 93 60 00	**Getto** starter	1	7746.80.02
37	13 93 61 00	**Guarnizione** getto starter	1	6173.00.30
38	13 93 66 00	**Vite** regolazione valvola gas	1	7673.00.37
39	13 93 67 00	**Molla** per vite regolazione valvola gas	1	4670.00.61
40	13 93 62 00	**Vite** regolazione miscela minimo	1	7449.00.37
41	13 93 63 00	**Molla** per vite regolazione minimo	1	7446.00.61
42	13 93 68 00	**Dado** per vite fissaggio manicotto	1	1751.00.27
43	13 93 86 00	**Vite** per fissaggio manicotto	1	1750.00.36
44	13 93 87 00	**Anello** serraggio manicotto	1	1749.00.50
45	13 93 89 00	**Riduzione** isolante	1	7453.00.62
46	13 93 49 00	**Vite** fissaggio pipetta	1	4568.00.36
47	13 93 47 00	**Guarnizione** vite fissaggio pipetta	1	4052.00.30
48	13 93 46 00	**Pipetta** raccordo tubo benzina	1	6273.00.38
49	43 93 40 00	**Filtro** benzina	1	6109.00.29

TAVOLA 54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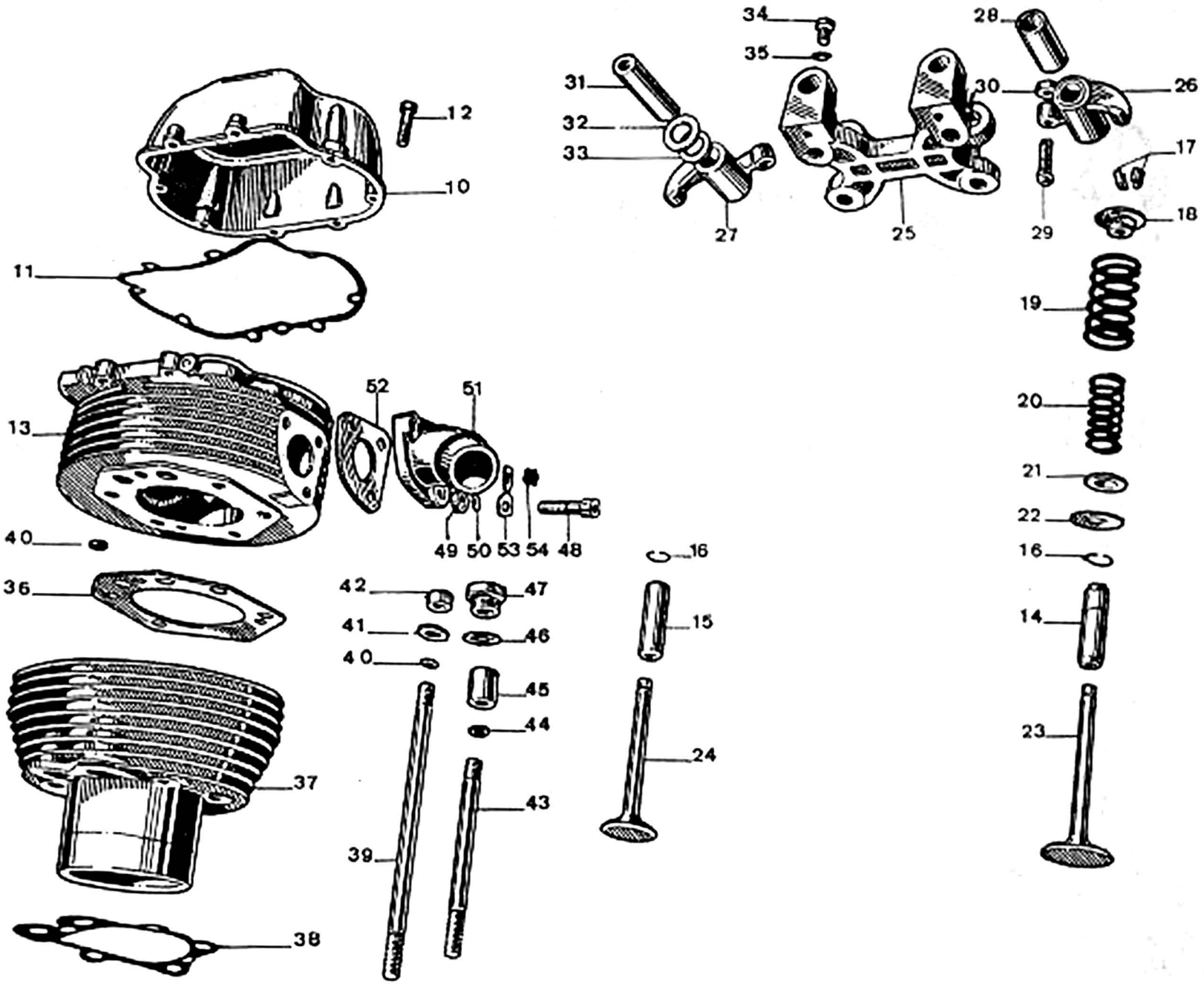
Cilindri - Teste - Coperchi - Bilancieri - Valvole	Tavola 1
Basamento - Coperchi	Tavola 2
Albero motore - Biella - Pistoni - Distribizione	Tavola 3
Pompa olio - Tubazioni - Valvola - Filtro - Trasmettitore segnaiatore - Sfiatatoio	Tavola 4
Serbatoio carburante - Tubi scarico e silenziatori	Tavola 5
Carburatore - Trasmissioni di comando - Filtro aria - Contenitore	Tavola 6
Innesto frizione - Comando frizione	Tavola 7
Scatola cambio - Coperchio	Tavola 8
Ingranaggi - Alberi e comando cambio	Tavola 9
Forcellone oscillante - Scatola di trasmissione - Albero e coppia conica	Tavola 10
Telaio - Cavaletto - Braccio lat. - Braccio appoggiapiedi - Appiggiapiedi 2a passagero - Sospensione p. - Portatarga - Parafango p.	Tavola 11
Forcella anteriore - Parafango anteriore	Tavola 12
Manubrio e leve di comando	Tavola 13
Plancia porta strumenti - Contachilometri - Contagiri	Tavola 14
Ruota anteriore - Mozzo - Freno anteriore e comando	Tavola 15
Ruota posteriore - Mozzo - Freno posteriore e comando	Tavola 16
Dinamo - Motorino avviamento - Distributore - Bobina d'accensione - Regolatore	Tavola 17
Batteria - Faro - Fanalino posteriore - Gruppo cavi e guaine	Tavola 18
Borse e attachi	Tavola 19
Carenatura - Parabrezza - Attachi	Tavola 20
Dotazione individuale	Tavola 21

Dettagli

Faro anteriore - Fanalino posteriore	Tavola 50
Motorino avviamento (Marelli)	Tavola 51
Motorino avviamento (Bosch)	Tavola 52
Dinamo - Regolatore (Marelli)	Tavola 53
Dinamo (Bosch)	Tavola 54
Distributore d'accensione	Tavola 55
Staffe - Fanalini - Dispositivo	Tavola 56
Carburatore	Tavola 57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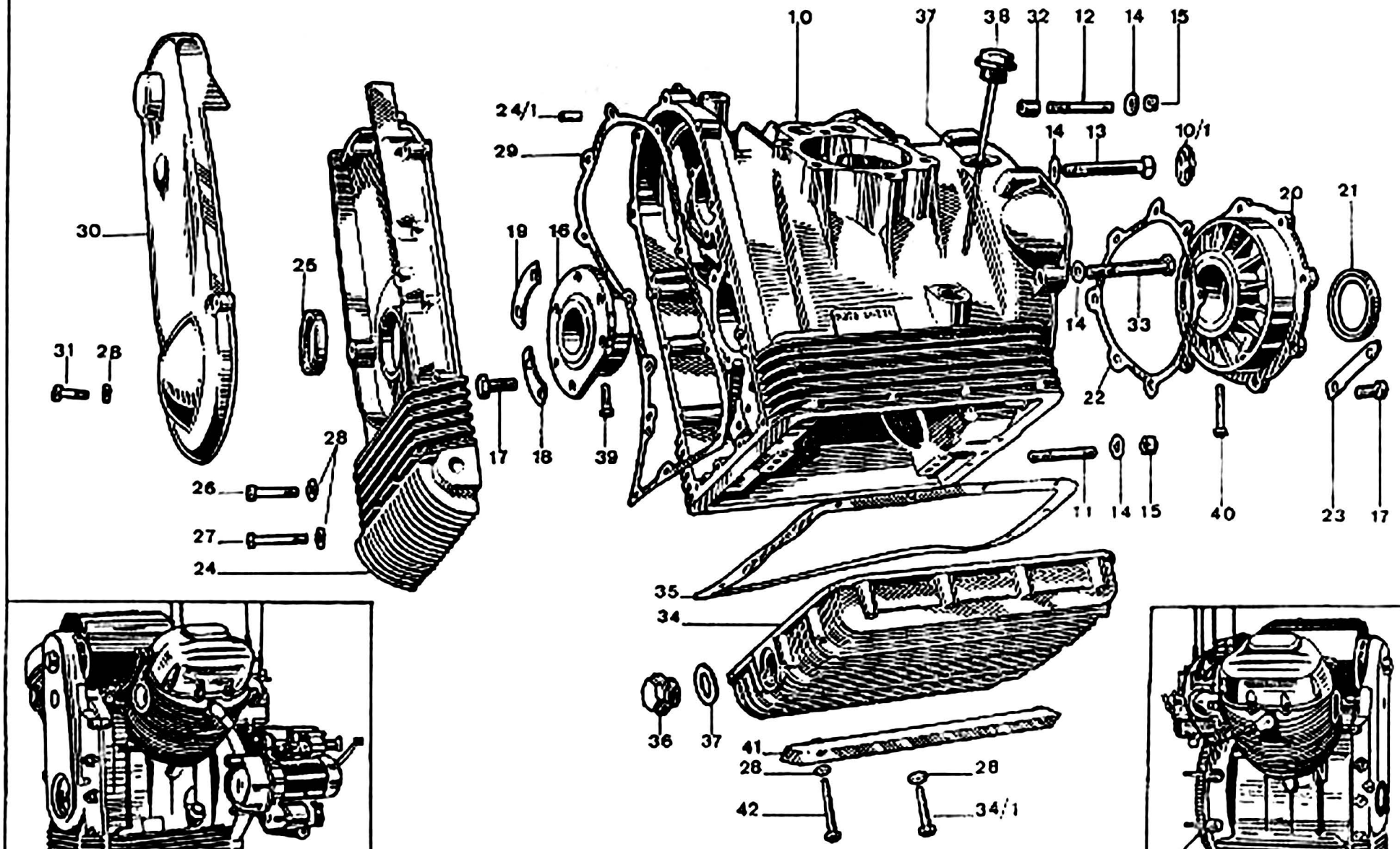
TAV. 1 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Motore**

GRUPPO : **Organi principali**
SOTTOGRUPPO: **Cilindri - Teste - Coperchi - Bilancieri - Valvole**

N Fig.	N Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 02 35 01	Coperchio testa	2	
11	12 02 37 00	Guarnizione testa	2	
12	98 62 03 30	Vite fissaggio coperchio	16	
13	13 02 21 00	Testa destra	1	
	13 02 22 00	Testa sinistra	1	
14	13 03 68 00	Guida valvola aspirazione	2	
15	13 03 69 00	Guida valvola scarico	2	
16	90 35 30 16	Anello elastico per guida valvole	4	
17	12 03 81 00	Semiconi	8	
18	13 03 80 00	Piattello superiore	4	
19	13 03 74 00	Molla esterna per valvole	4	
20	13 03 76 00	Molla interna per valvole	4	
21	13 03 70 00	Piattello inferiore	4	
22	13 03 72 00	Rosetta tra piattello inferiore e teste	4	
23	13 03 60 00	Valvola aspirazione	2	
24	13 03 61 00	Valvola scarico	2	
25	12 03 48 00	Supporto bilancieri	2	
26	12 03 02 00	Bilanciere destro completo di boccole	2	
27	12 03 04 00	Bilanciere sinistro completo di boccole	2	
28	91 11 15 11	Boccola per bilancieri	4	
29	12 03 40 01	Vite registro valvole	4	
30	92 60 25 08	Dado per viti registro valvole	4	
31	12 03 18 00	Perno per bilancieri	4	
32	90 11 81 52	Rosetta per bilancieri	4	
33	94 32 22 15	Molla per bilancieri	4	
34	98 05 43 12	Vite fissaggio perni per bilancieri	4	M6x12 UNI 5739-65-8G zinc.
35	95 02 11 06	Rosetta per bulloni fissaggio perni per bilancieri	4	
36	13 02 20 01	Guarnizione fra teste e cilindri	2	
37	13 02 02 00	Cilindro	2	
38	13 02 08 00	Guarnizione fra cilindro e basamento	2	
39	12 02 17 00	Tirante lungo fissaggio cilindri e teste	2	
40	90 70 60 90	Anello per tirante lungo sulla testa e per tirante corto fra basamento e cilindri	12	
41	95 10 03 15	Rosetta per tiranti fissaggio cilindri e teste	10	
42	92 75 11 03	Dado per tiranti fissaggio cilindri e teste	10	
43	12 02 18 00	Tirante corto per fissaggio cilindri e teste	4	
44	95 00 42 10	Rosetta per dado cilindrico per tirante corto lato astine	2	
45	13 02 19 00	Dado cilindrico per tiranti corti lato astine	2	
46	95 10 07 07	Rosetta per tappo	2	
47	95 98 01 20	Tappo sulle teste	2	
48	98 62 04 35	Vite fissaggio pipe aspirazione alle teste	2	
49	90 71 60 82	Rosetta isolante per vite fissaggio pipe aspirazione	6	
50	95 10 02 23	Rosetta per vite fissaggio pipe aspirazione	6	
51	12 11 50 02	Pipe aspirazione destra	1	
	12 11 50 03	Pipe aspirazione sinistra	1	
52	12 11 55 03	Guarnizione isolante tra pipe e teste	4	
53	14 11 54 00	Piastra sulla pipa aspirazione	2	
54	91 55 10 81	Anello gomma per piastra	2	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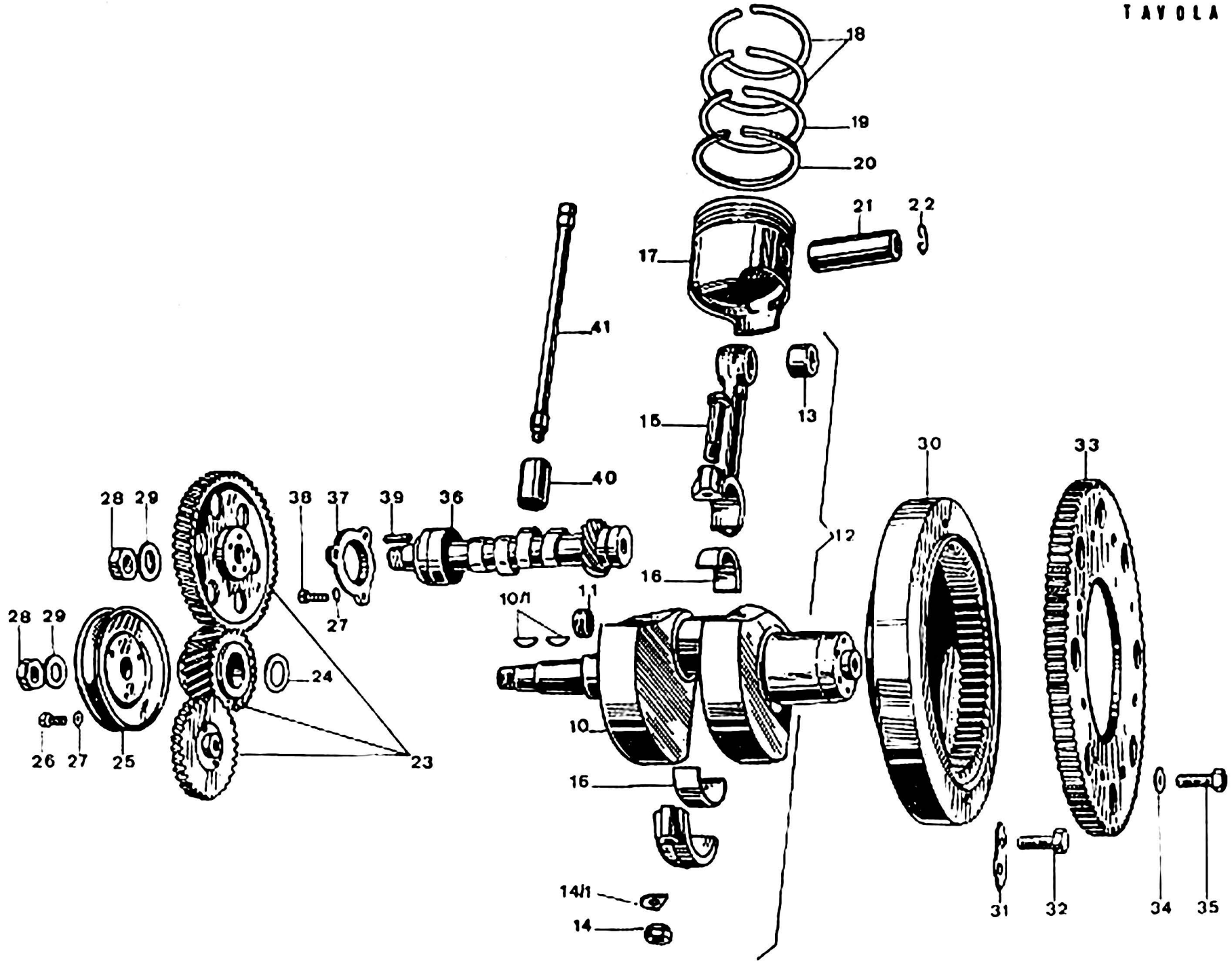
TAV. 2 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Motore**

GRUPPO : **Organi principali**
SOTTOGRUPPO: **Basamento - Coperchi**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	13 00 07 01	Basamento motore	1	
10/1	12 00 39 00	Fondello chiusura foro per albero distribuzione	1	
11	96 50 80 66	Prigioniero corto per attacco scatola cambio	4	
12	96 50 80 75	Prigioniero medio per attacco scatola cambio	2	
13	98 05 24 80	Vite fissaggio motorino	1	
14	95 10 12 31	Rosetta per prigionieri attacco scatola cambio e per bullone fissaggio motorino	8	
15	92 60 22 08	Dado per prigionieri attacco scatola cambio	7	
16	12 01 19 00	Flangia completa di cuscinetto di banco lato distribuzione	1	
	12 01 19 01	Flangia completa di cuscinetto lato distribuzione (min. mm 0,2)		
	12 01 19 02	Flangia completa di cuscinetto lato distribuzione (min. mm 0,4)		
	12 01 19 03	Flangia completa di cuscinetto lato distribuzione (min. mm 0,6)		
	12 01 19 04	Flangia completa di cuscinetto lato distribuzione (min. mm 0,8)		
17	98 05 44 25	Bullone fissaggio flange al basamento e fissaggio coperchio distribuzione	14	
18	12 01 21 00	Settore per bloccaggio dadi fissaggio flangia lato distribuzione	2	
19	12 01 29 00	Settore per bloccaggio dadi fissaggio flangia distribuzione	1	
20	12 01 14 00	Flangia completa di cuscinetto di banco lato volano	1	
	12 01 14 01	Flangia completa di cuscinetto lato volano (min. mm 0,2)		
	12 01 14 02	Flangia completa di cuscinetto lato volano (min. mm 0,4)		
	12 01 14 03	Flangia completa di cuscinetto lato volano (min. mm 0,6)		
	12 01 14 04	Flangia completa di cuscinetto lato volano (min. mm 0,8)		
21	90 40 53 68	Anello di tenuta sull'albero motore lato volano	1	Angus 53.68.10
22	12 01 18 00	Guarnizione per flangia lato volano	1	
23	12 01 28 00	Piastrina per bulloni fissaggio coperchi lato volano	4	
24	12 00 14 00	Coperchio lato distribuzione	1	
24/1	95 51 20 61	Spina di riferimento sul basamento distribuzione	2	
25	90 40 38 50	Anello di tenuta sul coperchio distribuzione	1	Angus 38.50.7
26	98 02 23 28	Vite corta fissaggio coperchio distribuzione	10	
27	98 05 23 45	Vite lunga fissaggio coperchio lato distribuzione	10	M6x45 UNI 5737-65 8G zinc.
28	95 10 01 30	Rosetta per viti fissaggio coperchio distribuzione, coperchio copri cinghia, fissaggio coppa olio e riparo coppa	37	
29	12 00 12 00	Guarnizione per coperchio distribuzione	1	
30	12 00 16 00	Coperchio copricinghia	1	
31	98 10 60 21	Vite fissaggio coperchio copricinghia	3	
32	12 01 89 00	Bussola di riferimento	2	
33	98 05 24 70	Vite per fissaggio motorino avviamento	1	
34	12 00 35 00	Coppa olio	1	
34/1	98 05 23 40	Vite fissaggio coppa olio	8	M6x40 UNI 5737-65 8G zinc.
35	12 00 36 00	Guarnizione per coppa olio	1	
36	12 00 37 01	Tappo scarico olio	1	
37	90 71 41 95	Guarnizione per tappo scarico e immissione olio	2	
38	12 00 49 01	Tappo immissione olio	1	
39	12 01 22 00	Spina fissaggio cuscinetto di banco alla flangia lato distribuzione	1	
40	12 01 17 00	Spina fissaggio cuscinetto di banco alla flangia lato volano	1	
41	12 01 86 00	Riparo per coppa olio	3	
42	98 05 23 55	Vite fissaggio riparo	6	M6x55 UNI 5736-65-8G zinc.
43	13 99 10 01	Motore senza cambio	1	
44	13 99 15 51	Motore completo di cambio	1	

TAVOLA 3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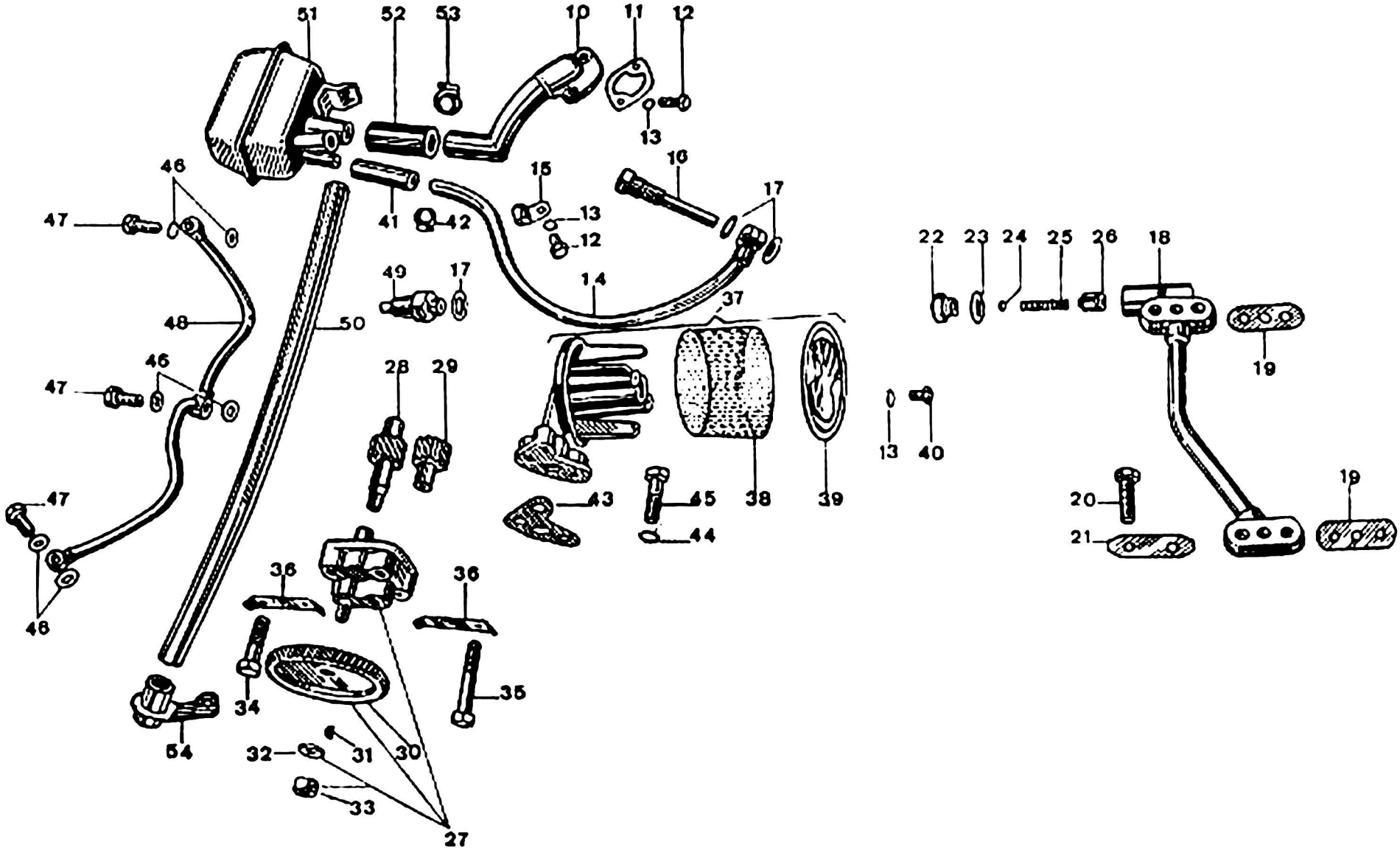
TAV. 3 COMPLESSO : **Motocicio**
SOTTOCOMPLESSO: **Motore**

GRUPPO : **Organi principali**
SOTTOGRUPPO: **Albero motore - Biella - Pistoni - Distribuzione**

N. Prog.	N. Ordinazione	D E N O M I N A Z I O N E	Quantità	Note
10	12 06 42 01	Albero motore	1	
10/1	91 70 23 55	Chiavella per ingranaggio comando distribuzione e per puleggia	2	
11	12 06 54 00	Tappo per albero motore	1	
12	12 06 15 00	Biella completa di boccola, bulloni e dadi e piastrine di sicurezza	2	
13	91 11 21 24	Boccola per piede biella	2	
14	92 75 00 82	Dado per bulloni bloccaggio testa di biella	4	
14/1	12 06 23 00	Piastrine di sicurezza per bulloni bloccaggio teste biella	4	
15	12 06 22 00	Bullone bloccaggio teste biella	4	
16	12 06 20 00	Semicuscinetto di biella (normale)	4	
	12 06 20 01	Semicuscinetto di biella minorato mm 0,254		
	12 06 20 02	Semicuscinetto di biella minorato mm 0,508		
	12 06 20 03	Semicuscinetto di biella minorato mm 0,762		
	12 06 20 04	Semicuscinetto di biella minorato mm 1,016		
17	13 06 04 01	Pistone	2	
18	13 06 07 00	Fascia elastica superiore	4	
19	13 06 08 00	Fascia elastica media	2	
20	13 06 09 00	Fascia elastica di tenuta e raschiolio	2	
21	12 06 12 00	Spinotto per pistone	2	
22	90 35 10 37	Molletta di tenuta	4	
23	13 07 17 00	Terna ingranaggi: sull'albero motore, comando distribuzione e comando pompa olio	1	
24	90 70 62 50	Anello di tenuta sull'ingranaggio albero motore	1	Tipo GACO-OR 4100
25	12 07 40 00	Puleggia comando dinamo	1	
26	98 05 43 16	Vite fissaggio gruppo puleggia	3	
27	95 02 11 06	Rosetta per vite fiss. flangia all'albero camme e per viti fissaggio gruppo puleggia	6	
28	92 70 11 87	Dado fissaggio puleggia	2	
29	95 10 06 76	Rosetta per dado fissaggio puleggia	2	
30	12 06 70 00	Volano motore	1	
31	12 06 76 00	Settore per bulloni fissaggio volano motore	3	
32	12 06 77 00	Vite per fissaggio volano motore	6	
33	12 06 79 00	Corona dentata per avviamento	1	
34	95 12 00 85	Rosetta elastica per fissaggio corona dentata al volano	8	
35	98 05 44 25	Bullone per fissaggio corona dentata al volano	8	
36	12 06 33 02	Albero a camme	1	
37	12 06 40 00	Flangia per albero a camme	1	
38	98 10 60 21	Vite fissaggio flangia all'albero a camme	3	
39	95 51 20 60	Spina per ingranaggio comando albero a camme	1	
40	12 04 58 00	Punteria comando valvole normale	4	
	12 04 58 01	Punteria comando valvole (maggiorata mm 0,05)		
	12 04 58 02	Punteria comando valvole (maggiorata mm 0,10)		
41	12 04 50 01	Astine comando bilanciere completa	4	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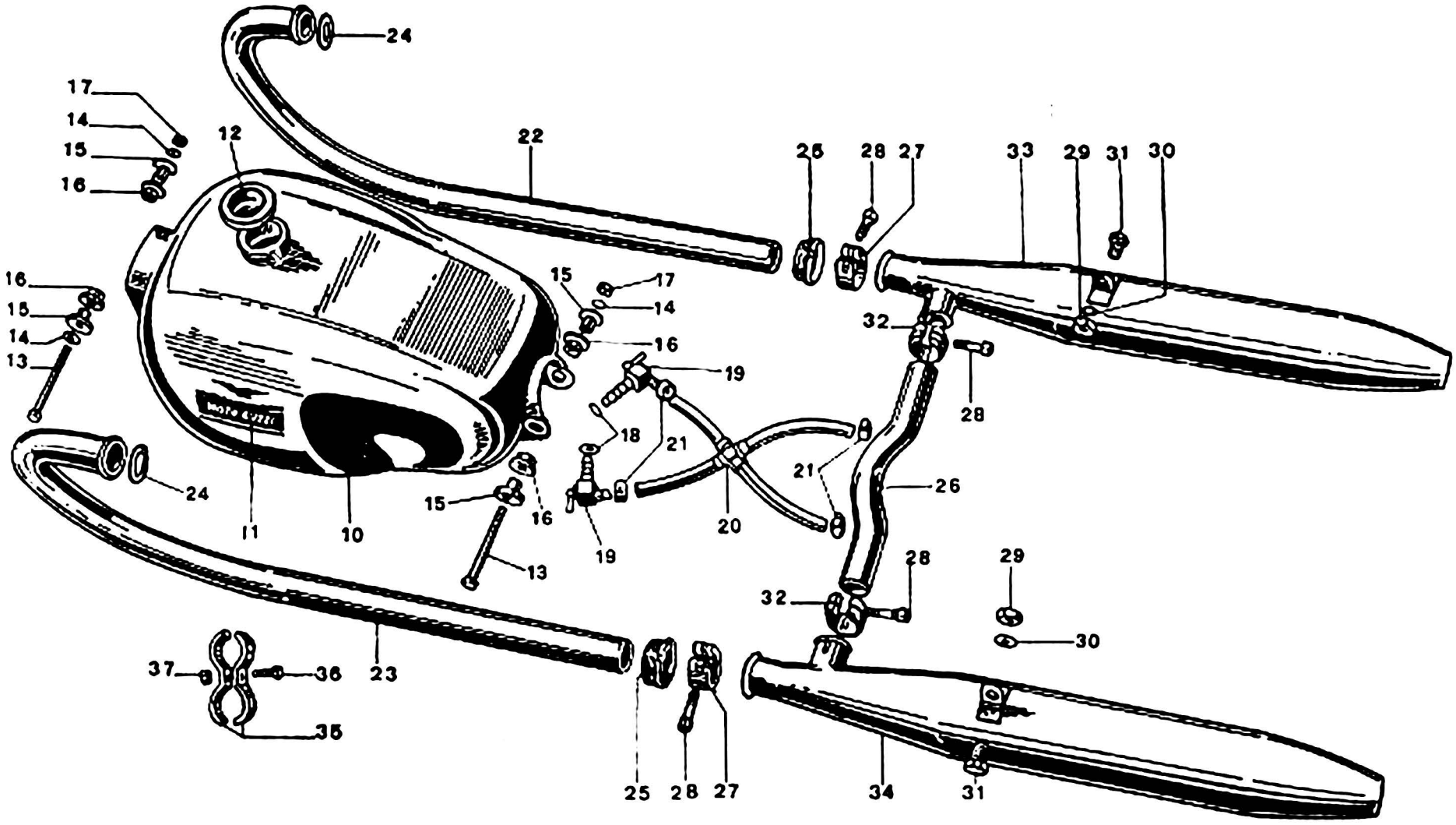
TAV. **4** COMPLESSO : **Motociclo** GRUPPO : **Lubrificazione**

SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Pompa olio - Tubazioni - Valvola - Filtro - Trasmettitore segnalatore - Sfiatatoio**

N. Fig.	N. Ordinazione	D E N O M I N A Z I O N E	Quantità	N o t e
10	12 00 72 00	Tubazione sfiatatoio	1	
11	12 00 78 00	Guarnizione per tubazione sfiatatoio	1	
12	98 10 60 15	Vite fiss. tubazione sfiatatoio e per fascetta tubo ric.	3	
13	95 02 11 08	Rosetta per viti fissaggio tubazione sfiatatoio per fascetta tenuta tubo ricupero e per bullone fissaggio fondello	5	
14	12 00 62 00	Tubazione ricupero olio dallo sfiatatoio	1	
15	12 00 65 00	Fascetta tenuta tubazioni ricupero	1	
16	12 00 68 00	Vite cava fissaggio tubazione ricupero	1	
17	12 00 64 00	Rosetta per vite cava fissaggio tubazione e per trasmettitore	3	
18	12 15 84 00	Tubazione olio	1	
19	12 15 81 00	Guarnizione per tubazione	2	
20	96 05 44 30	Vite fissaggio tubazione	2	
21	12 15 92 00	Piastrina di sicurezza per viti fissaggio tubazioni	2	
22	12 15 90 00	Tappo per valvola	1	
23	95 10 05 07	Rosetta per tappo valvola	1	
24	12 15 07 00	Fondello	1	
25	94 32 10 72	Molla	1	
26	12 15 09 00	Pistoncino per valvola	1	
27	13 14 62 01	Pompa olio completa	1	
28	12 14 78 00	Albero comando ingranaggio	1	
29	12 14 85 00	Ingranaggio condotto	1	
30	13 14 77 00	Ingranaggio comando pompa olio	1	
31	91 70 12 32	Chiavella per ingranaggio comando pompa olio	1	
32	95 02 11 08	Rosetta per dado fissaggio ingranaggio comando pompa olio	1	
33	92 70 10 88	Dado per fissaggio ingranaggio comando pompa olio	1	
34	98 10 80 42	Vite corta fissaggio pompa olio	2	
35	96 02 24 65	Vite lunga fissaggio pompa olio	2	
36	12 14 96 00	Piastrina di sicurezza per viti fissaggio pompa olio	2	
37	12 15 22 00	Filtro completo	1	
38	12 15 30 00	Rete per filtro	1	
39	12 15 26 00	Fondello	1	
40	96 02 43 10	Vite fissaggio fondello	2	
41	12 15 75 01	Tubo elastico per tubazione ricupero	1	
42	12 10 84 00	Fascetta tenuta tubazione ricupero al tubo elastico	1	
43	12 15 32 00	Guarnizione	1	
44	95 02 11 08	Rosetta elastica per vite fissaggio filtro	1	
45	96 02 04 35	Vite fissaggio filtro	1	
46	12 15 42 00	Rosetta per viti fissaggio tubazioni alle teste	6	
47	95 99 00 37	Vite fissaggio tubazione alle teste	3	
48	12 15 36 00	Tubazione mandata olio alle teste	1	
49	12 76 87 00	Trasmettitore segnalazione pressione olio	1	
50	95 98 51 36	Tubo per sfiatatoio	1	
51	12 15 87 01	Sfiatatoio olio completo	1	
52	12 15 74 01	Tubo elastico centrale per sfiatatoio	1	
53	12 15 78 00	Fascetta di tenuta tubo sfiatatoio	2	
54	12 42 45 00	Sopporto tubazione sfiato	1	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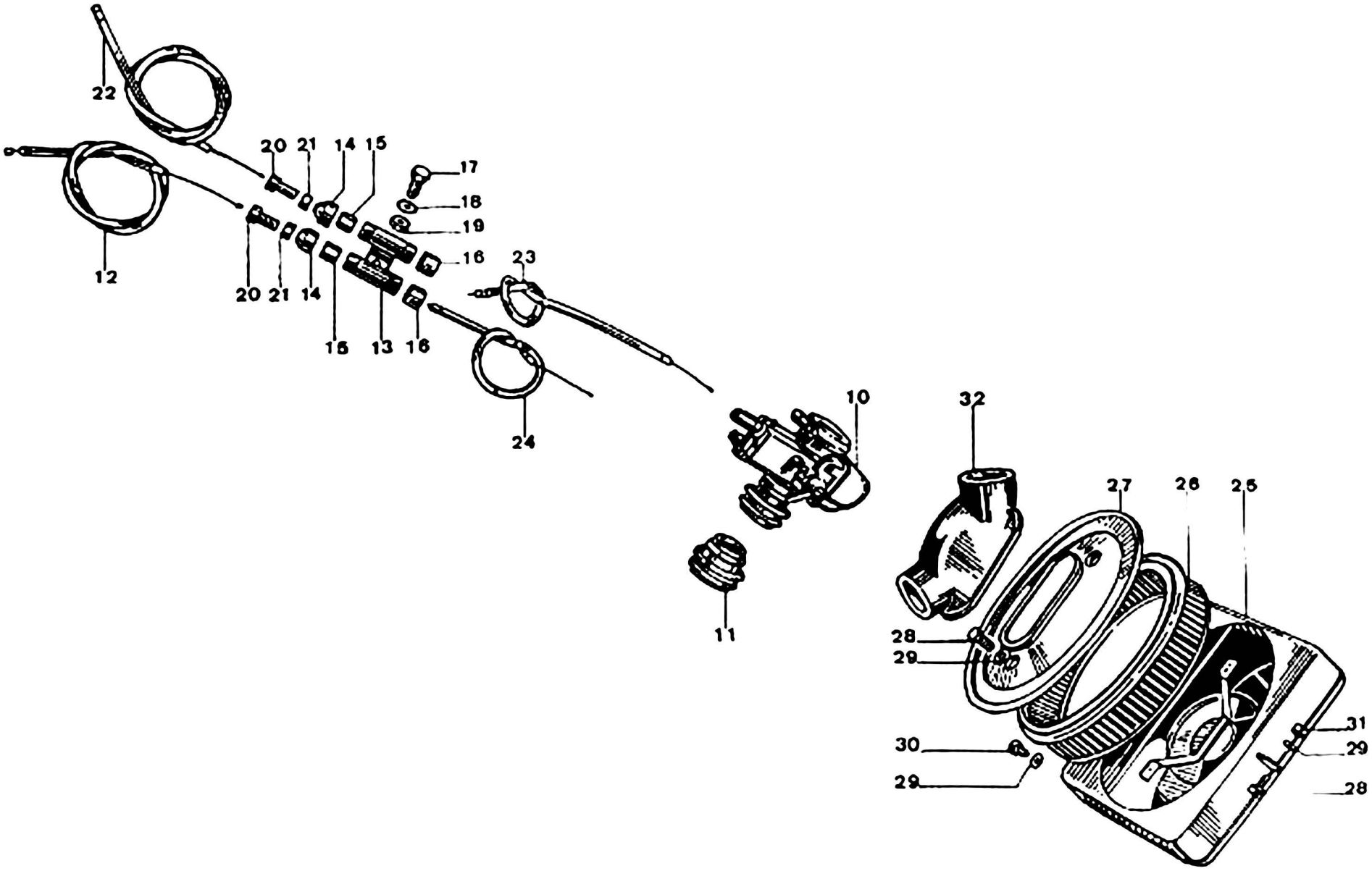
TAV. 5 COMPLESSO : **Motocicio**
SOTTOCOMPLESSO: **Motore - Telaio**

GRUPPO : **Alimentazione e scarico**
SOTTOGRUPPO: **Serbatoio carburante - Tubi scarico e silenziatori**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	13 10 02 00	Serbatoio carburante	1	
	13 91 82 00	Decalcomania destra « MOTO GUZZI »	1	
	13 91 83 00	Decalcomania sinistra « MOTO GUZZI »	1	
11	13 91 96 00	Decalcomania aquila grande oro destra	1	
	13 91 97 00	Decalcomania aquila grande oro sinistra	1	
	12 91 82 00	Decalcomania « Usate olio Shell »	1	
12	12 10 39 00	Tappo per serbatoio	1	
13	96 05 24 99	Vite fissaggio serbatoio	2	
14	95 10 12 31	Rosetta per viti fissaggio serbatoio	2	
15	12 10 35 00	Bussola per elemento elastico	4	
16	55 10 34 25	Elemento elastico	4	
17	92 60 22 08	Dado per viti fissaggio serbatoio	2	
18	90 71 41 23	Guarnizione per rubinetti	2+4	
19	12 10 54 01	Rubinetto benzina	2	Tipo Setti
	12 10 54 02			Tipo Orlandi
20	12 10 65 01	Tubazione completa	1	
21	12 10 84 00	Fascetta tenuta tubazioni	4	
22	12 12 09 00	Tubo scarico destro	1	
23	12 12 09 05	Tubo scarico sinistro	1	
24	90 71 63 75	Guarnizioni per tubo scarico	2	
25	12 12 02 00	Ghiera fissaggio tubi scarico	2	
26	12 12 39 00	Tubo di collegamento silenziatori	1	
27	12 12 34 00	Fascetta completa fissaggio tubi scarico ai silenziatori	2	
28	99 10 50 80	Vite fissaggio fascette fissaggio silenziatori ai tubi scarico	4	
29	92 60 22 10	Dado per viti fissaggio silenziatori	2	
30	95 02 11 10	Rosetta per viti fissaggio silenziatori	2	
31	96 05 45 22	Vite fissaggio silenziatori	2	
32	55 12 70 25	Fascetta fissaggio tubi di collegamento	2	
33	12 12 30 00	Silenziatore destro	1	
34	12 12 29 00	Silenziatore sinistro	1	
35	12 12 25 01	Staffa per sopporto tubi scarico	4	
36	96 05 44 30	Vite fissaggio staffa sopporto tubi scarico	2	
37	92 63 01 08	Dado per viti fissaggio staffa sopporto tubi scarico	2	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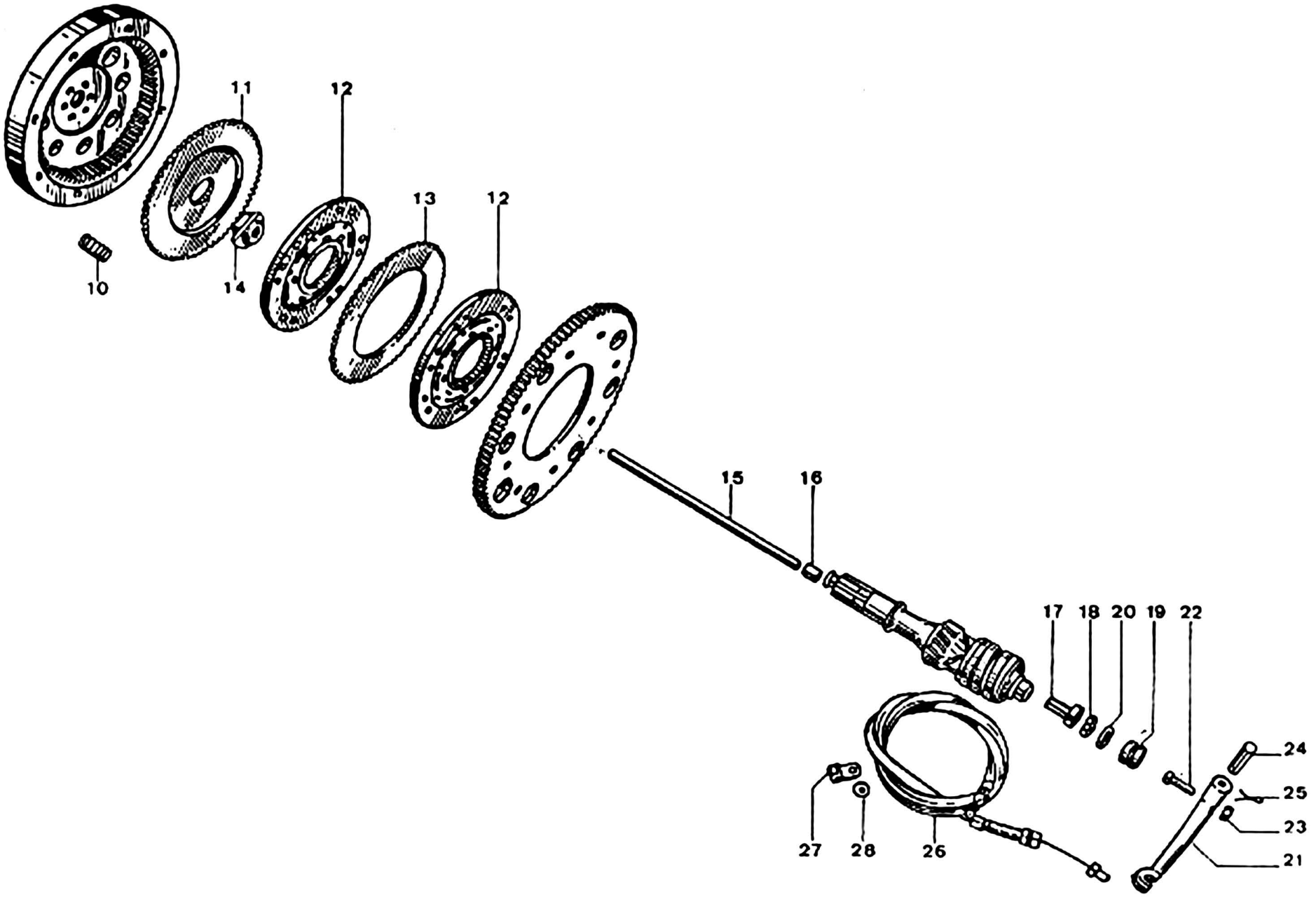
TAV. 6 COMPLESSO : **Motociclo** GRUPPO : **Alimentazione**

SOTTOCOMPLESSO: **Motore** SOTTOGRUPPO: **Carburatore - Trasmissioni di comando - Filtro aria - Contenitore**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	13 11 28 02	**Carburatore destro completo senza trasmissioni di comando**	1	Dell'Orto VHB 29 CD - 3512
	13 11 28 03	**Carburatore sinistro completo senza trasmissioni di comando**	1	Dell'Orto VHB 29 CS - 3511
11	12 11 44 01	**Cornetto sul carburatore**	2	
12	12 60 75 00	**Trasmissione comando gas dal manubrio al rinvio**	1	
13	12 60 79 00	**Doppio rinvio**	1	
14	12 80 71 00	**Coperchietto entrata**	2	
15	12 80 70 00	**Scorrevole**	2	
16	12 80 72 00	**Coperchietto uscita**	2	
17	98 10 80 15	**Vite fissaggio doppio rinvio**	1	
18	95 10 12 31	**Rosetta per vite fissaggio doppio rinvio**	1	
19	92 60 22 06	**Dado per vite fissaggio doppio rinvio**	1	
20	95 79 02 33	**Vite tendifilo per trasmissione comando starter e gas**	2	
21	92 70 00 71	**Controdado per vite tendifilo**	2	
22	12 60 83 00	**Trasmissione comando starter dal manubrio al rinvio**	1	
23	12 11 70 01	**Trasmissione comando starter dal carburatore al rinvio**	2	
24	12 11 75 01	**Trasmissione comando gas dal carburatore al rinvio**	2	
25	12 11 32 00	**Contenitore filtro**	1	
26	12 11 36 00	**Elemento filtrante**	1	Retex LI - 2604 (FISPA)
27	12 11 34 01	**Coperchio contenitore**	1	
28	98 05 43 12	**Vite fissaggio coperchio contenitore e contenitore parte superiore**	3	
29	95 02 11 06	**Rosetta per viti fissaggio contenitore**	5	
30	98 05 43 16	**Vite fissaggio contenitore parte inferiore**	2	
31	92 60 22 06	**Dado per vite fissaggio contenitore parte superiore**	1	
32	12 11 43 01	**Manicotto elastico sui carburatori**	1	

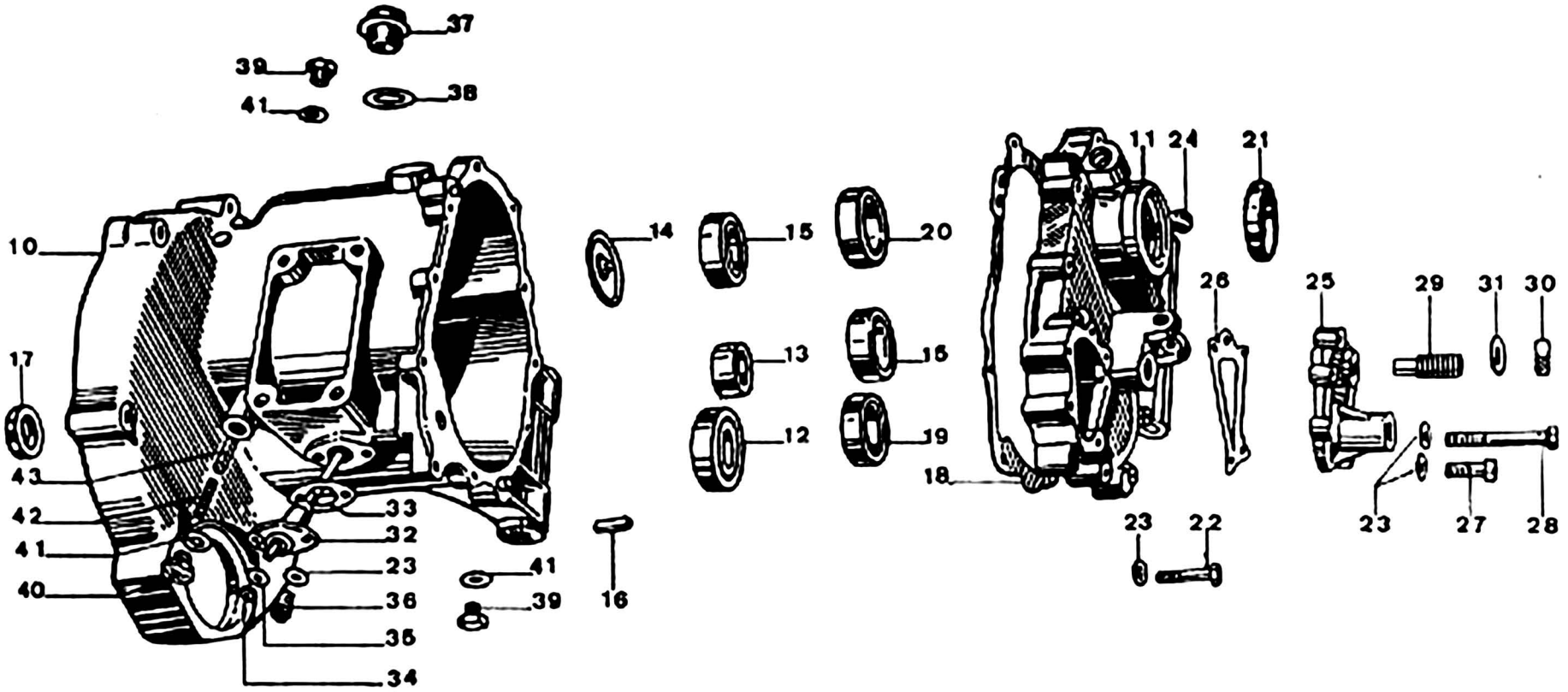
TAVOLA 7



TAV. 7 COMPLESSO : **Motociclo** GRUPPO : **Innesto**

SOTTOCOMPLESSO: **Trasmissione** SOTTOGRUPPO: **Innesto frizione - Comando frizione**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	13 08 41 00	Molla per frizione	8	
11	12 08 29 00	Piattello spingimolle	1	
12	12 08 44 00	Disco per frizione completo	2	
13	12 08 23 00	Disco per frizione intermedio	1	
14	12 08 28 00	Scodellino sul piattello	1	
15	12 08 57 01	Asta spingi piattello	1	
16	12 08 58 01	Tubetto intermedio	1	
17	12 08 60 02	Corpo interno	1	
18	12 08 70 01	Cuscinetto reggispinta	1	Tipo NADELLA AX 1022 + PL oppure Tipo DurKopp 28-42
19	12 08 61 02	Corpo esterno	1	
20	90 70 61 70	Anello di tenuta	1	
21	12 09 02 01	Leva comando frizione sulla scatola cambio	1	
22	12 03 40 01	Vite registro	1	
23	92 60 25 06	Dado per vite registro leva	1	
24	95 78 02 71	Spina fissaggio leva frizione alla scatola cambio	1	
25	95 50 02 22	Copiglia per fissaggio spina	1	
26	12 08 30 01	Trasmissione comando frizione	1	
27	12 00 65 00	Fascetta tenuta trasmissione	1	
28	95 10 01 37	Rosetta per fascetta	1	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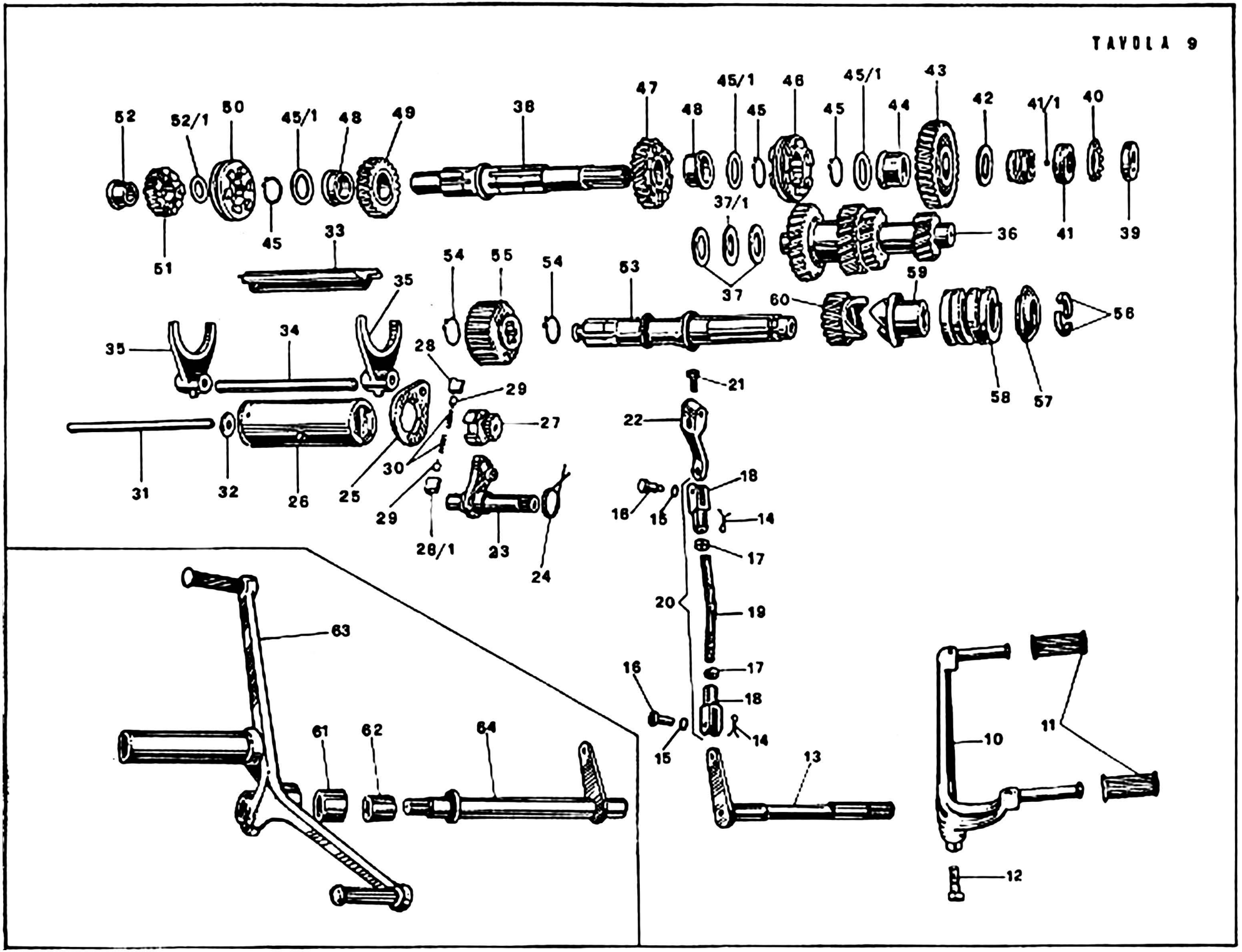
TAV. 8 COMPLESSO : **Motocicio** GRUPPO : **Cambio**

SOTTOCOMPLESSO: **Trasmissione primaria** SOTTOGRUPPO: **Scatola cambio - Coperchio**

N. Fig.	N. Ordinazione	D E N O M I N A Z I O N E	Quantità	N o t e
10	12 20 02 01	Scatola cambio	1	
11	12 20 06 02	Coperchio per scatola cambio	1	
12	92 20 12 25	Cuscinetto sulla scatola cambio per albero frizione	1	25x52x15 (RIV 2A)
13	92 25 62 18	Cuscinetto sulla scatola cambio per albero primario	1	17x35x15 (Durkopp) Tipo 10-2782
14	12 20 07 00	Fondello sulla scatola cambio per albero secondario	1	
15	92 20 12 20	Cuscinetto sulla scatola cambio per albero secondario e sul coperchio per albero primario	2	20x47x14 (RIV 1 A20)
16	95 51 20 81	Spina di riferimento	2	
17	90 40 25 35	Anello di tenuta	1	Angus 25x35x7
18	12 20 11 00	Guarnizione per coperchio scatola cambio	1	
19	92 20 11 20	Cuscinetto sul coperchio scatola cambio per albero frizione	1	20x42x12 (RIV ELL 20)
20	92 20 12 22	Cuscinetto sul coperchio scatola cambio per albero secondario	1	22x50x14 (RIV 1A 22)
21	90 40 35 47	Anello di tenuta sul coperchio per albero secondario	1	Angus 35x47x7
22	88 05 23 35	Vite fissaggio coperchio scatola cambio	10	
23	95 10 01 30	Rosetta per viti fissaggio coperchio scatola cambio, fissaggio coperchietto e fissaggio corpo porta contatti	17	
24	45 33 68 02	Gommino chiusura foro	1	Solo per motociclo con cambio a sinistra
25	12 20 14 00	Coperchietto per comando preselettore	1	
26	12 20 15 00	Guarnizione per coperchietto	1	
27	88 10 60 21	Vite corta fissaggio coperchietto	4	
28	88 10 60 55	Vite lunga fissaggio coperchietto	1	
29	55 23 78 00	Vite con eccentrico	1	
30	82 70 01 22	Dado per vite con eccentrico	1	
31	95 10 14 30	Rosetta per vite con eccentrico	1	
32	12 20 72 00	Corpo porta contatto completo	1	
33	12 20 77 00	Guarnizione per corpo	1	
34	82 60 82 05	Dado sul corpo	2	
35	95 10 00 58	Rosetta per dado sul corpo	2	
36	88 05 43 16	Vite fissaggio corpo alla scatola	2	
37	12 00 37 01	Tappo introduzione olio	1	
38	90 71 41 95	Guarnizione per tappo introduzione olio	1	
39	95 98 02 10	Tappo livello e scarico olio	2	
40	12 23 53 00	Tappo per tenuta nottolino tamburo	1	
41	90 71 41 01	Guarnizione per tappo livello e scarico olio e per tenuta nottolino tamburo	3	
42	94 32 10 63	Molla per nottolino	1	
43	55 23 47 00	Nottolino per tamburo	1	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TAV. 9 COMPLESSO : **Motociclo** GRUPPO : **Cambio**

SOTTOCOMPLESSO: **Trasmissione primaria** SOTTOGRUPPO: **Ingranaggi - Alberi e comando cambio**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 26 09 01	Leva comando cambio a destra	1	
11	55 25 10 00	Pedalino gomma per leva comando cambio a destra	2	
12	96 05 44 25	Vite fissaggio leva comando cambio	1	M8x25 UNI 5739-65 8G zinc.
13	12 25 11 00	Albero con leva per comando a destra	1	
14	95 60 02 22	Copiglia per tirante comando cambio	2	
15	95 12 91 10	Rosetta per spine tirante comando cambio	2	
16	95 78 02 65	Spine per tirante comando cambio	2	
17	92 70 00 73	Dado per regolaggio sul tirante lato leva sulla scatola	1	
18	95 74 01 71	Forcellino sul tirante comando cambio	2	
19	12 25 79 01	Tirante comando cambio	1	
20	12 25 78 01	Tirante completo di forcellini	1	
21	96 10 60 21	Vite fissaggio leva sul coperchio	1	
22	12 25 82 01	Leva comando settore	1	
23	12 23 68 00	Albero con settore	1	
24	55 23 82 00	Molla richiamo albero con settore	1	
25	12 23 85 01	Piastra con camma	1	
26	12 23 44 01	Tamburo scanalato	1	
27	55 23 64 00	Corpo interno preselettore	1	
28	12 23 79 00	Saltarello destro per preselettore	1	
28/1	12 23 80 00	Saltarello sinistro per preselettore	1	
29	26 26 72 00	Nottolino per saltarelli	2	
30	94 32 10 49	Molla per saltarelli	2	
31	12 23 43 00	Asta per tamburo	1	
32	55 23 50 00	Rosetta di aggiustaggio mm 0,6	1	
	55 23 50 01	Rosetta di aggiustaggio mm 0,8		
	55 23 50 02	Rosetta di aggiustaggio mm 1		
	55 23 50 03	Rosetta di aggiustaggio mm 1,2		
33	12 20 20 00	Raccoglitore olio	1	
34	12 23 24 00	Albero per forcellini di comando	1	
35	12 23 05 00	Forcellino di comando	2	
36	12 21 05 02	Albero primario	1	
37	12 21 10 00	Rosetta reggispinta lato 4° velocità per albero primario	2	
37/1	90 11 82 47	Rosetta intermedia lato 4° velocità per albero primario	1	
38	12 21 36 00	Albero secondario	1	
39	93 80 10 22	Ghiera bloccaggio	1	
40	95 02 80 22	Rosetta di sicurezza per ghiera	1	
41	12 21 85 00	Anello spessore	1	
41/1	92 29 57 02	Ghiera bloccaggio corona contachilometri	1	
42	12 21 43 00	Rosetta di aggiustaggio	1	
43	12 21 40 02	Ingranaggio prima velocità completo di boccola	1	
44	91 12 27 19	Boccola per ingranaggio prima velocità	1	
45	90 27 10 27	Anello sull'albero	3	Seeger 27 e
45/1	12 21 46 00	Rosetta reggispinta fra seeger e bocoola	2	

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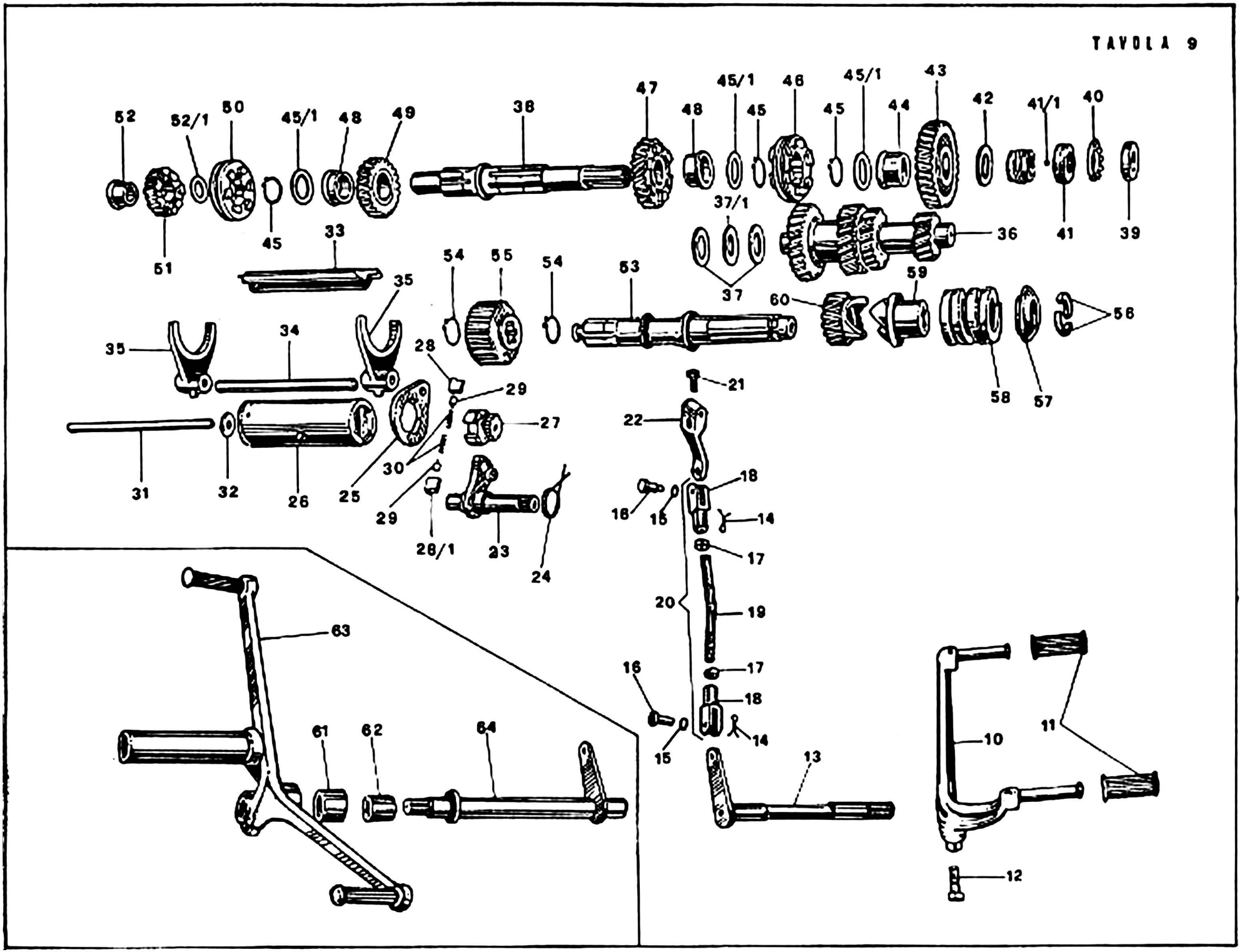
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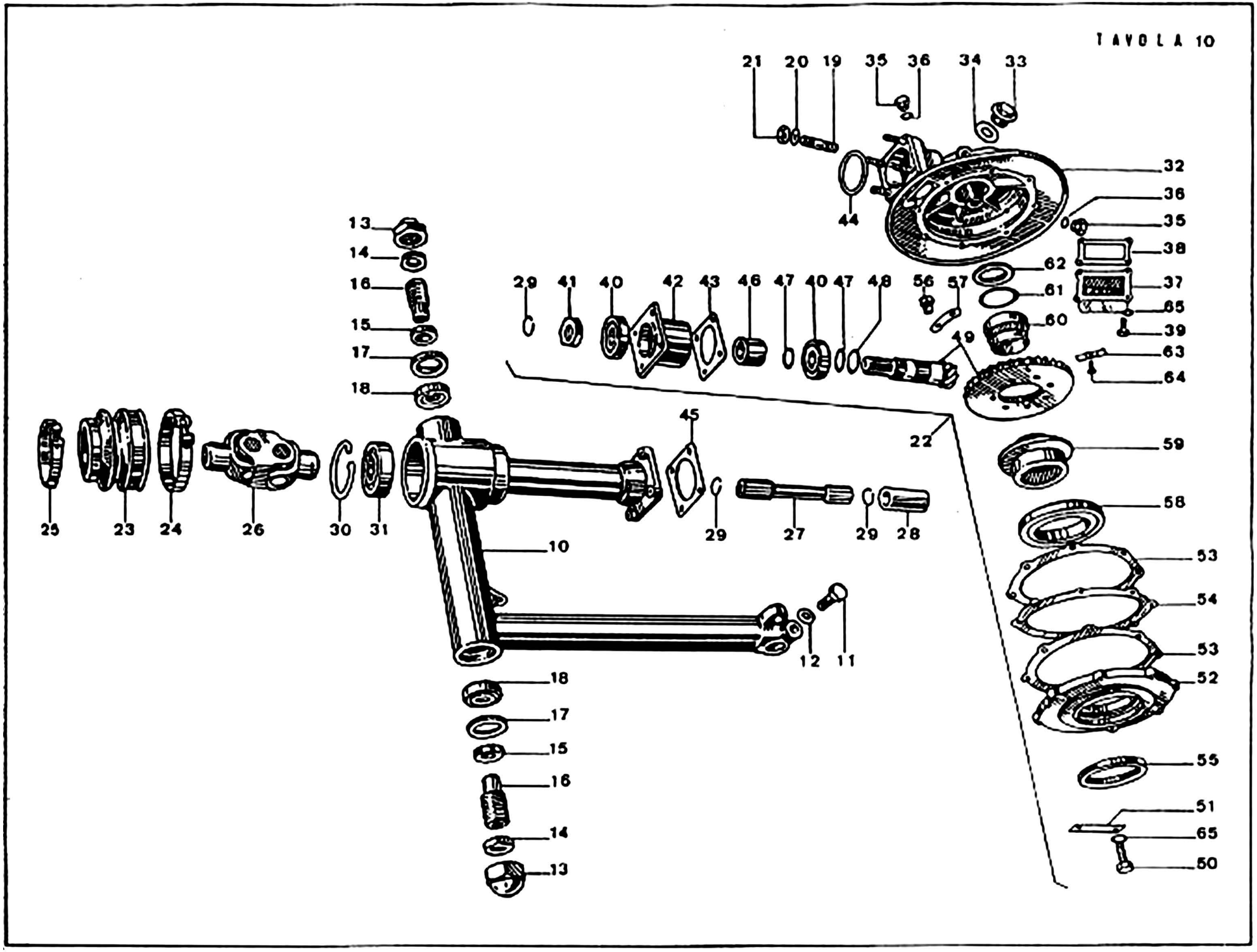
TAV. 9 COMPLESSO : **Motociclo** GRUPPO : **Cambio**

SOTTOCOMPLESSO: **Trasmissione primaria** SOTTOGRUPPO: **Ingranaggi - Alberi e comando cambio**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
46	12 23 07 01	Manicotto scorrevole prima e seconda velocità	1	
47	12 21 44 01	Ingranaggio seconda velocità completo di boccola	1	
48	91 12 27 14	Boccola per ingranaggio seconda e terza velocità	2	
49	12 21 47 01	Ingranaggio terza velocità completo di boccola	1	
50	12 23 51 01	Manicotto scorrevole terza e quarta velocità	1	
51	12 21 51 02	Ingranaggio quarta velocità completo di boccola	1	
52	12 21 53 02	Boccola per ingranaggio quarta velocità	1	
52/1	12 21 54 00	Rosetta reggispinta tra boccola e albero lato ingranaggio quarta velocità	1	
53	12 21 07 01	Albero frizione	1	
54	90 27 10 25	Anello di fermo corpo interno frizione	2	Seeger 25 e
55	12 08 18 01	Corpo interno frizione	1	
56	12 21 17 00	Semicettore bloccaggio piattello parastrappi	2	
57	13 21 16 00	Piattello parastrappi	1	
58	13 21 15 00	Molla per parastrappi	1	
59	12 21 12 00	Manicotto ad innesti	1	
60	12 21 11 01	Ingranaggio rinvio	1	
		PER MACCHINE CON COMANDO CAMBIO A SINISTRA:		
61	12 44 21 05	Boccola di guida per albero con leva sul braccio appoggiapiedi	1	
62	12 44 19 05	Bussolina per albero con leva sul braccio appoggiapiedi	1	
63	12 25 09 07	Leva doppia comando cambio	1	
64	12 25 11 05	Albero con leva comando cambio a sinistra	1	

TAVOLA 10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TAV. **10** COMPLESSO : **Motocicio** GRUPPO : **Forcellone - Trasmissione posteriore**

SOTTOCOMPLESSO: **Trasmissione secondaria** SOTTOGRUPPO: **Forcellone oscillante - Scatola di trasmissione - Albero e coppia conica**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 54 02 00	Forcellone oscillante	1	
11	96 02 05 35	Vite per morsetto forcellone	1	
12	95 10 03 31	Rosetta per vite morsetto forcellone	1	
13	12 54 78 00	Dado cieco per fissaggio forcellone al telaio	2	
14	92 72 02 00	Dado sul perno di supporto	2	
15	12 54 72 00	Anello distanziatore	2	
16	12 54 70 00	Perno per supporto	2	
17	90 40 30 40	Anello di tenuta sul forcellone	2	Angus 30x40x7
18	92 24 92 16	Cuscinetto a rulli conici	2	17x40x12 (RIV 01/02/5010)
19	96 50 80 45	Prigioniero fissaggio scatola al braccio	4	
20	95 12 00 85	Rosetta per viti fissaggio scatola	4	
21	92 60 50 08	Dado per prigioniero fissaggio scatola al braccio	4	
22	13 35 02 01	Scatola trasmissione completa di custodia, flangia e coppia conica	1	
23	12 54 80 00	Soffietto protezione	1	
24	12 54 82 01	Fascetta grande tenuta soffietto sulla scatola trasmissione	1	
25	12 54 84 01	Fascetta piccola tenuta soffietto sulla scatola cambio	1	
26	12 32 80 00	Doppio giunto per albero secondario cambio e albero trasmissione	1	
27	12 32 63 00	Albero trasmissione	1	
28	12 32 77 00	Manicotto per albero trasmissione e pignone coppia conica	1	
29	90 27 10 20	Anello per albero trasmisione e coppia conica	3	Seeger 20 e
30	90 27 20 58	Anello elastico	1	58 I
31	92 20 42 28	Cuscinetto a sfere sul forcellone oscillante	1	28x58x16 (RIV ALN 28)
*32	12 35 03 01	Scatola trasmissione	1	
33	12 00 37 01	Tappo immissione olio	1	
34	90 71 41 95	Guarnizione per tappo introduzione olio	1	
35	95 98 02 10	Guarnizione per tappo livello olio	1	
36	90 71 41 01	Tappo di livello olio	1	
37	12 35 15 01	Fondello per scatola trasmissione	1	
38	12 35 16 01	Guarnizione per fondello scatola trasmissione	1	
39	96 62 23 20	Vite fissaggio fondello alla scatola trasmissione	8	
40	92 24 92 25	Cuscinetto a rulli conici sulla custodia	2	25x52x16,25 (RIV 01/02/7205)
41	12 35 67 00	Dado bloccaggio cuscinetti a rulli conici	1	
42	12 35 24 00	Custodia porta cuscinetti	1	
43	12 35 28 00	Guarnizione tra scatola e custodia cuscinetti	1	
44	90 70 64 90	Guarnizione elastica sulla scatola trasmissione	1	
45	12 35 29 00	Guarnizione tra custodia e forcellone oscillante	1	
46	12 35 51 00	Distanziatore tra i cuscinetti	1	
47	12 35 52 02	Rosetta di regolazione tra distanziatore e cuscinetto	1+2	(mm 0,1)
	12 35 52 03	Rosetta di regolazione tra distanziatore e cuscinetto	1+11	(mm 0,15)

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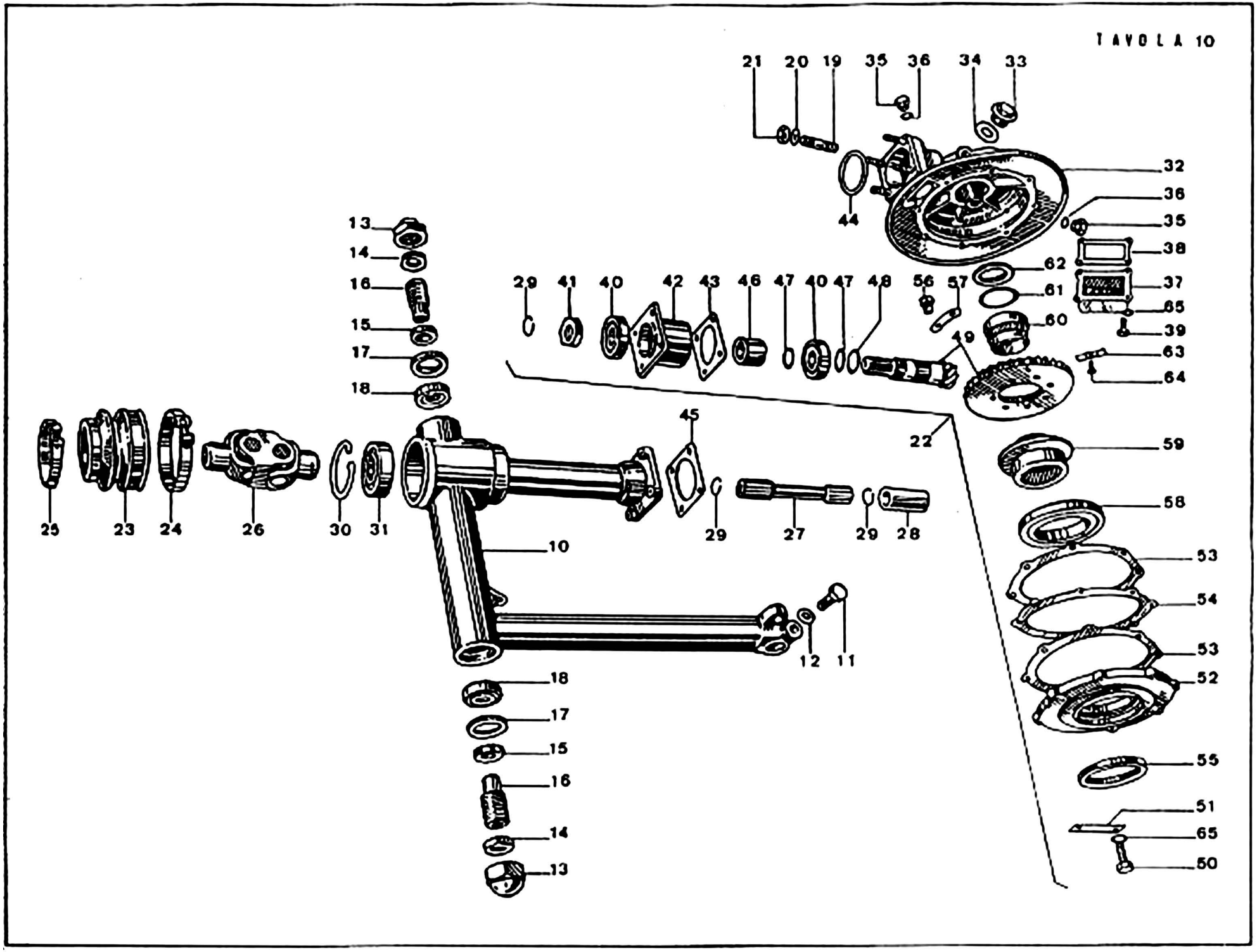
TAVOLA 10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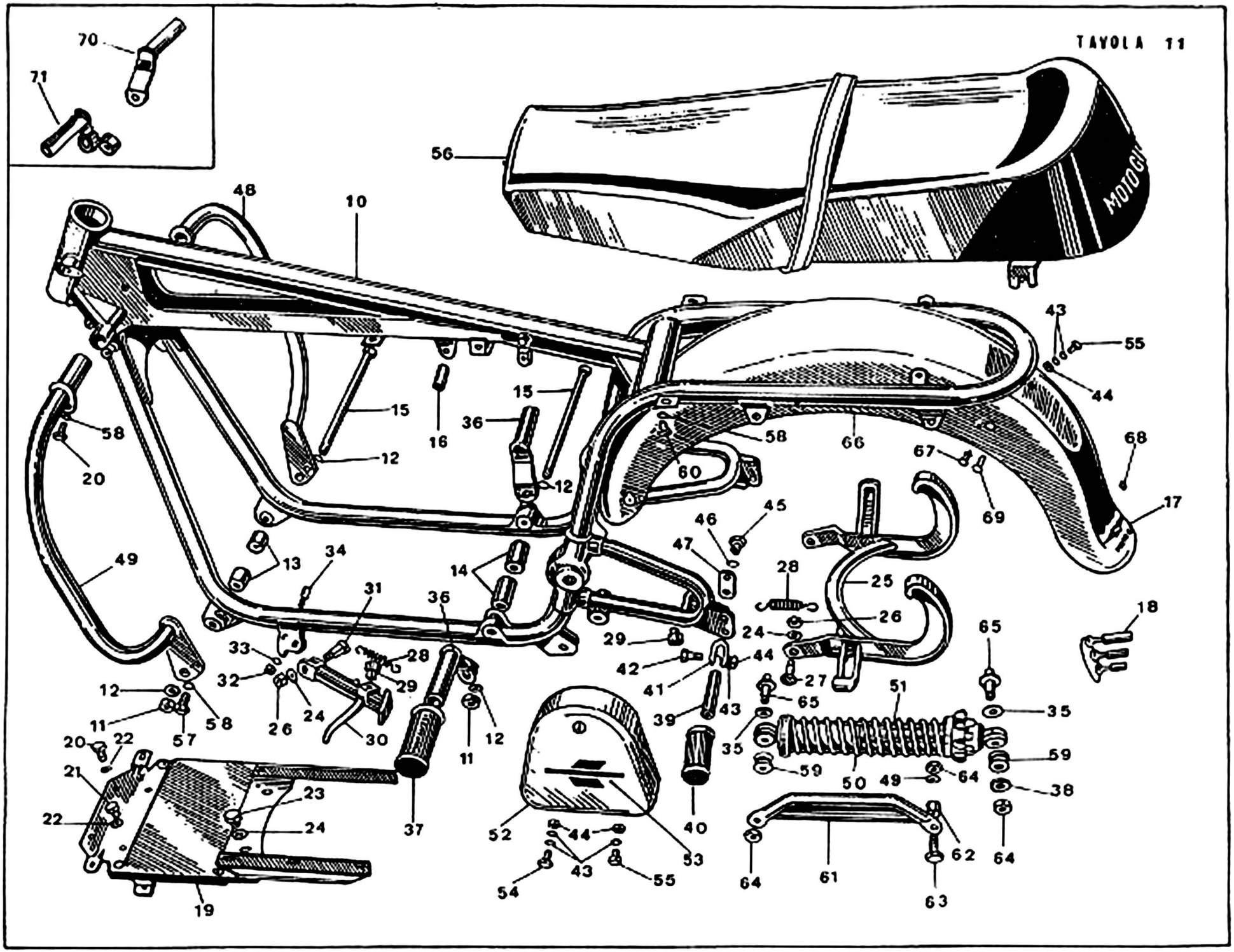
TAV. 10 COMPLESSO : **Motociclo** GRUPPO : **Forcellone - Trasmissione posteriore**

SOTTOCOMPLESSO: **Trasmissione secondaria** SOTTOGRUPPO: **Forcellone oscillante - Scatola di trasmissione - Albero e coppia conica**

N. Fig	N. Ordinazione	DENOMINAZIONE	Quantità	Note
48	12 35 53 01	Spessore per pignone (mm 1)	1÷2	
	12 35 53 02	Spessore per pignone (mm 1,2)	1÷2	
	12 35 53 03	Spessore per pignone (mm 1,5)	1÷2	
49	13 35 48 00	Coppia conica per trasmissione posteriore (Z = 8/35)	1	
50	96 05 44 25	Bullone fissaggio flangia alla scatola	8	
51	95 18 70 08	Piastrina di sicurezza per bulloni fissaggio flangia	8	
52	12 35 04 00	Flangia per scatola	1	
53	12 35 07 00	Guarnizione tra flangia e spessore e tra spessore e scatola	2	
54	12 35 54 00	Spessore di regolazione da mm 0,8	1	
	12 35 54 02	Spessore di regolazione da mm 0,9		
	12 35 54 04	Spessore di regolazione da mm 0,1		
	12 35 54 06	Spessore di regolazione da mm 1,1		
	12 35 54 08	Spessore di regolazione da mm 1,2		
	12 35 54 10	Spessore di regolazione da mm 1,3		
55	90 40 70 85	Anello di tenuta	1	Angus 70.85.6
56	12 35 63 00	Bullone fissaggio corona al perno forato	8	
57	12 35 64 00	Piastrina di sicurezza per bulloni fissaggio corona al perno forato	4	
58	92 20 10 70	Cuscinetto a sfere	1	70x110x13 (RIV ELL N. 70)
59	12 35 14 00	Perno forato	1	
60	92 25 43 40	Cuscinetto a rullini	1	Durkopp NAF 40x55x17
61	12 35 11 00	Anello tenuta gabbia	1	
62	90 40 38 50	Anello di tenuta	1	Angus 38.50.7
63	12 35 13 00	Piastrina di fermo cuscinetto sulla scatola	1	
64	98 28 06 14	Vite fissaggio piastrina di fermo cuscinetto a rullini sulla scatola	1	
65	95 00 42 06	Rondella a vite fissaggio flangia e per viti fissaggio fondello alla scatola	16	

* N.B. - Per la sostituzione della scatola pre modifica con la scatola in tavola n.° fig. 32, unito alla scatola si dovranno ordinare i particolari portanti i n.° di fig. 37 - 38 - 39 - 65.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TAV. 11 COMPLESSO : **Motocicio** GRUPPO : **Telaio**

SOTTOCOMPLESSO: **Telaio - Ruote - Freni** SOTTOGRUPPO: **Telaio - Cavalletto - Braccio lat. - Braccio appoggiapiedi - Appoggiapiedi 2° passeggero - Sospensione p. - Portatarga - Parafango p.**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 40 01 02	Telaio	1	
11	92 70 01 28	Dado per tirante fissaggio motore al telaio	2	
12	95 10 04 15	Rosetta per tiranti fissaggio motore al telaio	2	
13	12 42 97 01	Distanziatore anteriore	2	
14	12 42 98 00	Distanziatore posteriore	2	
15	12 42 96 00	Tirante fissaggio motore al telaio	2	
16	91 18 09 49	Distanziale per cavalletto attacco serbatoio	1	
17	92 85 07 52	Decalcomania sul parafango posteriore	1	
18	12 78 22 00	Gruppo serrature per bloccaggio sterzo e cassetta porta ferri	1	
19	12 41 82 00	Piastra porta accumulatore	1	
20	98 05 44 12	Vite fissaggio paraurti parte superiore e fissaggio piastra anteriore destra	4	
21	98 10 80 17	Vite fissaggio piastra porta accumulatore parte anteriore sinistra	2	
22	95 10 12 31	Rosetta per vite ant. e post. fissaggio piastra porta accumulatore	4	
23	98 11 00 15	Vite fissaggio piastra al telaio	2	
24	95 10 03 11	Rosetta per vite fiss. piastra al telaio, per vite fiss. cavalletto e braccio laterale	5	
25	12 43 03 01	Cavalletto sostegno motocicio	1	
26	92 63 01 10	Dado per bullone fissaggio cavalletto e braccio laterale	3	
27	99 10 51 34	Bullone fissaggio cavalletto sostegno motocicio	2	
28	12 43 40 01	Molla richiamo cavalletto e braccio laterale	2	
29	12 43 30 00	Tampone per ritorno cavalletto e braccio laterale	2	
30	12 43 20 00	Braccio laterale appoggio motocicio	1	
31	12 43 28 00	Bullone fissaggio braccio laterale appoggio motocicio	1	
32	92 60 22 08	Dado per piolino fissaggio molla	1	
33	95 10 02 25	Rosetta per piolino fissaggio molla	1	
34	12 43 42 00	Piolino per molla	1	
35	95 00 42 15	Rosetta interna per perno attacco sospensioni posteriori	4	
36	12 44 02 00	Braccio appoggiapiedi	2	
37	12 44 32 00	Appoggiapiedi in gomma	2	
38	95 10 03 37	Rosetta piana per fissaggio sospensioni posteriori	2	
39	55 44 23 00	Appoggiapiedi per passeggero	2	
40	55 44 33 85	Pedalino gomma per pedalino passeggero	2	
41	12 44 28 00	Cavalletto per appoggiapiedi	2	
42	98 05 23 25	Vite fissaggio pedalino	2	
43	95 10 01 30	Rosetta per viti fissaggio pedalini, cassetta portaferri e parafango posteriore	18	
44	92 60 22 08	Dado per viti fissaggio pedalino, cassette e parafango	10	
45	98 05 45 22	Vite fissaggio cavalletto per pedalini passeggero	2	
46	95 02 11 10	Rosetta per viti fissaggio cavalletti e fissaggio maniglie	4	
47	12 41 84 00	Rinforzo per piastra fissaggio pedalini passeggero	2	

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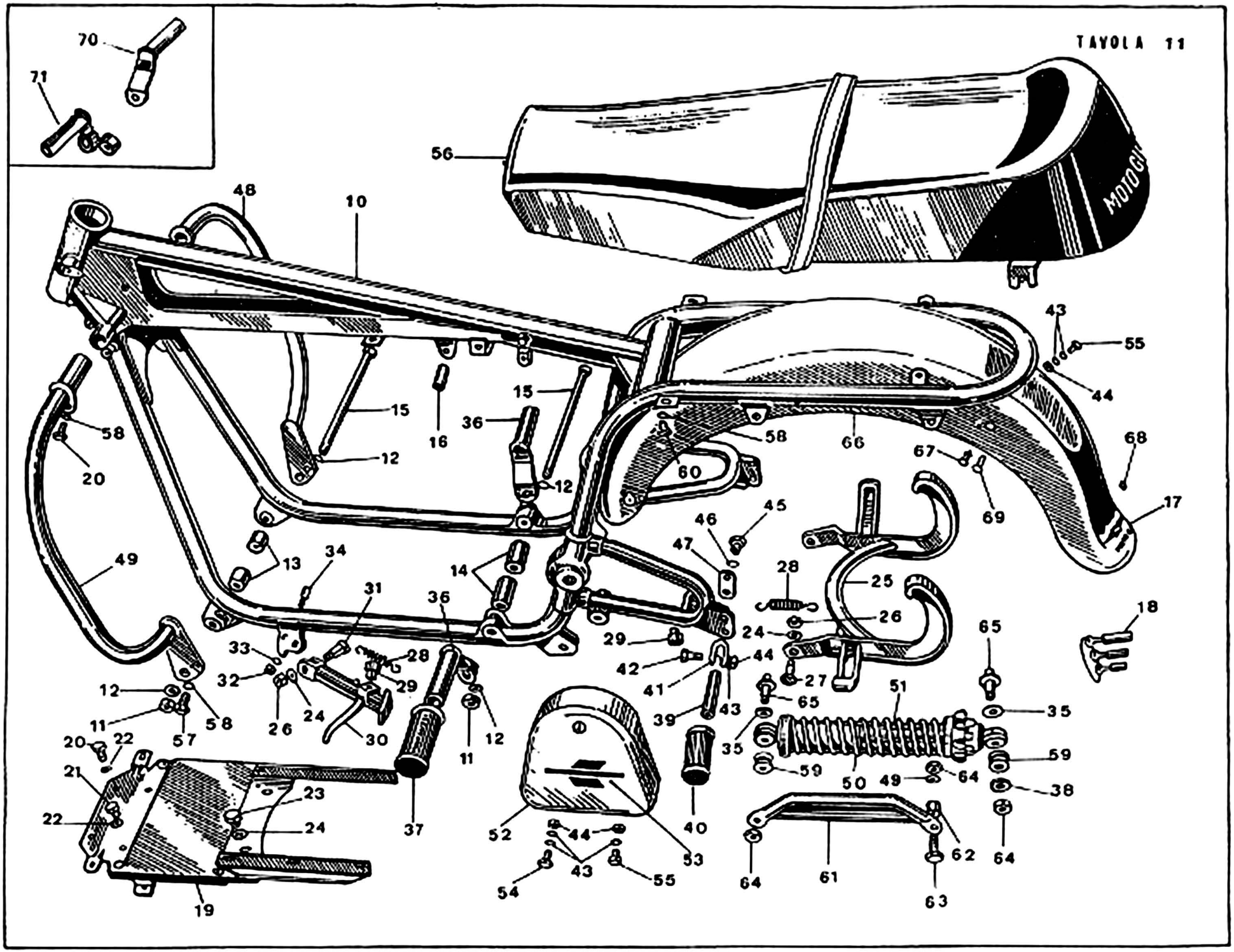
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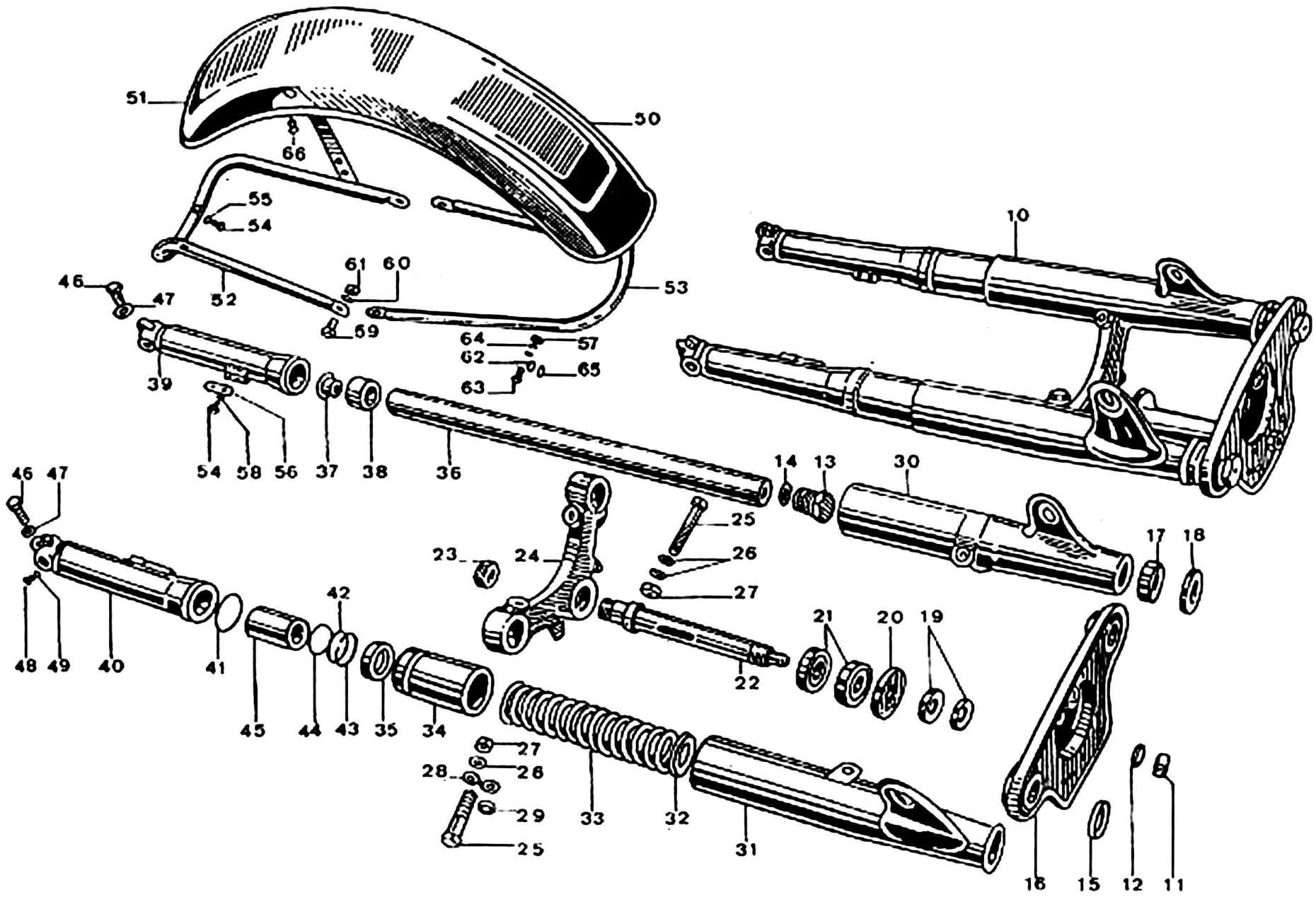
TAV. 11 COMPLESSO : **Motocicio** GRUPPO : **Telaio**

SOTTOCOMPLESSO: **Telaio - Ruote - Freni** SOTTOGRUPPO: **Telaio - Cavalletto - Braccio lat. - Braccio appoggiapiedi - Appoggiapiedi 2° passeggero - Sospensione p. - Portatarga - Parafango p.**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
48	12 45 03 00	Paraurti destro	1	
49	12 45 04 00	Paraurti sinistro	1	
50	12 55 02 02	Sospensione elastica	2	
51	12 55 23 01	Molla per sospensioni	2	
52	13 47 60 00	Cassetta portaferri destra	1	
	13 47 61 00	Cassetta portaferri sinistra	1	
53	13 91 75 00	Decalcomania destra per cassetta portaferri	2	
54	98 10 60 17	Vite lunga fissaggio cassette e portatarga	2	
55	98 05 43 12	Vite corta fissaggio cassette e parafango posteriore	6	
56	12 46 05 02	Sella biposto	1	
57	98 05 44 18	Vite fissaggio paraurti parte inferiore	2	
58	95 02 11 08	Rosetta per vite fissaggio sella parte posteriore e paraurti	6	
59	10 55 16 00	Boccola elastica per sospensioni	4	
60	98 10 60 16	Vite fissaggio sella parte posteriore	2	
61	12 46 43 20	Maniglia per sollevamento macchina	1	
62	91 18 10 15	Distanziatore	2	
63	98 05 25 40	Vite fissaggio maniglia	2	
64	92 60 22 10	Dado fissaggio maniglie e sospensioni	6	
65	12 55 52 01	Perno attacco sospensioni elastica posteriori	4	
66	12 43 70 20	Parafango posteriore	1	
67	93 18 00 60	Tappo gomma chiusura fori sui parafanghi	2	
68	12 70 68 00	Gommino passaggio cavi fanalino	2	
69	93 18 00 70	Tappo gomma per parafango posteriore	2	
		PER MACCHINE CON LEVA COMANDO CAMBIO A SINISTRA		
70	12 44 02 00	Braccio poggiapiede destro	1	
71	12 44 13 05	Braccio poggiapiede sinistro	1	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TAV. 12 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni**

GRUPPO : **Sospensione anteriore**
SOTTOGRUPPO: **Forcella anteriore - Parafango anteriore**

N Fig	N Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 49 02 21	Forcella anteriore completa	1	
11	92 70 11 39	Dado fissaggio testa forcella	1	
12	95 10 05 21	Rosetta per dado fissaggio testa forcella	1	
13	12 50 45 00	Tappo superiore per bracci forcella	2	
14	90 70 62 22	Guarnizione per tappi superiori	2	
15	12 50 46 00	Rosetta per tappi superiori	2	
16	12 49 30 01	Testa forcella	1	
17	12 49 27 00	Anello elastico	2	
18	12 49 23 00	Scodellino per foderi forcella	2	
19	93 60 10 26	Ghiere regolazione sul cannotto base sterzo	2	SKF - KM5
20	12 49 45 00	Scodellino per pipa sterzo	1	
21	92 24 92 25	Cuscinetto a rulli conici per sterzo	2	25x25x16,25 (RIV 01/02/7205)
22	12 49 41 80	Cannotto per base di sterzo	1	
23	92 70 12 52	Dado fissaggio cannotto alla base di sterzo	1	
24	12 49 42 01	Base dello sterzo	1	
25	96 05 36 75	Bullone fissaggio morsetti	2	
26	95 10 14 30	Rosetta per bulloni fissaggio morsetti sulla base sterzo	3	
27	92 60 25 12	Dado per bulloni fissaggio morsetti sulla base sterzo	2	
28	12 49 80 00	Squadretta guida trasmissione freno anteriore	1	
29	91 55 11 02	Anello gomma per squadretta	1	
30	12 49 61 21	Fodero destro per forcella	1	
31	12 49 62 21	Fodero sinistro per forcella	1	
32	12 52 76 00	Fondello per fodero forcella	2	
33	12 52 66 00	Molla forcella	2	
34	12 52 77 00	Astuccio tenuta molle	2	
35	90 40 35 50	Anello di tenuta	2	35x50x10
36	12 52 54 00	Braccio di forza per forcella	2	
37	12 52 59 00	Ghiera chiusura foro braccio di forza e blocc. boccola inferiore	2	
38	12 52 58 00	Boccola inferiore per bracci di forza	2	
39	12 52 25 00	Gambale destro per forcella	1	
40	12 52 26 00	Gambale sinistro per forcella	1	
41	90 70 64 90	Guarnizione per gambale forcella	2	
42	12 52 72 10	Rosetta di aggiustaggio per boccola superiore (mm 0,1)	4	
43	90 35 30 46	Anello elastico per gambali forcella	2	
44	12 52 72 00	Rosetta di aggiustaggio per gambali mm 2	2	
	12 52 72 01	Rosetta di aggiustaggio per gambali mm 2,1		
	12 52 72 02	Rosetta di aggiustaggio per gambali mm 2,2		
	12 52 72 03	Rosetta di aggiustaggio per gambali mm 2,3		
	12 52 72 04	Rosetta di aggiustaggio per gambali mm 2,4		
45	12 52 67 00	Boccola superiore per gambali forcella	2	
46	96 02 06 35	Bullone serraggio morsetti sul fodero forcella	2	
47	95 10 03 31	Rosetta per bulloni serraggio morsetti sul fodero forcella	2	
48	96 30 50 09	Vite scarico olio dai bracci forcella	2	

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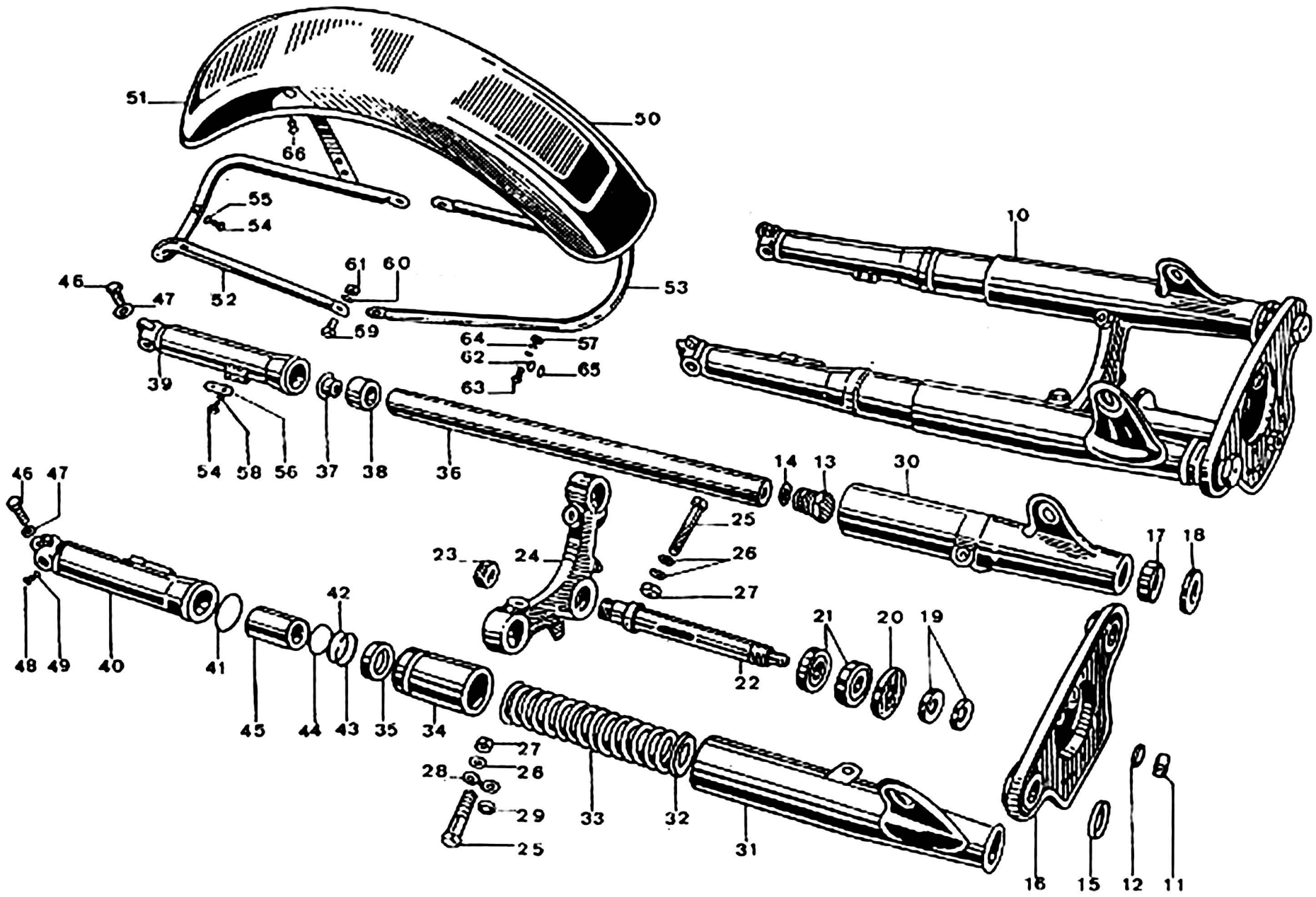
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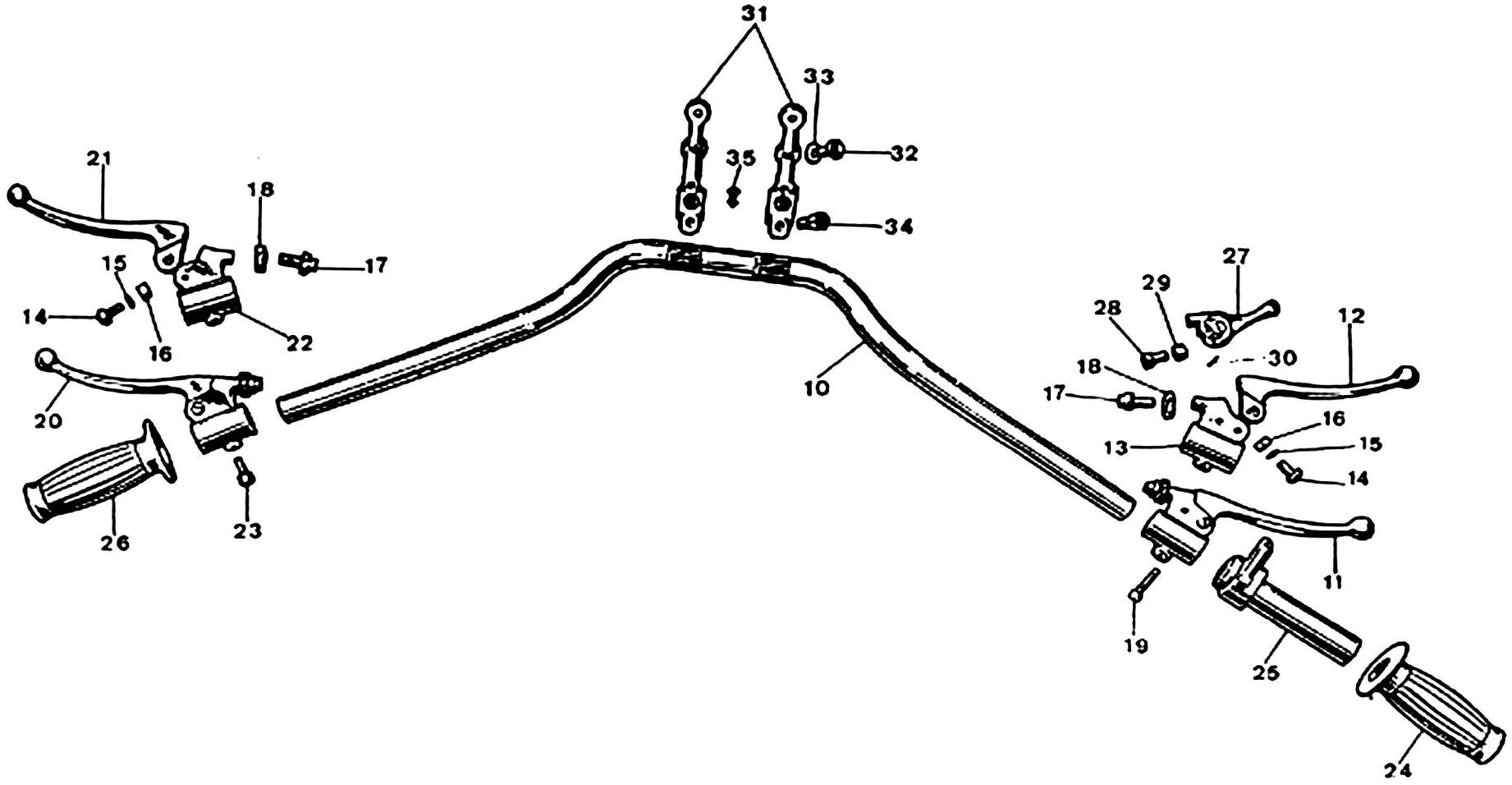
TAV. 12 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni**

GRUPPO : **Sospensione anteriore**
SOTTOGRUPPO: **Forcella anteriore - Parafango anteriore**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
49	90 71 40 61	Guarnizione per vite scarico olio dai bracci forcella	2	
50	12 43 43 20	Parafango anteriore	1	
51	92 85 07 52	Decalcomania sul parafango anteriore	1	
52	12 43 57 00	Bacchetta superiore per parafango anteriore	1	
53	12 43 59 00	Bacchetta inferiore per parafango anteriore	1	
54	98 05 43 12	Vite fissaggio bacchette e fissaggio piastrine per attacco centrale	8	
55	95 10 01 21	Rosetta piana per viti fissaggio bacchetta	4	
56	55 43 48 25	Piastrina per attacco parafango parte centrale	2	
57	92 60 22 06	Dado per vite fissaggio occhiello	1	
58	95 10 01 30	Rosetta per viti fissaggio piastrine per attacco parafango	4	
59	98 02 44 22	Vite fissaggio parafango alla forcella	4	
60	95 02 11 06	Rosetta per vite fissaggio parafango alla forcella	4	
61	92 60 22 06	Dado per vite fissaggio parafango alla forcella	4	
62	55 43 65 25	Occhiello guida trasmissioni	1	
63	98 02 43 10	Vite fissaggio occhiello	1	
64	95 02 11 06	Rosetta elastica per vite fissaggio occhiello	1	
65	91 55 11 31	Anello in gomma guida trasmissione freno anteriore	1	
66	93 18 00 60	Tappo chiusura fori	2	

TAVOLA 13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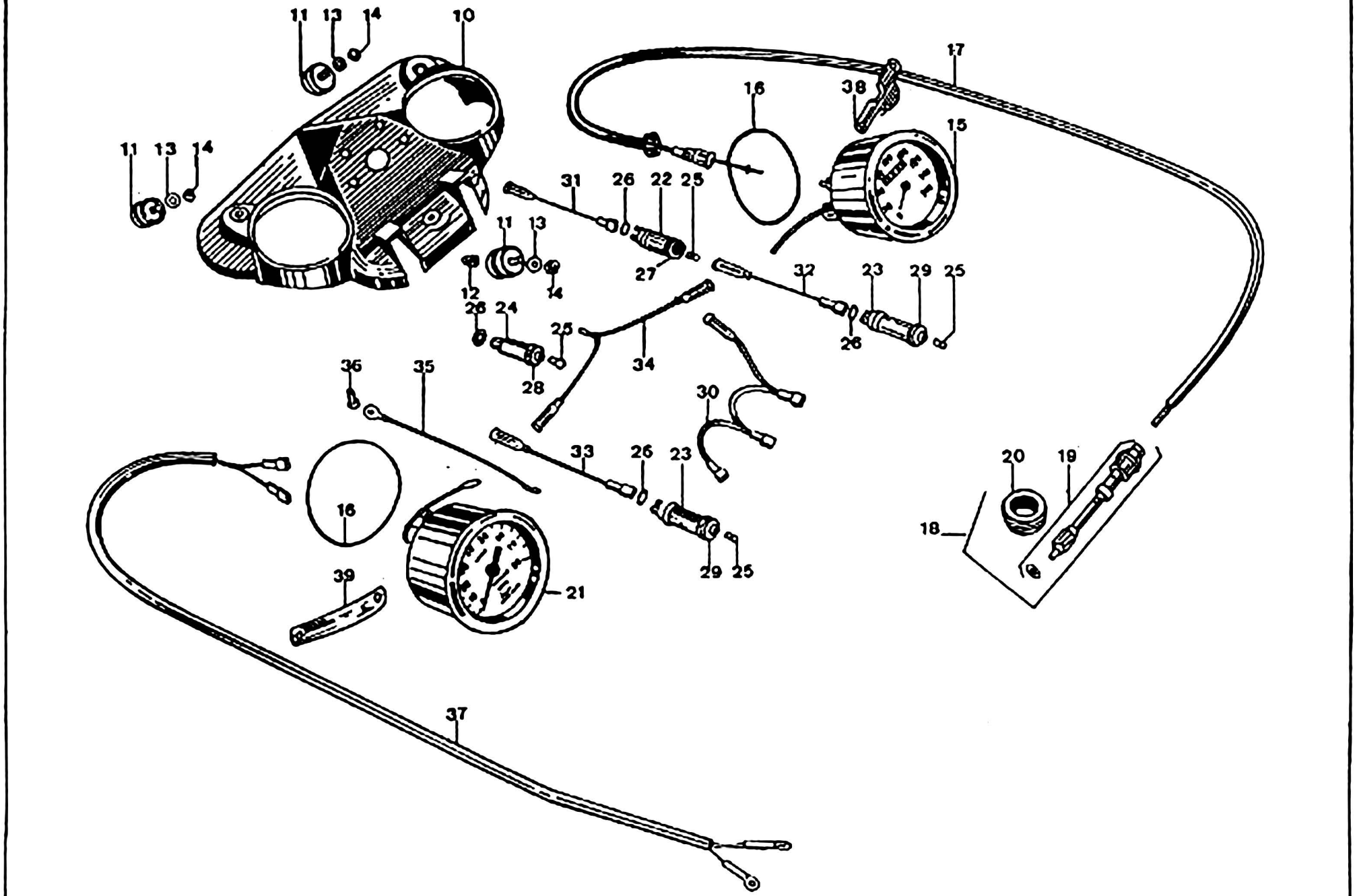
TAV. 13 COMPLESSO : **Motocicio** GRUPPO : **Sterzo**

SOTTOCOMPLESSO: **Telaio - Ruote - Freni** SOTTOGRUPPO: **Manubrio e leve di comando**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 60 03 00	Manubrio	1	
11	13 60 54 40 13 60 54 45	Leva freno anteriore completa	1	Tomaselli Ci. Te
12	55 60 56 00 12 60 56 05	Leva freno anteriore	1	Tomaselli Ci. Te
13	12 60 10 50 13 60 10 45	Attacco regolabile per leva freno anteriore	1	Tomaselli Ci. Te
14	98 32 60 17 98 32 60 20	Vite fissaggio leva freno e frizione	2	Tomaselli Ci. Te
15	95 02 11 06	Rosetta elastica per viti fissaggio leve freno e frizione	2	
16	92 60 24 06	Dado per viti fissaggio leve freno e frizione	2	
17	95 79 02 37	Tirafilo sulle leve comando freno e frizione	2	
18	93 76 00 72	Ghiere per tirafilo sulle leve di comando freno e frizione	2	
19	98 62 03 30	Vite a brugola fissaggio attacco regolabile per leva freno	1	
20	12 60 55 00 12 60 55 05	Leva frizione completa	1	Tomaselli Ci. Te
21	55 60 57 00 12 60 57 05	Leva frizione	1	Tomaselli Ci. Te
22	12 60 19 00 12 60 19 05	Attacco regolabile per leva frizione	1	Tomaselli Ci. Te
23	98 62 03 18	Vite a brugola fissaggio attacco regolabile per leva frizione	1	
24	55 60 35 00	Manopola destra per comando gas	1	
25	55 60 34 00	Impugnatura comando gas	1	
26	55 60 30 00	Manopola sinistra	1	
27	12 11 80 00 12 11 80 05	Manettino comando starter	1	Ci. Te
28	98 10 70 17	Vite fissaggio manettino comando starter	1	
29	91 18 07 07 91 18 07 10	Bussolina per vite fissaggio manettino comando starter	1	Ci. Te
30	95 51 03 11 95 51 03 13	Spina per manettino comando starter	1	Ci. Te
31	12 50 02 40	Morsetto con cappello per fissaggio manubrio	2	
32	98 02 44 20	Vite fissaggio morsetti	4	
33	95 02 11 08	Rosetta per viti fissaggio morsetti	4	
34	11 50 07 00	Vite fissaggio cappelli morsetti	4	
35	45 40 97 01	Tappo in gomma chiusura fori morsetti	2	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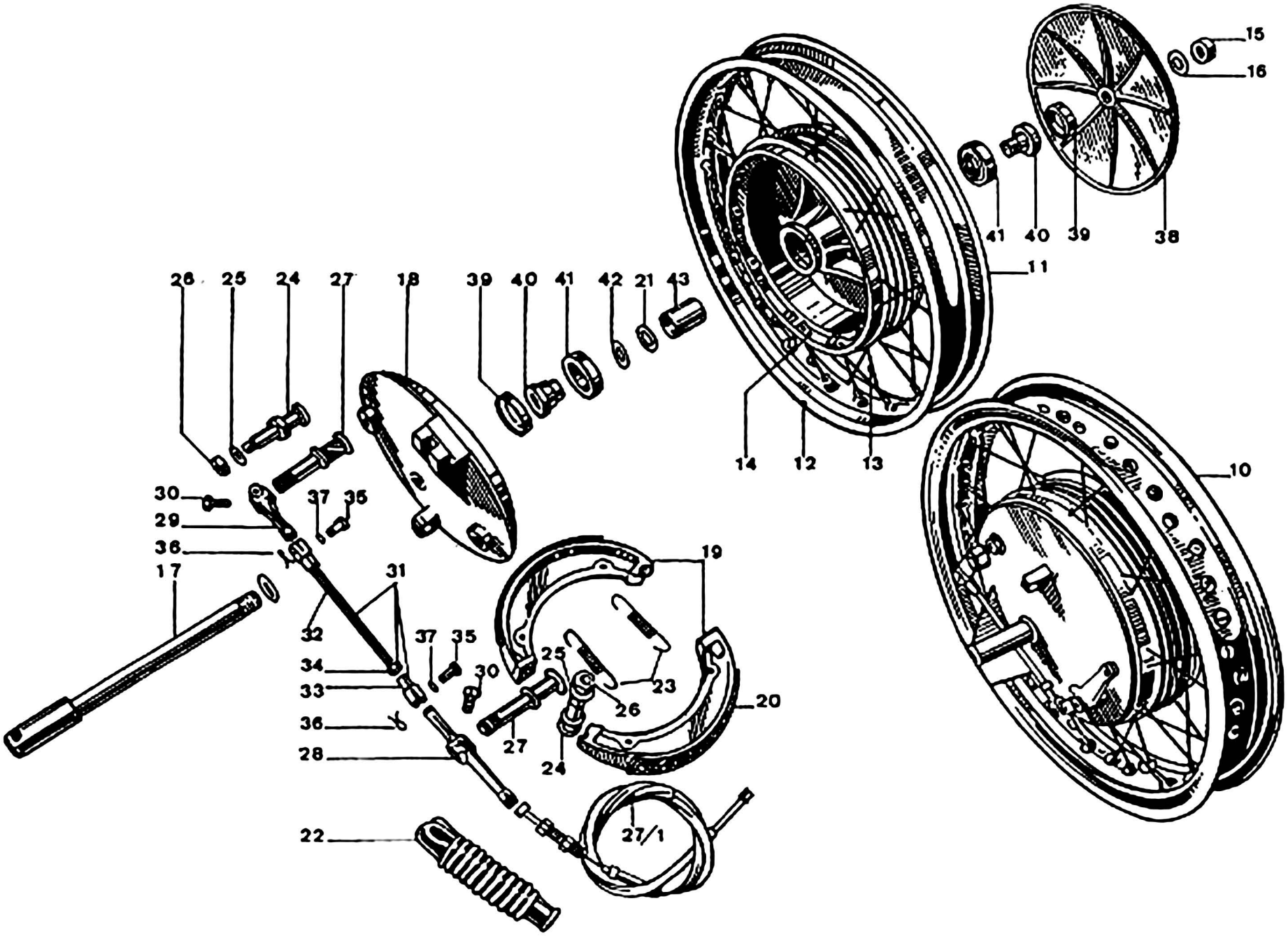
TAV. 14 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Strumentazione**

GRUPPO : **Strumentazione**
SOTTOGRUPPO: **Plancia porta strumenti - Contachilometri - Contagiri**

N Fig.	N Ordinazione	DENOMINAZIONE	Quantità	Note
10	13 60 15 00	Plancia porta strumenti di misurazione	1	
11	13 60 22 00	Supporto elastico per plancia	3	
12	92 75 00 62	Dado a colonnetta fissaggio sopporto	1	
13	95 10 01 30	Rosetta piana per sopporto	3	
14	92 78 10 61	Dado fissaggio plancia	3	
15	13 78 15 01	Contachilometri	1	
16	90 70 87 46	Guarnizione per tachimetro e contagiri	2	
17	12 78 04 00	Trasmissione comando contachilometri	1	
18	12 76 25 00	Rinvio completo per contachilometri	1	
19	12 76 33 00	Bussola e pignone per rinvio contachilometri	1	
20	12 76 61 00	Corona dentata per rinvio contachilometri	1	
21	13 75 72 00	Contagiri elettronico	1	
22	10 74 49 00	Spia indicatore folle (luce arancione)	1	Cev 9341 - 4
23	10 74 49 02	Spia dinamo e olio (luce rossa)	2	Cev 9341 - 3
24	13 74 49 01	Spia luce parcheggio (luce verde)	1	Cev 9171 - 12
25	10 74 49 10	Lampada per spie 12 V - 3 W	3	
26	90 70 60 76	Anello di tenuta (OR 2031)	3	
27	10 75 49 00	Gemma (arancione) per spia indicatore folle	1	
28	10 75 49 01	Gemma (verde) per spia luci	1	
29	10 75 49 02	Gemma (rossa) per spie dinamo e olio	2	
30	13 76 10 01	Cavo collegamento spie rosse e arancione (D-F-O)	1	
31	13 76 11 00	Cavo tra spia (F) e cavo (colore verde)	1	
32	13 76 12 00	Cavo tra spia (O) e cavo (colore grigio)	1	
33	13 76 13 00	Cavo tra spia (D) e cavo (colore rosso)	1	
34	13 76 14 00	Cavo di collegamento a due vie per illuminazione strumenti	1	
35	13 76 73 00	Cavo di massa per contagiri	1	
36	96 02 43 10	Vite fissaggio cavo di massa	1	
37	13 76 77 01	Cavo di collegamento contagiri-rullore e contagiri-bobina	1	
38	13 76 49 00	Piastrina di fissaggio per contachilometri	1	
39	13 76 78 00	Piastrina di fissaggio per contagiri	1	

TAVOLA 15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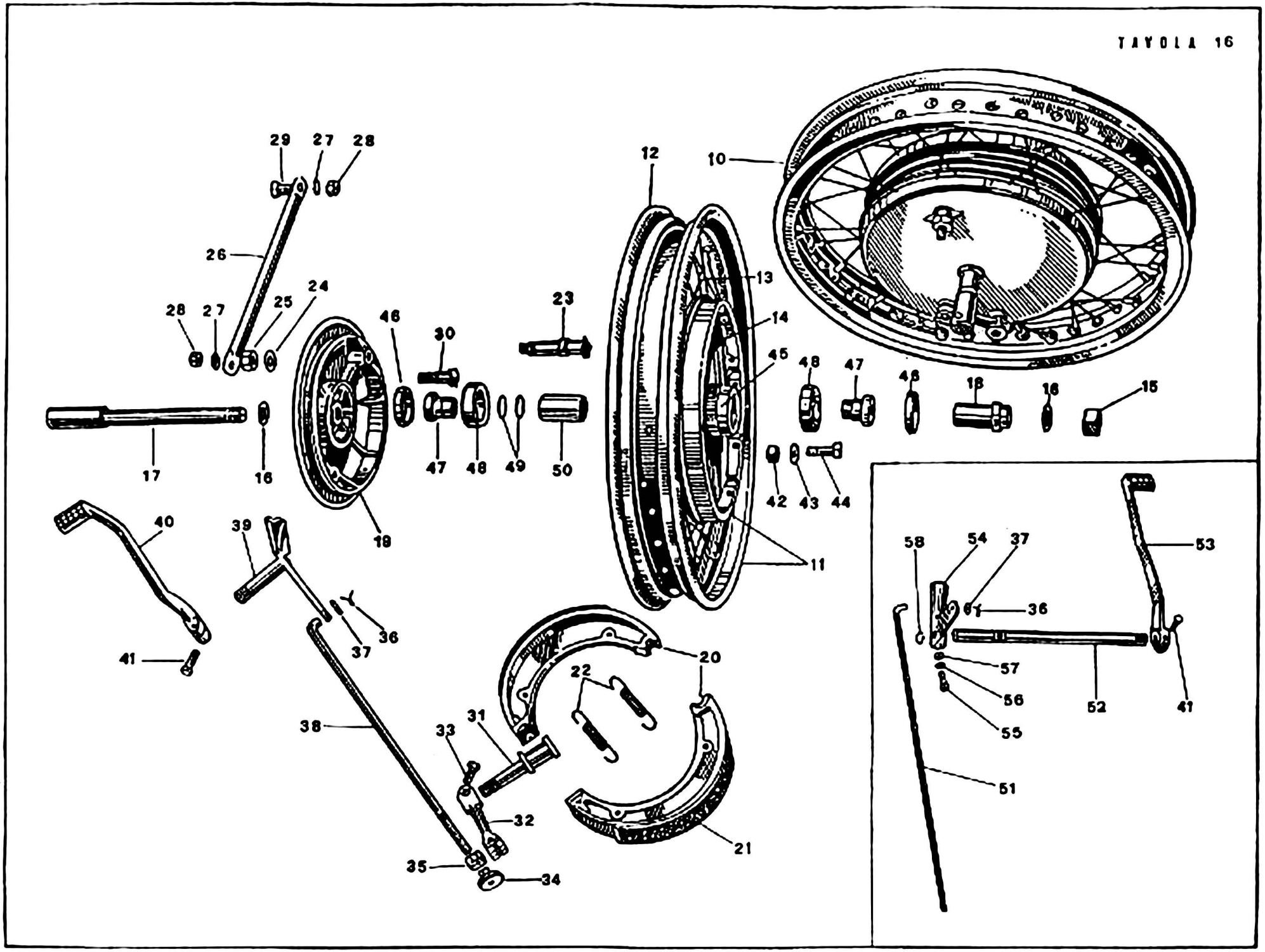
TAV. 15 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni**

GRUPPO : **Ruote - Freni**
SOTTOGRUPPO: **Ruota anteriore - Mozzo - Freno anteriore e comando**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 61 02 00	Ruota anteriore completa	1	
11	12 61 03 00	Ruota anteriore completa di cuscinetti	1	
12	12 61 06 00	Cerchio per ruota anteriore (18 x 3)	1	
13	12 61 15 01	Raggio per ruota anteriore completo di nipplo	40	
14	12 61 32 00	Corpo mozzo ruota anteriore	1	
15	92 70 01 71	Dado per perno ruota anteriore	1	
16	95 10 06 28	Rosetta per perno ruota anteriore	2	
17	12 61 41 00	Perno ruota anteriore	1	
18	12 62 02 00	Disco portaceppi	1	
19	12 62 08 00	Ceppo freno completo di suole e piastrine	2	
20	12 62 14 00	Suola per ceppi freno	2	
21	95 10 07 27	Rosetta di regolazione tra spessore e rosetta	6 + 12	
22	12 62 63 00	Protezione a soffietto per trasmissione comando	1	
23	12 63 81 00	Molla per ceppi freno anteriore	2	
24	12 62 32 00	Perno ceppi freno	2	
25	95 10 03 11	Rosetta per perni ceppi freno	2	
26	92 60 22 10	Dado per perni ceppi freno	2	
27	12 62 25 00	Camma per ceppi freno	2	
27/1	12 62 54 01	Trasmissione comando freno anteriore	1	
28	12 62 53 00	Leva doppia sulla camma	1	
29	12 62 50 00	Leva sulla camma	1	
30	98 10 60 22	Bullone fissaggio leve sulle camme	2	
31	12 62 66 00	Tirante completo di forcellini sulle leve di comando	1	
32	12 62 67 00	Tirante	1	
33	12 62 68 00	Forcellino sul tirante	2	
34	92 60 22 06	Dado per regolaggio sul tirante	1	
35	95 78 02 65	Spina fissaggio tirante alle leve di comando	2	
36	95 50 02 22	Copiglia per spine di fissaggio tirante alle leve di comando	2	
37	95 12 91 10	Rosetta elastica per spina fissaggio tirante	2	
38	12 62 15 00	Disco destro sul mozzo	1	
39	90 40 32 49	Anello di tenuta sul mozzo	2	Corteco 32.48.7 BA
40	12 61 52 00	Bussola per cuscinetti	2	
41	92 24 69 22	Cuscinetto a rulli	2	22x48x15,5 (RIV 01/02/4210)
42	12 61 58 00	Spessore di regolazione mozzo mm 1	—	La quantità varia a secondo della regolazione del mozzo
	12 61 58 01	Spessore di regolazione mozzo mm 1,1		
	12 61 58 02	Spessore di regolazione mozzo mm 1,2		
	12 61 58 03	Spessore di regolazione mozzo mm 1,3		
	12 61 58 04	Spessore di regolazione mozzo mm 1,4		
	12 61 58 05	Spessore di regolazione mozzo mm 1,5		
	12 61 58 20	Spessore di regolazione mozzo mm 2		
43	12 61 53 00	Spessore fra i cuscinetti del mozzo	1	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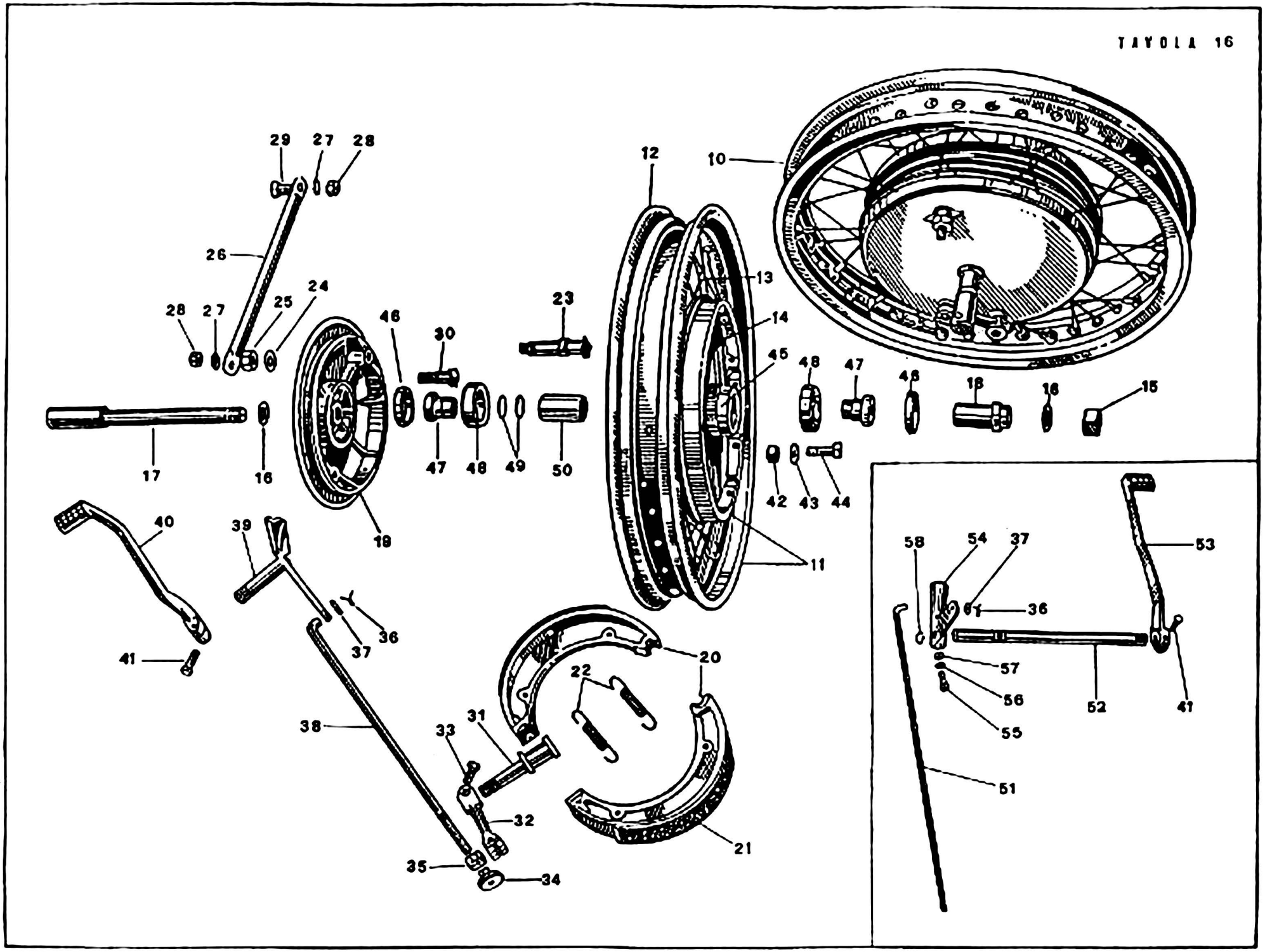
TAV. 16 COMPLESSO: **Motocicio**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni**

GRUPPO : **Ruote - Freni**
SOTTOGRUPPO: **Ruota posteriore - Mozzo - Freno posteriore e comando**

N. Fig	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 63 02 01	Ruota posteriore completa	1	
11	12 63 05 00	Ruota posteriore completa di cuscinetti	1	
12	12 61 08 00	Cerchio per ruota posteriore (18 x 3)	1	
13	12 61 15 01	Raggio per ruota posteriore completa di nipplo	40	
14	12 63 30 00	Tamburo freno ruota posteriore	1	
15	92 70 01 71	Dado per perno ruota posteriore	1	
16	95 10 06 28	Rosetta per perno ruota posteriore	2	
17	12 63 33 00	Perno per ruota posteriore	1	
18	12 63 41 00	Distanziatore per perno ruota posteriore	1	
19	12 63 52 01	Disco porta ceppi freno posteriore	1	
20	12 63 74 00	Ceppo freno posteriore completo di suola e piastrine	2	
21	12 62 14 00	Suola per ceppi freno posteriore	2	
22	12 63 82 00	Molla per ceppi freno posteriore	2	
23	12 63 62 01	Perno ceppi freno posteriore	1	
24	95 10 05 21	Rosetta per ceppi freno posteriore	1	
25	92 70 11 48	Dado per perni ceppo freno posteriore	1	
26	12 63 66 00	Tirante di ancoraggio disco portaceppi freno posteriore	1	
27	95 02 11 10	Rosetta per tirante ancoraggio disco portaceppi	3	
28	92 60 22 10	Dado per tirante ancoraggio disco portaceppi	3	
29	96 11 00 20	Vite per fissaggio ancoraggio sul forcellone oscillante	1	
30	96 05 25 50	Vite sul disco per ancoraggio	1	
31	12 62 25 00	Camma comando ceppi freno posteriore	1	
32	12 63 96 01	Leva sulla camma comando freno posteriore	1	
33	98 10 60 22	Vite fissaggio leva sulla camma	1	
34	95 73 02 60	Pomolo sul tirante per regolazione freno posteriore	1	
35	95 71 63 67	Rullo per leva sul disco portaceppi	1	
36	95 50 02 22	Copiglia per tenuta tirante sul perno	1	
37	95 10 01 37	Rosetta per tenuta tirante sul perno completo di leva	1	
38	12 67 60 00	Tirante comando freno posteriore	1	
39	12 67 85 00	Perno completo di leva	1	
40	12 67 70 00	Leva pedale comando freno posteriore	1	
41	98 05 44 25	Vite fissaggio leva a pedale sul perno	1	
42	92 60 50 08	Dado per bullone fissaggio corpo centrale	6	
43	95 10 12 31	Rosetta per bullone fissaggio corpo centrale	6	
44	96 10 80 38	Bullone fissaggio corpo centrale	6	
45	12 63 32 00	Corpo centrale	1	
46	90 40 32 49	Anello di tenuta	2	Corteco 32.48.7 BA
47	12 61 52 00	Bussola per cuscinetti a rulli conici per mozzo	2	
48	92 24 69 22	Cuscinetto a rulli conici per mozzo	2	22x48x15,5 (RIV 01/02/4210)
49	12 61 58 00	Spessore di regolazione mozzo mm 1	—	La quantità varia a secondo della regolazione del mozzo
	12 61 58 01	Spessore di regolazione mozzo mm. 1,1		
	12 61 58 02	Spessore di regolazione mozzo mm 1,2		
	12 61 58 03	Spessore di regolazione mozzo mm 1,3		
	12 61 58 04	Spessore di regolazione mozzo mm 1,4		
	12 61 58 05	Spessore di regolazione mozzo mm 1,5		
	12 61 58 20	Spessore di regolazione mozzo mm 2		
50	12 63 40 00	Spessore fra i cuscinetti del mozzo	1	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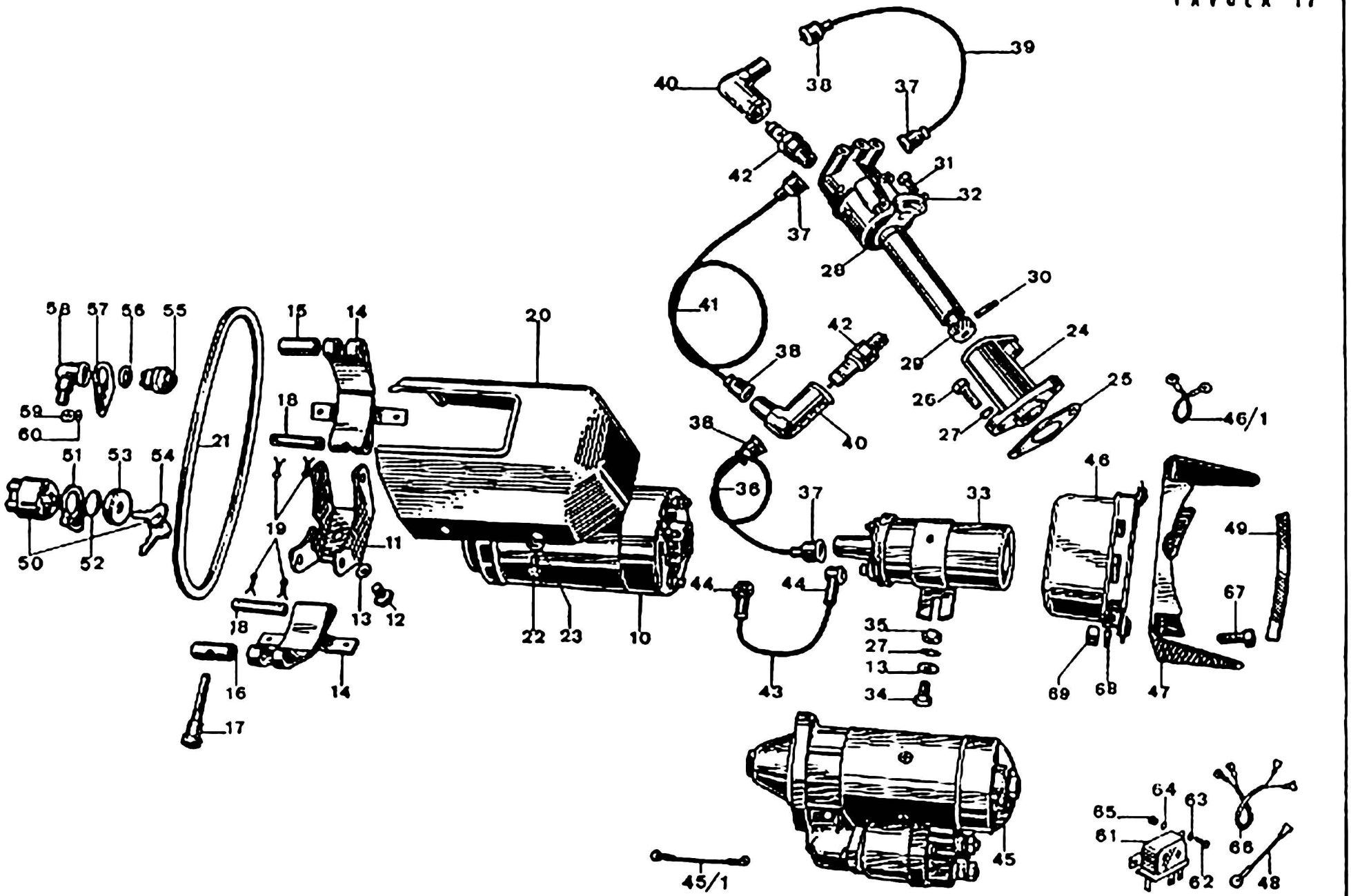
TAV. 16 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Telaio - Ruote - Freni**

GRUPPO : **Ruote - Freni**
SOTTOGRUPPO: **Ruota posteriore - Mozzo - Freno posteriore e comando**

N. Fig	N. Ordinazione	D E N O M I N A Z I O N E	Quantità	N o t e
		PER MOTOCICLO CON LEVA CAMBIO A DESTRA		
51	12 67 80 01	Tirante comando freno posteriore	1	
52	12 67 54 05	Perno per pedale freno	1	
53	12 67 70 05	Leva a pedale comando freno posteriore	1	
54	12 67 65 05	Leva sul perno comando freno posteriore	1	
55	96 05 23 30	Vite fissaggio leva sul perno	1	
56	95 02 11 06	Rosetta per vite fissaggio leva	1	
57	92 60 22 06	Dado per vite fissaggio leva sul perno	1	
58	90 27 16 14	Anello seeger tenuta perno	1	Seeger 14 e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TAV. 17 COMPLESSO : **Motociclo** GRUPPO : **Accensione - Illuminazione**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Dinamo - Motorino avviamento - Distributore - Bobina d'accensione - Regolatore**

N Fig.	N Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 70 02 00	Dinamo (MARELLI DN 62M)	1	
10	12 70 02 05	Dinamo (BOSCH G 14 V - 25 A - 23)	1	
11	12 70 03 00	Supporto dinamo	1	
12	98 02 44 20	Vite fissaggio supporto per dinamo	2	
13	95 02 11 08	Rosetta per viti fissaggio supporto dinamo, per viti bobina e fissaggio tromba	5	
14	12 70 07 00	Fascetta tenuta dinamo	2	
15	95 71 62 80	Rullo filettato per fascetta	1	
16	95 71 63 80	Rullo non filettato per fascetta	1	
17	99 10 51 27	Vite fissaggio fascetta	1	
18	12 70 09 00	Spina per fissaggio fascette	2	
19	95 50 02 22	Copiglia per fissaggio spine	4	
20	12 70 06 10	Coperchio copridinamo	1	
21	12 70 25 00	Cinghia per dinamo MARELLI (Pirelli 60404/A)	1	
21	12 70 25 05	Cinghia per dinamo BOSCH (Pirelli 16 x 8 x 754)	1	
22	98 05 43 12	Vite fissaggio copridinamo	4	
23	95 02 11 06	Rosetta dentellata per viti fissaggio copridinamo	4	
24	12 71 57 01	Sopporto per distributore	1	
25	12 71 58 01	Guarnizione per sopporto distribuzione	1	
26	98 05 44 25	Vite fissaggio supporto distributore	1	
27	95 10 12 31	Rosetta per viti fiss. supporto e per fiss. bobina	4	
28	12 71 54 00	Distributore Marelli (S 123 A)	1	
29	12 71 62 00	Ingranaggio per distributore	1	
30	95 51 03 18	Spina fissaggio ingranaggio al distributore	1	
31	98 10 60 21	Vite fissaggio distributore	1	
32	95 10 01 37	Rosetta per viti fissaggio al distributore	1	
33	12 71 65 00	Bobina d'accensione (MARELLI BE 200 D)	1	
33	26 71 65 04	Bobina d'accensione (BOSCH 0221.114.006-E12V)	1	
34	98 05 44 12	Vite fissaggio bobina	2	
35	92 60 22 08	Dado per viti fissaggio bobina e fissaggio tromba	3	
36	12 71 78 01	Cavo A.T. dal distributore alla bobina	1	
37	12 71 76 00	Cappuccio per cavo A.T.	1	
38	45 71 76 00	Cappuccio per cavi A.T. distributore - bobina - candele e per candela spia	4	
39	12 71 83 01	Cavo A.T. dal distributore alla candela destra completo	1	
40	45 71 74 50	Attacco a pipa per candele	2	
41	12 71 85 01	Cavo A.T. dal distributore alla candela sinistra completo	1	
42	55 71 70 00	Candela (grado termico 225 della scala Bosch-Marelli o equivalenti)	2	
43	12 71 93 00	Cavo B.T. dal distributore alla bobina	1	
44	12 70 29 00	Pipetta piccola	2	
45	12 73 07 01	Motorino avviamento (MARELLI MT 40 H-0,7 CV-12V) con elettromagnete isolato	1	
45	12 73 07 05	Motorino avviamento (BOSCH 0,5 CV - 12 V)	1	
45/1	12 73 10 00	Cavo di massa per motorino avviamento	1	
46	12 70 38 01	Regolatore (MARELLI IR 50 BA)	1	
46	12 70 38 05	Regolatore (BOSCH VA 14 V - 25 A)	1	
46/1	12 74 77 00	Cavo del regolatore a massa	1	

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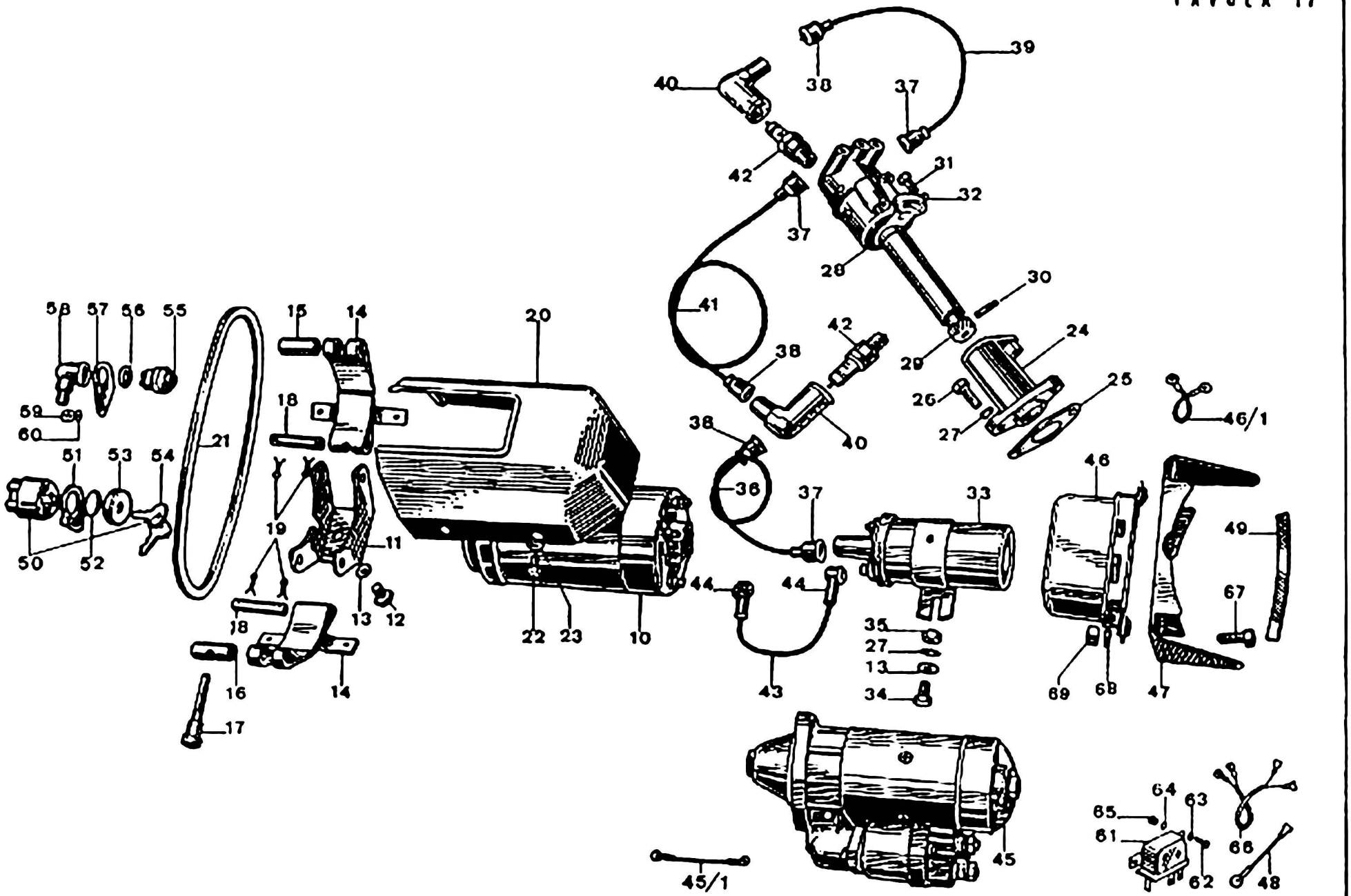
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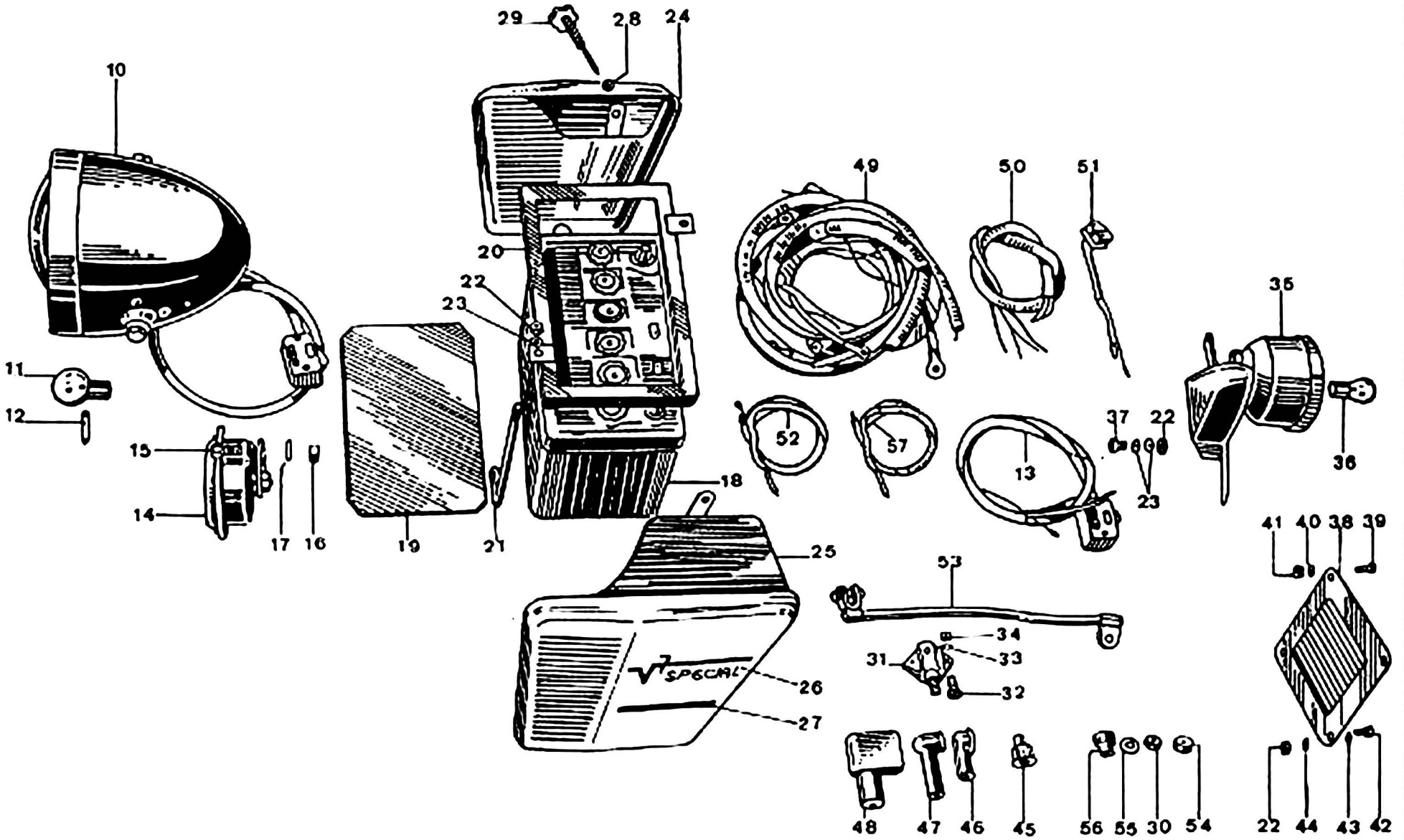
TAV. 17 COMPLESSO : **Motociclo** GRUPPO : **Accensione - Illuminazione**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Dinamo - Motorino avviamento - Distributore - Bobina d'accensione - Regolatore**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
47	12 73 28 00	Cavalletto porta regolatore e teleruttore	1	
48	12 73 27 00	Cavo dal regolatore (B +) al teleruttore	1	
49	12 70 42 00	Guarnizione per cavalletto porta regolatore e teleruttore	1	
50	12 73 53 00	Commutatore d'accensione completo di chiavi	1	Marelli 25A-O-1618
51	12 73 57 50	Coperchietto di protezione sul commutatore d'accensione	1	Boech 3347.000.030
52	90 70 62 52	Guarnizione per commutatore d'accensione	1	
53	12 73 54 00	Ghiera per commutatore d'accensione	1	
54	12 73 55 00	Chiave per commutatore d'accensione (viene fornita allo stato greggio con le sigle E - F - G - H)	2	Solo per Mercato Estero
55	26 73 50 01	Pulsante avviamento	1	
56	90 70 61 63	Anello per pulsante avviamento	1	
57	12 73 49 00	Piastrina tenuta pulsante sul manubrio	1	
58	12 73 51 00	Cappuccio protezione pulsante	1	
59	92 60 22 06	Dado fissaggio piastrina per pulsante al manubrio	1	
60	95 10 01 30	Rosetta per dado fissaggio piastrina per pulsante al manubrio	1	
61	12 73 25 00	Teleruttore comando avviamento	1	
62	98 06 42 14	Vite fissaggio teleruttore	2	
63	95 00 02 06	Rosetta piana per viti fissaggio teleruttore	2	
64	95 02 11 06	Rosetta dentellata per viti fissaggio teleruttore	2	
65	92 60 02 06	Dado per viti fissaggio teleruttore	2	
66	12 73 26 00	Gruppo cavi dal teleruttore al solenoide motorino avviamento	1	
67	98 06 44 18	Vite fissaggio regolatore « MARELLI » al cavalletto	2	
	98 06 43 20	Vite fissaggio regolatore « BOSCH » al cavalletto	2	
68	95 10 12 31	Rosetta per viti fissaggio regolatore « MARELLI » al cavalletto	2	
	95 10 01 21	Rosetta per viti fissaggio regolatore « BOSCH » al cavalletto	2	
69	92 60 22 08	Dado per viti fissaggio regolatore « MARELLI » al cavalletto	2	
	92 60 22 06	Dado per viti fissaggio regolatore « BOSCH » al cavalletto	2	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TAV. 18 COMPLESSO : **Motociclo** GRUPPO : **Accensione - Illuminazione**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Batteria - Faro - Fanalino posteriore - Gruppo cavi e guaine**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 74 05 01	Faro completo di commutatore	1	CEV mod. 4506/8147.3
11	93 45 02 31	Lampada 12 V - 45/40 W	1	
12	93 45 03 22	Lampada a siluro 12 V - 3 W	1	
13	12 74 60 01	Commutatore luci completo di cavi	1	
14	12 74 37 00	Tromba elettrica (Marelli T 12 DE/F)	1	
	25 74 37 01	Tromba elettrica (Bosch 0.320.023.001)	1	
15	98 62 04 20	Vite fissaggio tromba	1	
16	92 60 22 06	Dado per viti fissaggio tromba	1	
17	95 02 11 06	Rosetta per viti fissaggio tromba	1	
18	25 70 45 00	Accumulatore (12 V - Ah 32)	1	
19	12 70 56 00	Spessore per accumulatore	1	
20	12 70 48 01	Telaino tenuta accumulatore	1	
21	12 70 55 00	Tirante fissaggio accumulatore	2	
22	92 60 22 06	Dado per tiranti fissaggio accumulatore e fissaggio portatarga	5	
23	95 10 01 30	Rosetta per tiranti fissaggio accumulatore e fissaggio portatarga	8	
24	13 70 52 00	Copriaccumulatore destro	1	
25	13 70 54 00	Copriaccumulatore sinistro	1	
26	13 91 78 06	Decalcomanie V7 Special	2	
27	13 91 79 00	Decalcomanie inferiore	2	
28	13 70 73 00	Tampone elastico sulle viti a pomolo	4	
29	13 70 66 00	Vite a pomolo chiusura coperchi	4	
30	12 70 68 00	Anello gomma sul coperchio copriaccumulatore	2	
31	55 74 11 00	Interruttore stop	1	
32	98 30 60 17	Vite fissaggio interruttore stop	2	
33	95 10 00 55	Rosetta per viti fissaggio interruttore stop	2	
34	92 70 00 50	Dado per viti fissaggio interruttore stop	2	
35	10 47 49 00	Portatarga completo di fanalino	1	CEV mod. 9335
36	93 45 02 24	Lampada a sfere biluce (20/5 W - 12 V)	1	
37	98 05 43 12	Vite fissaggio portatarga	3	
38	10 47 46 01	Piastra portatarga	1	
39	98 05 42 14	Vite fissaggio piastra porta targa parte superiore	2	
40	95 10 00 59	Rosetta per viti fissaggio piastra porta targa parte superiore	4	
41	92 60 22 05	Dado per viti fissaggio piastra porta targa parte superiore	2	
42	98 05 43 20	Vite fissaggio piastra porta targa parte inferiore	1	
43	95 00 02 06	Rosetta per vite fissaggio portatarga parte inferiore	2	
44	95 02 11 06	Rosetta dentellata per vite fissaggio portatarga parte inferiore	1	
45	12 71 76 00	Cappuccio per candela spia pressione olio	1	
46	12 70 30 00	Pipetta per cavi impianto	2	
47	26 70 67 00	Pipetta per cavo batteria	1	

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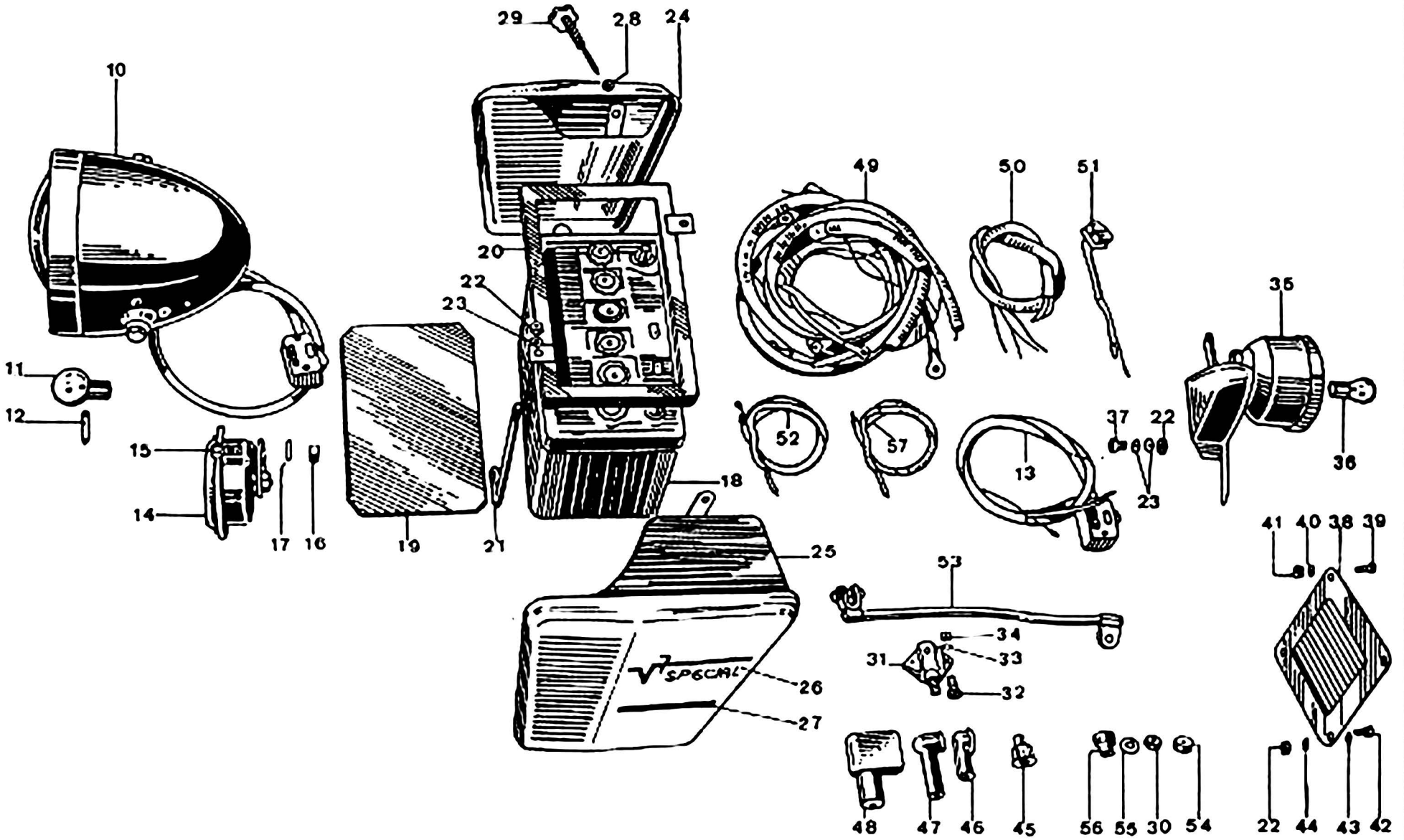
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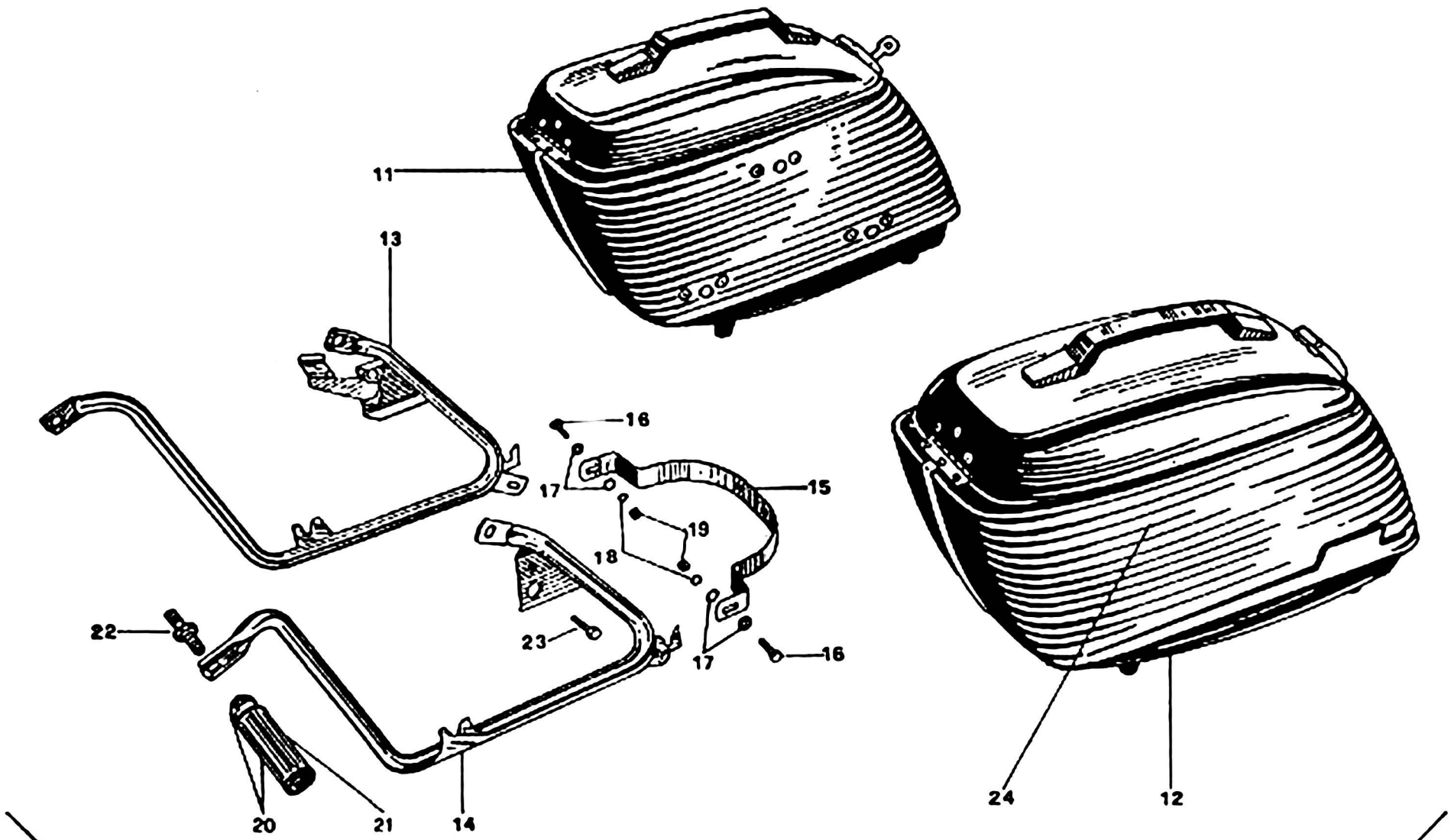
TAV. 18 COMPLESSO : **Motociclo** GRUPPO : **Accensione - Illuminazione**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Batteria - Faro - Fanalino posteriore - Gruppo cavi e guaine**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
48	25 70 71 00	Cappuccio per cavo batteria	1	
49	12 74 71 03	Gruppo principale cavi per impianto Marelli	1	
	12 74 71 07	Gruppo principale cavi per impianto Bosch	1	
50	12 74 72 00	Gruppo cavi dal cruscotto al faro	1	
51	12 74 74 20	Collegamenti interno faro	1	
52	12 74 75 01	Cavo da lampada stop a interruttore stop	1	
53	12 74 79 00	Cavo dalla batteria	1	
54	91 55 10 81	Anello gomma per tromba	1	
55	91 55 11 31	Anello gomma con canalino	1	
56	12 43 30 00	Tampone in gomma con copriaccumulatore	4	
57	12 74 66 00	Gruppo cavi per predisposizione lampeggiatori	1	



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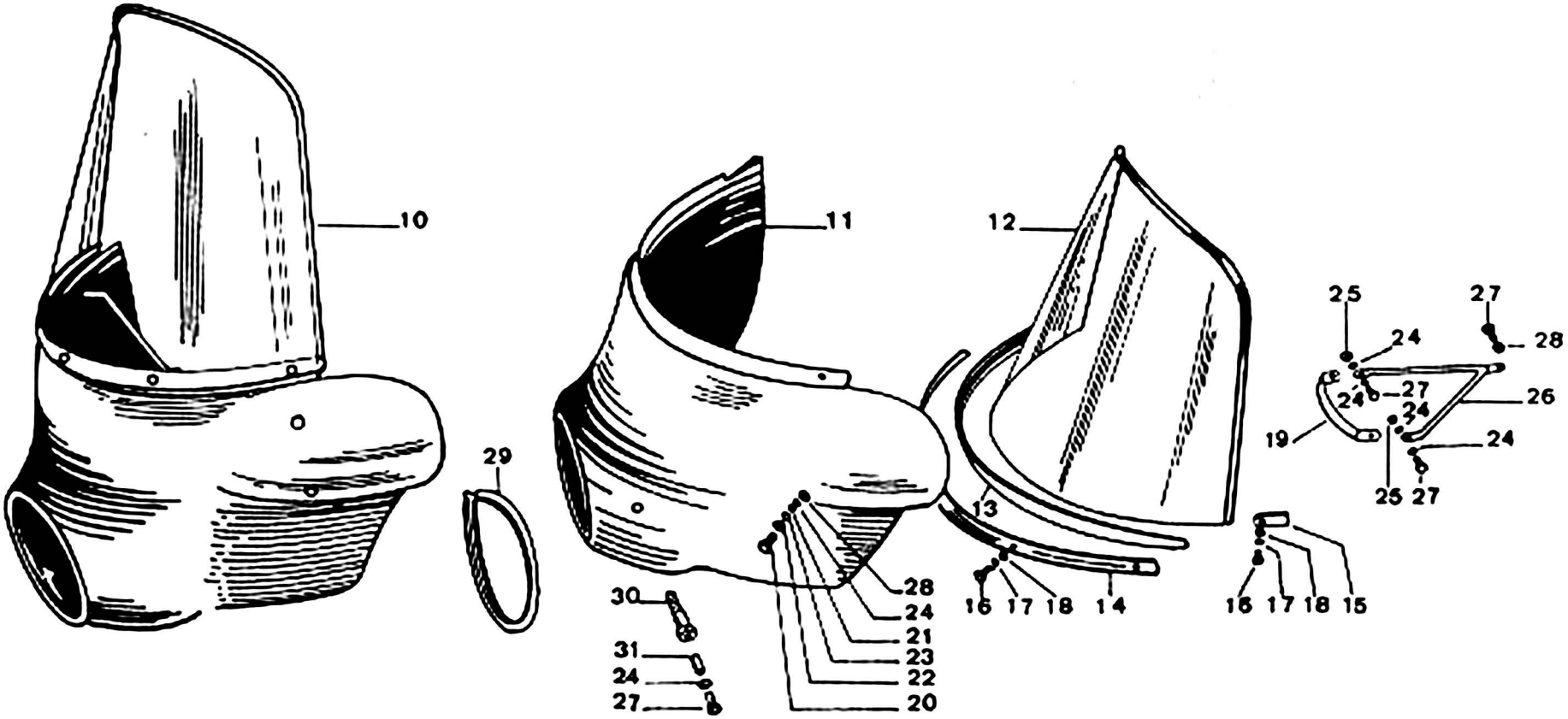
TAV. 19 COMPLESSO : **Motocicio**
SOTTOCOMPLESSO: **Telaio**

GRUPPO : **Borse laterali**
SOTTOGRUPPO: **Borse e attacchi**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	13 48 00 40	Gruppo borse con attacchi	1	
11	13 48 25 00	Borsa laterale destra	1	
12	13 48 57 00	Borsa laterale sinistra	1	
13	13 48 50 00	Supporto per borsa laterale destra	1	
14	13 48 65 00	Supporto per borsa laterale sinistra	1	
15	13 48 68 00	Cavalletto posteriore unione supporti borse	1	
16	96 05 43 20	Vite fissaggio supporti borse laterali	2	
17	95 00 02 06	Rosetta per viti fissaggio supporti	2	
18	95 02 11 06	Rosetta dentellata per viti fissaggio supporti	2	
19	92 80 22 06	Dado per viti fissaggio supporti	2	
20	12 46 43 40	Maniglia sollevamento motocicio	2	
21	55 44 58 00	Gomma per maniglia sollevamento motocicio	2	
22	12 55 53 51	Perno superiore	2	
23	96 05 45 22	Vite fissaggio supporti	2	
24	13 48 85 00	Decalcomania « Moto Guzzi » per borsa laterale destra	1	
	13 48 86 00	Decalcomania « Moto Guzzi » per la borsa laterale sinistra	1	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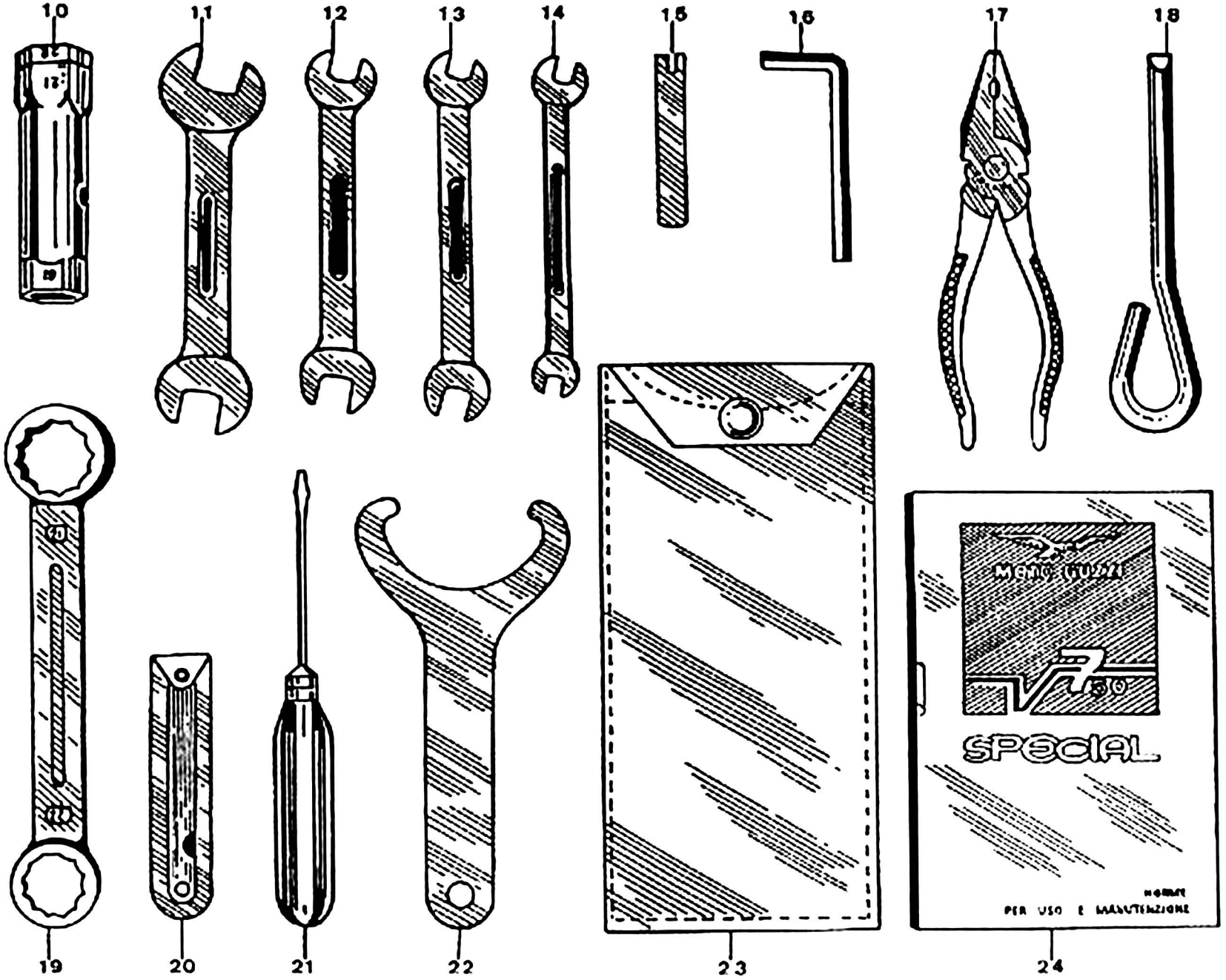
TAV. **20** COMPLESSO : **Motociclo** GRUPPO : **Carenatura e parabrezza**

SOTTOCOMPLESSO: **Telaio** SOTTOGRUPPO: **Carenatura - Parabrezza - Attacchi**

N. Fig.	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	12 57 53 21	Carenatura completa di trasparente e attacchi	1	
11	12 57 54 21	Carenatura	1	
12	12 57 72 50	Trasparente per parabrezza	1	
13	12 57 79 40	Guarnizione tra carenatura e parabrezza	1	
14	12 57 82 40	Rinforzo per parabrezza	1	
15	12 57 84 50	Cavalletto tenuta guarnizione	1	
16	98 28 05 25	Vite fissaggio parabrezza	5	M 5 x 25 UNI 6110-67
17	95 00 02 05	Rosetta per vite fissaggio parabrezza	5	
18	92 60 22 05	Dado per viti fissaggio parabrezza	5	M 5 UNI 5588-65-A-6S zinc.
19	12 57 55 40	Cavalletto fissaggio carenatura	2	
20	98 28 06 25	Vite fissaggio carenatura al cavalletto	4	M 6 x 25 UNI 6110-67
21	93 11 00 60	Spessore per viti fissaggio carenatura al cavalletto	4	
22	12 57 78 40	Rosetta esterna per viti fissaggio carenatura al cavalletto	4	
23	45 21 24 00	Anello gomma per vite fissaggio carenatura al cavalletto	4	
24	95 02 11 06	Rosetta dentellata per viti fissaggio carenatura al cavalletto, al supporto e supporto al morsetto	10	
25	92 60 24 06	Dado per viti fissaggio carenatura	8	
26	12 57 86 21	Supporto per carenatura	2	
27	98 05 43 16	Vite fissaggio carenatura al supporto, supporto al morsetto e carenatura al faro	8	
28	92 60 22 06	Dado per viti fissaggio carenatura al supporto	4	
29	12 57 89 21	Guarnizione tra faro e carenatura	1	
30	98 05 43 16	Bullone fissaggio carenatura al faro anteriore	2	
31	91 18 07 07	Tubetto spessore per vite fissaggio carenatura al faro anteriore	2	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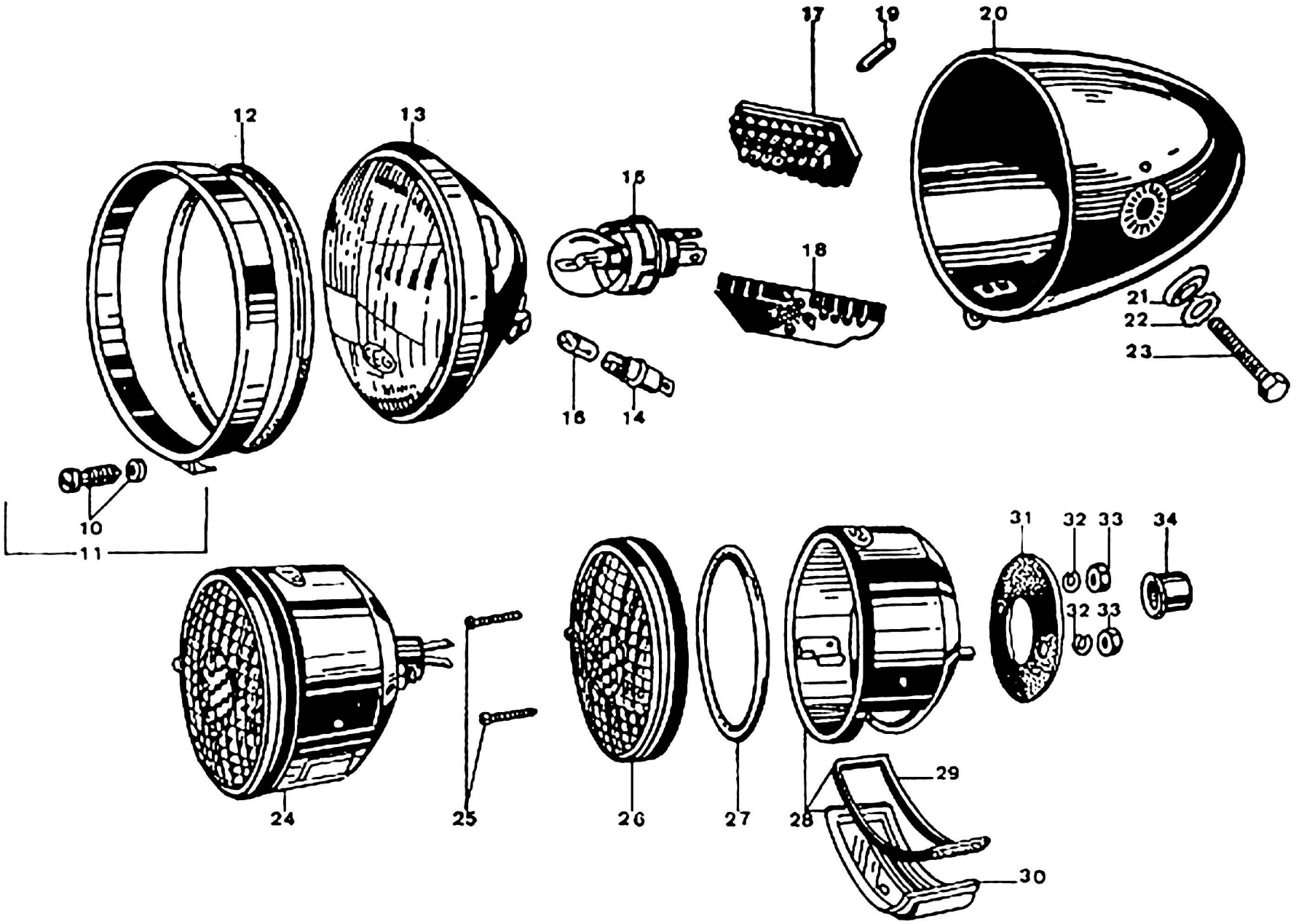
PER USO E MANUTENZIONE

TAV. 21 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Dotazione**

GRUPPO : **Comuni**
SOTTOGRUPPO: **Dotazione individuale**

N. Fig	N. Ordinazione	DENOMINAZIONE	Quantità	Note
10	55 90 19 00	Chiave a tubo da mm 19 - 21 - 22	1	
11	12 90 10 00	Chiave aperta da mm 17 - 19	1	
12	10 90 06 00	Chiave aperta da mm 13 - 14	1	
13	12 90 08 00	Chiave aperta da mm 10 - 11	1	
14	12 90 03 00	Chiave aperta da mm 7 - 8	1	
15	55 90 04 00	Chiave per puntarie	1	
16	55 90 24 00	Chiave per brugola (esag. 5)	1	
17	25 90 55 00	Pinza universale	1	
18	55 90 50 00	Cacciavite a spina	1	
19	12 90 11 01	Chiave ad occhio da mm 22 - 27	1	
20	12 90 90 90	Spessimetro da mm 0,05 + 0,50	1	
21	09 90 51 00	Cacciavite tipo elettricisti	1	
22	12 91 27 00	Chiave regolazione sospensioni posteriori	1	
23	12 91 45 00	Borsa porta utensili	1	
24	—	Libretto istruzioni	1	
A	13 99 90 00	Serie guarnizioni comprende: 12023700 - 13020800 - 12011800 12001200 - 12003600 - 12159100 12153200 - 12007800 - 12201100 12201500 - 12207700 - 12352800 12352900 - 12350700 - 12715900		
B	12 99 95 00	Serie anelli di tenuta: 90403850 - 90406368 - 90402535 90407085 - 90403560 - 90403040 90403850 - 90403249		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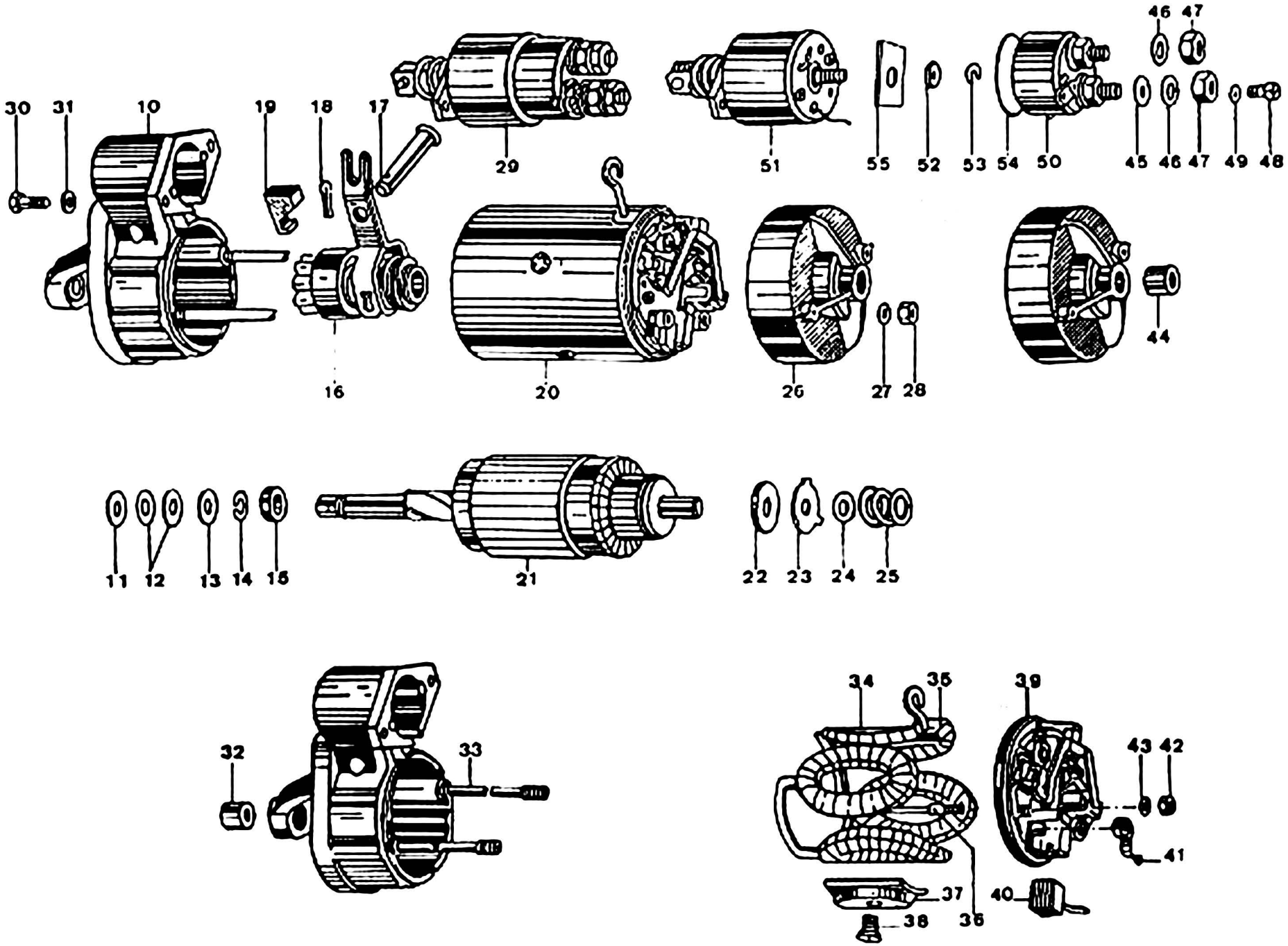
TAV. **50** COMPLESSO: **Motociclo** GRUPPO : **Illuminazione**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Faro anteriore - Fanalino posteriore**

N. Fig	N. Ordinazione Moto Guzzi	N. Ordinazione (CEV) Pagani	DENOMINAZIONE	Quantità	Note
A	12 74 05 01	4506/8142.3	Faro anteriore completo di dispositivo (tipo 170)	1	
10	55 74 03 28	3195	Vite fissaggio ghiera	1	
11	12 74 03 21	02788	Ghiera completa di vite	1	
12	12 74 04 20	10649	Guarnizione di tenuta	1	
13	12 74 09 01	022885	Gruppo ottico con ghiera	1	
14	12 74 06 01	10523	Portalampada tipo BA 9 S	1	
15	93 45 02 31	10644.2	Lampada bilux 40/45 W - 12 V	1	
16	93 45 03 22	10631.2	Lampada a siluro 5 W - 12 V	1	
17	12 74 30 23	02929	Morsettiera superiore senza fusibili	1	
18	12 74 30 22	02931	Morsettiera inferiore	1	
19	12 74 25 00	10570/25	Fusibile 25 Amp.	8	
20	12 74 04 12	02921	Calotta	1	
21	12 74 04 07	10548	Rondella sferica	2	
22	12 74 04 06	10856	Rondella dentellata esterna	2	
23	12 74 04 09	3395	Bullone fissaggio faro	2	
24	10 74 09 00	9336	Fanalino posteriore completo	1	
25	12 73 99 20	3397	Vite fissaggio catarifrangente	2	
26	10 74 17 00	9335.1	Catarifrangente	1	
27	12 74 17 21	15186	Guarnizione per protezione	1	
28	12 74 17 22	02792.16	Gruppo calotta completo di cavi	1	
29	12 74 17 23	6764	Guarnizione per protezione inferiore	1	
30	12 74 17 24	7091	Protezione trasparente inferiore	1	
31	12 74 17 25	10447	Guarnizione posteriore	1	
32	12 74 17 26	3444	Rondelle grower	2	
33	12 74 17 27	3815	Dado	2	
34	12 74 17 28	10536	Cappuccio in gomma di protezione	1	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TAV. 51 COMPLESSO : **Motociclo** GRUPPO : **Avviamento**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Motorino avviamento**

N. Fig.	N. Ordinazione Moto Guzzi	N. Ordinazione Marelli	D E N O M I N A Z I O N E	Quantità	Note
A	12 73 07 00	63214008	Motorino avviamento completo MT 40 H	1	
	12 73 07 01	63214071	Motorino avviamento completo MT 40 HA	1	
10	12 73 07 11	72302703	Supporto lato innesto (senza tiranti per motorino MT 40 H	1	
	13 73 07 11	72250703	Supporto lato innesto (senza tiranti) per motorino MT 40 HA	1	
11	25 73 07 12	95210167	Rosetta piana (0,3 mm) di aggiustaggio	Varie	
	25 73 07 15	95210168	Rosetta piana (0,5 mm) di aggiustaggio	Varie	
12	12 73 07 13	95215111	Rosetta elastica	2	
13	25 73 07 15	95210168	Rosetta piana	1	
14	12 73 07 54	95106014	Anello elastico	1	
15	12 73 07 17	72302610	Scodellino d'arresto	1	
16	12 73 07 16	72302101	Innesto con leva	1	
17	12 73 07 30	72294403	Perno per leva innesto	1	
18	12 73 07 35	90025261	Copiglia per perno	1	
19	25 73 07 28	70568910	Tassello di tenuta	1	
20	12 73 07 21	70266604	Carcassa con anello portaspazzole	1	
21	12 73 07 41	72301801	Indotto	1	
22	25 73 07 43	90067352	Rosetta di frizione	1	
23	25 73 07 44	74353631	Rosetta d'arresto	1	
24	12 73 07 42	95005143	Rosetta di spallamento	2	
25	25 73 07 45	95123007	Molla del freno	1	
26	12 73 07 46	70266909	Supporto lato collettore per motorino MT 40 H	1	
	13 73 07 46	72308102	Supporto lato collettore per motorino MT 40 HA	1	
27	12 73 07 23	90024006	Morsetto di sicurezza	2	
28	12 73 07 15	90001061	Dado fissa supporti	2	
29	12 73 07 26	63631347	Interruttore elettromagnetico IDE 13 DA per motorino MT 40 H	1	
	13 73 07 26	63631346	Interruttore elettromagnetico IE 13 DB per motorino MT 40 HA	1	
30	12 73 07 49	90111053	Vite fissa interruttore	2	
31	25 73 07 39	90024007	Rosetta di sicurezza	2	
32	12 73 07 51	95067113	Bronzina per supporto lato collettore	1	
33	12 73 07 55	95101011	Tirante fissaggio supporti	2	
34	12 73 07 56	72301701	Gruppo bobine di campo	1	
35	12 73 07 72	74354321	Gommino isolamento connessioni	1	
36	12 73 07 76	74354131	Terminale collegamento bobina	1	
37	12 73 07 57	74354121	Massa polare	4	
38	25 73 07 58	90117115	Vite fissaggio masse polari	4	
39	25 73 07 71	74354041	Anello porta spazzole completo	1	
40	12 73 07 47	74401630	Spazzola per motorino MT 40 H	4	
	13 73 07 47	74401610	Spazzola per motorino MT 40 HA	4	
41	25 73 07 48	74401480	Molla premispazzole	4	

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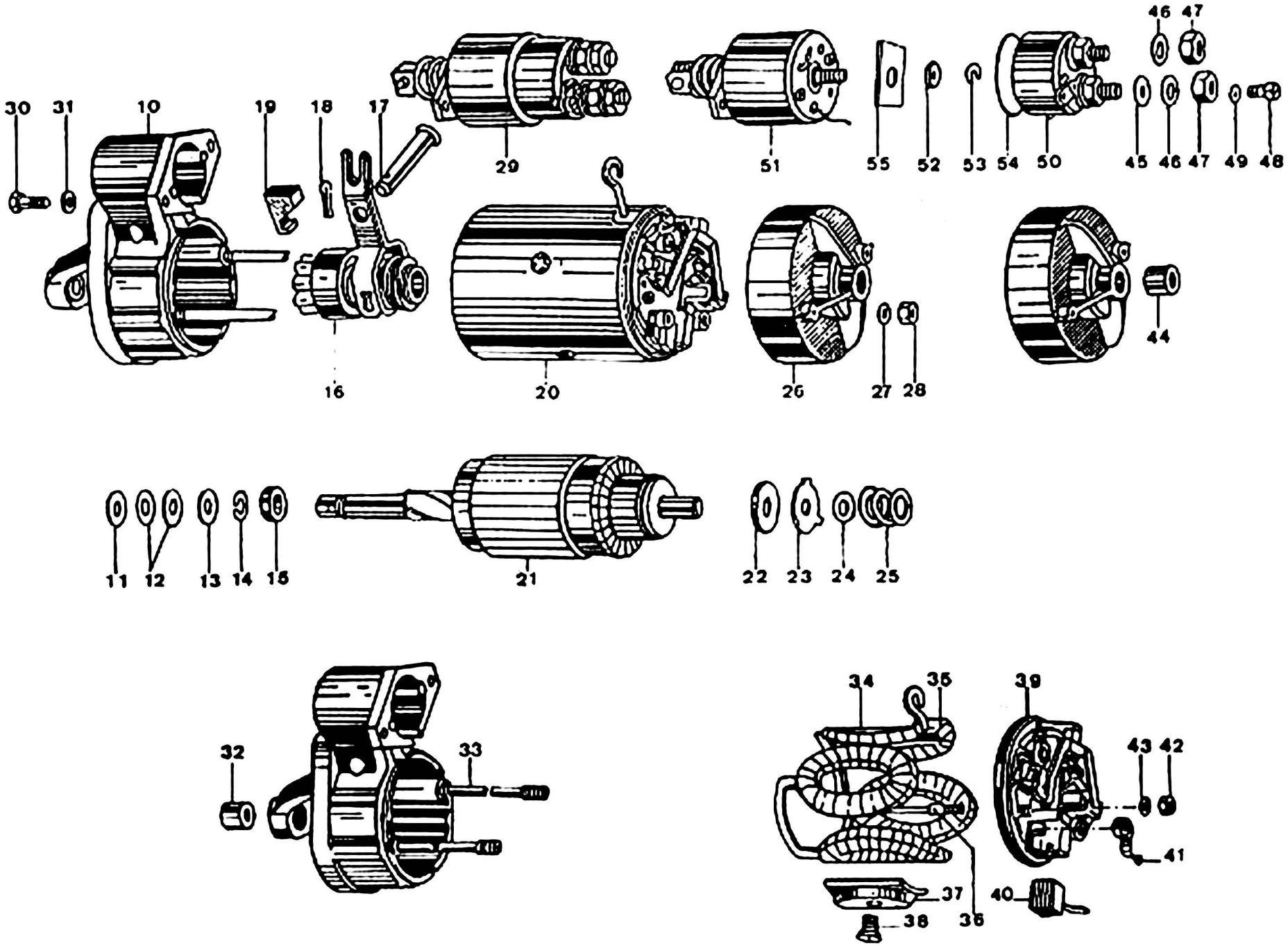
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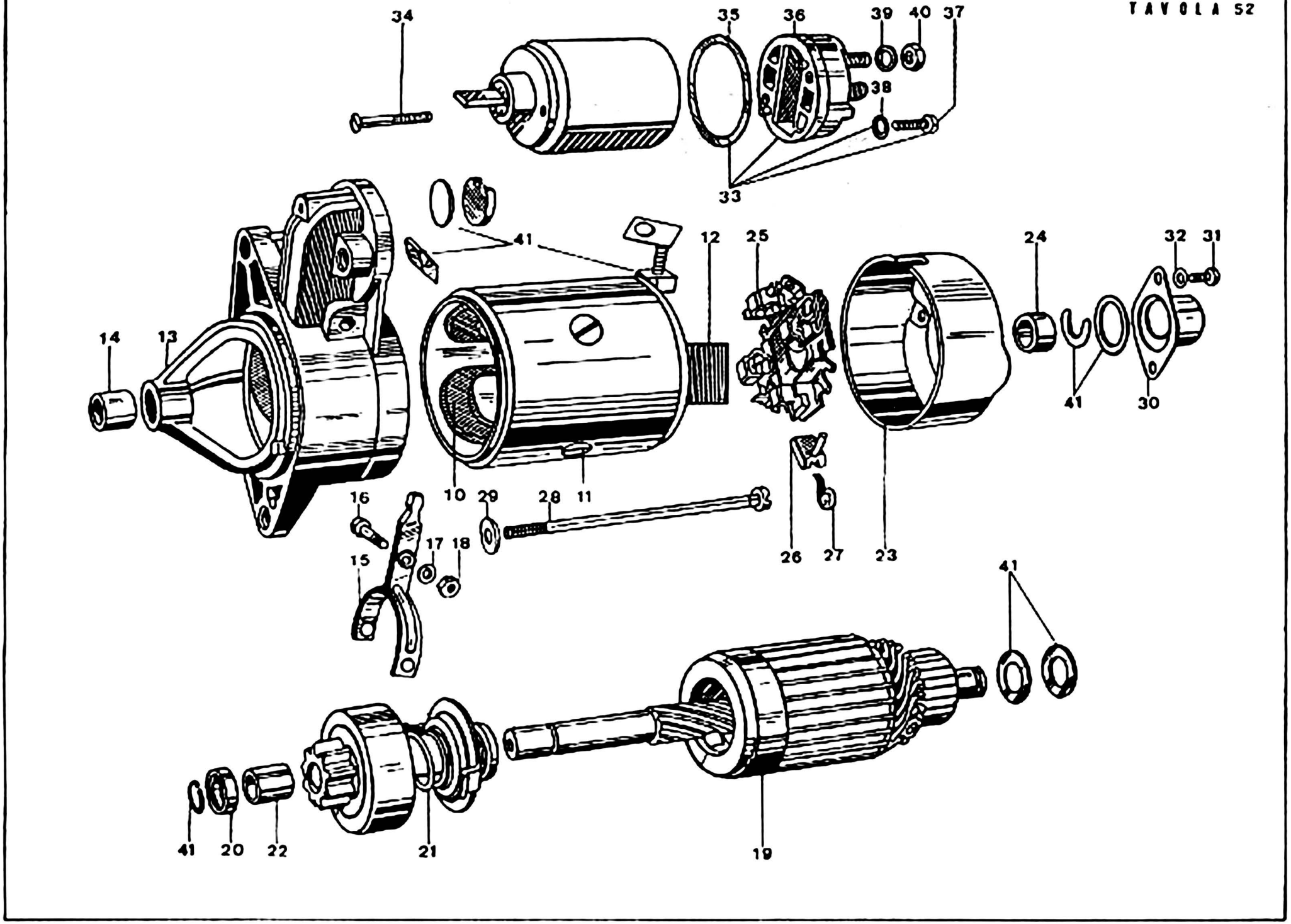
TAV. 51 COMPLESSO : **Motociclo** GRUPPO : **Avviamento**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Motorino avviamento**

N. Fig.	N. Ordinazione Moto Guzzi	N. Ordinazione Marelli	D E N O M I N A Z I O N E	Quantità	N o t e
42	12 73 07 36	90001051	Dado fissa morsetto bobine	1	
43	12 73 07 66	90024005	Rosetta di sicurezza	1	
44	12 73 07 51	95067113	Bronzina per supporto lato collettore	1	
45	12 73 07 64	90059031	Rosetta piana sottile morsetto 30	1	
46	12 73 07 63	90024006	Rosetta elastica	2	
47	12 73 07 40	90003031	Dado per morsetto	2	
48	12 73 07 65	90038131	Vite per morsetto 50 c	2	
49	12 73 03 23	90024006	Rosetta elastica	2	
50	12 73 07 50	72304702	Coperchio completo per interruttore IE 13 DA per motorino MT 40 H	1	
	13 73 07 50	72304705	Coperchio completo per interruttore IE 13 DB per motorino MT 40 HA	1	
51	12 73 07 58	722937 - 1	Contatto mobile	1	
52	12 73 07 59	IE 9/904 - 1	Scodellino	1	
53	13 72 07 61	95068 - 104	Anello elastico	1	
54	13 73 07 79	95207174	Guarnizione per coperchio interruttore	1	
55	13 73 07 80		Isolante per contatto mobile	1	

TAVOLA 52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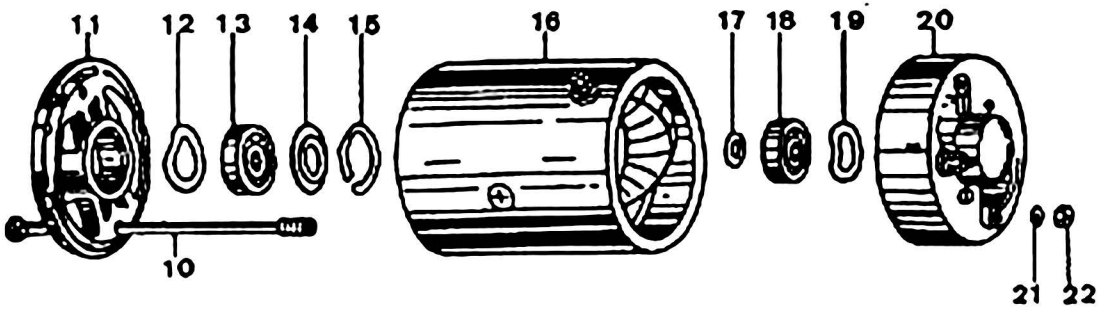
TAV. 52 COMPLESSO : **Motociclo** GRUPPO : **Avviamento**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Motorino avviamento**

N. Fig.	N. Ordinazione Moto Guzzi	N. Ordinazione Bosch	DENOMINAZIONE	Quantità	Note
A	12 73 07 05	0001157006	Motorino di avviamento	1	DF (L) 12 V 0,5 PS
10	12 73 05 10	2004111071	Avvolgimento di campo (serie bobine)	1	
11	12 73 05 11	2910551232	Vite a testa svasata fiss. espansioni polari	4	M 8 x 10 DIN 63
12	12 73 05 12	2001016000	Striscia isolante	1	
13	12 73 05 13	2005821107	Supporto lato comando completo di bussola	1	
14	12 73 05 14	2000301023	Bussola per detto	1	
15	12 73 05 15	2001933060	Leva di comando	1	
16	12 73 05 16	1003410005	Vite cilindrica per supporto lato comando	1	
17	12 73 05 17	2916693005	Rondella isolante per fissaggio leva di comando	1	
18	12 73 05 18	2915051106	Dado per leva di comando	1	
19	12 73 05 19	2004011025	Indotto	1	
20	12 73 05 20	2000202030	Anello di arresto (lato comando)	1	
21	12 73 05 21	2005209156	Pignone completo di bussola	1	
22	12 73 05 22	2000301040	Bussola per pignone	2	
23	12 73 05 23	2005851025	Supporto lato collettore completo di bussola	1	
24	12 73 05 24	1000301001	Bussola per supporto	1	
25	12 73 05 25	2001329900	Portaspazzole completo	1	
26	12 73 05 26	2007014018	Serie spazzole	1	
27	12 73 05 27	2004652005	Molla premispazzole	4	
28	12 73 05 28	2003410065	Vite tirante per fiss. supporto lato comando e supporto lato collettore	2	
29	12 73 05 29	1000100000	Rondella piana per vite tirante	2	
30	12 73 05 30	2000505001	Coperchio	1	
31	12 73 05 31	2910021116	Vite cilindrica per fiss. portaspazzola e coperchio	2	M 4 x 6 DIN 84
32	12 73 05 32	2916063005	Rondella piana per vite fissaggio	2	A 4 DIN 137
33	12 73 05 33	0331302022	Interruttore elettromagnetico completo	1	
34	12 73 05 34	1003421000	Vite a testa svasata	2	
35	12 73 05 35	1330111000	Guarnizione - spessore mm 0,5		secondo fabbisogno
	12 73 05 36	1330111001	Guarnizione - spessore mm 1,0		
36	12 73 05 37	1330516015	Coperchio per interruttore elettromagnetico	1	
37	12 73 05 38	2910021162	Vite cilindrica per fissaggio coperchio	2	M 5 x 20 DIN 84
38	12 73 05 39	2916693004	Rondella per vite di fissaggio	2	B 5 DIN 127
39	12 73 05 40	2916693007	Rondella	2	B 8 DIN 127
40	12 73 05 41	2915051107	Dado esagonale	2	BM 8 DIN 439
41	12 73 05 42	2007010012	Serie accessori per indotto	1	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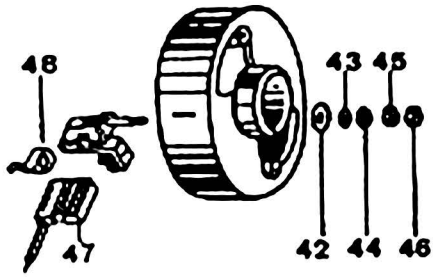
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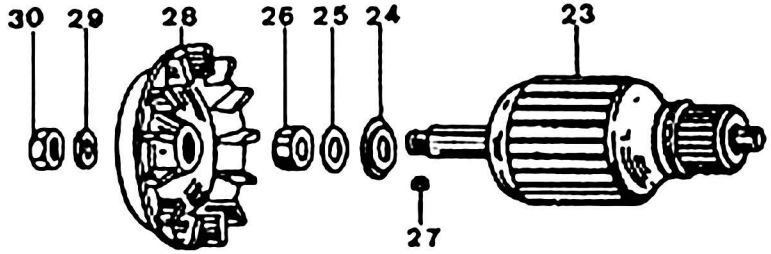
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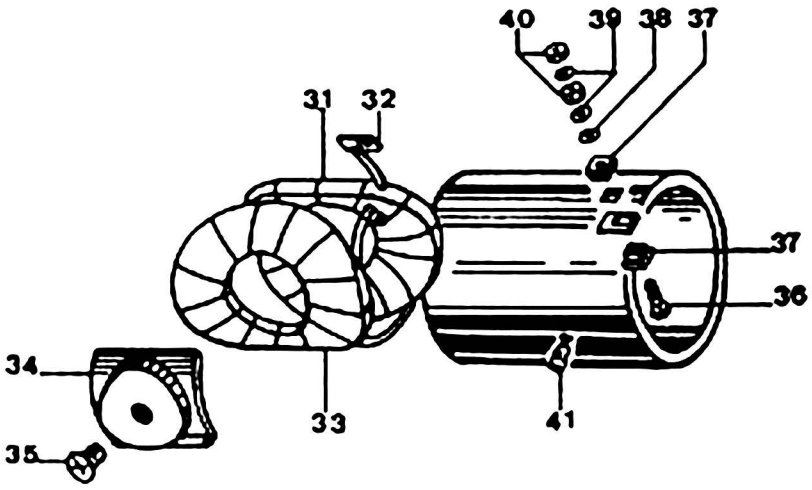
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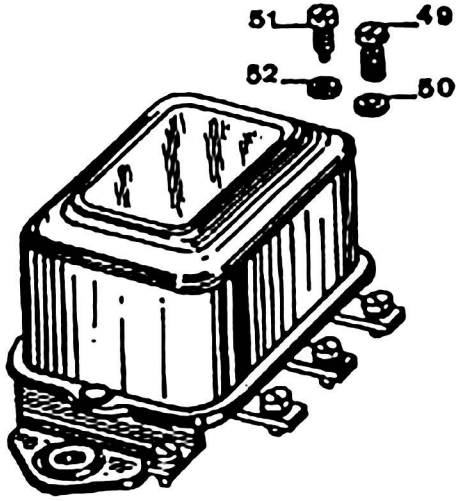
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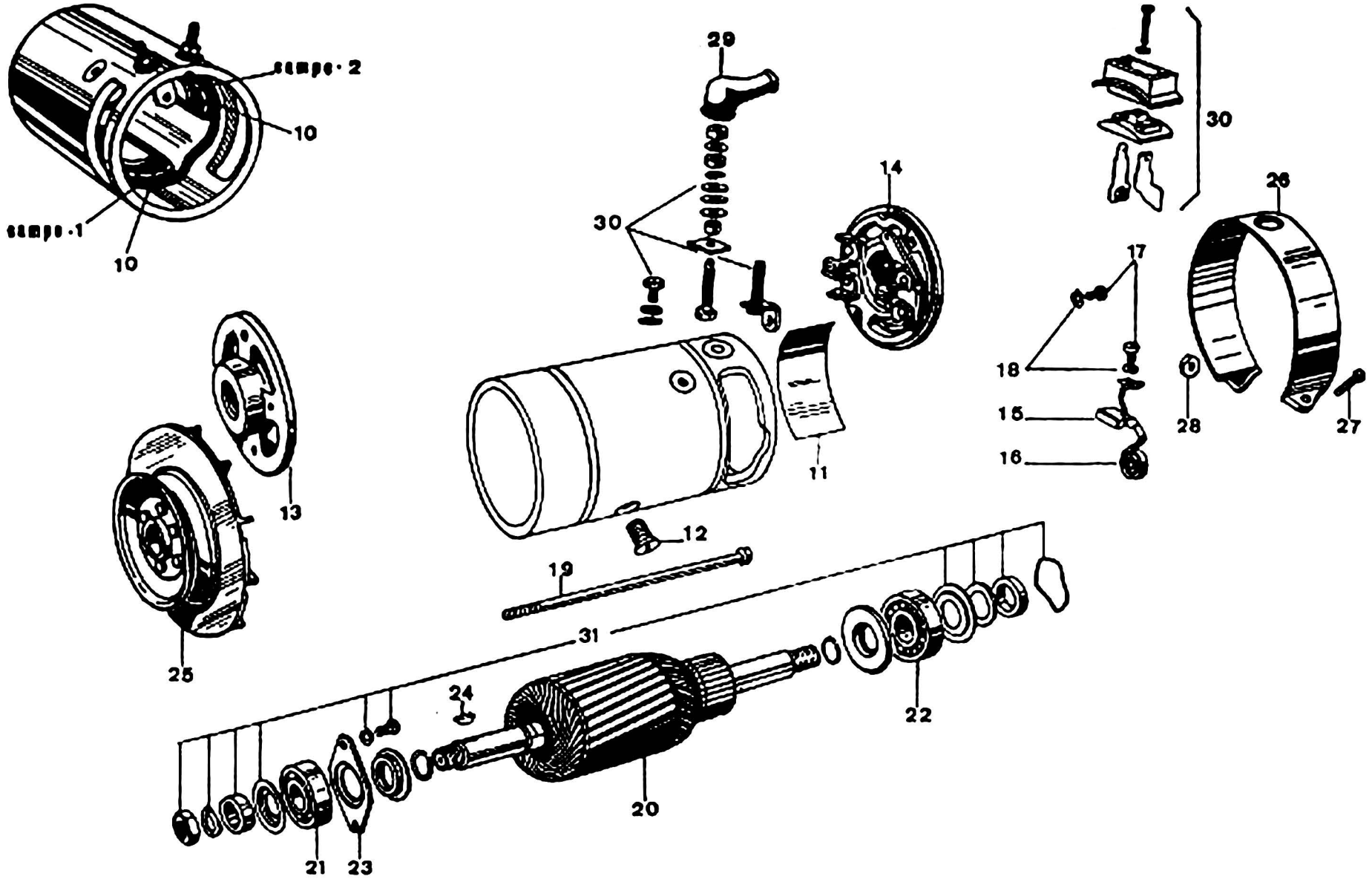
TAV. 53 COMPLESSO : **Motocicio**
SOTTOCOMPLESSO: **Impianto elettrico**

GRUPPO : **Generatore**
SOTTOGRUPPO: **Dinamo - Regolatore**

N. Fig.	N. Ordinazione Moto Guzzi	N. Ordinazione Marelli	DENOMINAZIONE	Quantità	Note
A	12 70 02 00	63036211	Dinamo completa DN 62 M	—	
10	12 70 02 23	95158106	Tirante fissaggio supporti	2	
11	12 70 02 19	70599601	Supporto lato comando	1	
12	12 70 02 14	74345761	Rosetta ondulata	1	
13	12 70 02 17	95161209	Cuscinetto a sfere	1	
14	12 70 02 16	74347681	Rosetta paragrasso	1	
15	12 70 02 59	74347691	Anello ritegno cuscinetto	1	
16	12 70 02 28	72005902	Carcassa completa	1	
17	12 70 02 43	90058181	Rosetta piana	1	
18	12 70 02 26	95161229	Cuscinetto a sfere	1	
19	12 70 02 60	72013710	Rosetta elastica spallamento cuscinetto	1	
20	12 70 02 39	72121501	Supporto con spazzole	1	
21	25 73 07 09	90024007	Rosetta elastica	2	
22	12 70 02 31	90003021	Dado fissaggio supporti	2	
23	12 70 02 25	72004001	Indotto	1	
24	12 70 02 12	74347671	Rosetta paragrasso	1	
25	12 70 02 51	90056311	Rosetta registro (mm 0,1)	Varie	
	12 70 02 52	90056321	Rosetta di registro (mm 0,2)	Varie	
26	12 70 02 53	95216123	Distanziale	1	
27	12 70 02 55	90071071	Linguetta a disco	1	
28	12 70 02 54	70564810	Puleggia con ventola	1	
29	12 70 02 58	90024010	Rosetta elastica	1	
30	12 70 02 57	90004031	Dado fissa puleggia	1	
31	12 70 02 47	72121301	Bobina di campo (con capocorda)	1	
32	12 70 02 56	70546810	Capocorda di collegamento massa	1	
33	12 70 02 18	72121302	Bobina di campo (con capocorda)	1	
34	12 70 02 49	70543710	Massa polare	2	
35	12 70 02 48	90117304	Vite fissaggio massa polare	2	
36	12 70 02 27	70546911	Vite morsetto DF	1	
37	12 70 02 46	70543810	Tassello isolante	2	
38	12 70 02 41	90023061	Rosetta piana	1	
39	12 73 07 00	90024005	Rosetta elastica	2	
40	12 70 02 36	90001161	Dado per morsetto	2	
41	12 70 02 24	95038009	Grano di riferimento	1	
42	12 70 02 44	90066211	Rosetta isolante	1	
43	12 70 02 42	90022061	Rosetta piana	1	
44	12 73 07 23	90024006	Rosetta elastica	2	
45	12 70 07 46	90003011	Dado fissa morsetto	1	
46	12 70 02 45	90061061	Dado per morsetto	1	
47	12 70 02 38	72004301	Spazzola	2	
48	12 70 02 37	70214710	Molla premispazzola	2	
B	12 70 38 01	63415002	Gruppo regolazione IR 50 BAT completo	1	
49	12 70 38 02	95105013	Vite per morsetti D + / 61, DF e D — / 31	3	
50	12 73 07 23	90024006	Rosetta elastica	3	
51	12 70 38 04	74401780	Vite per morsetto DF	1	
52	12 70 07 35	90052061	Rosetta dentata	1	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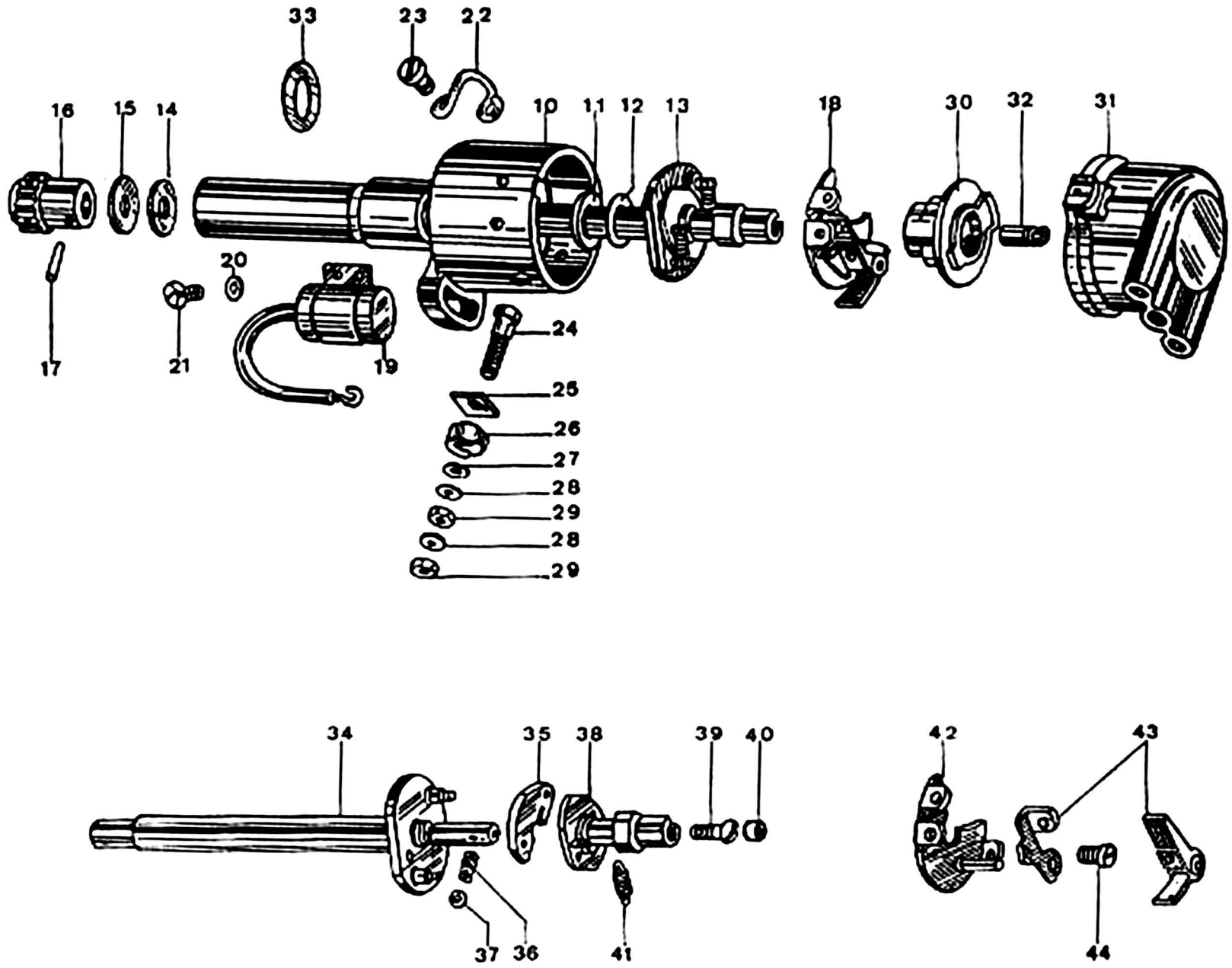
TAV. 54 COMPLESSO : **Motocicio**
SOTTOCOMPLESSO: **Impianto elettrico**

GRUPPO : **Generatore**
SOTTOGRUPPO: **Dinamo**

N. Fig	N. Ordinazione Moto Guzzi	N. Ordinazione Bosch	DENOMINAZIONE	Quantità	Note
A	12 70 02 05	0101302092	Dinamo	1	G (R) 14 V 25 A 23
10	12 70 01 10	1104103024 1104103025	Avvolgimento di campo { campo 1 campo 2	1	
11	12 70 01 11	3131007000	Striscia isolante	1	
12	10 70 02 24	2910551284	Vite fissaggio espansione polare	2	
13	12 70 01 13	1105823323	Supporto lato comando	1	
14	12 70 01 14	1105853312	Supporto lato collettore completo	1	
15	12 70 01 15	1107014139	Serie spazzole	1	
16	12 70 01 16	1104852005	Molla premispazzole	2	
17	12 70 01 17	2910021116	Vite cilindrica	2	
18	12 70 01 18	2916883003	Rondella elastica	2	
19	12 70 01 19	1103410008	Vite tirante	2	
20	12 70 01 20	1104013943	Indotto completo	1	
21	12 70 01 21	1900900305	Cuscinetto a sfere lato comando	1	
22	10 70 02 17	1900900303	Cuscinetto a sfere lato collettore	1	
23	12 70 01 23	1100561040	Anello paragrasso	1	
24	12 70 01 24	1900023008	Chiavetta	1	
25	12 70 01 25	1106902026	Puleggia	1	
26	12 70 01 26	1101316042	Fascia di chiusura	1	
27	12 70 01 27	2910021125	Vite cilindrica	1	
28	12 70 01 28	2915051004	Dado esagonale	1	
29	10 70 02 53	3130558000	Cappuccio di protezione	2	
30	12 70 01 30	1107011506	Serie accessori di collegamento morsetti	1	
31	12 70 01 31	1107010003	Serie accessori per indotto	1	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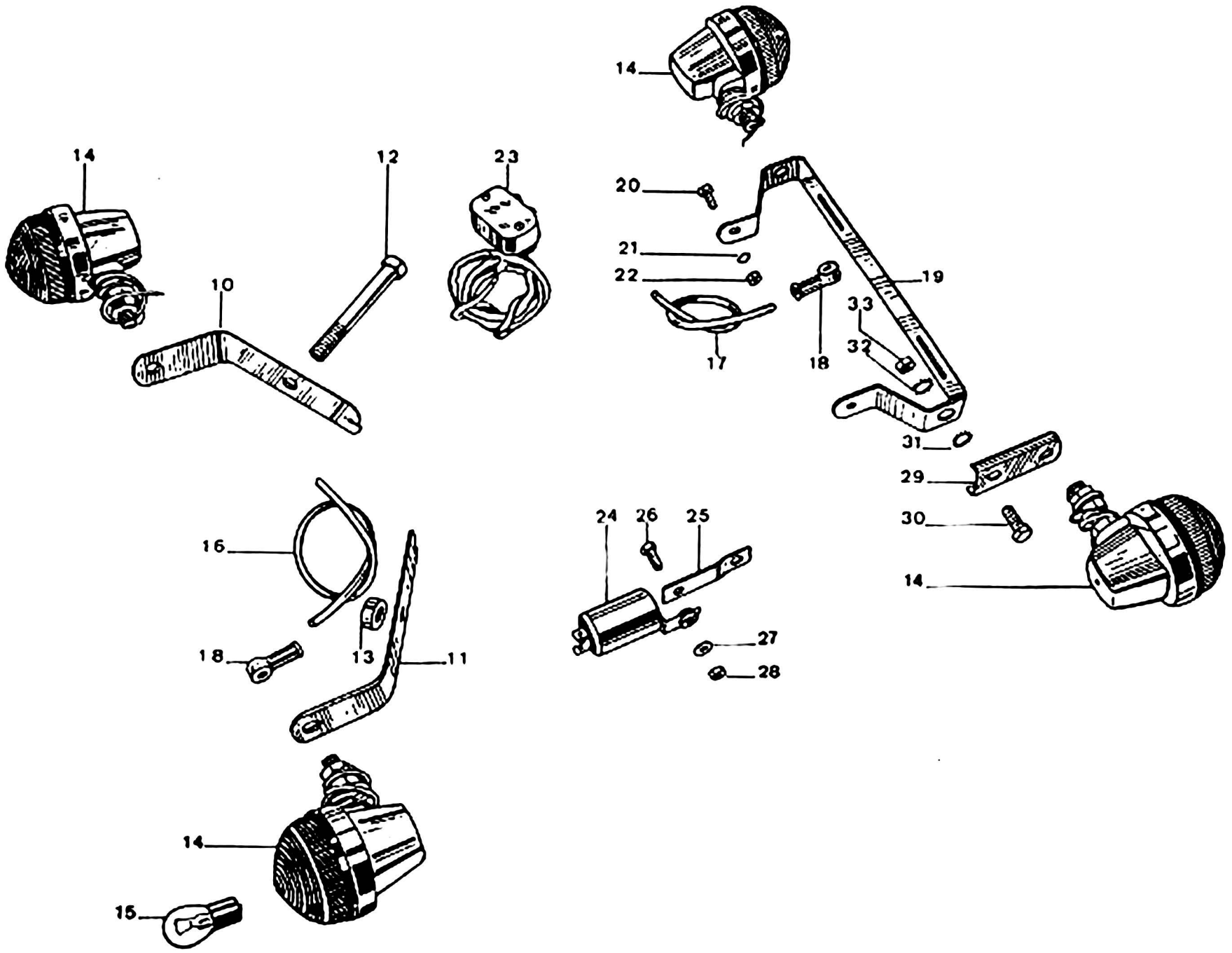
TAV. 55 COMPLESSO : **Motocicio** GRUPPO : **Accensione**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Distributore d'accensione**

N. Fig.	N. Ordinazione Moto Guzzi	N. Ordinazione Marelli	D E N O M I N A Z I O N E	Quantità	N o t e
A	12 71 54 00	61012301	Distributore d'accensione completo S 123 A	1	
10	12 71 54 10	70411204	Corpo con bronzine	1	
11	12 71 54 11	95012194	Rosetta di bachelite	2	
12	12 71 54 12	95005214	Rosetta piana	1	
13	12 71 54 13	71023702	Gruppo anticipo automatico	1	
14	12 71 54 14	95210156	Rosetta di spessore	1	
15	12 71 54 15	90059111	Rosetta di registro (mm 0,1)	Varie	
	12 71 54 16	90059121	Rosetta di registro (mm 0,2)	Varie	
	12 71 54 17	90059131	Rosetta di registro (mm 0,5)	Varie	
16	12 71 62 00	71093810	Pignone di trascinamento	1	
17	95 61 03 18	90027061	Spina fissa pignone	1	
18	12 71 54 20	70412101	Ruttore completo	1	
19	12 71 54 21	55181103	Condensatore CE 29 D	1	
20	12 73 07 60	90024005	Rosetta elastica	1	
21	12 71 54 23	90028031	Vite fissa ruttore e condensatore	1	
22	12 71 54 24	74327871	Molla reggi calotta	2	
23	12 71 54 25	95131104	Vite fissa ruttore e molla	2	
24	12 71 54 26	91215101	Vite presa corrente	1	
25	12 71 54 27	91024001	Piastrina isolante	1	
26	12 71 54 28	91023002	Blocchetto isolante	1	
27	12 71 54 29	90058352	Rosetta piana	2	
28	12 73 07 23	90024006	Rosetta elastica	2	
29	12 71 54 30	95055026	Dado per morsetto	2	
30	12 71 54 31	70189503	Spazzola rotante	1	
31	12 71 54 32	71037202	Calotta distributrice	1	
32	12 71 54 33	91036001	Carboncino porta corrente	1	
33	12 71 54 34	95207109	Anello di tenuta	1	
34	12 71 54 35	71023802	Albero con piastra	1	
35	12 71 54 36	71090010	Masse centrifuga	2	
36	12 71 54 37	95226115	Molletta premi sfere	1	
37	12 71 54 38	95163101	Sfere	1	
38	12 71 54 39	71093301	Camma con piastrina	1	
39	12 71 54 40	96114202	Vite ritegno camma	1	
40	12 71 54 41	96200127	Feltro lubrificazione perno camma	1	
41	12 71 54 42	95126044	Molla richiamo masse (8 spire)	1	
	12 71 54 43	95205175	Molla richiamo masse (9 spire)	1	
42	12 71 54 44	70412201	Piastra con perno	1	
43	12 71 54 45	71006701	Coppia contatti	1	
44	12 71 54 46	95086108	Vite fissa squadretta	1	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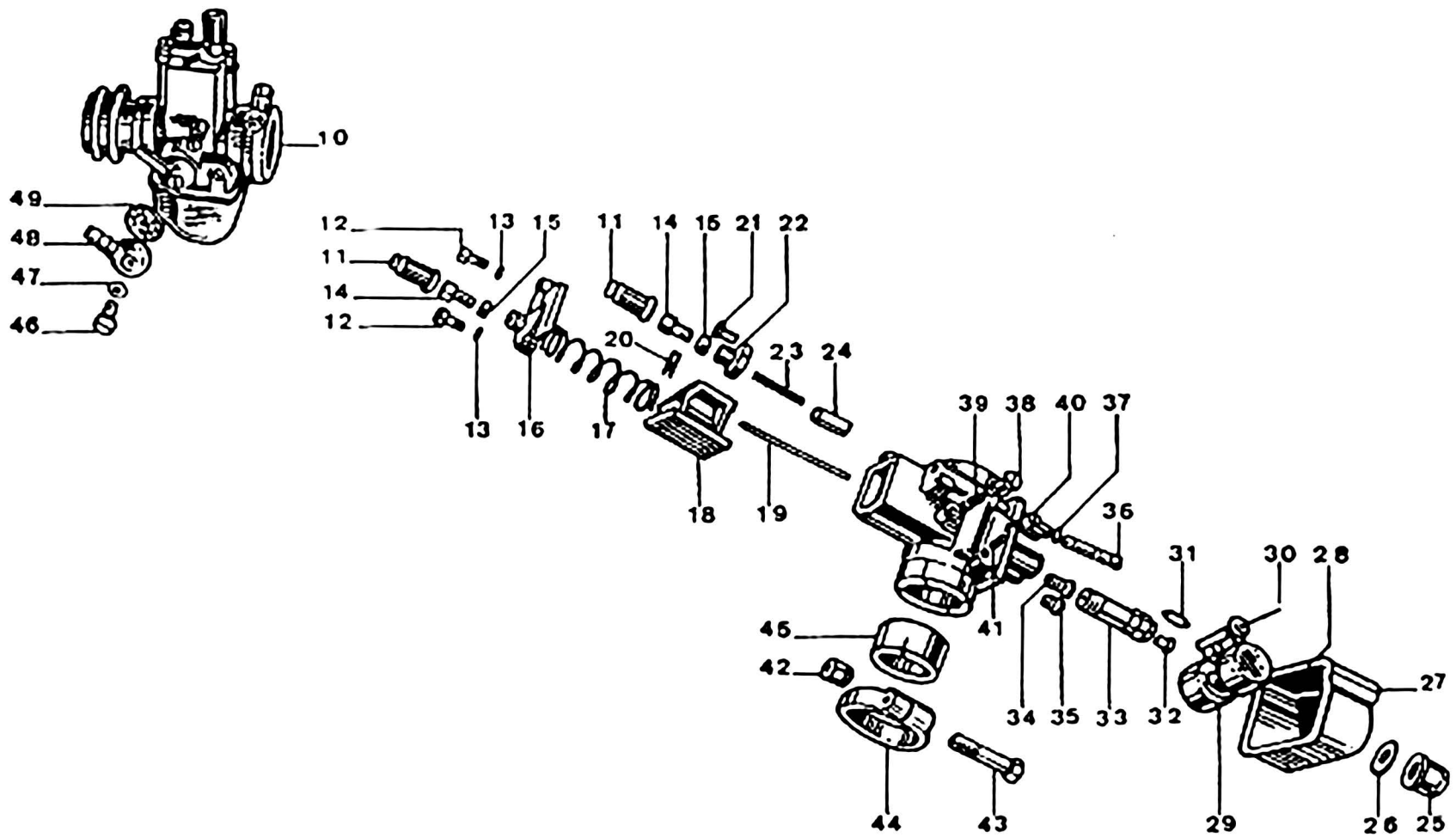
TAV. 56 COMPLESSO: **Motociclo** GRUPPO : **Lampeggiatori**

SOTTOCOMPLESSO: **Impianto elettrico** SOTTOGRUPPO: **Staffe - Fanalini - Dispositivo**

N. Fig.	N. Ordinazione	D E N O M I N A Z I O N E	Quantità	Note
		PER MOTOCICLI SENZA BORSE POSTERIORI		
A	12 75 80 05	Gruppo staffe e fanalini per lampeggiatori per motocicli senza borse posteriori	1	LUCAS
10	12 75 13 05	Staffa anteriore per fanalino destro	1	
11	12 75 14 05	Staffa anteriore per fanalino sinistro	1	
12	96 05 36 80	Vite fissaggio staffe anteriori	2	
13	91 16 13 09	Anello distanziatore sul lato sinistro	1	
14	12 75 06 05	Fanalino completo di cavo e viti di fissaggio ant. e post.	4	
15	93 45 01 29	Lampada per fanalini lampeggiatori (12 V - 21 W)	4	
16	12 75 07 05	Guaina copriflio per fanalini anteriori	2	
17	12 75 08 05	Guaina copriflio per fanalini posteriori	2	
18	12 70 29 00	Cappuccio in gomma	4	
19	13 43 66 40	Staffa trasversale posteriore	1	
20	96 05 43 12	Vite fissaggio staffa trasversale posteriore	4	
21	95 00 02 06	Rosetta per vite fiss. staffa trasversale posteriore	8	
22	92 60 22 06	Dado per vite fissaggio staffa trasversale posteriore	4	
23	12 75 03 00	Dispositivo completo di gruppo cavi	1	
24	10 75 05 50	Intermittenza (12 V - 42 W)	1	
25	13 74 16 40	Piastrina di fissaggio intermittenza	1	
26	96 05 43 16	Vite fissaggio intermittenza	1	
27	95 00 02 06	Rosetta piana per vite fissaggio intermittenza	1	
28	92 60 22 06	Dado per vite fissaggio intermittenza	1	
		VARIANTI PER MOTOCICLI CON MONTATE LE BORSE POSTERIORI		
B	12 75 51 05	Gruppo staffe e fanalini per lampeggiatori per motociclo con montate le borse post.	1	LUCAS
29	12 75 17 05	Staffa porta fanalini posteriori	2	
30	96 05 44 16	Vite fissaggio staffe porta fanalini posteriori	2	
31	95 00 02 06	Rosetta piana per viti fissaggio staffe	2	
32	95 02 11 06	Rosetta dentellata per viti fissaggio staffe	2	
33	92 60 22 06	Dado per viti fissaggio staffe	2	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TAV. 57 COMPLESSO : **Motociclo**
SOTTOCOMPLESSO: **Motore**

GRUPPO : **Alimentazione**
SOTTOGRUPPO: **Carburatore**

N. Fig.	N. Ordinazione Moto Guzzi	N. Ordinazione Dell'Orto	DENOMINAZIONE	Quantità	Note
10	13 11 28 02	3512	Carburatore destro compl. senza trasmissioni	1	Dell'Orto VHB 29 CD
10	13 11 28 03	3511	Carburatore sinistro compl. senza trasmissioni	1	Dell'Orto VHB 29 CS
11	13 83 70 00	1476.00.06	Cappuccio protezione cavi comando	2	
12	13 83 28 00	3978.00.36	Vite fissaggio coperchio camera miscela	2	
13	13 83 29 00	5011.00.23	Rondella elastica per vite tendifilo trasmissioni starter e gas	2	
14	12 83 72 00	1104.00.37	Vite tendifilo per trasmissione comando gas e starter	2	
15	12 83 73 00	1691.00.27	Dado fiss. vite tendifilo trasmissione comando gas e starter	2	
16	13 83 50 00	7338.00.53	Coperchio camera miscela	1	
17	13 83 71 00	7448.00.61	Molla richiamo valvola gas	1	
18	13 83 75 00	7454.80.64	Valvola gas	1	
19	13 83 77 00	7456.05.06	Spillo conico tipo V	1	
20	55 83 85 85	1407.00.21	Fermaglio spillo conico	1	
21	13 83 79 00	7745.00.36	Vite fissaggio coperchietto valvola starter	1	
22	13 83 74 00	7637.00.06	Coperchietto valvola starter	1	
23	13 83 76 00	4043.00.61	Molla valvola starter	1	
24	13 83 78 00	3238.00.64	Valvola starter	1	
25	13 83 37 00	7880.00.34	Tappo fissaggio vaschetta	1	
26	13 83 39 00	4057.00.30	Guarnizione tappo fissaggio vaschetta	1	
27	13 83 44 00	7881.00.96	Corpo vaschetta	1	
28	13 83 34 00	7451.00.30	Guarnizione vaschetta	1	
29	13 83 30 00	7450.00.80	Galleggiante	1	
30	13 83 31 00	7346.00.22	Perno galleggiante	1	
31	13 83 48 00	4559.00.05	Spillo chiusura benzina	1	
32	13 83 57 00	1486.145.02	Getto massimo	1	
33	13 83 88 00	7879.00.32	Pompetta di accelerazione — Corpo pompa	1	
		7831.00.64	Pompetta di accelerazione — Pistoncino pompa	1	
		7185.00.03	Pompetta di accelerazione — Sfera valvola	1	
		7832.00.33	Pompetta di accelerazione — Sede valvola	1	
		7882.00.61	Pompetta di accelerazione — Molla pistoncino	1	
		7828.00.34	Pompetta di accelerazione — Tappo porta getto	1	
34	13 83 55 00	7878.265.28	Polverizzatore	1	
35	13 83 59 00	1486.45.02	Getto minimo	1	
36	13 83 60 00	7746.80.02	Getto starter	1	
37	13 83 61 00	6173.00.30	Guarnizione getto starter	1	
38	13 83 66 00	7673.00.37	Vite regolazione valvola gas	1	
39	13 83 67 00	4670.00.61	Molla per vite regolazione valvola gas	1	
40	13 83 62 00	7449.00.37	Vite regolazione miscela minimo	1	
41	13 83 63 00	7446.00.61	Molla per vite regolazione minimo	1	
42	13 83 68 00	1751.00.27	Dado per vite fissaggio manicotto	1	
43	13 83 86 00	1750.00.36	Vite per fissaggio manicotto	1	
44	13 83 87 00	1749.00.50	Anello serraggio manicotto	1	
45	13 83 89 00	7453.00.62	Riduzione isolante	1	
46	13 83 49 00	4568.00.36	Vite fissaggio pipetta	1	
47	13 83 47 00	4062.00.30	Guarnizione vite fissaggio pipetta	1	
48	13 83 46 00	6273.00.36	Pipetta raccordo tubo benzina	1	
49	43 83 40 00	6109.00.29	Filtro benzina	1	

750 Ambassador

spare parts catalogue

MOTO GUZZI

SHELL X100 MOTOR OIL

SEIMM SOCIETÀ ESERCIZIO INDUSTRIE MOTOMECCANICHE S.p.A.
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MOTO GUZZI

750 Ambassador

SPARE PARTS CATALOGUE

JAN 1970 - Ia EDITION

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CONDITIONS OF SALE

SALES	— All spare parts supplies are subject to goods availability at the time the order is received.
PRICES	— All prices appearing in the official price list are net ex-factory prices. Any tax or charge inherent to the buying and selling transaction shall be entirely on the buyers.
DELIVERY AND SHIPMENT	— Moto Guzzi shall not be held liable for any delayed delivery. Any indicated time is only informative and not binding. All goods travel at buyers' risk, including C.O.D. deliveries.
DISTRIBUTORS	— Any order obtained by the Distributor shall not be binding on Moto Guzzi who reserves the right to decide its execution or not.
CLAIMS	— Any claim for parts received in a damaged condition, not corresponding to the order, or short supplied is to be made within 8 days from the receipt of such parts.
LIABILITY	— Moto Guzzi shall not be held responsible for any damages to persons or property arising out from the use of its products, even if such damages be caused by structural or machining defects of the material supplied.

HOW TO ORDER

All orders should contain the following information:

- Transport means required
- Engine number of machine
- Description of part and part number
- Quantity.

All original Moto Guzzi parts are stamped with the registered trade mark and may be obtained from the general distributors or the officially appointed Moto Guzzi dealers.

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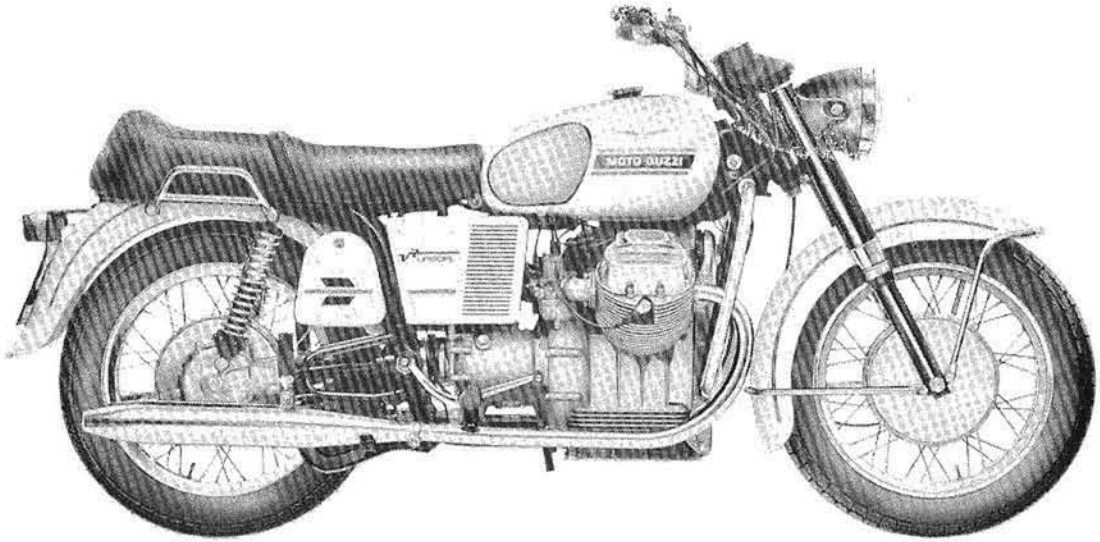

Fig. 1 - Right view

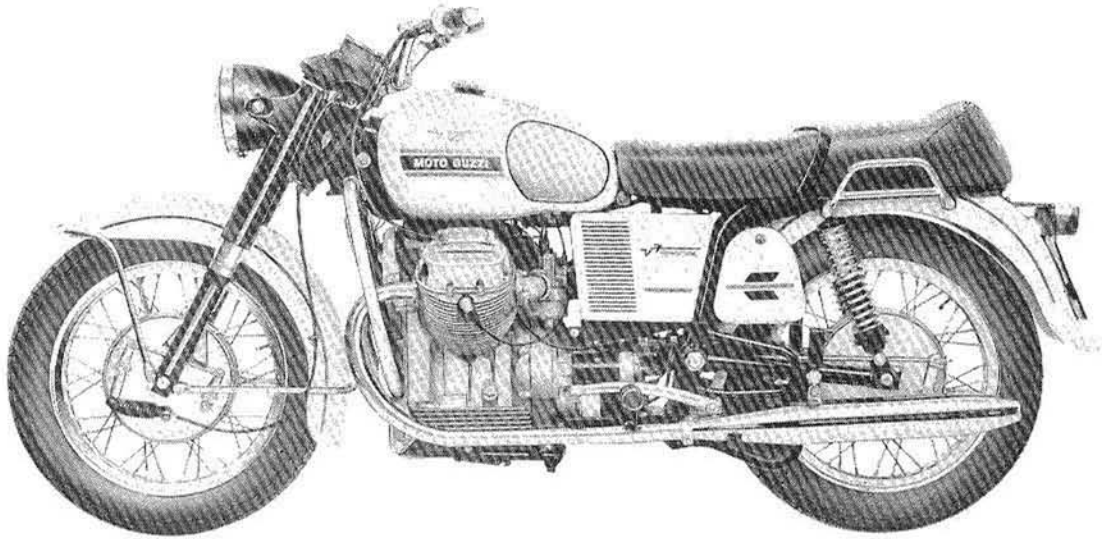

Fig. 2 - Left view

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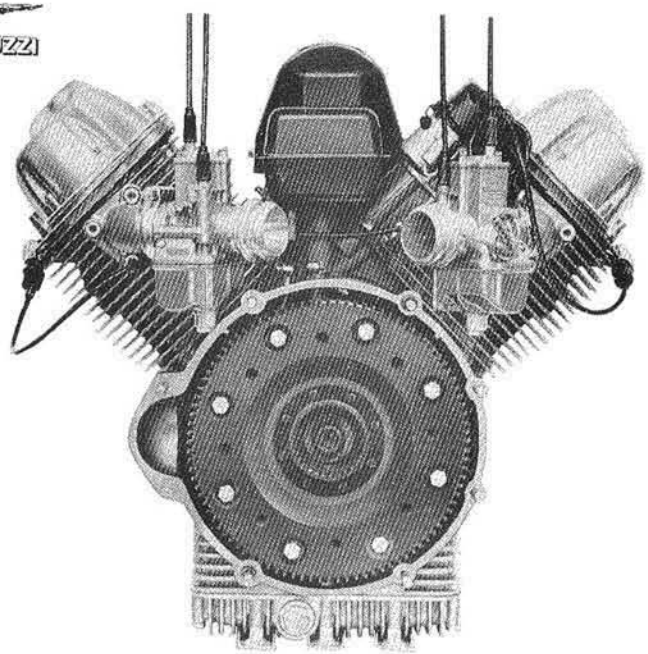


Fig. 3 - Engine

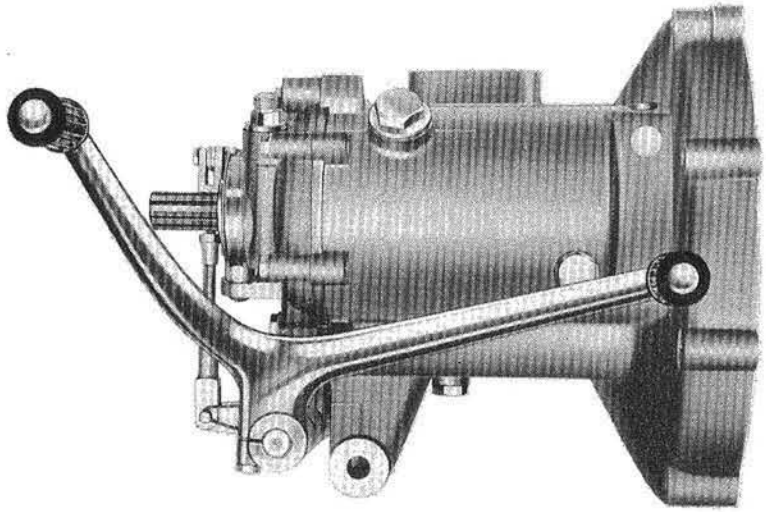
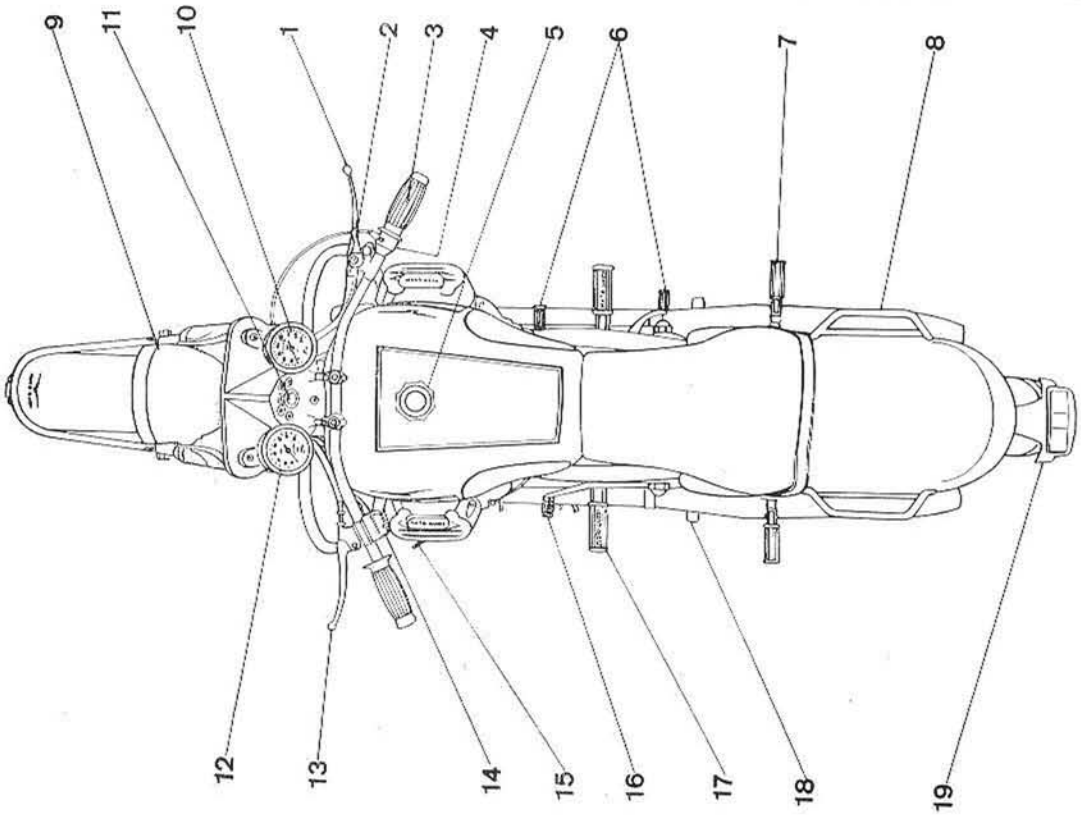


Fig. 4 - Gearbox



CONTROLS AND ACCESSORIES

1. Front brake lever
2. Air control lever
3. Throttle control grip
4. Starter button
5. Filler cap
6. Gearshift lever
7. Pillion footrests
8. Pillion handgrip
9. Headlight
10. Speedometer
11. Ignition key
12. Rev-counter
13. Clutch lever
14. Light switch and horn button
15. Side stand
16. Rear brake pedal
17. Footrests
18. Center stand
19. Tail light

The machine can also be supplied with gear-shift lever on the left and rear brake pedal on the right.

N.B. - The terms « right » and « left » in the text are used in the sense they would appear to one sitting in the saddle.

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MAIN FEATURES

ENGINE

Cycle	:	4 strokes
Number of cylinders:		2
Cylinder disposition:		« V » 90°
Bore	:	83 mm. (3.26")
Stroke	:	70 mm. (2.75")
Displacement	:	757.486 cc. (46.21 cu.in.)
Compression ratio	:	9 to 1
Revs at maximum engine speed	:	6500 r.p.m.
Output at maximum engine speed	:	60 HP SAE
Crankcase	:	in light alloy
Cylinders	:	in light alloy with hard chromed barrels
Cylinder heads	:	in light alloy, hemispherical, with special cast iron inserted seats
Crankshaft	:	steel construction
Crankshaft supports:		in anti-fricion material pressed in 2 suitable housings (as used in all F1 race cars)
Connecting rods	:	steel construction with AL-TIN alloy thin wall bearings
Pistons	:	in light alloy.

Valve gear

O.H.V., push rod operated via the camshaft in the crankcase and gear driven by the crankshaft.

Inlet:

— opens 24° before TDC
— closes 58° after BCD

Exhaust:

— opens 58° after BDC
— closes 22° after TDC

Rocker clearance for valve timing:

— 0.5 mm. (.0196")

Normal rocker clearance (cold engine)

— inlet 0.15 mm. (.0059")
— exhaust 0.25 mm. (.0098")

Carburation

2 Dell'Orto carburetors type VHB 29 CD (right) and VHB 29 CS (left) both gravity fed from the tank.

Standard carburetor setting

— Choke	:	29 mm.
— Throttle slide	:	60
— Atomizer	:	265
— Main jet	:	145
— Pilot jet	:	45
— Starter atomizer	:	80

With needle SV9 set at second notch from top: idling screw open 1 and ½ turns for the left carburetor and 1 and 3/4 - 2 turns for the right carburetor.

With needle SV5 third notch from top: idling screw open 1½ to 2 turns for the left carburetor and 2 - 2½ turns for the right carburetor.

Air intake provided with dry filter.

Lubrication

Pressure, by gear pump driven by the crankshaft.

Oil strainer in crankcase.

Normal lubrication pressure 3.8 - 4.2 kgs/sq.cm. (54 to 60 lbs sq.in.) controlled by relief valve.

Electrically controlled oil pressure gauge.

Cooling

By air. Cylinder and cylinder head deeply finned.

Ignition

By battery with automatic advance distributor.

Initial advance: 10°.

Automatic advance: 28°.

Ignition timing 38° full advance.

Contact breaker gap: 0.42-0.48 mm. (.016 - .018").

Spark plug: n. 225 in Bosch-Marelli scale or equivalent.

Plugs point gap: 0.6 mm. (023").

Ignition coil.

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MAIN FEATURES

Wheels 18 x 3 rims, front and rear.

Tires 4.00 x 18 front and rear, block type (high speed).

Tire pressure

Front tire: solo	1.5 kgs/sq.cm.	= 21 p.s.i.
Front tire: with passenger	1.5 kgs/sq.cm.	= 21 p.s.i.
Rear tire: solo	1.8 kgs/sq.cm.	= 25 p.s.i.
Rear tire: with passenger	2.0 kgs/sq.cm.	= 28 p.s.i.

Note - The above recommendation is for normal riding (cruising speed). If using the machine at constant high speed or on motorways, the above pressure should be increased by 0.2 kgs/sq.cm. (2.8 p.s.i.).

Brakes Twin leading shoes front brake operated by hand lever on the right handlebar.
Large rear brake operated on left hand side of machine.

Overall dimensions and weight

— Wheelbase	1.470 mts.	(about	57.8")
— Length	2.245 »	(»	88.3")
— Width	0.830 »	(»	32.6")
— Height (dry)	1.070 »	(»	42.1")
— Minimum ground clearance	0.150 »	(»	5.9")
— Curb weight	228 kgs.	(»	502 lbs.)

Performance Maximum permissible speeds and gradients climbable in each gear, solo riding.

Low gear	:	62 kms/h (38.5 m.p.h.) climbing ability: 60%
Second gear	:	104.250 kms/h (64.6 m.p.h.) climbing ability: 40%
Third gear	:	145.250 kms/h (89.2 m.p.h.) climbing ability: 20%
High gear	:	185.276 kms/h (115 m.p.h.) climbing ability: 8%

Consumption Measured according to CUNA standards.

Starting Electric starter with electromagnetic ratchet control.
Ring gear bolted on flywheel. Operated by starter button.

Exhaust system Dual exhaust pipes and mufflers.

TRANSMISSION

Clutch Twin driven plates, dry type, located on the flywheel.
Controlled by lever on left handlebar.

Gear box Four speeds, frontal engagement. Constant mesh gears.
Cush drive incorporated.
Separate case bolted on crankcase, operated by rocker pedal on the right side of the machine.
Engine gear-box ratio . . . 1 to 1.375 (16-22)
Internal gear ratios:
— Low gear . . . . . 1 to 2.230 (13-29)
— Second gear . . . . . 1 to 1.333 (18-24)
— Third gear . . . . . 1 to 0.954 (22-21)
— High gear . . . . . 1 to 0.750 (24-18)

Secondary drive By constant speed double joint cardan shaft.
Layshaft bevel gears- rear wheel ratio: 4.375 (8-35).
Overall gear ratios:
— Low gear . . . . . 1 to 11,628
— Second gear . . . . . 1 to 7,597
— Third gear . . . . . 1 to 5,738
— High gear . . . . . 1 to 5,511
(The machine is optionally supplied with L/H gearshift lever).

Frame Duplex cradle, tubular structure.

Suspension Telescopic front fork incorporating hydraulic dampers.
Rear swinging fork with externally adjustable springs.

Fuel and oil capacities Fuel tank: 22.5 liters 5.84 US gls.) including about 4 liters reserve (about 1 US gl.) - Petrol 98 NO (Regular octane) - Sump 3 liters (3 1/4 quarts) Shell Super Motor Oil 100 - Transmission 0.750 liters (1 3/4 pints) Shell Spirax 90 E.P. - Rear wheel drive 0.300 liters (5/8 pints) Shell Spirax 90 E.P. - Front fork dampers 0.160 liters = 5.4 oz US Shell Tellux 33.

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12717801	17	36
12718400	17	39
12718600	17	41
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12730701	17	45
12731000	17	45/1
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12730760	19	11
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12735100	17	58
12735300	17	50
12735400	17	53
12735500	17	54
12735750	17	51
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12740521	18	10
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12747102	18	42
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12782580		
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12807200	6	16
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13020800	1	38
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	17	12
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ILLUSTRATED PLATES

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PLATE **1** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Cylinder - Cylinder head - Rocker boxes - Rocker ass. y - Valves**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 02 35 01	**Cover,** rocker box	2	
11	12 02 37 00	**Gasket,** rocker box	2	
12	98 62 03 30	**Screw,** rocker box cover	16	
13	13 02 21 00	**Cylinder head,** r/h	1	
	13 02 22 00	**Cylinder head**	1	
14	13 03 66 00	**Guide,** inlet valve	2	
15	13 03 67 00	**Guide,** exhaust valve	2	
16	90 35 30 16	**Circlip,** valve guide	4	
17	12 03 81 00	**Semicones,** valves	8	
18	13 03 80 00	**Top collar,** valves	4	
19	13 03 74 00	**Spring,** outer, valves	4	
20	13 03 76 00	**Spring,** inner, valves	4	
21	13 03 70 00	**Bottom collar**	4	
22	13 03 72 00	**Washer,** bottom collar to cylinder head	4	
23	13 03 60 00	**Inlet valve**	2	
24	13 03 61 00	**Exhaust valve**	2	
25	12 03 48 00	**Support,** rocker arm	2	
26	12 03 02 00	**Rocker arm,** r/h, c/w bushings	2	
27	12 03 04 00	**Rocker arm,** l/h, c/w bushings	2	
28	91 11 15 11	**Bushing,** rocker arm	4	
29	12 03 40 01	**Screw,** tappet adjusting	4	
30	92 60 25 08	**Nut,** tappet screw	4	
31	12 03 18 00	**Spindle,** rocker arm	4	
32	90 11 81 52	**Washer,** rocker arm	4	
33	94 32 22 15	**Spring,** rocker arm	4	
34	98 02 43 12	**Bolt,** rocker spindle	4	
35	95 02 11 06	**Washer,** rocker spindle bolt	4	
36	13 02 20 01	**Gasket,** cylinder head	2	
37	13 02 02 00	**Cylinder**	2	
37/1	13 06 01 00	**Cylinder and piston**	1	
38	13 02 08 00	**Gasket,** cylinder base	2	
39	12 02 17 00	**Bolt,** long, cylinder head	2	
40	90 70 60 90	**Seal,** cylinder head bolts	12	
41	95 10 03 15	**Washer,** cylinder head bolts	10	
42	92 75 11 03	**Nut,** cylinder head bolts	10	
43	12 02 18 00	**Bolt,** short, cylinder head	4	
44	95 00 42 10	**Washer,** hold down nut	2	
45	13 02 19 00	**Nut,** short bolt, pushrod side	2	
46	95 10 07 07	**Washer,** plug	2	
47	95 98 01 20	**Plug,** cylinder head	2	
48	98 62 04 35	**Screw,** intake pipe to cylinder head	2	
49	90 71 60 82	**Washer,** insulating, intake screw	6	
50	95 10 02 23	**Washer,** air intake tube	6	
51	12 11 50 02	**Air intake tube,** r/h	1	
	12 11 50 03	**Air intake tube,** l/h	1	
52	12 11 55 03	**Gasket,** air intake, insulating	4	

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TAVOLA 1

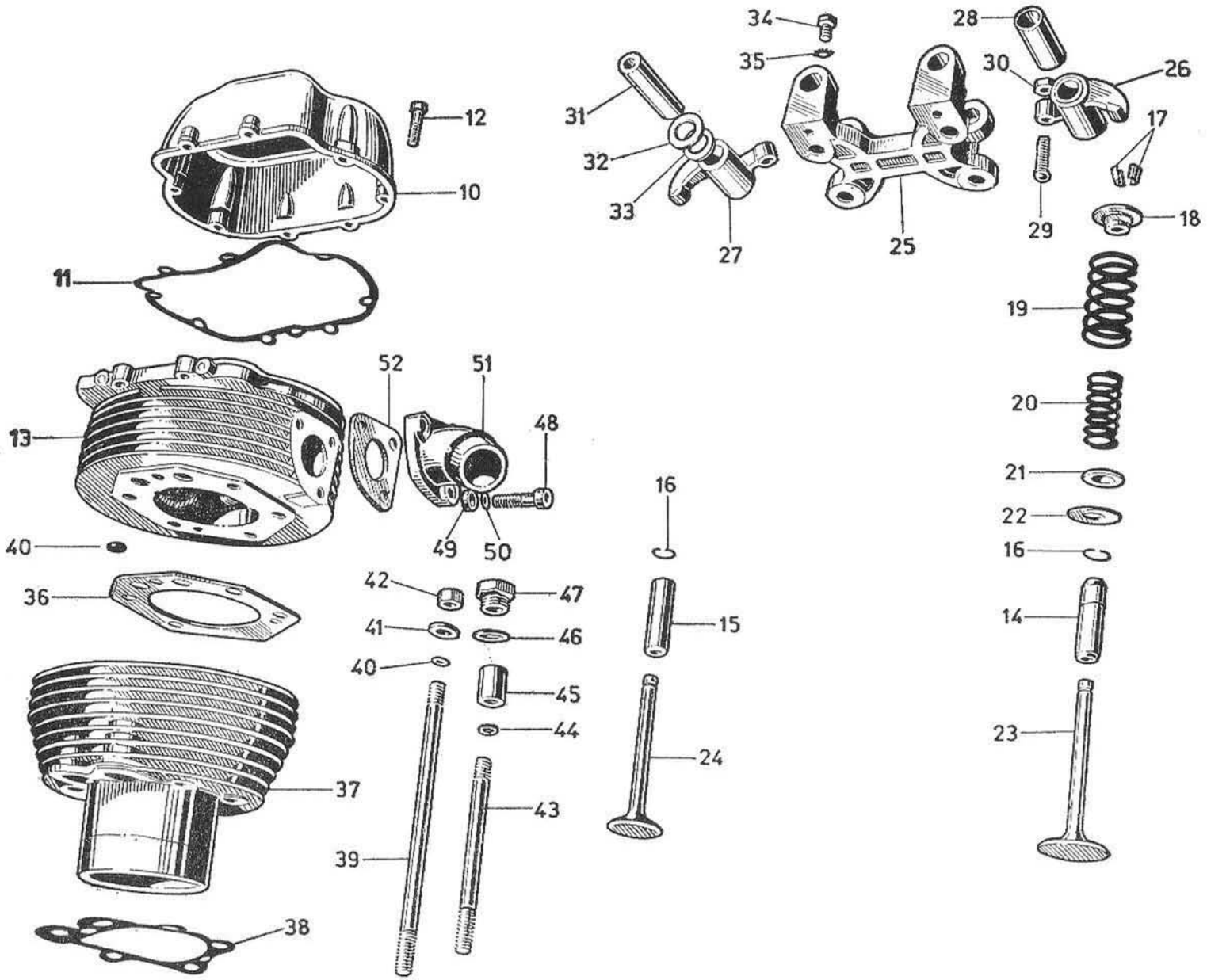

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PLATE 2 MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Crankcase and covers**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 00 07 00	**Crankcase**	1	
11	95 50 80 66	**Bolt,** short, gear box fixing	4	
12	96 50 80 75	**Bolt,** medium, gear box fixing	2	
13	96 50 80 80	**Bolt,** long, gear box fixing	1	
14	95 10 12 31	**Washer,** gear box and starter motor fixing bolts	8	
15	92 60 22 08	**Nut,** gear box fixing bolts	7	
16	12 01 19 00	**Flange,** c/w journal bearing, timing side	1	
	12 01 19 01	**Flange,** c/w journal bearing, timing side (u/s .0078")		
	12 01 19 02	**Flange,** c/w journal bearing, timing side (u/s .015")		
	12 01 19 03	**Flange,** c/w journal bearing, timing side (u/s .023")		
	12 01 19 04	**Flange,** c/w journal bearing, timing side u/s .031")		
17	98 05 44 25	**Bolt,** flange to crankcase and timing cover	14	
18	12 01 21 00	**Lock plate,** flange to timing cover nuts	2	
19	12 01 29 00	**Lock plate,** flange securing nut	1	
20	12 01 14 00	**Flange,** c/w main bearing, flywheel side	1	
	12 01 14 01	**Flange,** c/w main bearing, flywheel side u/s .0078")		
	12 01 14 02	**Flange,** c/w main bearing, flywheel side (u/s .015")		
	12 01 14 03	**Flange,** c/w main bearing, flywheel side (u/s .023")		
	12 01 14 04	**Flange,** c/w main bearing, flywheel side (u/s .031")		
21	90 40 53 68	**Seal,** on crankshaft, flywheel side	1	Angus 53.68.10
22	12 01 18 00	**Gasket,** flange, flywheel side	1	
23	12 01 28 00	**Lock plate,** flywheel side bolt	4	
24	12 00 14 00	**Timing cover**	1	
25	90 40 38 50	**Seal,** timing cover	1	Angus 38.50.7
26	98 10 60 28	**Screw,** short, timing cover	10	
27	98 10 60 43	**Screw,** long, timing cover	12	
28	95 10 01 30	**Washer,** timing cover screws, generator belt cover and oil sump	37	
29	12 00 12 00	**Gasket,** timing cover	1	
30	12 00 16 00	**Cover,** belt	1	
31	98 10 60 21	**Screw,** belt cover	3	
32	12 01 89 00	**Locating bush**	2	
33	98 05 24 75	**Bolt,** starter motor retaining	1	
34	12 00 35 00	**Oil sump**	1	
35	12 00 36 00	**Gasket,** oil sump		
36	12 00 37 01	**Plug,** oil drain		
37	90 71 41 95	**Washer,** oil drain and filler plug	2	
38	12 00 49 01	**Plug,** oil filler	1	
39	12 01 22 00	**Pin,** main bearing to timing side flange	1	
40	12 01 17 00	**Pin,** main bearing to flywheel side flange	1	
41	12 01 96 00	**Guard plate,** oil sump	3	
42	98 05 23 55	**Screw,** guard plate securing	6	

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TAVOLA 2

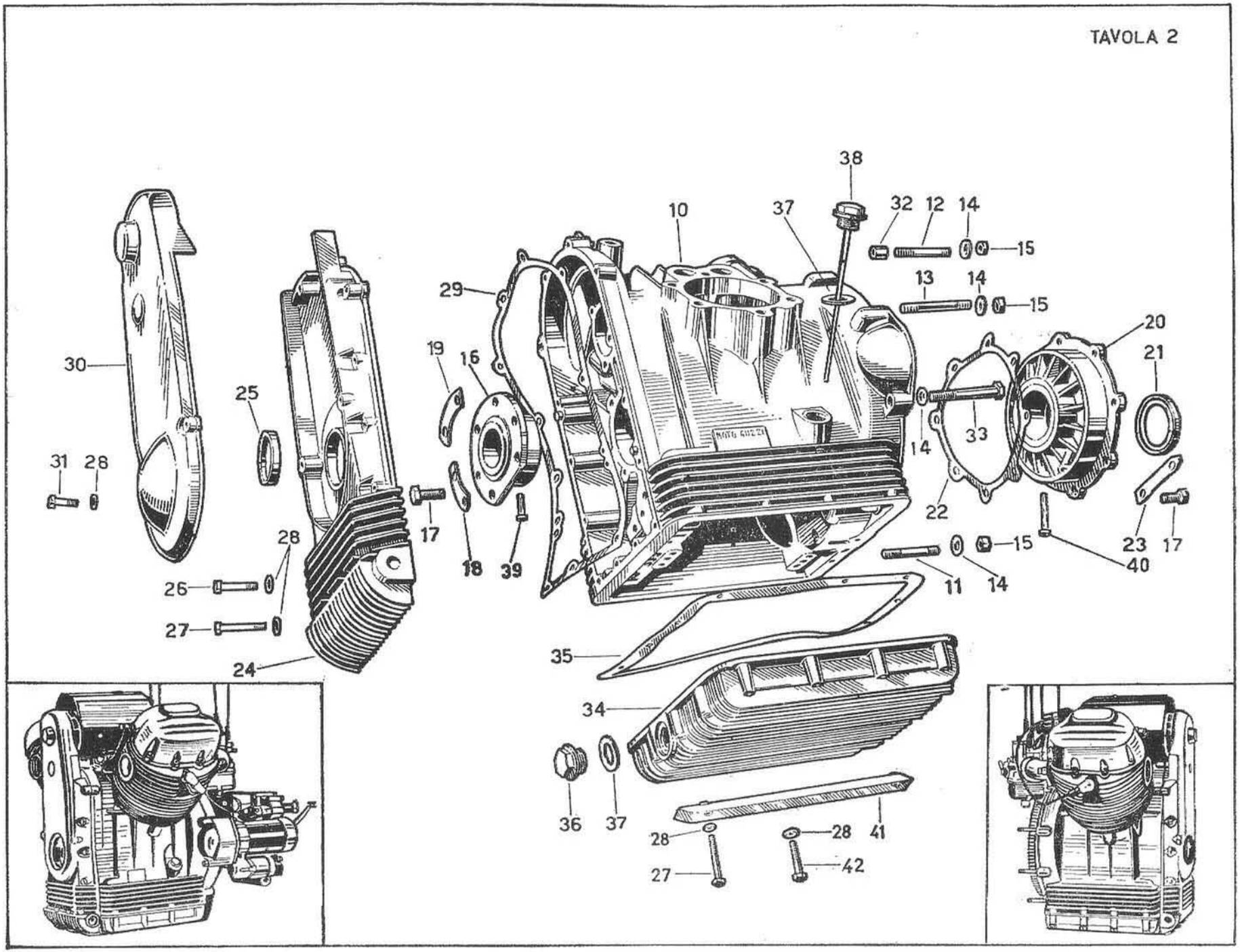

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PLATE **3** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Connecting rods - Crankshaft - Piston - Timing gears**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 06 42 01	**Crankshaft**	1	
10/1	91 70 23 55	**Key,** timing gear and pulley	2	
11	12 06 54 00	**Plug,** crankshaft	1	
12	12 06 15 00	**Con-rod,** c/w bushing, bolts, nuts and lock-plates	2	
13	91 11 21 24	**Bush,** small end	2	
14	92 75 00 82	**Nut,** big end bolts	4	
15	12 06 23 00	**Lock plate,** big end bolts	4	
16	12 06 22 00	**Bolt,** big end securing	4	
17	12 06 20 00	**Half bearing,** big end, standard size	4	
	12 06 20 01	**Half bearing,** u/s 0.254 mm. (.01")		
	12 06 20 02	**Half bearing,** u/s 0.508 mm. (.02")		
	12 06 20 03	**Half bearing,** u/s 0.762 mm. (.03")		
	12 06 20 04	**Half bearing,** u/s 1.016 mm. (.04")		
18	13 06 04 01	**Piston,** bare	2	
19	13 06 02 01	**Piston,** c/w rings, pin and circlip	2	
20	13 06 07 00	**Piston ring,** compression, top	4	
21	13 06 08 00	**Piston ring,** compression, center	2	
22	13 06 09 00	**Oil scraper**	2	
23	13 06 06 00	**Oil scraper**	2	
24	12 06 12 00	**Piston pin**	2	
25	90 35 10 37	**Circlip**	4	
26	13 07 17 00	**Gear set,** crankshaft, timing and oil pump gears	1	
27	90 70 62 50	**Seal,** crankshaft gear	1	
28	12 07 40 00	**Pulley,** generator	1	
29	98 05 43 16	**Screw,** pulley ass. y securing	3	
30	95 02 11 06	**Washer,** flange to camshaft and pulley ass. y screw	6	
31	92 70 11 87	**Nut,** pulley securing screws	2	
32	95 10 06 76	**Washer,** pulley securing nut	2	
33	12 06 70 00	**Flywheel**	1	
34	12 06 76 00	**Plate,** flywheel bolts	3	
35	12 06 77 00	**Bolt,** flywheel securing	6	
36	12 06 79 00	**Ring gear,** starter motor	1	
37	95 02 11 08	**Washer,** ring gear to flywheel	8	
38	98 05 44 25	**Bolt,** ring gear to flywheel	8	
39	12 05 33 02	**Camshaft**	1	
40	12 05 40 00	**Flange,** camshaft	1	
41	98 10 60 21	**Screw,** flange to camshaft	3	
42	95 51 20 60	**Pin,** camshaft wheel	1	
43	12 04 58 00	**Tappet,** standard size	4	
	12 04 58 01	**Tappet,** o/s 0.05 mm. (.0019")		
	12 04 58 02	**Tappet,** o/s 0.10 mm. (.0039")		
44	12 04 50 01	**Push rod,** complete	4	

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TAVOLA 3

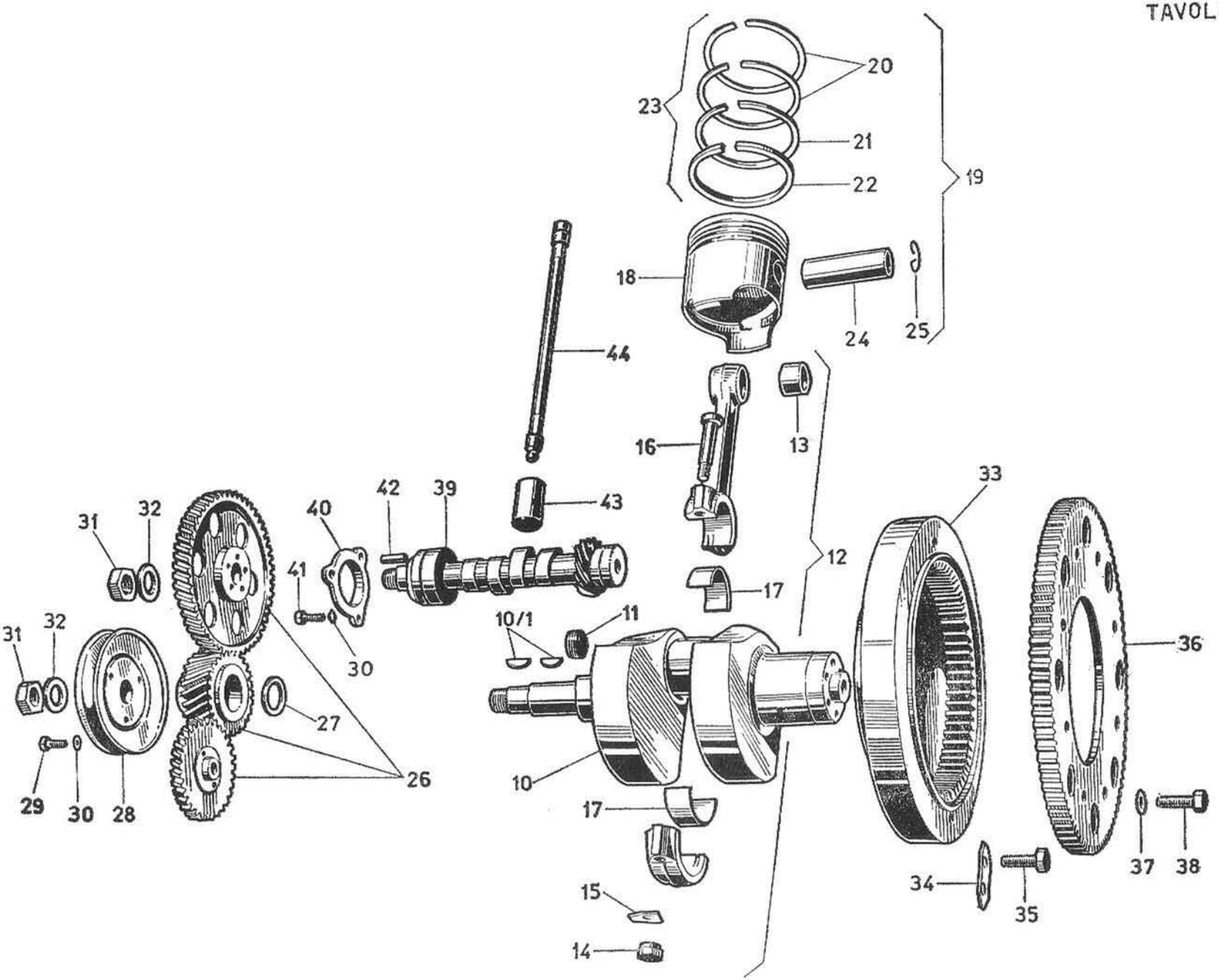

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PLATE 4 MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Oil pump - Oil lines - Filter - Breather unit - Oil pressure solenoid**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 72 00	**Breather tube**	1	
11	12 00 76 00	**Washer,** breather tube	1	
12	98 10 60 15	**Screw,** breather tube and return pipe band	3	
13	95 02 11 06	**Washer,** breather tube and band securing screws, and bottom plate bolt	5	
14	12 00 62 00	**Tube,** oil return from breather box	1	
15	12 00 65 00	**Band,** oil return tube	1	
16	12 00 66 00	**Hollow bolt,** return pipe securing	1	
17	12 00 64 00	**Washer,** hollow bolt	2	
18	12 15 84 00	**Oil pipe**	1	
19	12 15 91 00	**Washer,** oil pipe	2	
20	98 05 44 30	**Bolt,** oil pipe securing	2	
21	12 15 92 00	**Lock plate,** oil pipe screws	2	
22	12 15 90 00	**Plug,** oil relief valve	1	
23	95 10 05 07	**Washer**	1	
24	12 15 07 00	**Bottom plate**	1	
25	94 32 10 72	**Spring**	1	
26	12 15 09 00	**Plunger,** oil relief valve	1	
27	13 14 62 00	**Oil pump,** complete	1	
28	12 14 78 00	**Spindle,** gear driving	1	
29	12 14 85 00	**Gear,** driven	1	
30	13 14 77 00	**Gear,** driving	1	
31	91 70 12 32	**Key,** oil pump driving gear	1	
32	95 02 11 08	**Washer,** driving gear nut	1	
33	92 70 10 86	**Nut,** driving gear nut	1	
34	98 10 80 42	**Screw,** short, oil pump securing	2	
35	98 02 24 55	**Screw,** long, oil pump securing	2	
36	12 14 98 00	**Lock** plate, pump securing screws	2	
37	12 15 22 00	**Oil cleaner,** complete	1	
38	12 15 30 00	**Gauze,** oil filter	1	
39	12 15 26 00	**Bottom plate**	1	
40	98 02 43 10	**Bolt,** plate securing	2	
41	12 15 75 00	**Line,** flexible, return pipe	1	
41/1	12 10 84 00	**Band,** recovery pipe to flexible line	1	
42	12 15 32 00	**Washer**	1	
43	95 02 11 08	**Washer,** spring, filter screw	1	
44	98 02 04 35	**Screw,** filter securing	1	
45	12 15 36 00	**Pipe,** oil delivery to cylinder heads	1	
46	12 15 42 00	**Washer,** oil pressure solenoid	1	
47	95 99 00 37	**Screw,** oil pipes to cylinder heads	3	
48	12 76 87 00	**Oil pressure solenoid**	1	
48/1	90 71 41 24	**Seal,** oil pressure solenoid	1	
49	12 15 76 00	**Tube,** vent	1	
49/1	12 20 10 00	**Band,** breather tube	1	
50	12 15 57 01	**Oil breather assembly,** complete	1	
51	12 15 74 00	**Tube,** flexible, centre	1	
52	12 15 78 00	**Band,** breather tube to flexible pipe	1	

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TAVOLA 4

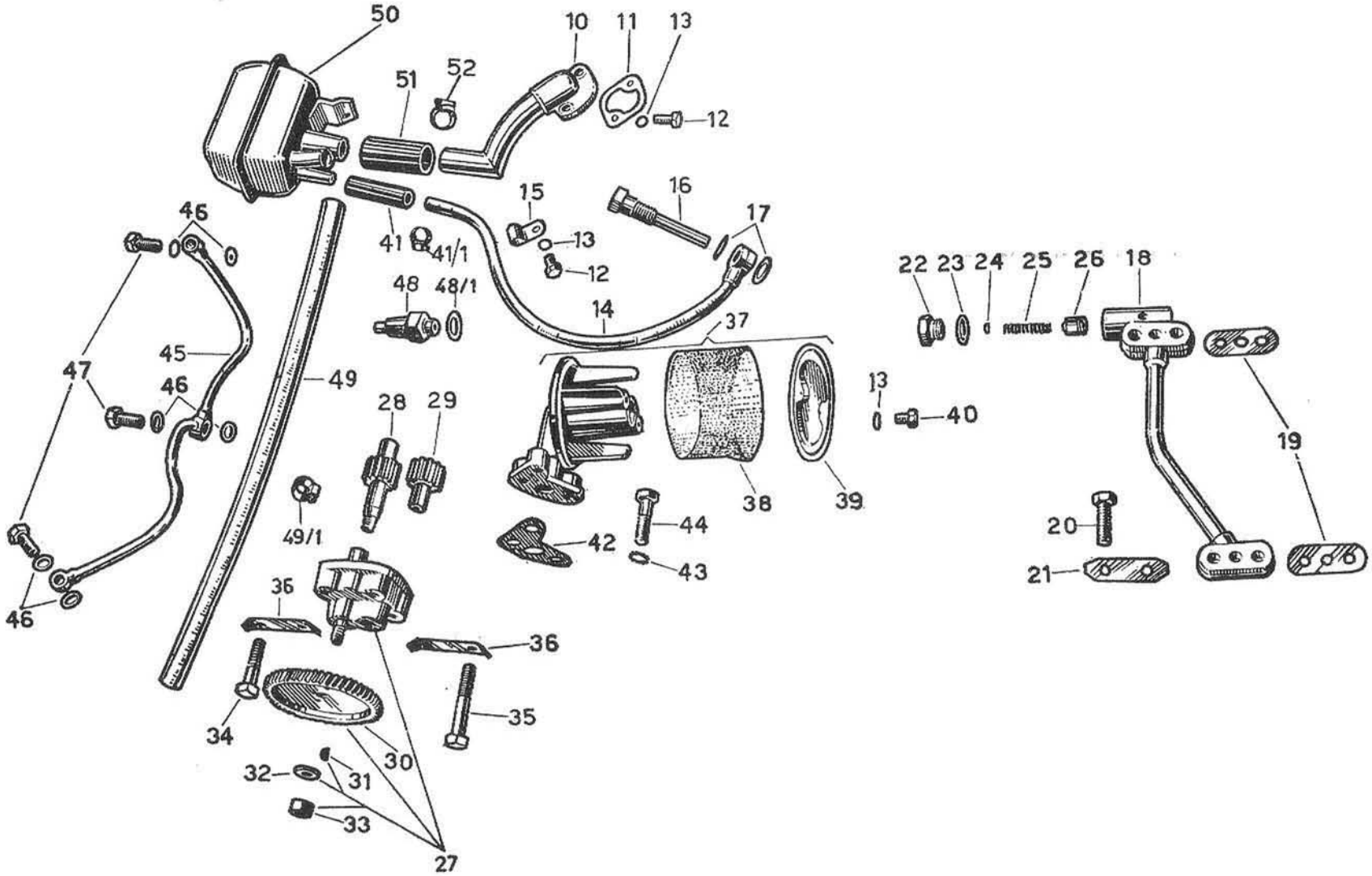

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PLATE **5** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Fuel tank - Exhaust pipes - Mufflers**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	**13 10 02 00**	**Tank,** fuel tank	1	
11	**13 91 62 00**	**Decal,** r/h, « Moto Guzzi »	1	
11/1	**13 91 63 00**	**Decal,** l/h, « Moto Guzzi »	1	
11/2	**13 91 96 00**	**Decal,** r/h, eagle, large, golden	1	
11/3	**13 91 97 00**	**Decal,** l/h, eagle, large, golden	1	
11/4	**12 91 92 00**	**Decal,** « Use Shell oil »	1	
12	**12 10 39 00**	**Filler cap,** tank	1	
13	**98 05 24 99**	**Screw,** tank securing	2	
14	**95 10 12 31**	**Washer,** taking securing screw	2	
15	**12 10 35 00**	**Bushing,** rubber block	4	
16	**55 10 34 25**	**Block,** rubber	4	
17	**92 60 22 08**	**Nut,** tank securing screws	2	
18	**90 71 41 23**	**Washer,** tap	2÷4	
19	**12 10 54 01**	**Tap,** fuel	2	
20	**12 10 65 01**	**Fuel line,** complete	1	
21	**12 10 84 00**	**Band,** fuel line	4	
22	**12 12 09 00**	**Exhaust pipe,** r/h	1	
23	**12 12 09 05**	**Exhaust pipe,** l/h	1	
24	**90 71 83 75**	**Gasket,** exhaust pipe	2	
25	**12 12 02 00**	**Lock-nut,** exhaust pipe	2	
26	**12 12 39 00**	**Tube,** exhaust pipe connection	1	
27	**12 12 34 00**	**Band,** exhaust pipe to muffler	2	
28	**99 10 50 80**	**Screw,** exhaust pipe to muffler	4	
29	**92 60 22 10**	**Nut,** muffler screws	2	
30	**95 02 11 10**	**Washer,** muffler screws	2	
31	**98 05 45 22**	**Screw,** muffler securing	2	
32	**55 12 70 25**	**Band,** connection tube	2	
33	**12 12 30 20**	**Muffler,** r/h	1	
34	**12 12 29 20**	**Muffler,** l/h	1	
35	**12 12 25 00**	**Band,** exhaust pipe retaining	2	
36	**98 02 43 12**	**Screw,** exhaust pipe band securing	2	
37	**92 60 22 06**	**Nut,** exhaust pipe band screw	2	

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TAVOLA 5

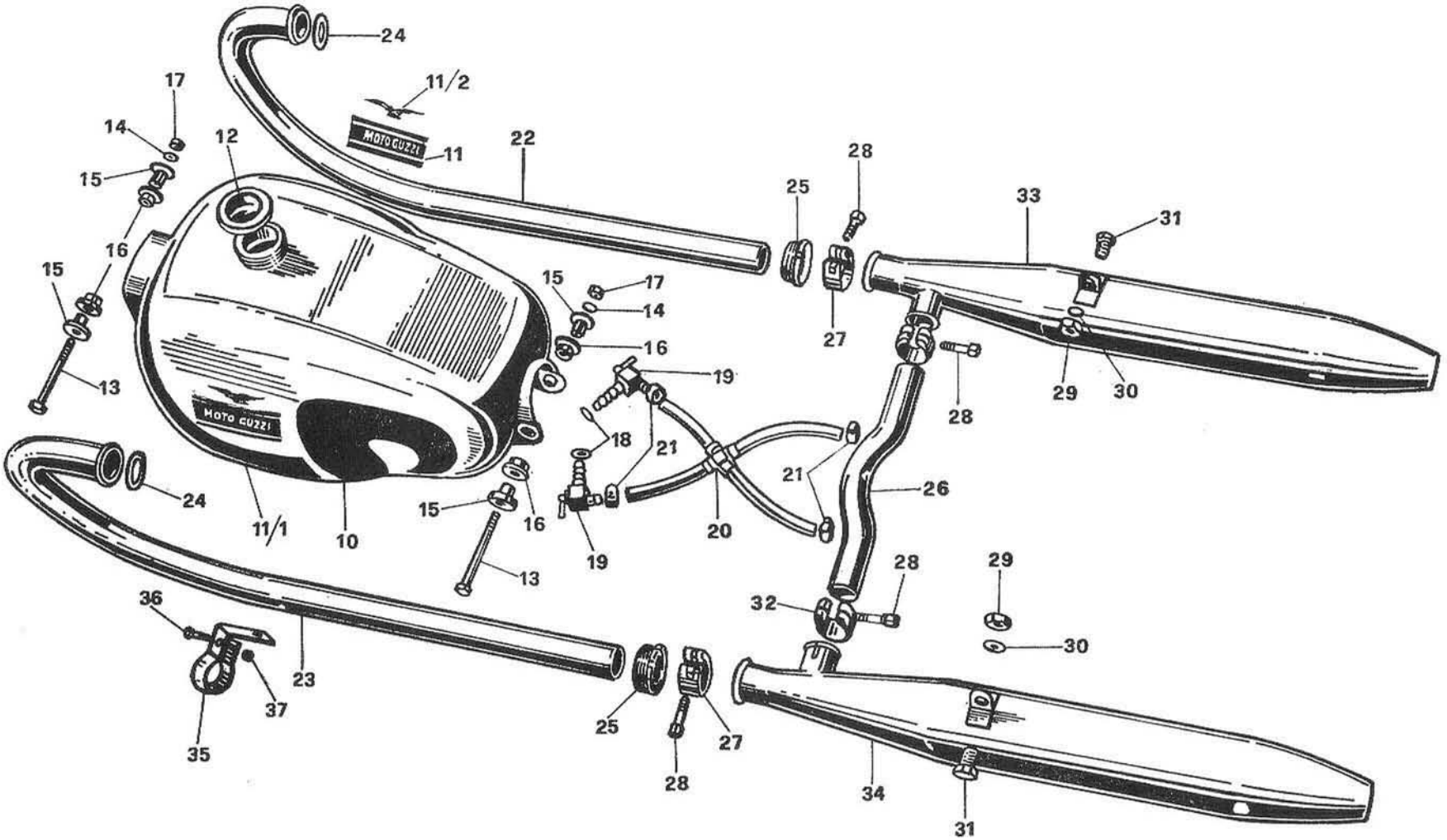

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PLATE **6** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Carburetor - Control cables - Air cleaner**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 11 24 02	**Carburetor,** r/h (Dell'Orto VHB 29 CD)	1	3512 Dell'Orto
	13 11 24 03	**Carburetor,** l/h (Dell'Orto VHB 29 CS)	1	3511
11	12 11 44 01	**Air intake tube**	2	
12	12 60 75 00	**Throttle cable,** handlebar to adaptor	1	
13	12 60 79 00	**Adaptor,** two-ways	1	
14	12 80 71 00	**Cover,** adaptor, near end	2	
15	12 80 70 00	**Plunger,** adaptor	2	
16	12 80 72 00	**Cover,** adaptor, far end	2	
17	98 10 80 15	**Screw,** adaptor securing	1	
18	95 10 12 31	**Washer,** adaptor screw	1	
19	92 60 22 08	**Nut,** adaptor screw	1	
20	95 79 02 33	**Thumb screw,** air and throttle cable	2	
21	92 70 00 71	**Lock-nut,** cable adjusting screw	2	
22	12 60 83 00	**Cable,** air, handlebar to adaptor	1	
23	12 11 70 01	**Cable,** air, carburetor to adaptor	2	
24	12 11 75 01	**Cable,** throttle, carburetor to adaptor	2	
25	13 93 70 00	**Cap,** protection, control cables	2	1476.00.06
26	13 93 28 00	**Screw,** mixture chamber cover	2	3978.00.36
26/1	13 93 29 00	**Washer,** spring, air and gas screw	2	5011.00.23
27	12 93 72 00	**Screw,** air and throttle adjusting	2	1104.00.37
28	12 93 73 00	**Nut,** air and throttle cable screw	2	1691.00.27
29	13 93 50 00	**Cover,** mixing chamber	1	7338.00.53
30	13 93 71 00	**Spring,** throttle slide	1	7448.00.61
31	13 93 75 00	**Throttle slide**	1	7454.60.64
32	13 93 77 00	**Taper needle,** V type	1	7455.05.08
33	55 93 85 85	**Stop dowel,** taper needle	1	1407.00.21
34	13 93 79 00	**Screw,** air valve cap, securing	1	7745.00.36
35	13 93 74 00	**Cover,** air valve	1	7637.00.06
36	13 93 76 00	**Spring,** air valve	1	4043.00.61
37	13 93 78 00	**Air valve**	1	3238.00.64
38	13 93 37 00	**Bolt,** chamber fixing	1	7880.00.34
39	13 93 39 00	**Washer,** chamber fixing bolt	1	4057.00.30
39/1	13 93 44 00	**Body,** float chamber	1	7881.00.96
39/2	13 93 34 00	**Gasket,** float chamber	1	7451.00.30
40	13 93 30 00	**Float**	1	7450.00.80
41	13 93 31 00	**Pin,** float	1	7346.00.22
42	13 93 48 00	**Needle,** fuel closing	1	4559.00.05
43	13 93 57 00	**Main jet**	1	1486.145.02
44	13 93 88 00	**Accelerator pump** — Pump body	1	7879.00.32
		Pump plunger	1	7831.00.64
		Ball	1	7185.00.03
		Valve housing	1	7832.00.33
		Plunger spring	1	7882.00.61
		Jet holder	1	7828.00.34

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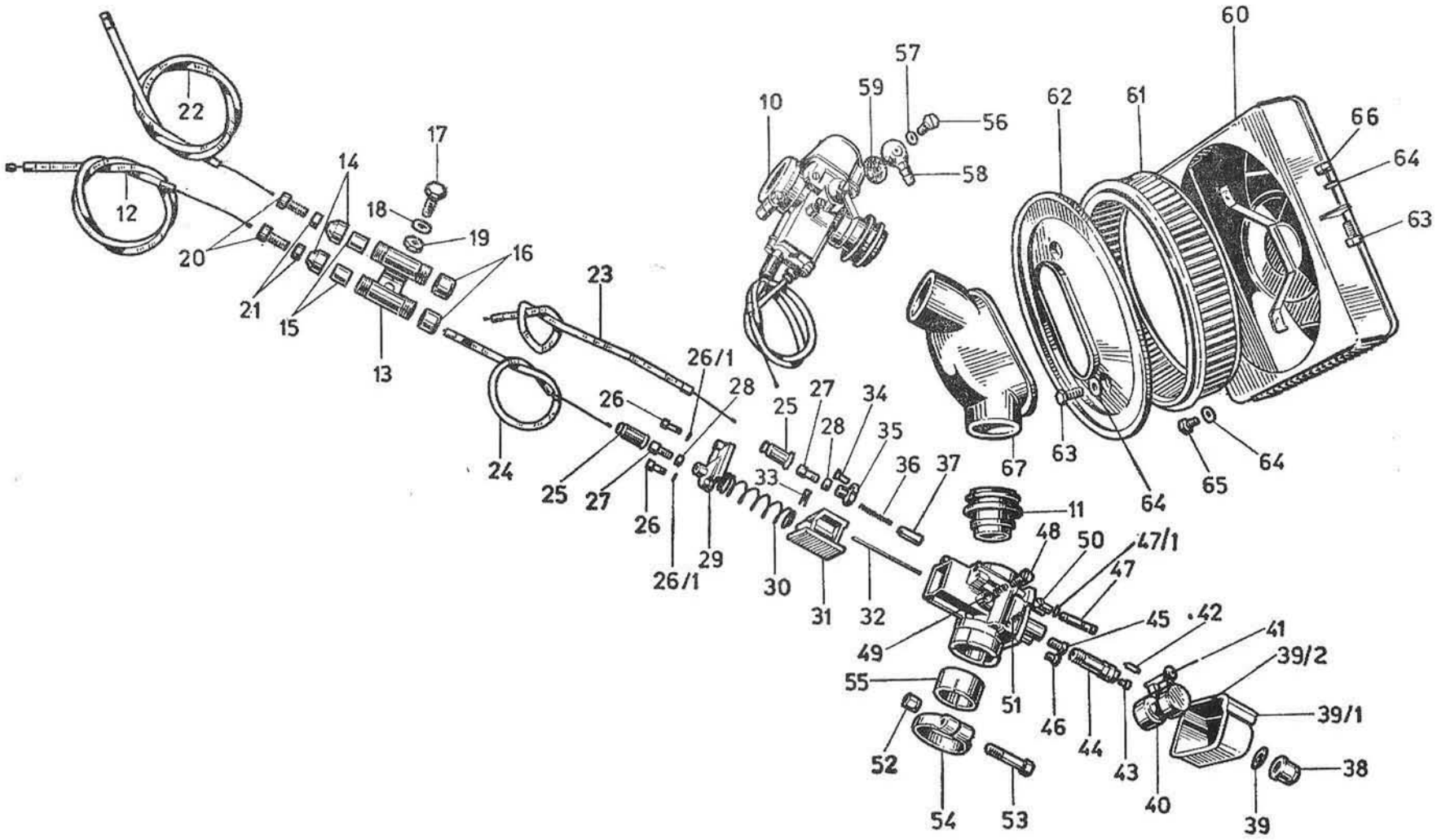

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PLATE 6 MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Carburetor - Control cables - Air cleaner**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
45	13 93 55 00	**Atomizer**	1	7878.265.28
46	13 93 59 00	**Pilot jet**	1	1486.45.02
47	13 93 60 00	**Air jet**	1	7746.80.02
47/1	13 93 61 00	**Washer,** air jet	1	6173.00.30
48	13 93 66 00	**Screw,** throttle slide adjusting	1	7673.00.37
49	13 93 67 00	**Spring,** throttle slide screw	1	4670.00.61
50	13 93 62 00	**Screw,** idling	1	7449.00.37
51	13 93 63 00	**Spring,** idling screw	1	7446.00.61
52	13 93 68 00	**Nut,** sleeve securing screw	1	1751.00.27
53	13 93 86 00	**Screw,** sleeve securing	1	1750.00.36
54	13 93 87 00	**Ring,** sleeve retainer	1	1749.00.50
55	13 93 89 00	**Insulating bush**	1	7453.00.62
56	13 93 49 00	**Screw,** cap securing	1	4568.00.36
57	13 93 47 00	**Washer,** adaptor screw	1	4052.00.30
58	13 93 46 00	**Adaptor,** fuel line	1	6273.00.38
59	43 93 40 00	**Fuel filter**	1	6109.00.29
60	12 11 32 00	**Filter box**	1	
61	12 11 36 00	**Element,** filter	1	Retex LI - 2604 (FISPA)
62	12 11 34 01	**Cover,** filter box	1	
63	98 02 43 12	**Screw,** filter box cover	3	
64	95 02 11 06	**Washer,** filter box cover screw	5	
65	98 05 43 16	**Screw,** bottom box securing	2	
66	92 60 22 06	**Nut,** top box securing	1	
67	12 11 43 01	**Rubber sleeve**	1	

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TAVOLA 6

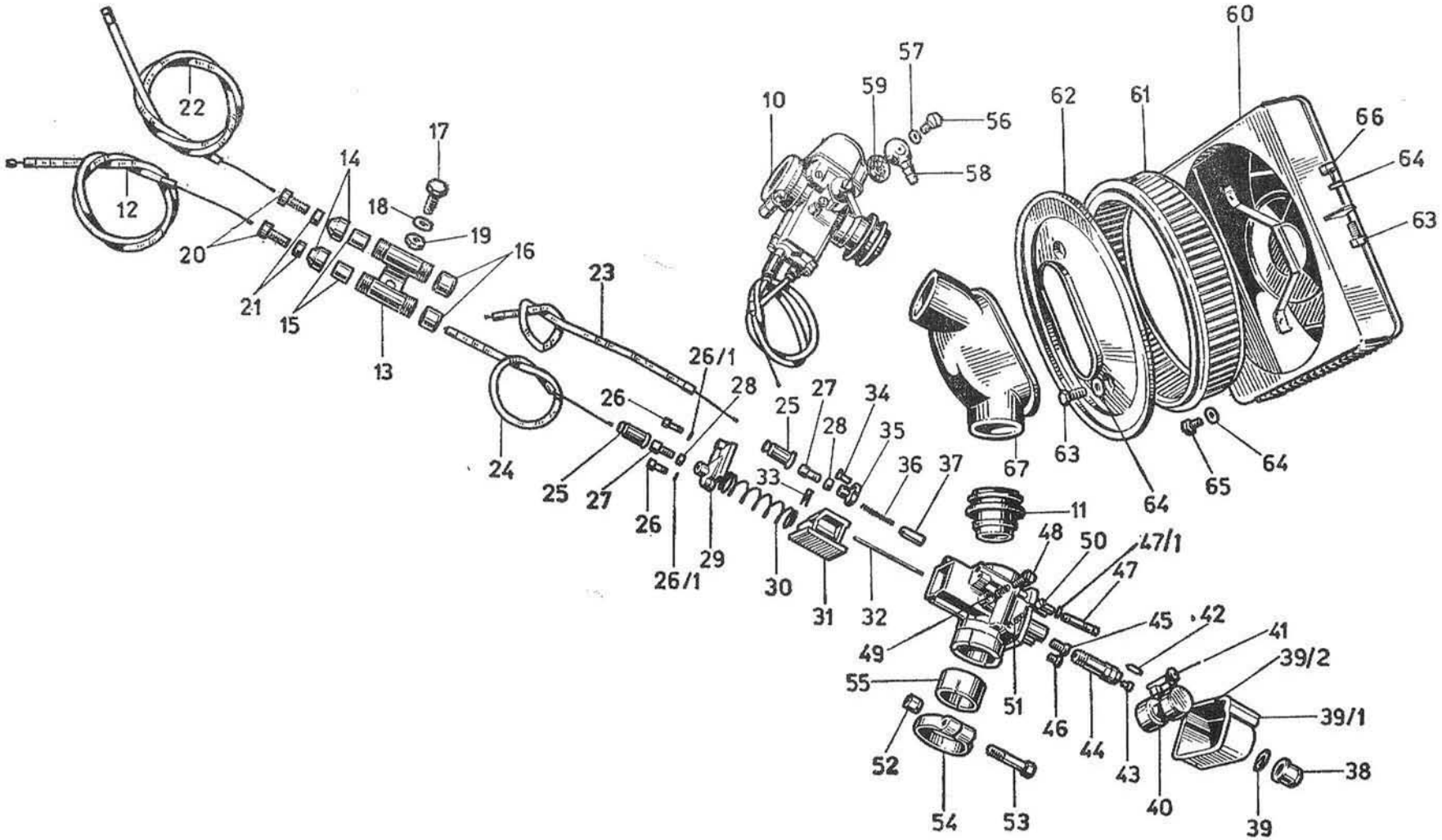

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PLATE **7** MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Clutch and controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 08 41 00	**Spring,** clutch	8	
11	12 08 29 00	**Pressure plate,** clutch	1	
12	12 08 44 00	**Clutch plate,** complete	2	
13	12 08 23 00	**Intermediate plate,** clutch	1	
14	12 08 28 00	**Washer,** clutch plate	1	
15	12 08 57 01	**Rod,** clutch pressure plate	1	
16	12 08 59 01	**Tube,** rubber	1	
17	12 08 60 01	**Inner body**	1	
18	12 08 70 00	**Cage,** complete	1	
19	12 08 61 01	**Outer body**	1	
20	90 70 61 50	**Seal**	1	
21	12 09 02 01	**Lever,** clutch operating on gear box	1	
22	12 03 40 01	**Screw,** adjusting	1	
23	92 60 25 08	**Nut,** lever adjusting screw	1	
24	95 78 02 71	**Pin,** clutch lever to gear box	1	
25	95 50 02 22	**Split pin,** lever pin securing	1	
26	12 09 30 01	**Cable,** clutch	1	
27	12 00 65 00	**Band,** clutch cable	1	
28	95 10 01 37	**Washer**	1	

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TAVOLA 7

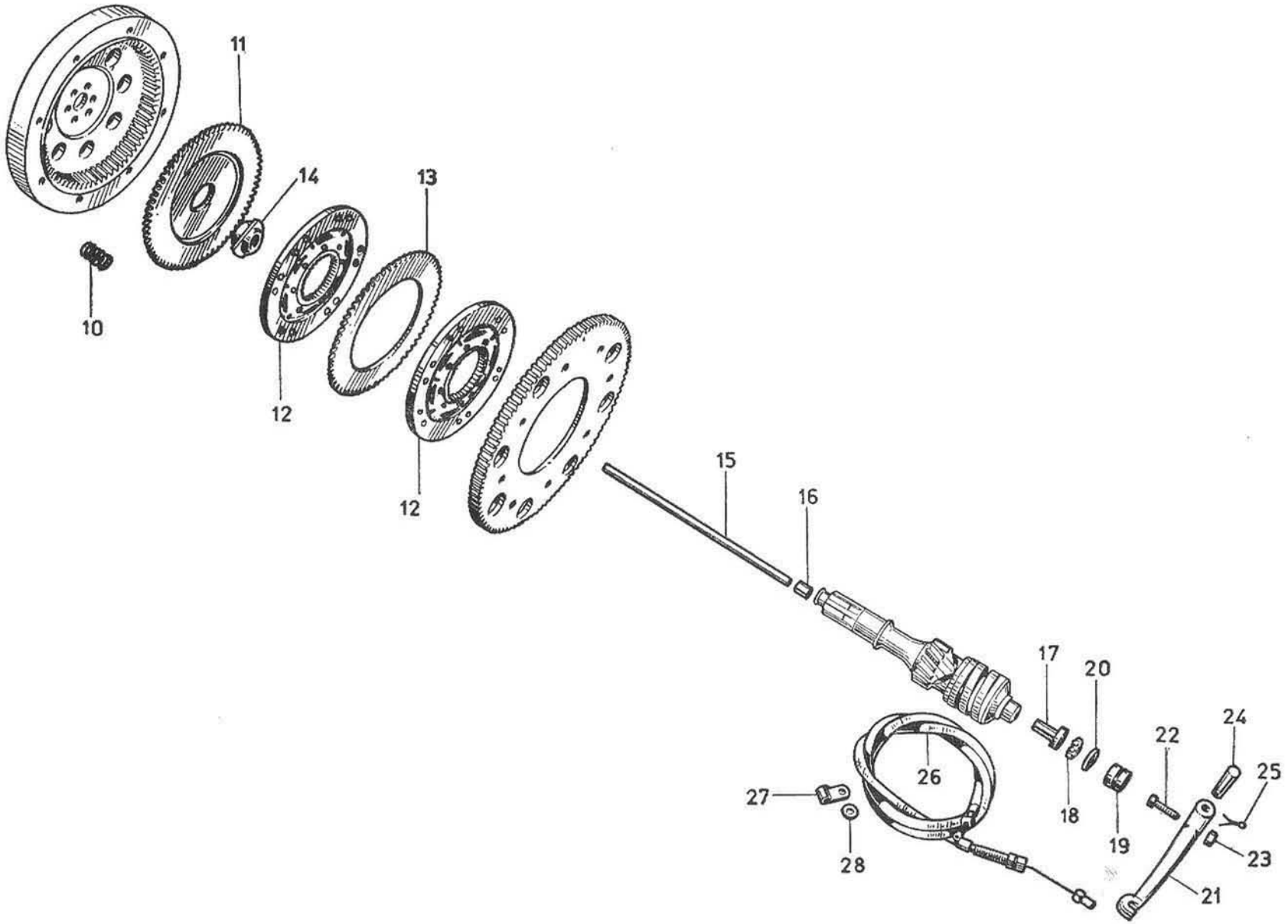

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PLATE **8** MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Gear box and covers**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 20 02 00	**Gear box**	1	
11	12 20 08 01	**Cover,** gear box	1	
12	92 20 12 25	**Bearing,** in gear box for clutch shaft	1	25x52x15 (RIV 2A)
13	92 25 62 17	**Bearing,** in gear box for main shaft	1	17x35x15 (RIV NAS 17)
14	12 20 07 00	**Bottom plate,** in gear box for layshaft	1	
15	92 20 12 20	**Bearing,** in gear box for layshaft and in box cover for main shaft	2	20x47x14 (RIV 1 A20)
16	95 51 20 81	**Locating pin**	2	
17	90 40 25 35	**Seal**	1	Angus 25x35x7
18	12 20 11 00	**Gasket,** gear box cover	1	
19	92 20 11 20	**Bearing,** in gear box cover for clutch shaft	1	20x42x12 (RIV ELL 20)
20	92 20 12 22	**Bearing,** in gear box cover for layshaft	1	22x50x14 (RIV 1A 22)
21	90 40 35 47	**Seal,** cover, layshaft	1	Angus 35x47x7
22	98 05 23 35	**Screw,** gear box cover fixing	10	
23	95 10 01 30	**Washer,** gear box cover screws, selector cover, and contact breaker plate	17	
24	45 33 68 02	**Grommet**	1	
25	12 20 14 00	**Cover,** selector	1	
26	12 20 15 00	**Gasket,** selector cover	1	
27	98 10 60 21	**Screw,** short, cover securing	4	
28	98 10 60 55	**Screw,** long, cover securing	1	
29	55 23 78 00	**Adjusting screw**	1	
30	92 70 01 22	**Nut,** adjusting screw	1	
31	95 10 14 30	**Washer,** adjusting screw	1	
32	12 20 72 00	**Neutral indicator unit,** complete	1	
33	12 20 77 00	**Washer,** indicator unit	1	
34	92 60 82 05	**Nut,** indicator securing	2	
35	95 10 00 56	**Washer,** indicator nut	2	
36	98 05 43 16	**Screw,** indicator to gear box	2	
37	12 00 37 01	**Plug,** oil filler	1	
38	90 71 41 95	**Gasket,** oil filler plug	1	
39	95 98 02 10	**Plug,** level and drain	2	
32/1	12 23 53 00	**Plug,** selector pawl drum	1	
40	90 71 41 01	**Washer,** oil level and drain plug and selector pawl	3	
41	94 32 10 63	**Spring,** selector pawl	1	
42	55 23 47 00	**Pawl,** selector drum	1	

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TAVOLA 8

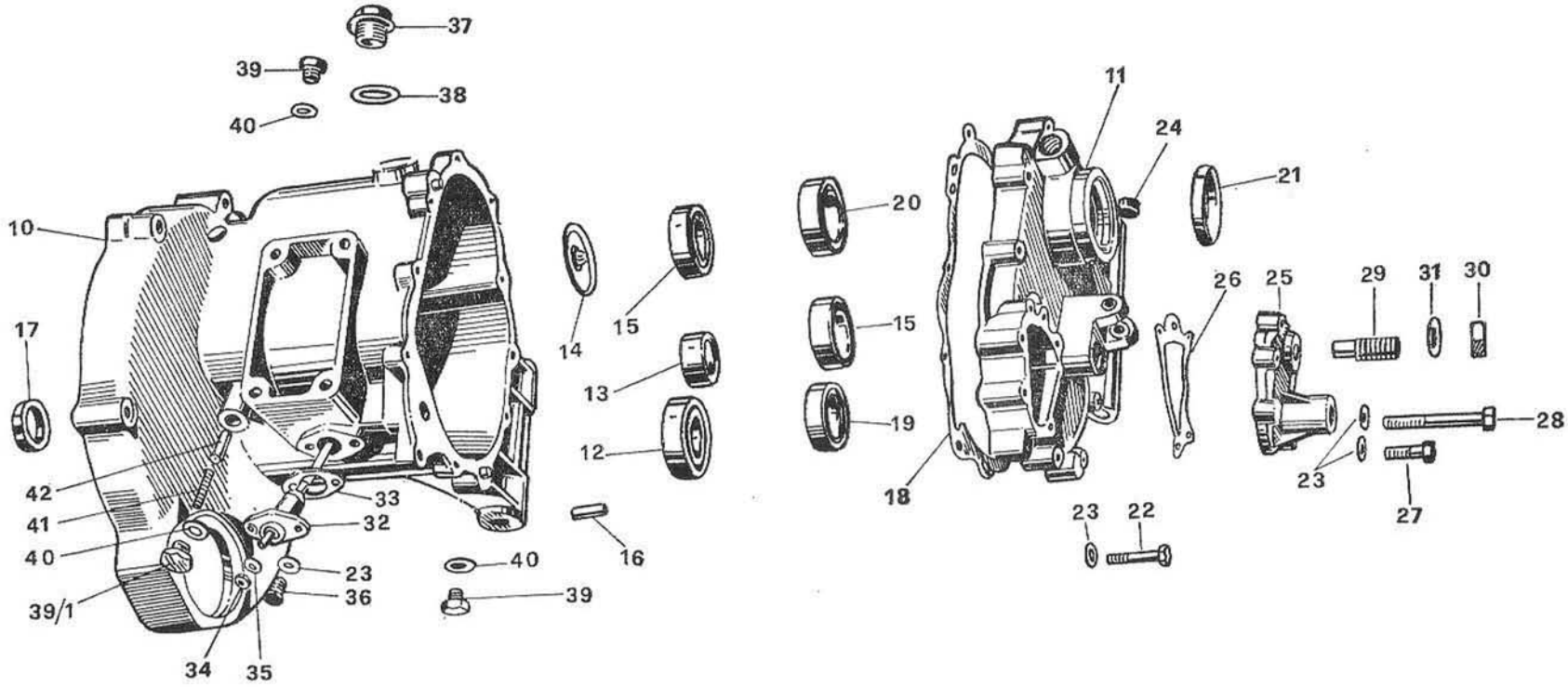

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PLATE **9** MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Gear box - Shafts - Controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 25 09 05	**Pedal,** gearshift, l/h	1	
10/1	12 25 09 06	**Pedal,** gearshift, rocker type, l/h	1	on request
11	55 25 10 00	**Rubber,** gearshift pedal	1	
12	98 05 23 25	**Screw,** gearshift pedal	1	
13	12 25 11 05	**Shaft,** c/w lever, l/h operation	1	
14	95 50 02 22	**Cotter pin,** gearshift operating rod	2	
15	95 12 91 10	**Washer,** gearshift rod pins	2	
16	95 78 02 65	**Pin,** gearshift control rod	2	
17	92 70 00 73	**Nut,** adjusting, on rod	1	
18	95 74 01 71	**Fork,** gearshift rod	2	
19	12 25 79 01	**Rod,** gearshift	1	
20	12 25 78 01	**Rod,** c/w forks	1	
21	98 10 60 21	**Screw,** lever to crankcase	1	
22	12 25 82 01	**Lever,** gearshift operating	1	
23	12 23 68 00	**Starter pin**	1	
24	55 23 82 00	**Spring,** starter pin return	1	
25	12 23 85 01	**Camplate**	1	
26	12 23 44 00	**Drum,** gear selection	1	
27	55 23 64 00	**Body,** inner, selector	1	
28	12 23 79 00	**Plunger,** r/h, selector	1	
28/1	12 23 80 00	**Plunger,** l/h, selector	1	
29	26 26 72 00	**Pawl,** selector plunger	2	
30	94 32 10 49	**Spring,** plunger	2	
31	12 23 43 00	**Rod,** selector drum	1	
32	55 23 50 00	**Shim,** 0.6 mm. (.023")	1	
	55 23 50 01	**Shim,** 0.8 mm. (.031")		
	55 23 50 02	**Shim,** 1 mm. (.039")		
	55 23 50 03	**Shim,** 1.2 mm. (.047")		
33	12 20 20 00	**Cup,** oil pick up	1	
34	12 23 24 00	**Shaft,** fork operating	1	
35	12 23 05 00	**Fork,** gear selector	2	
36	12 21 05 02	**Main shaft,** gear box	1	
37	12 21 10 00	**Washer,** thrust, main shaft, high gear end	2	
37/1	90 11 82 47	**Seal,** intermediate, main shaft	1	
38	12 21 36 00	**Layshaft**	1	
39	93 60 10 22	**Lock ring,** layshaft	1	
40	95 02 80 22	**Washer,** safety, lock ring	1	
41	12 21 55 00	**Spacer**	1	
41/1	92 29 57 02	**Ball,** speedo gear retaining	1	
42	12 21 43 00	**Washer,** adjusting	1	
43	12 21 40 02	**Gear,** 1st speed, c/w bushing	1	
44	91 21 27 19	**Bushing,** 1st speed gear	1	
45	90 27 10 27	**Circlip,** layshaft	3	Seeger 27 e
45/1	12 21 46 00	**Washer,** thrust, circlip to bush	2	

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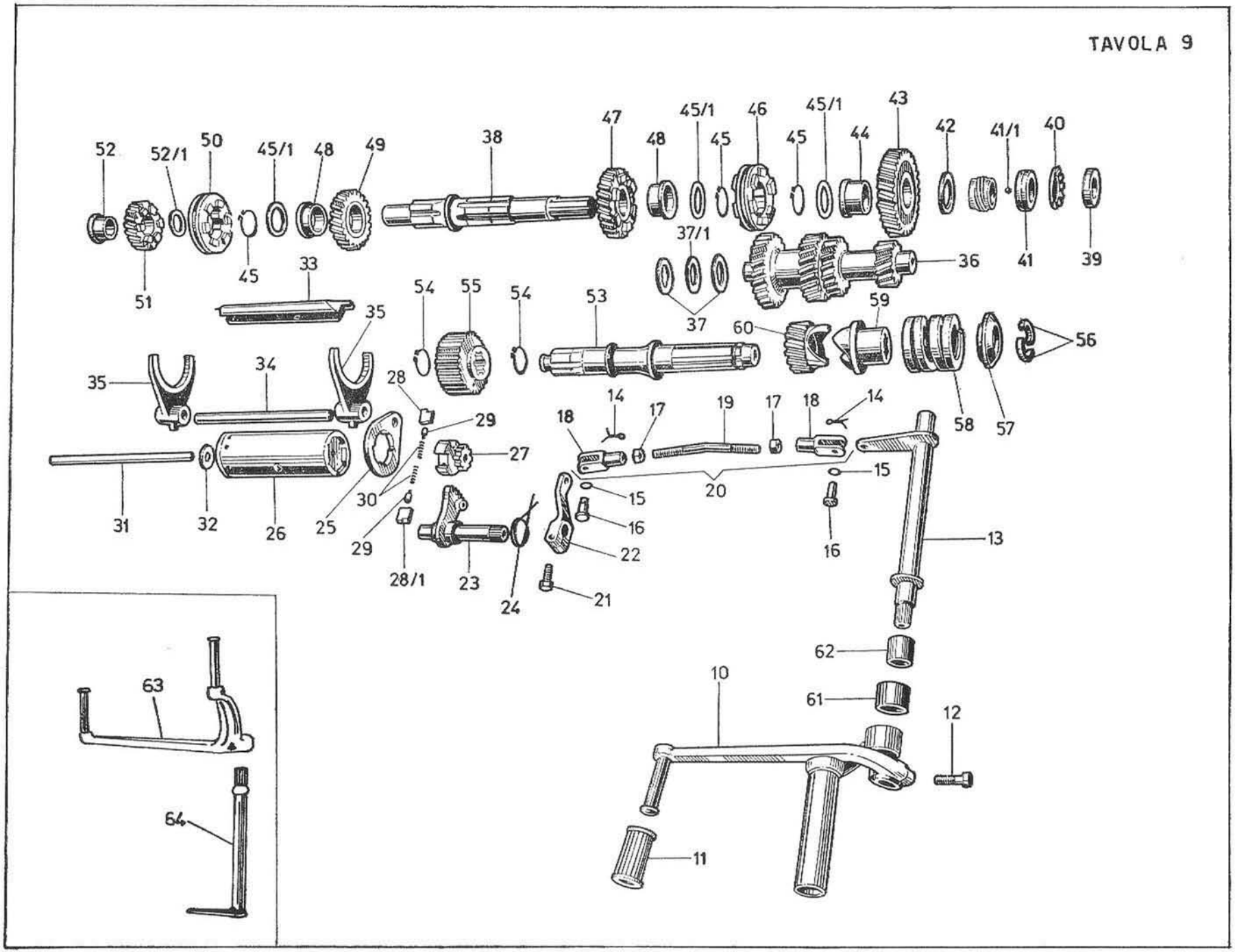

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PLATE **9** MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Gear box - Shafts - Controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
46	12 23 07 01	**Sleeve,** sliding, 1st and 2nd speed	1	
47	12 21 44 01	**Gear,** 2nd speed, c/w bushing	1	
48	91 12 27 14	**Bushing,** 2nd and 3rd speed gear	2	
49	12 21 47 01	**Gear,** 3rd speed c/w bushing	1	
50	12 23 15 01	**Sleeve,** sliding, 3rd and high gear	1	
51	12 21 51 01	**Gear,** top	1	
52	12 21 53 01	**Bush,** floating, high speed gear	1	
52/1	12 21 54 00	**Washer,** thrust, bush to shaft	1	
53	12 21 07 01	**Shaft,** clutch	1	
54	90 27 10 25	**Circlip,** clutch inner body	2	Seeger 25 e
55	12 08 18 01	**Body,** inner, clutch	1	
56	12 21 17 00	**Semi collar,** cush drive plate	2	
57	13 21 16 00	**Plate,** cush drive	1	
58	13 21 15 00	**Spring,** cush drive	1	
59	12 21 12 00	**Sliding muff**	1	
60	12 21 11 01	**Counter gear,** clutch shaft	1	
61	12 44 21 05	**Bush,** guiding, operating shaft	1	
62	12 44 19 05	**Bush,** inner, operating shaft	1	
63	12 25 09 00	**Lever,** gearshift, r/h	1	
64	12 25 11 00	**Lever shaft,** r/h operation	1	

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TAVOLA 9

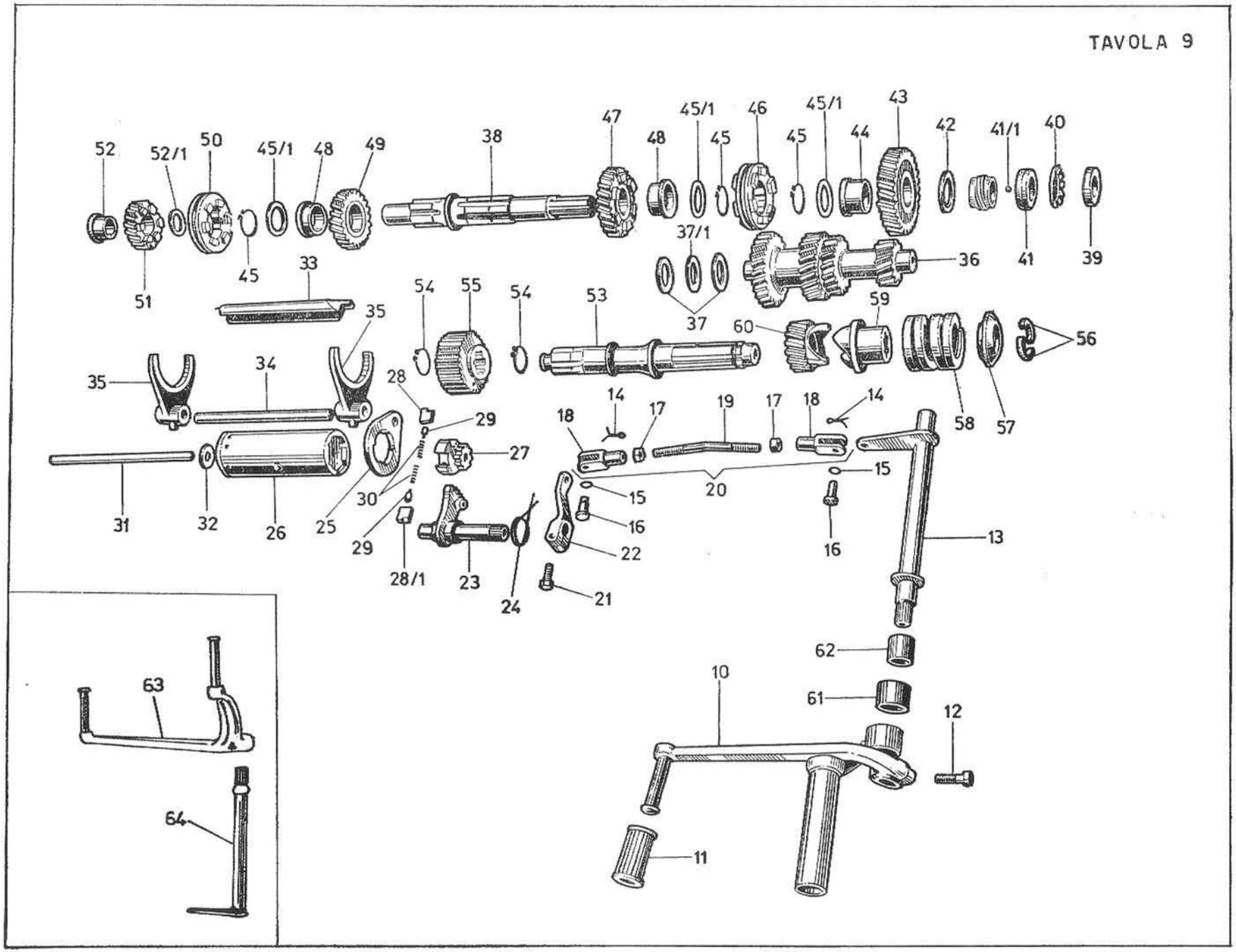

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PLATE **10** MODEL: **V-750 CC AMBASSADOR REAR WHEEL DRIVE**

GROUP: **Rear Fork - Rear drive box - Drive shaft - Bevel gear**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 54 02 00	**Rear fork**	1	
11	98 02 05 35	**Screw,** rear fork clamp	1	
12	95 10 03 31	**Washer,** clamp screw	1	
13	12 54 78 00	**Cap nut,** rear fork to frame	2	
14	92 72 02 00	**Nut,** fork spindle	2	
15	12 54 72 00	**Spacer**	2	
16	12 54 70 00	**Spindle,** rear fork support	2	
17	90 40 30 40	**Seal,** rear fork spindle	2	Angus 30x40x7
18	92 24 92 16	**Bearing,** taper roller	2	17x40x12 (RIV 01/02/5010)
19	96 50 80 45	**Bolt,** drive box to swing arm	4	
20	95 02 11 08	**Washer,** drive box bolts	4	
21	13 35 02 00	**Rear wheel drive,** complete	1	
22	12 54 80 00	**Gaiter,** rubber	1	
23	12 54 82 01	**Band,** large, gaiter to drive box	1	
24	12 54 84 01	**Band,** small, gaiter to drive box	1	
25	12 32 80 00	**Double joint,** layshaft to drive shaft	1	
26	12 32 63 00	**Drive shaft**	1	
27	12 32 77 00	**Sleeve,** drive shaft and bevel drive	1	
28	90 27 10 20	**Seal,** drive shaft and bevel gears	3	Seeger 20 e
29	90 27 20 58	**Circlip**	1	58 i
30	92 20 42 28	**Bearing,** ball, rear fork	1	28x58x16 (RIV ALN 28)
31	12 35 03 00	**Rear drive box**	1	
32	12 00 37 01	**Oil filler plug,** drive box	1	
33	90 71 41 95	**Gasket,** oil filler plug	1	
34	95 98 02 10	**Plug,** oil level and drain	2	
35	90 71 41 01	**Washer,** oil level and drain plug	2	
36	93 60 10 26	**Lock ring,** bevel gear retaining	1	SKF-KM5
37	95 02 80 25	**Washer,** safety, lockring	1	SKF-MB5
38	92 24 92 25	**Bearing,** taper roller in housing	2	25x52x16,25 (RIV 01/02/7205)
39	12 35 24 00	**Housing,** bearing	1	
40	12 35 26 00	**Gasket,** drive box to bearing housing	1	
40/1	90 70 64 90	**Seal,** rear drive box	1	
41	12 35 29 00	**Gasket,** bearing housing to rear fork	1	
42	12 35 51 00	**Distance piece,** bearings	1	
43	12 35 52 02	**Shim,** spacer to bearing	1÷17	(0.1 mm. = .0039")
	12 35 52 03	**Shim,** bevel gears spacers	6÷14	(.15 mm. = .0059")
44	12 35 53 01	**Spacer,** bevel set	1÷2	(mm 1)
	12 35 53 02	**Spacer,** bevel set	1÷2	(mm 1,2)
	12 35 53 03	**Spacer,** bevel set	1÷2	(mm 1,5)
45	13 35 46 00	**Bevel gear set**	1	
46	98 05 44 25	**Bolt,** flange to drive box	8	

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TAVOLA 10

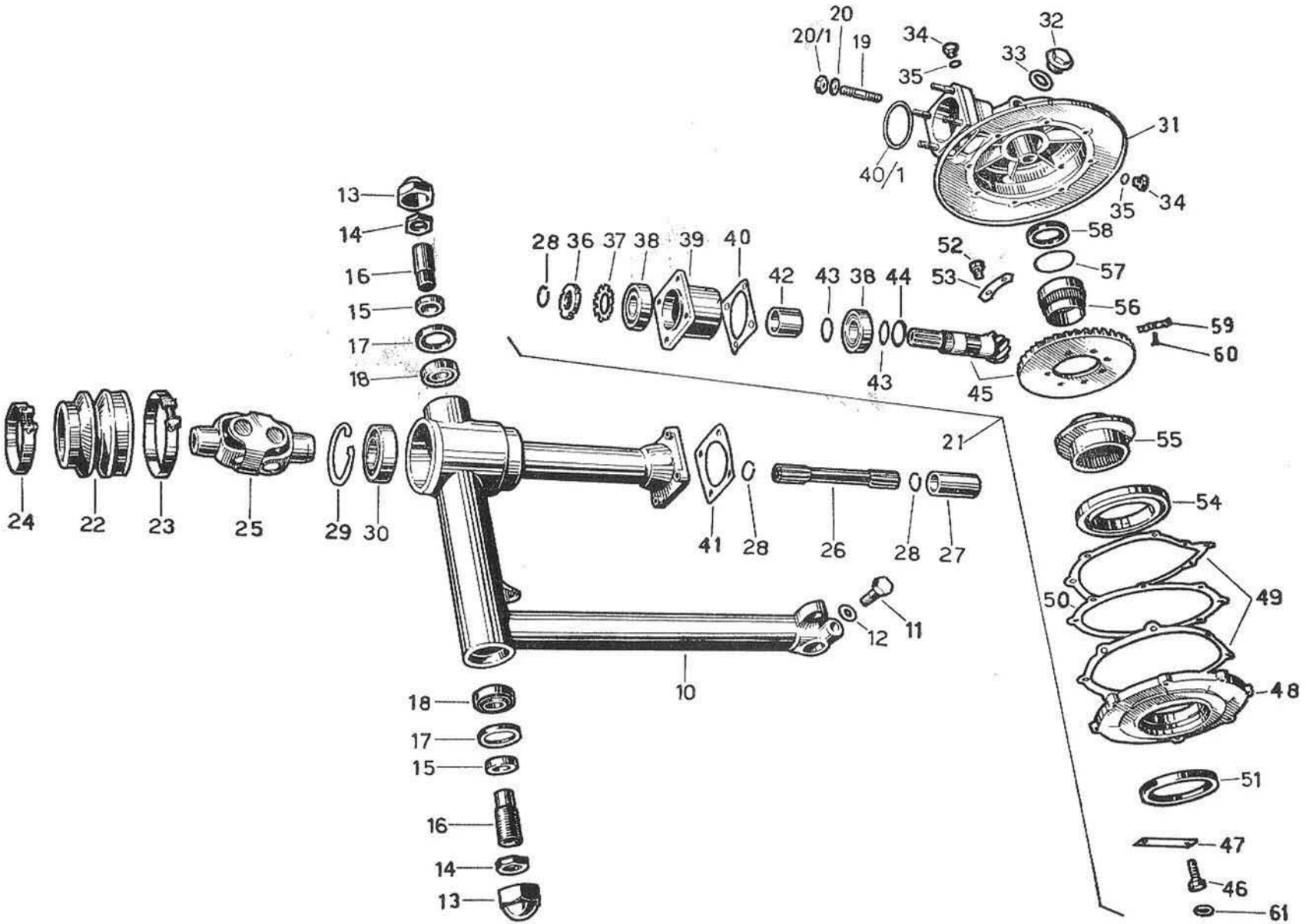

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PLATE **10** MODEL: **V-750 CC AMBASSADOR REAR WHEEL DRIVE**

GROUP: **Rear Fork - Rear drive box - Drive shaft - Bevel gear**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
47	12 35 21 00	**Lock Plate**, flange fixing bolts	4	
48	12 35 04 00	**Flange**, drive box	1	
49	12 35 07 00	**Gasket**, flange to spacer and spacer to drive box	2	
50	12 35 54 00	**Shim** 0.8 mm. (.031")	1	
	12 53 54 02	**Shim** 0.9 mm. (.035")		
	12 35 54 04	**Shim** 1 mm. (.039")		
	12 35 54 06	**Shim** 1.1 mm. (.043")		
	12 35 54 08	**Shim** 1.2 mm. (.047")		
	12 35 54 10	**Shim** 1.3 mm. (.051")		
51	90 40 70 85	**Seal**	1	Angus 70.85.8
52	12 35 63 00	**Bolt**, bevel gear to journal	8	
53	12 35 64 00	**Lock Plate**, bevel gear bolts to journal bearing	4	
54	92 20 10 70	**Bearing**, ball	1	70x110x13 (RIV ELL N. 70)
55	12 35 14 00	**Journal bearing**	1	
56	92 25 43 40	**Bearing**, roller	1	Durkopp NAF 40x55x17
57	12 35 11 00	**Ring**, cage retaining	1	
58	90 40 38 50	**Seal**	1	Angus 38.50.7
59	12 35 13 00	**Plate**, bearing stop	1	
60	98 28 06 14	**Screw**, roller bearing stop plate	1	
61	95 00 42 08	**Washer**, flange securing screw	8	

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TAVOLA 10

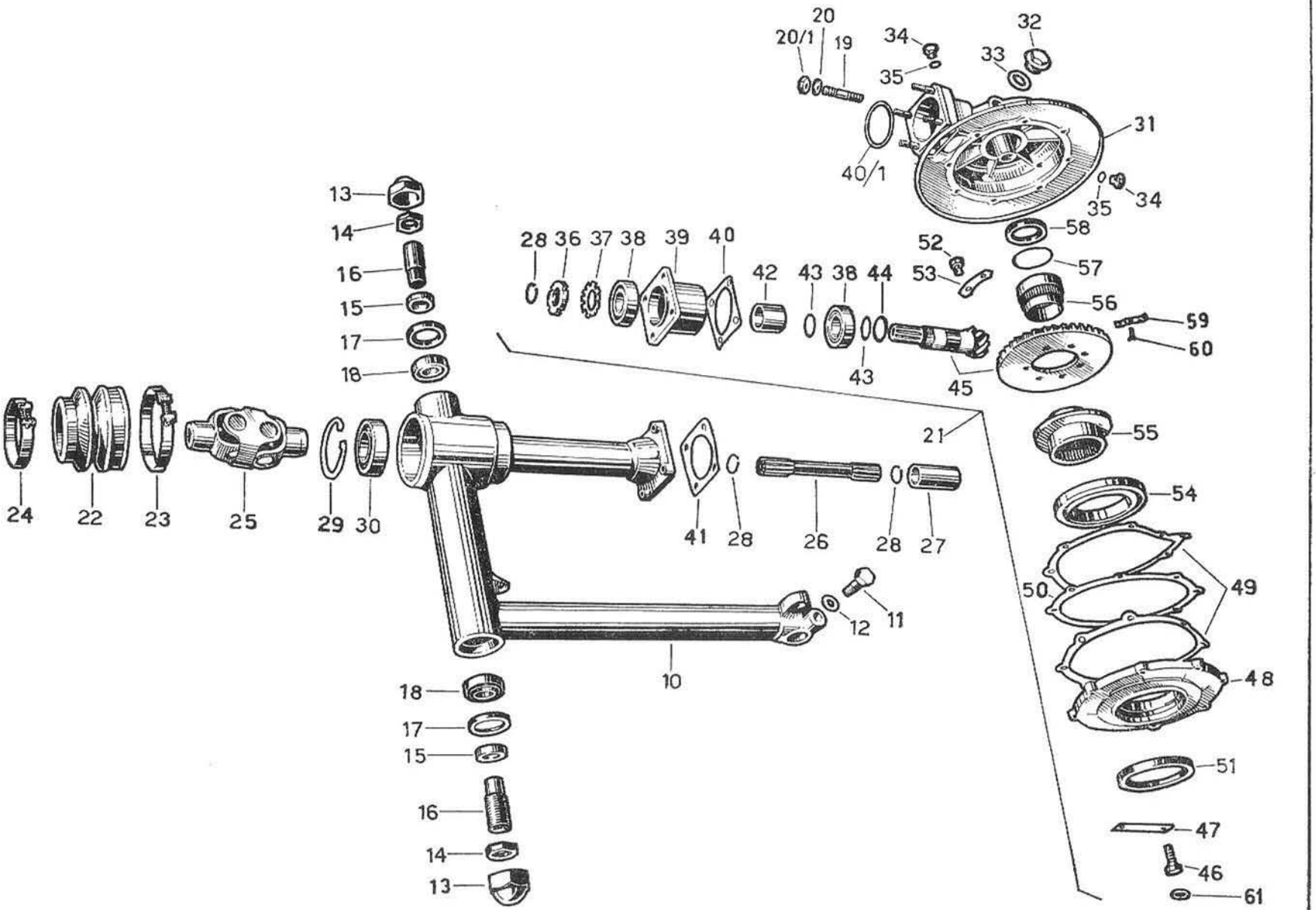

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PLATE **11** MODEL: **V-750 CC AMBASSADOR**
FRAME

GROUP: **Frame - Center stand - Side stand - Footrests - Rear fender**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 40 01 02	**Frame**	1	
11	92 70 01 28	**Nut**, engine to frame bolt	2	
12	95 10 04 15	**Washer**, engine to frame bolt	2	
13	12 42 97 01	**Spacer**, front	2	
14	12 42 98 00	**Spacer**, rear	2	
15	12 42 96 00	**Bolt**, engine to frame retaining	2	
16	91 18 09 49	**Spacer**, tank securing plate	1	
17	13 91 85 22	**Plate**, serial number	1	
18	92 85 07 52	**Decal**, rear fender	1	
19	45 91 85 70	**Rivet**, serial number plate securing	6	
20 {	12 78 25 80	**Lock**, antitheft, on steering column	1	
{	12 78 24 80	**Key**, antitheft device	2	
21	12 41 82 00	**Bracket**, battery support	1	
22	98 02 44 12	**Screw**, safety guard to frame	2	
23	98 10 80 17	**Screw**, battery bracket securing	4	
24	95 10 12 31	**Washer**, battery bracket securing screws	4	
25	98 11 00 15	**Screw**, battery bracket to frame	2	
26	95 10 03 11	**Washer**, battery bracket screws to frame and sidestand screws	5	
27	12 43 03 01	**Center Stand**	1	
28	92 63 01 10	**Nut**, center and side stand securing bolts	3	
29	99 10 51 34	**Bolt**, center stand	2	
30	12 43 40 01	**Spring**, return, center and side stand	2	
31	12 43 30 00	**Buffer**, rubber, center and side stand	2	
32	12 43 20 00	**Side Stand**	1	
33	12 43 28 00	**Bolt**, side stand	1	
34	92 60 22 08	**Nut**, spring retaining dowel	1	
35	95 10 02 25	**Washer**, spring dowel	1	
36	12 43 42 00	**Dowel**, spring	1	
37	95 10 04 83	**Washer**, inner, damper securing spindle	4	
38	12 44 02 00	**Pivot arm**, footrest	1	for machines with R/H gearshift
39	12 44 13 05	**Pivot arm**, L/H footrest	1	for machines with L/H gearshift
40	12 44 32 00	**Rubber**, footrest	2	
41	95 10 03 37	**Washer**, damper unit	2	
42	55 44 23 00	**Footrest**, passenger	2	
43	55 44 33 85	**Rubber**, passenger footrest	2	
44	12 44 28 00	**U-Plate**, footrest securing	2	
45	98 05 23 25	**Screw**, footrest securing	2	
46	95 10 01 30	**Washer**, footrests, tool box, and rear fender screws	18	
47	92 60 22 06	**Nut**, footrests, tool box, and rear fender screws	10	
48	98 05 45 22	**Screw**, passenger footrest plate	2	
49	95 02 11 10	**Washer**, footrest plate and hand grip securing screws	4	
50	12 41 64 00	**Reinforcement**, footrest plate	2	

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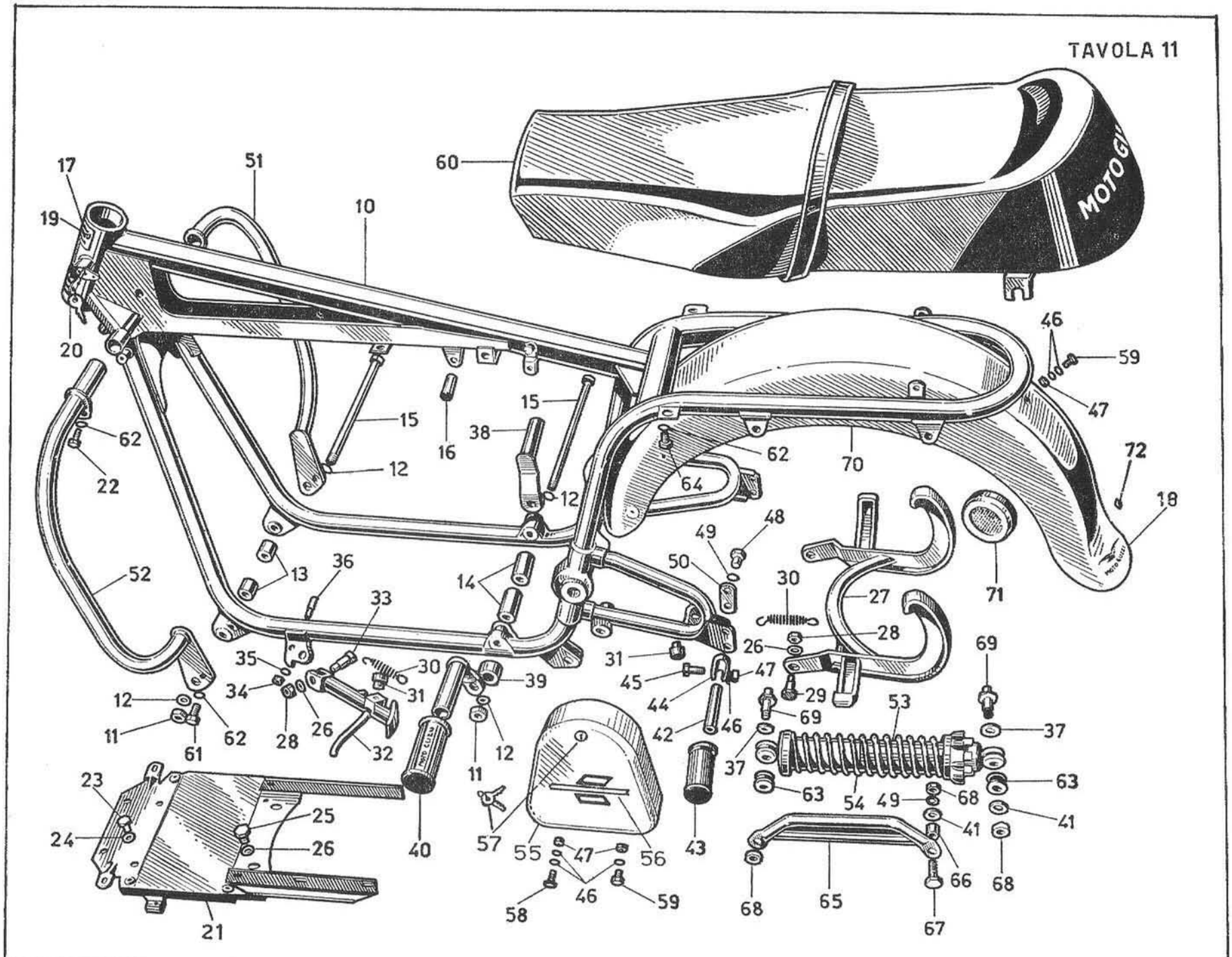

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PLATE **11** MODEL: **V-750 CC AMBASSADOR**
FRAME

GROUP: **Frame - Center stand - Side stand - Footrests - Rear fender**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
51	12 45 03 00	**Safety Bar**, R/H	1	
52	12 45 04 00	**Safety Bar**, L/H	1	
53	12 55 02 00	**Shock absorber unit**	2	
54	12 55 23 00	**Spring**, shock absorbers	2	
55	13 47 60 00	**Tool Box**, R/H	1	
55/1	13 91 75 00	**Decal**, R/H tool box	2	
55/2	13 47 61 00	**Tool Box**, L/H	1	
56	55 47 85 00	**Thumb screws**, tool box	2	
56/1	55 47 86 00	**Washer**, tool box screw	2	
57	12 47 88 00	**Lock**, c/w key, tool box	2	
58	98 10 60 17	**Screw**, long, tool box and number plate securing	2	
59	98 02 43 12	**Screw**, short, tool box and rear fender	6	
60	12 46 05 02	**Seat**, dual	1	
61	98 05 44 18	**Screw**, bottom, safety bar securing	2	
62	95 02 11 08	**Washer**, rear seat securing screw	6	
63	55 55 16 00	**Bushing**, flexible, rear dampers	4	
64	98 10 80 16	**Screw**, front seat securing	2	
65	12 46 43 20	**Handgrip**, machine raising	1	
66	91 18 10 15	**Spacer**	2	
67	98 02 05 35	**Screw**	2	
68	92 60 22 10	**Nut**, handgrip and damper securing	6	
69	12 55 52 00	**Boss**, damper attachment	4	
70	12 43 70 20	**Rear fender**	1	
71	12 78 15 20	**Reflex reflector**, red, rear fender	2	
	12 78 16 20	**Reflex reflector**, amber, front fender	2	
72	12 70 68 00	**Grommet**, tail lamp cable	1	

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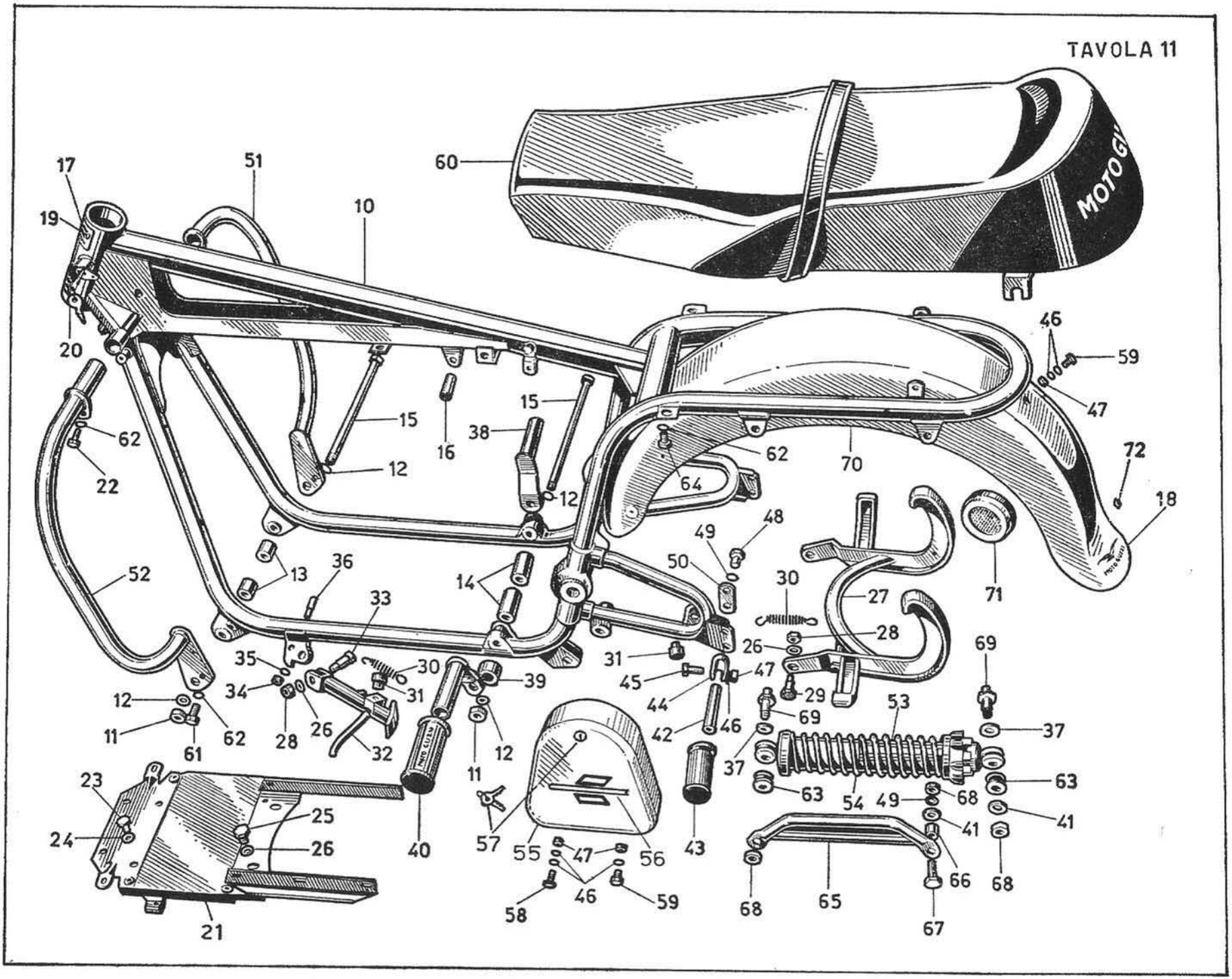

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PLATE **12** MODEL: **V-750 CC AMBASSADOR**
FRONT SUSPENSION - STEERING

GROUP: **Front fork - Front fender - Steering**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 49 02 21	**Front fork,** complete	1	
11	92 70 11 39	**Nut,** top linking plate securing	1	
12	95 10 05 21	**Washer,** top linking plate nut	1	
13	12 50 45 00	**Plug,** top fork	2	
14	90 70 62 22	**Gasket,** top fork plugs	2	
15	12 50 46 00	**Washer,** top fork plugs	2	
16	12 49 30 01	**Top linking plate**	1	
17	12 49 27 00	**Circlip**	2	
18	12 49 23 00	**Cap,** headlight bracket	2	
19	93 60 10 26	**Lock ring,** bottom yoke	2	SKF - KM5
20	12 49 45 00	**Cap,** steering tube	1	
21	92 24 92 25	**Bearing;** taper roller, steering	2	25x52x16,25 (RIV 01/027205)
22	12 49 41 80	**Steering tube,** bottom yoke	1	
23	92 70 12 52	**Nut,** steering tube to bottom yoke	1	
24	12 49 42 01	**Bottom yoke**	1	
25	98 05 36 75	**Bolt,** handlebar clamps	2	
26	95 10 14 30	**Washer,** clamp bolts to bottom yoke	3	
27	92 60 25 12	**Nut,** clamp bolts to bottom yoke	2	
28	12 49 80 00	**Eyelet,** front brake cable	1	
29	91 55 11 02	**Ring,** rubber, front brake cable guide	1	
30	12 49 61 21	**Headlight bracket,** r/h	1	
31	12 49 62 21	**Headlight bracket,** l/h	1	
32	12 52 76 00	**Bottom plate,:** headlight bracket	2	
33	12 52 66 00	**Spring,** front fork	2	
34	12 52 77 00	**Housing,** fork springs	2	
35	90 40 35 50	**Seal**	2	35x50x10
36	12 52 54 00	**Fork rod**	2	
37	12 52 59 00	**Lock ring,** fork rod and bottom fork link retaining	2	
38	12 52 58 00	**Bushing,** bottom, fork rod	2	
39	12 52 25 00	**Cover,** fork, r/h	1	
40	12 52 26 00	**Cover,** fork, l/h	1	
41	90 70 64 90	**Gasket,** fork cover	2	
42	12 52 72 10	**Washer,** adjusting, top bush (0.1 mm. = .0039")	4	
43	90 35 30 46	**Circlip,** fork cover	2	
44	12 52 72 00	**Shim,** fork cover adjusting 2 mm. (.078")	2	
	12 52 72 01	**Shim,** fork cover adjusting 2.1 mm. (.082")		
	12 52 72 02	**Shim,** fork cover adjusting 2.2 mm. (.086")		
	12 52 72 03	**Shim,** fork cover adjusting 2.3 mm. (.090")		
	12 52 72 04	**Shim,** fork cover adjusting 2.4 mm. (.094")		
45	12 52 67 00	**Bush,** top fork cover	2	
46	98 02 05 35	**Bolt,** handlebar clamp to headlight bracket	2	
47	95 10 03 31	**Washer,** handlebar clamp to headlight bracket bolt	2	
48	98 30 50 09	**Screw,** oil drain from forks	2	

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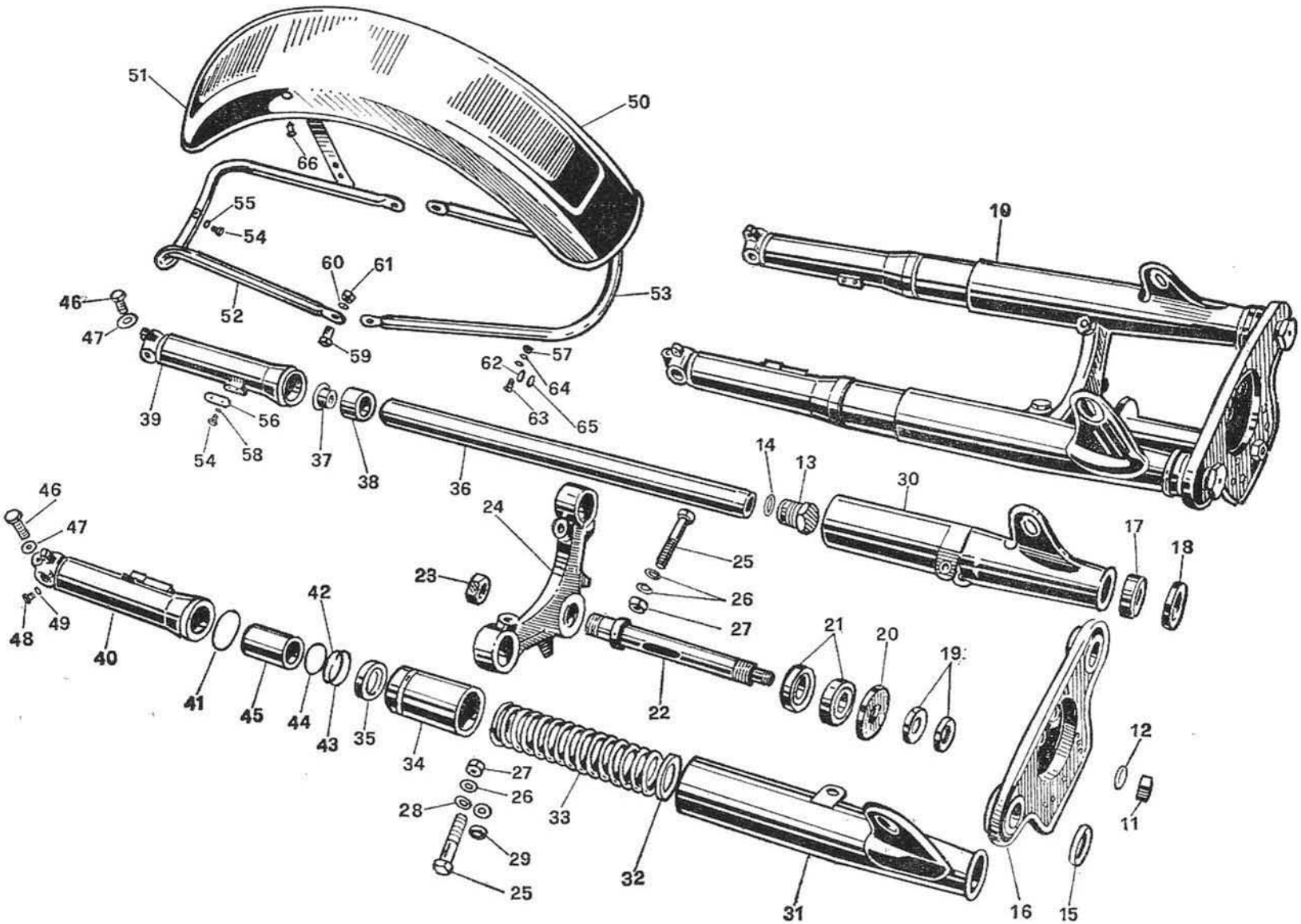

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PLATE **12** MODEL: **V-750 CC AMBASSADOR**
FRONT SUSPENSION - STEERING

GROUP: **Front fork - Front fender - Steering**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
49	90 71 40 51	**Washer,** oil drain screw	2	
50	12 43 43 20	**Front fender**	1	
51	92 85 07 52	**Decal,** front fender	1	
52	12 43 57 00	**Stay,** top, front fender	1	
53	12 43 59 00	**Stay,** bottom, front fender	1	
54	98 02 43 12	**Screw,** stay and center attachment plate	8	
55	95 10 01 21	**Washer,** stay securing screws	4	
56	55 43 48 25	**Plate,** center fender securing	2	
57	92 60 24 06	**Nut,** eyelet securing screw	1	
58	95 10 01 30	**Washer,** plate securing screws to fender	4	
59	98 02 44 22	**Screw,** front fender to fork	4	
60	95 02 11 08	**Washer,** front fork to fender screws	4	
61	92 60 22 08	**Nut,** front fork to fender screws	4	
62	55 43 65 25	**Eyelet,** cable guide	1	
63	98 34 60 10	**Screw,** eyelet securing	1	
64	95 02 11 06	**Washer,** spring, eyelet securing screw	1	
65	12 74 94 00	**Rubber ring,** front brake guiding eyelet	1	
66	93 10 00 60	**Plug**	2	

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TAVOLA 12

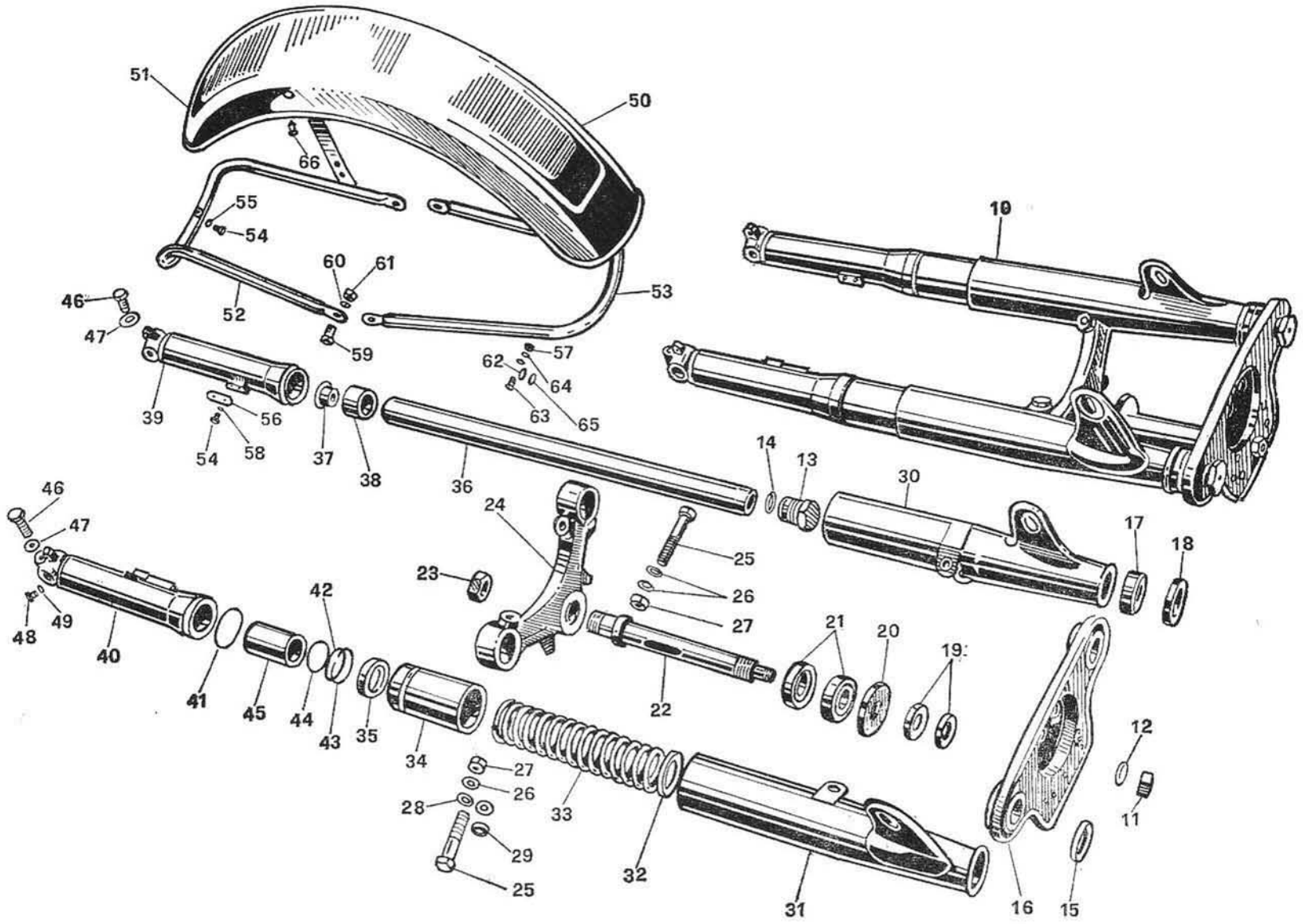

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PLATE **13** MODEL: **V-750 CC AMBASSADOR**
STEERING

GROUP: **Handlebar & controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 60 01 01	**Handlebar,** c/w levers	1	
11	12 60 03 00	**Handlebar,** bare	1	
12	12 60 54 01	**Lever,** front brake, complete	1	
13	55 60 56 00	**Lever,** front brake, bare	1	
14	12 60 10 00	**Fulcrum,** front brake lever	1	
15	98 32 60 17	**Screw,** front brake and clutch lever	2	
16	95 02 11 06	**Washer,** spring, lever screws	2	
17	92 60 24 06	**Nut,** front brake and clutch levers	2	
18	95 79 02 37	**Adjuster,** cable, front brake and clutch	2	
19	93 76 00 72	**Thimble,** cable adjuster	2	
20	98 62 03 30	**Allen screw,** front brake lever fulcrum	1	
21	12 60 55 00	**Lever,** clutch, complete	1	
22	55 60 57 00	**Lever,** clutch, bare	1	
23	12 60 19 00	**Fulcrum,** clutch lever	1	
24	98 62 03 18	**Allen screw,** clutch lever to fulcrum	1	
25	55 60 35 00	**Twist grip,** throttle control, r/h	1	
26	55 60 34 00	**Twist grip,** bare	1	
27	55 60 30 00	**Handgrip,** rubber l/h handlebar	1	
28	12 11 80 00	**Lever,** air control	1	
29	98 10 70 17	**Screw,** air lever to front brake lever fulcrum	1	
30	91 18 07 07	**Bushing,** air lever screw	1	
31	12 50 02 40	**Clamp,** handlebar	2	
32	98 02 44 20	**Screw,** handlebar clamp	4	
33	95 02 11 08	**Washer,** clamp screws	4	
34	11 50 07 00	**Screw,** top clamp securing	4	
35	45 40 97 01	**Plug,** clamps	2	

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TAVOLA 13

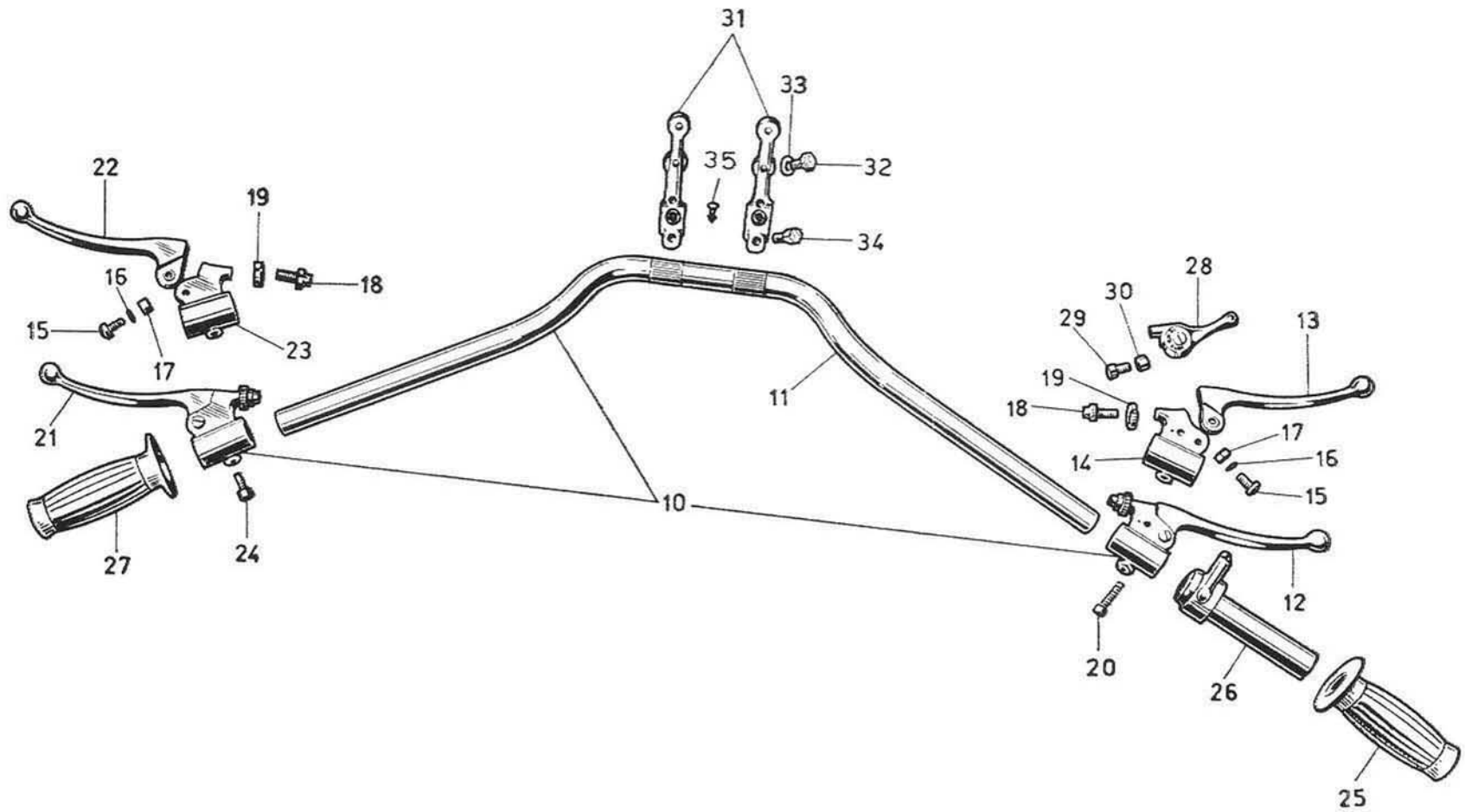

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PLATE **14** MODEL: **V-750 CC AMBASSADOR INSTRUMENTS**

GROUP: **Speedometer - Rev-counter - Warning lights - Connecting cables**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 50 15 00	**Instrument panel**	1	
11	13 50 22 00	**Rubber block,** instrument panel	3	
12	92 75 00 62	**Nut,** rubber block securing	1	
13	95 10 01 30	**Washer,** rubber block	3	
14	92 78 10 61	**Nut,** panel securing	3	
15	13 76 15 21	**Speedometer head**	1	
16	90 70 67 46	**Gasket,** speedometer	2	
17	12 76 04 00	**Cable,** speedometer	1	
18	12 76 25 00	**Speedo drive,** complete	1	
19	12 76 33 00	**Ferrule,** speedo drive	1	
20	12 76 61 00	**Gear,** speedo drive	1	
21	13 76 72 00	**Rev-counter,** electronic	1	
22	10 74 49 00	**Neutral indicator light,** amber	1	
23	10 74 49 02	**Indicator,** generator and oil pressure, red	2	
24	13 74 49 20	**Indicator,** parking light, red	1	
25	13 76 10 00	**Cable,** red and amber indicator lights connection	1	
26	13 76 11 00	**Cable,** neutral indicator to main cable	1	
27	13 76 12 00	**Cable,** indicator F and main cable	1	
28	13 76 13 00	**Cable,** indicator D and main cable	1	
29	13 76 14 00	**Cable,** two-core, instruments illumination	1	
30	13 76 73 00	**Cable,** ground, rev-counter	1	
31	98 02 43 10	**Screw,** grounding	1	
32	13 76 77 00	**Cable,** connecting, rev counter to contact breaker and rev-counter to coil	4	
33	13 76 49 00	**Plate,** speedometer	1	
34	13 76 78 00	**Plate,** rev-counter	1	
35	12 76 16 20	**Speedometer,** single instrument panel	1	
36	12 50 15 00	**Panel,** speedometer housing	1	
37	98 62 03 25	**Screw,** short, panel securing	1	
38	98 62 03 30	**Screw,** long, panel securing	1	

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TAVOLA 14

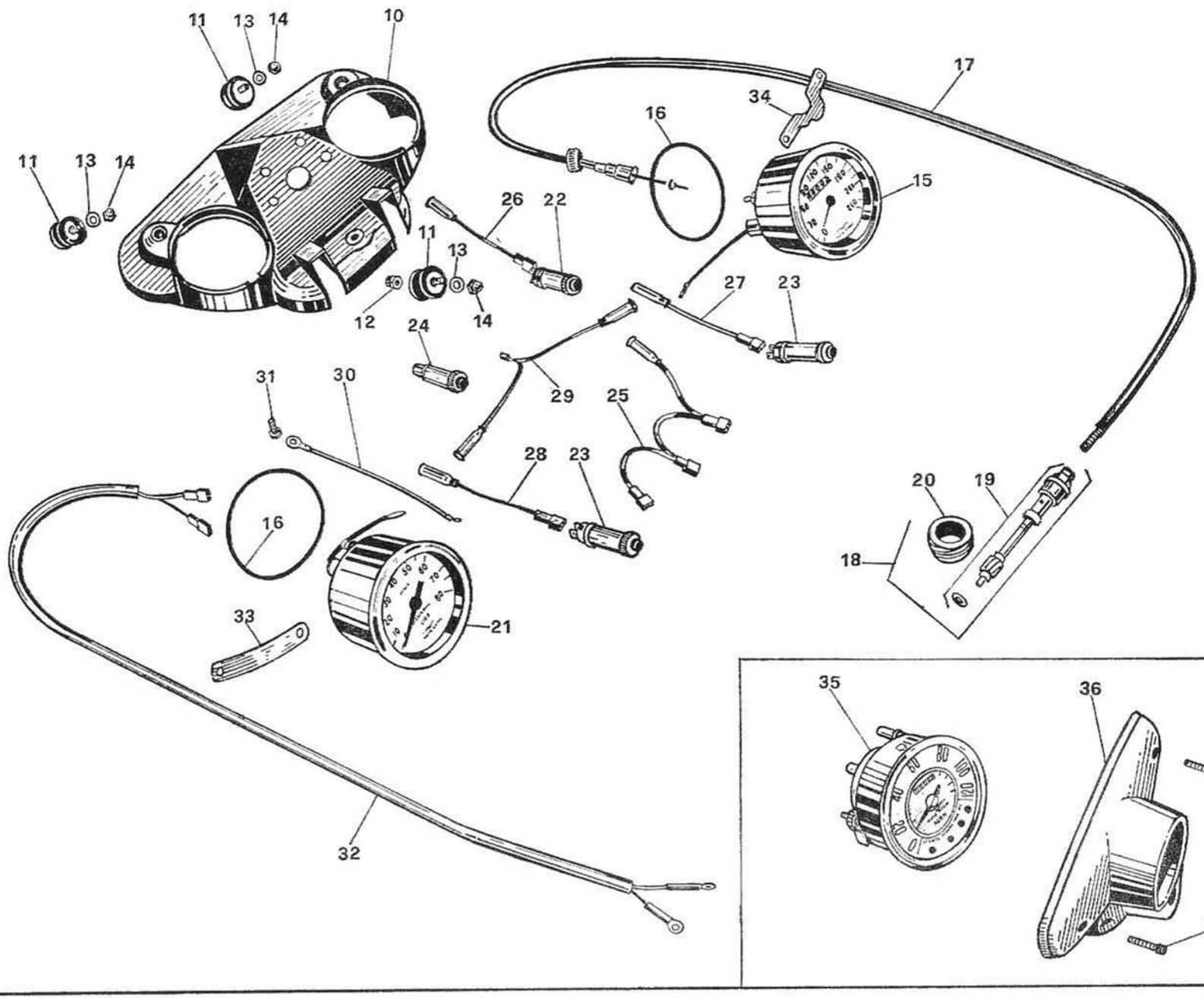

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PLATE **15** MODEL: **V-750 CC AMBASSADOR** GROUP: **Front wheel - Hub - Brake controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 61 02 00	**Front wheel,** complete	1	
11	12 61 03 00	**Front wheel,** bare, with bearings	1	
12	12 61 08 00	**Rim,** front wheel	1	
13	12 61 15 01	**Spoke,** front wheel, c/w nipples	40	
14	12 61 32 00	**Hub,** front wheel	1	
15	92 70 01 71	**Nut,** front wheel spindle	1	
16	95 10 06 28	**Washer,** front sheel spindle	2	
17	12 61 41 00	**Spindle,** front wheel	1	
18	12 62 02 00	**Cover,** rear hub	1	
19	12 62 08 00	**Brake shoe,** c/w linings	2	
20	12 62 14 00	**Lining,** brake shoe	2	
21	95 10 07 27	**Shim**	6÷12	
22	12 62 63 00	**Rubber protection,** cable end	1	
23	12 63 81 00	**Spring,** front brake shoe	2	
24	12 62 32 00	**Pin,** brake shoes	2	
25	95 10 03 11	**Washer,** brake shoe pins	2	
26	92 60 22 10	**Nut,** brake shoe pins	2	
27	12 62 25 00	**Cam,** front brake shoes	2	
27/1	13 62 54 20	**Cable,** front brake	1	
28	12 62 53 00	**Lever,** cam, double action	1	
29	12 62 50 00	**Lever,** brake cam	1	
30	98 10 60 22	**Bolt,** lever to cams	2	
31	12 62 66 00	**Tie rod,** c/w forks for operating levers	1	
32	12 62 67 00	**Tie rod**	1	
33	12 62 68 00	**Fork,** tie rod	2	
34	92 60 22 06	**Nut,** adjusting, tie ros	1	
35	95 78 02 65	**Pin,** rod to operating lever	2	
36	95 50 02 22	**Split pin** tie rod to control levers	2	
37	95 12 91 10	**Washer,** lever pin	2	
38	12 62 15 00	**Hub cover,** r/h	1	
39	90 40 32 49	**Seal,** hub	2	Corteco 32.48.7 BA
40	12 61 52 00	**Bush,** bearing housing	2	
41	92 24 69 22	**Bearing,** roller	2	22x48x15.5 (RIV 01/02/4210)
42	95 10 07 15	**Shim**	1	
43	12 61 53 00	**Distance piece,** bearings	1	

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TAVOLA 15

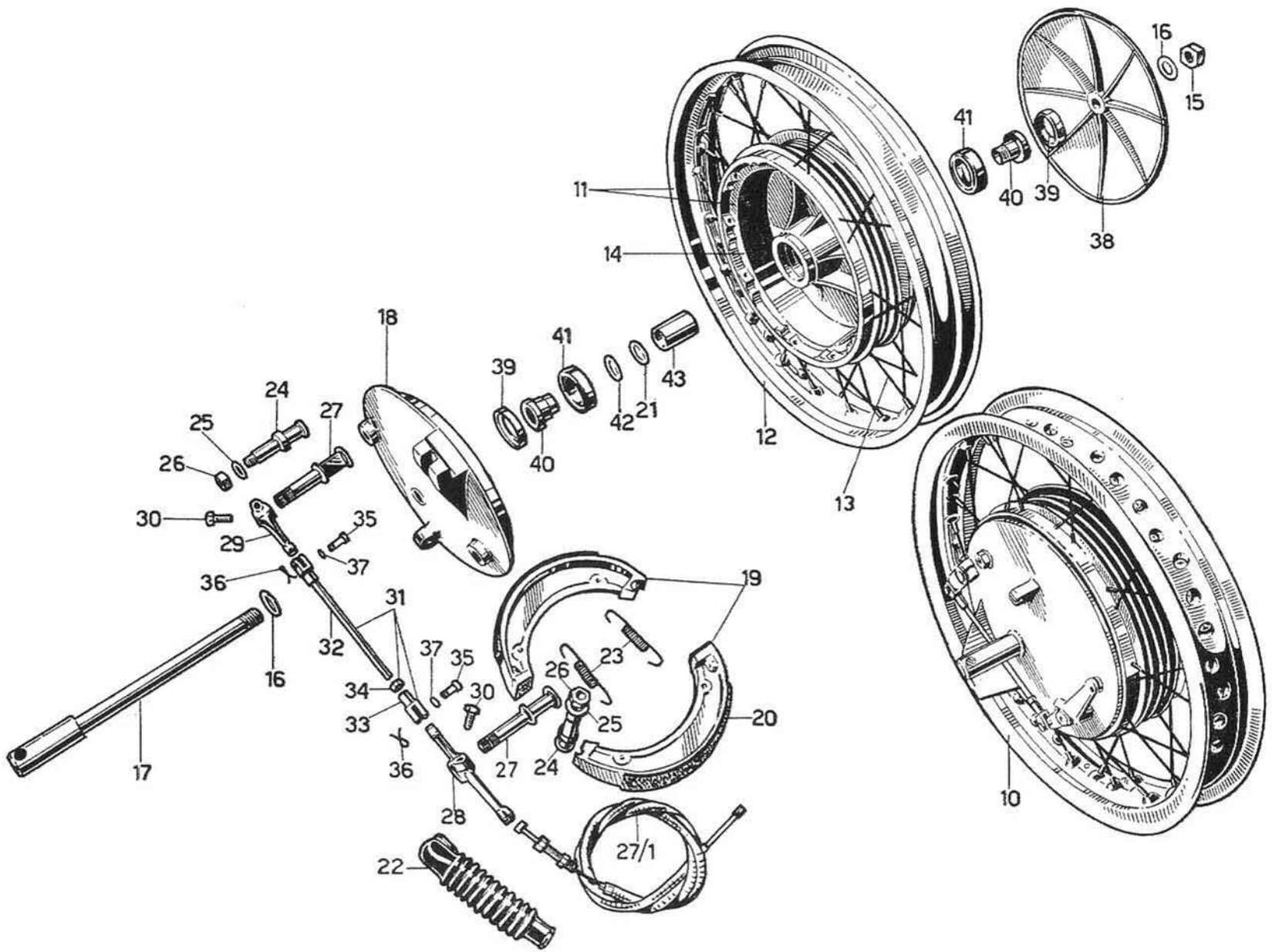

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PLATE **16** MODEL: **V-750 CC AMBASSADOR** GROUP: **Rear wheel - Hub - Rear brake - Control**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 63 02 01	**Rear wheel,** complete	1	
11	12 63 05 00	**Rear wheel,** c/w bearings	1	
12	12 61 08 00	**Rim,** rear wheel	1	
13	12 61 15 01	**Spoke,** rear wheel	40	
14	12 63 30 00	**Hub,** rear wheel	1	
15	92 70 01 71	**Nut,** rear wheel spindle	1	
16	95 10 06 28	**Washer,** rear wheel spindle	2	
17	12 63 33 00	**Spindle,** rear wheel	1	
18	12 63 41 00	**Spacer,** rear wheel spindle	1	
19	12 63 52 01	**Cover,** rear hub	1	
20	12 63 74 00	**Shoe,** rear brake, c/w linings and plates	2	
21	12 62 14 00	**Lining,** rear brake shoes	2	
22	12 63 82 00	**Spring,** rear brake shoes	2	
23	12 63 62 01	**Pin,** rear brake shoes	1	
24	95 10 05 21	**Washer,** rear brake shoes	1	
25	92 70 11 48	**Nut,** shoe pin	1	
26	12 63 66 00	**Tie rod,** rear hub cover	1	
27	95 02 11 10	**Washer,** rear hub cover rod	3	
28	92 60 22 10	**Nut,** rear hub cover rod	3	
29	98 11 00 20	**Screw,** tie rod securing to rear fork	1	
30	98 05 25 50	**Screw,** hub cover securing	1	
31	12 62 25 00	**Cam,** rear shoes control	1	
32	12 63 96 01	**Lever,** cam operating	1	
33	98 10 60 22	**Screw,** lever to cam	1	
34	95 73 02 60	**Thumb screw,** rear brake adjusting rod	1	
35	95 71 63 67	**Roller,** lever, on rear hub cover	1	
36	95 50 02 22	**Split pin,** tie rod to shoe pin	1	
37	95 10 01 37	**Washer,** tie rod to lever	1	
38	12 67 60 01	**Tie rod,** rear brake control	1	
39	12 67 54 05	**Spindle,** c/w lever	1	
40	12 67 70 05	**Lever,** rear brake control	1	
41	98 05 44 25	**Screw,** rear brake lever to spindle	1	
42	12 67 65 05	**Lever,** rear brake spindle	1	
43	98 05 23 30	**Screw,** lever to spindle	1	
44	95 02 11 06	**Washer,** lever securing screw	1	
45	92 60 22 06	**Nut,** lever securing screw to pin	1	
46	90 27 10 14	**Circlip,** pin retaining	1	Seeger 14 e
47	92 60 50 08	**Nut,** central body securing bolt	6	
48	95 10 12 31	**Washer,** central body bolt	6	
49	98 10 80 38	**Bolt,** central body securing	6	
50	12 63 32 00	**Central body**	1	
51	90 40 32 49	**Seal**	2	Corteco 32.48.77 BA

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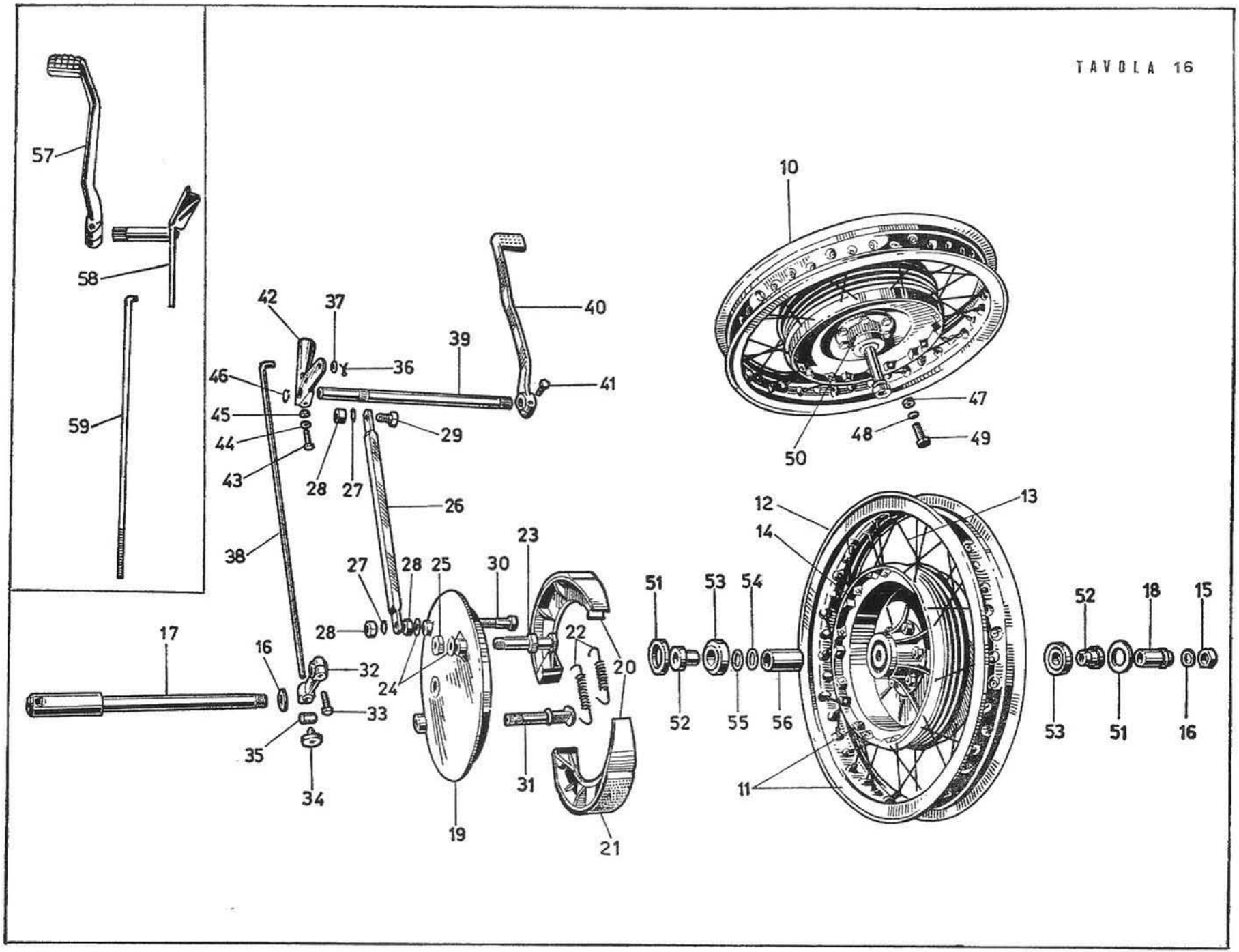

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PLATE **16** MODEL: **V-750 CC AMBASSADOR** GROUP: **Rear wheel - Hub - Rear brake - Control**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
52	12 61 52 00	**Housing,** taper roller bearing	2	
53	92 24 69 22	**Bearing,** taper roller, hub	2	22x48x15.5 (RIV01-02-4210)
54	95 10 07 15	**Washer,** bearing-spacer	2	
55	12 63 40 00	**Washer**	6-12	
56	95 10 07 27	**Spacer,** hub bearings	1	
		FOR MACHINES WITH REAR BRAKE PEDAL ON L/H SIDE :		
57	12 67 70 00	**Lever,** rear brake	1	
58	12 67 65 00	**Spindle,** c/w lever	1	
59	12 67 60 00	**Tie rod,** rear brake	1	

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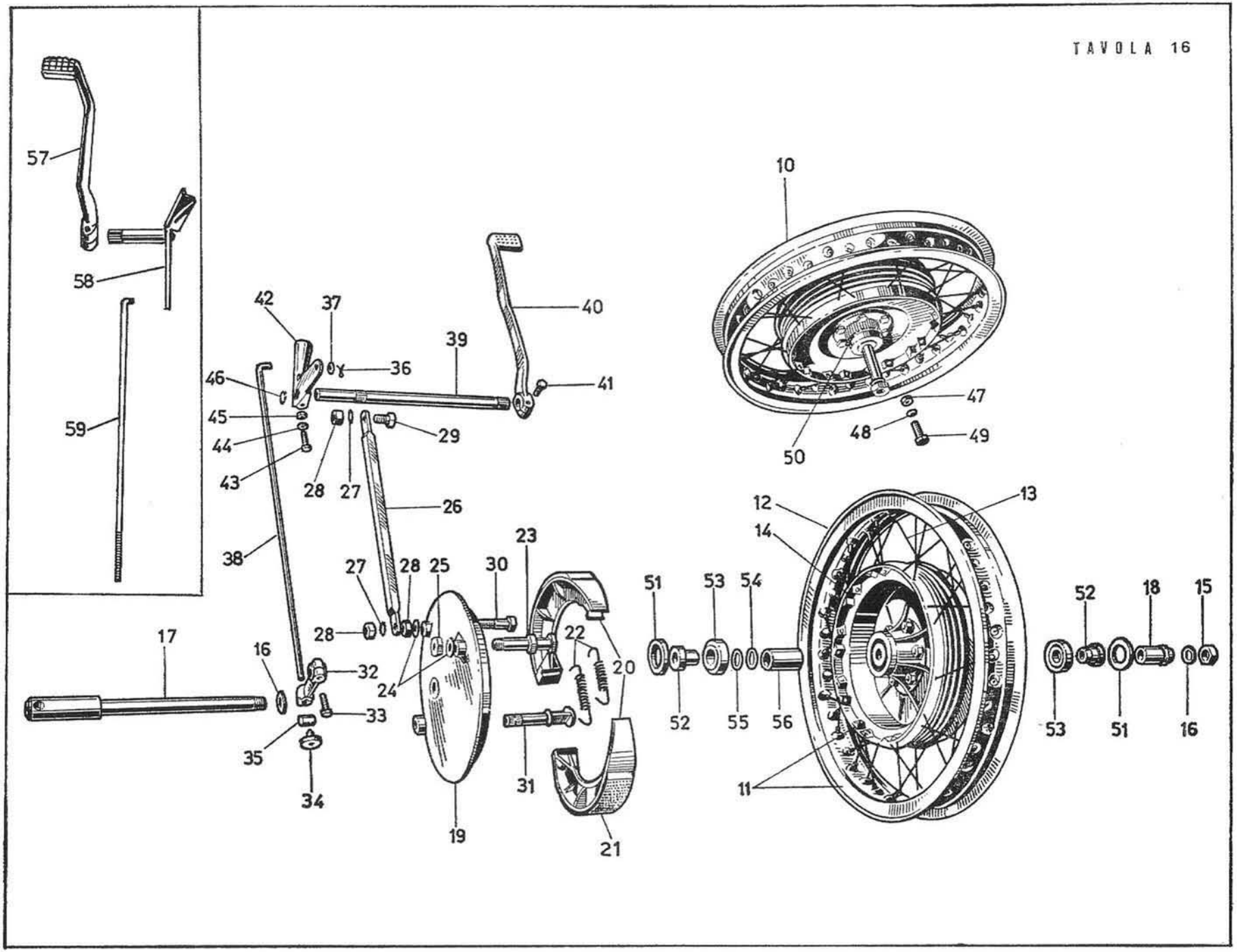

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PLATE **17** MODEL: **V-750 CC AMBASSADOR**
ELECTRICAL EQUIPMENT

GROUP: **Ignition and lighting**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 70 02 00	**Generator** (Marelli DN 62M)	1	
10/1	12 70 02 05	**Generator** (Bosch G 14V - 25 A - 23)	1	
11	12 70 03 00	**Bracket,** generator	1	
12	98 02 44 20	**Screw,** generator bracket	2	
13	95 02 11 08	**Washer,** generator bracket screw, coil and horn screws	5	
14	12 70 07 00	**Band,** generator	2	
15	95 71 62 80	**Roller,** band, threaded	1	
16	95 71 63 80	**Roller,** band, unthreaded	1	
17	99 10 51 27	**Screw,** band securing	1	
18	12 70 09 00	**Pin,** band securing	2	
19	95 50 02 22	**Split pin,** band securing pin	4	
20	12 70 06 10	**Cover,** generator	1	
21	12 70 25 00	**Belt,** Marelli generator (Pirelli 60404/A)	1	
21/1	12 70 25 05	**Belt,** Bosch generator (Pirelli 18 x 8 x 754)		
22	98 10 60 09	**Screw,** generator cover	4	
23	95 10 01 30	**Washer,** generator cover and starter button screws	5	
24	12 71 57 00	**Bracket,** regulator	1	
25	12 71 59 00	**Gasket,** distributor bracket	1	
26	98 05 44 25	**Screw,** distributor bracket	1	
27	95 10 12 31	**Washer,** regulator bracket, coil and distributor bracket screws	6	
28	12 71 54 00	**Distributor** (Marelli S 123 A)	1	
29	12 71 62 00	**Gear,** distributor	1	
30	95 51 03 18	**Pin,** distributor gear fixing	1	
31	98 10 60 21	**Screw(** distributor	1	
32	95 10 01 37	**Washer,** distributor screw	1	
33	12 71 65 00	**Coil,** ignition (Marelli BE 200 D)	1	
33/1	26 71 65 04	**Coil,** ignition (Bosch 0221.114.006-E12V)		
34	98 02 44 12	**Screw,** coil securing	2	
35	92 60 22 08	**Nut,** regulator to bracket and coil and horn securing screws	5	
36	12 71 78 01	**H.T. lead,** distributor to coil	1	
37	12 71 76 00	**Cap,** h.t. coil	1	
38	45 71 76 00	**Cap,** distributor-coil-plug and oil pressure solenoid leads	4	
39	12 71 84 00	**H.T. lead,** distributor to r/h plug	1	
40	45 71 74 50	**Cap,** spark plug	2	
41	12 71 86 00	**H.T. lead,** distributor to l/h plug	1	
42	55 71 70 00	**Spark plug** (n. 225 Bosch-Marelli scale or equivalent)	2	
43	12 71 93 00	**L.T. lead,** distributor to coil	1	
44	12 70 29 00	**Cap,** small	2	
45	12 73 07 01	**Starter motor** (Marelli MT 40 H-0,7 HP-12V), with remote solenoid	1	
	12 73 07 05	**Starter motor** (Bosch 0.5 HP - 12V)		
45/1	12 73 10 00	**Ground cable,** starter motor	1	
46	12 70 38 01	**Regulator** (Marelli IR 50 BA)	1	
	12 70 38 05	**Regulator** (Bosch VA 14 V - 25 A)		

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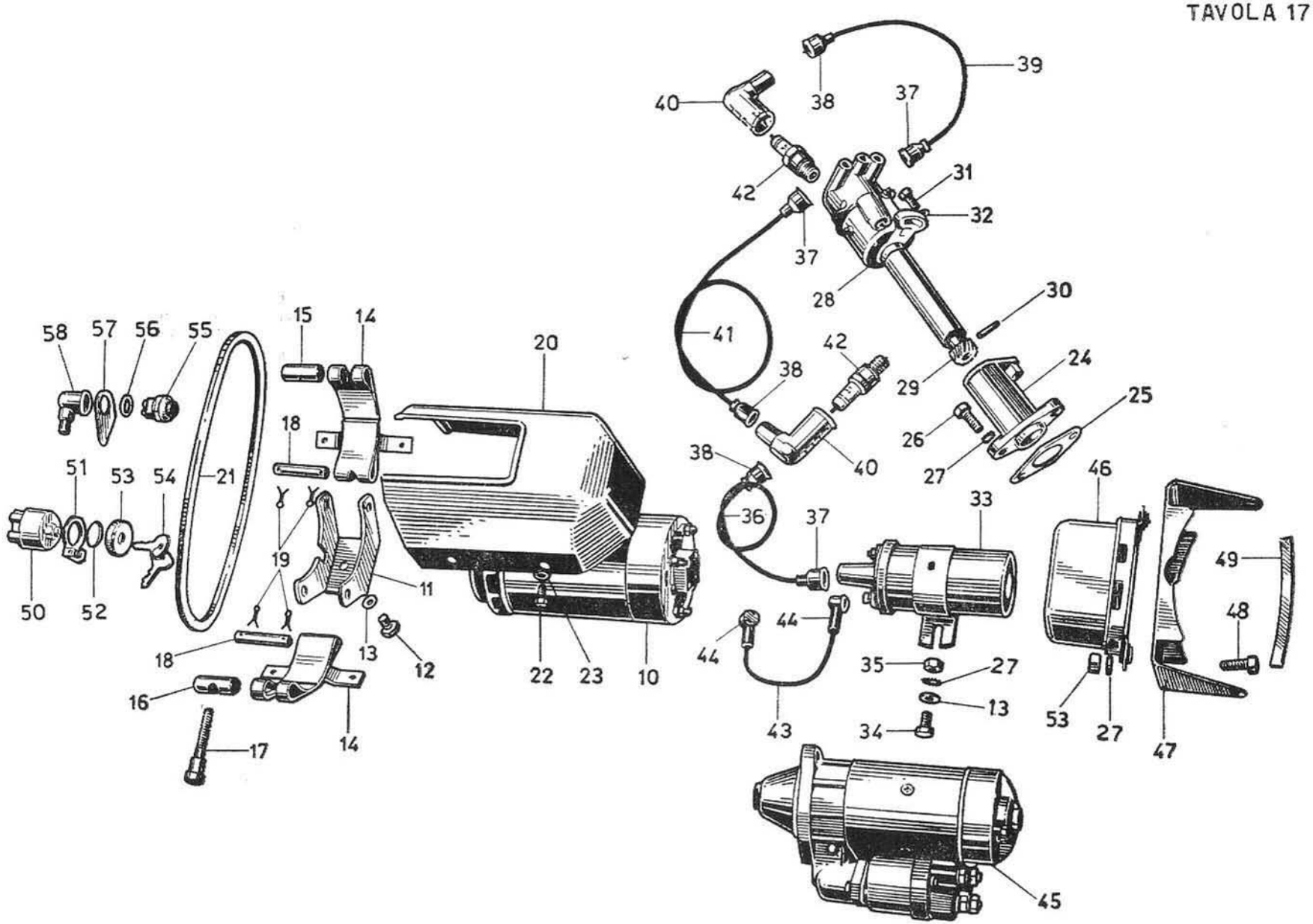

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PLATE **17** MODEL: **V-750 CC AMBASSADOR**
ELECTRICAL EQUIPMENT

GROUP: **Ignition and lighting**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
47	**12 70 41 00**	**Bracket,** regulator	1	
48	**98 02 44 22**	**Screw,** regulator bracket	2	
49	**12 70 42 00**	**Washer,** regulator bracket	1	
50	**12 73 53 00**	**Switch,** ignition (Marelli « 25 A » - Q 161B)	1	
51	**12 73 57 50**	**Cover,** ignition switch	1	
52	**90 70 62 52**	**Washer,** ignition switch	1	
53	**12 73 54 00**	**Lock ring,** ignition switch	1	
54	**12 73 55 00**	**Key,** ignition switch	2	when ordering indicate key number
55	**26 73 50 01**	**Starter button**	1	
56	**90 70 61 63**	**Washer,** starter button	1	
57	**12 73 49 00**	**Plate,** starter button	1	
58	**12 73 51 00**	**Cap,** button protection	1	
59	**92 60 22 06**	**Nut,** starter button plate	1	

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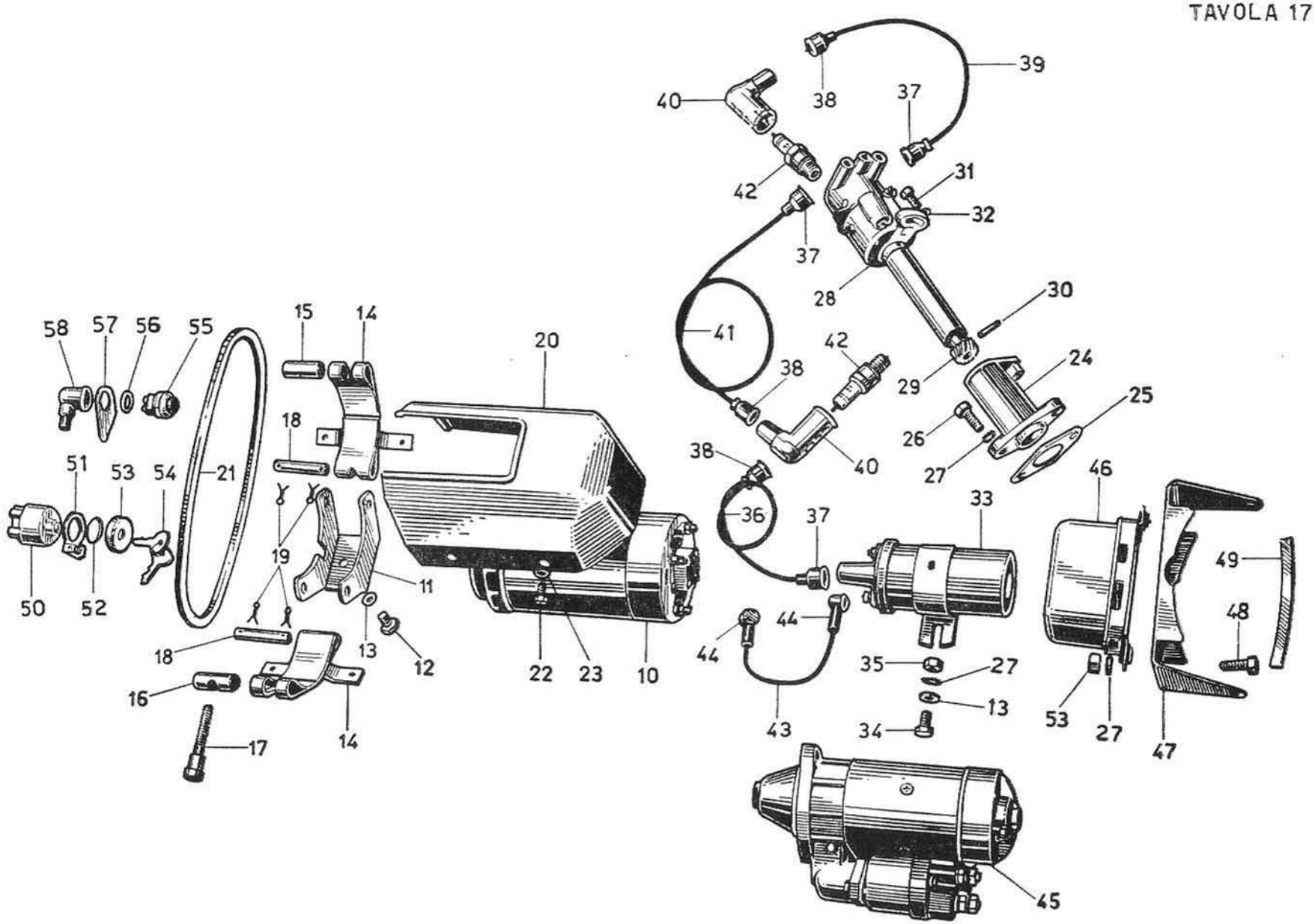

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PLATE **18** MODEL: **V-750 CC AMBASSADOR**
ELECTRICAL EQUIPMENT

GROUP: **Headlight - Battery - Horn - Tail light - Control cables**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 74 05 21	**Headlight,** c/w switch	1	CEV mod. 4506
11	12 74 60 01	**Switch,** light, c/w cables	1	
12	12 74 37 00	**Horn** (Marelli T 12 DE/F)	1	
13	98 62 04 20	**Screw,** horn securing	1	
14	92 60 22 08	**Nut,** horn securing screw	1	
15	95 02 11 08	**Washer,** horn securing screw	1	
16	25 70 45 00	**Battery** (12 V - 32 Ah)	1	
17	12 70 56 00	**Gasket,** battery	1	
18	12 70 46 01	**Frame,** top battery securing	1	
19	12 70 55 00	**Stud,** top frame securing	2	
20	92 60 22 06	**Nut,** battery rame and number plate stud	5	
21	95 10 01 30	**Washer,** battery and number plate stud	8	
22	13 70 52 00	**Cover,** battery, r/h	1	
22/1	13 70 52 20	**Cover,** battery, finned, r/h	1	
23	13 70 54 00	**Cover,** battery, l/h	1	
24	13 91 78 00	**Decal,** « Ambassador »	2	
24/1	13 70 54 20	**Cover,** battery, l/h, finned	1	
25	12 43 30 00	**Rubber ring**	1	
26	13 70 66 00	**Thumb screw,** cover closing	2	
27	13 70 73 00	**Pad,** rubber	2	
28	12 74 94 00	**Ring,** rubber on linking plate	2	
29	91 55 10 81	**Grommet,** horn	1	
30	12 70 68 00	**Grommet**	4	
31	35 74 11 00	**Stop cutout**	1	
32	98 30 50 17	**Screw,** stop cutout	2	
33	95 10 00 55	**Washer,** stop cutout screws	2	
34	92 70 00 50	**Nut,** stop cutout screws	2	
35	12 47 49 21	**Number plate** c/w tail light	1	
36	93 45 02 24	**Bulb,** tail light (20 W - 12 V)	1	
37	98 02 43 10	**Screw,** bottom, number plate	3	
38	12 71 76 00	**Cap,** oil pressure solenoid	1	
39	26 70 67 00	**Cap,** battery cable	1	
40	12 70 30 00	**Cap,** large	2	
41	25 70 71 00	**Cap**	1	
42	12 74 71 02	**Main cable assembly,** Marelli equipment	1	
43	12 74 72 00	**Cable assembly,** instrument panel to headlight	1	
44	12 74 77 00	**Cable,** grounding	1	
45	12 74 74 20	**Connections,** internal, headlight	1	
46	12 74 75 01	**Cable,** stop lamp to stop cutout	1	
47	12 74 79 00	**Cable,** from battery	1	
48	12 70 03 21	**Rim,** headlight	1	
49	12 74 04 21	**Sealed beam unit**	1	
50	12 74 17 21	**Rim,** tail lamp	1	
51	13 91 78 20	**Decal,** V-750 Ambassador	2	
52	13 91 79 00	**Decal,** lower	2	

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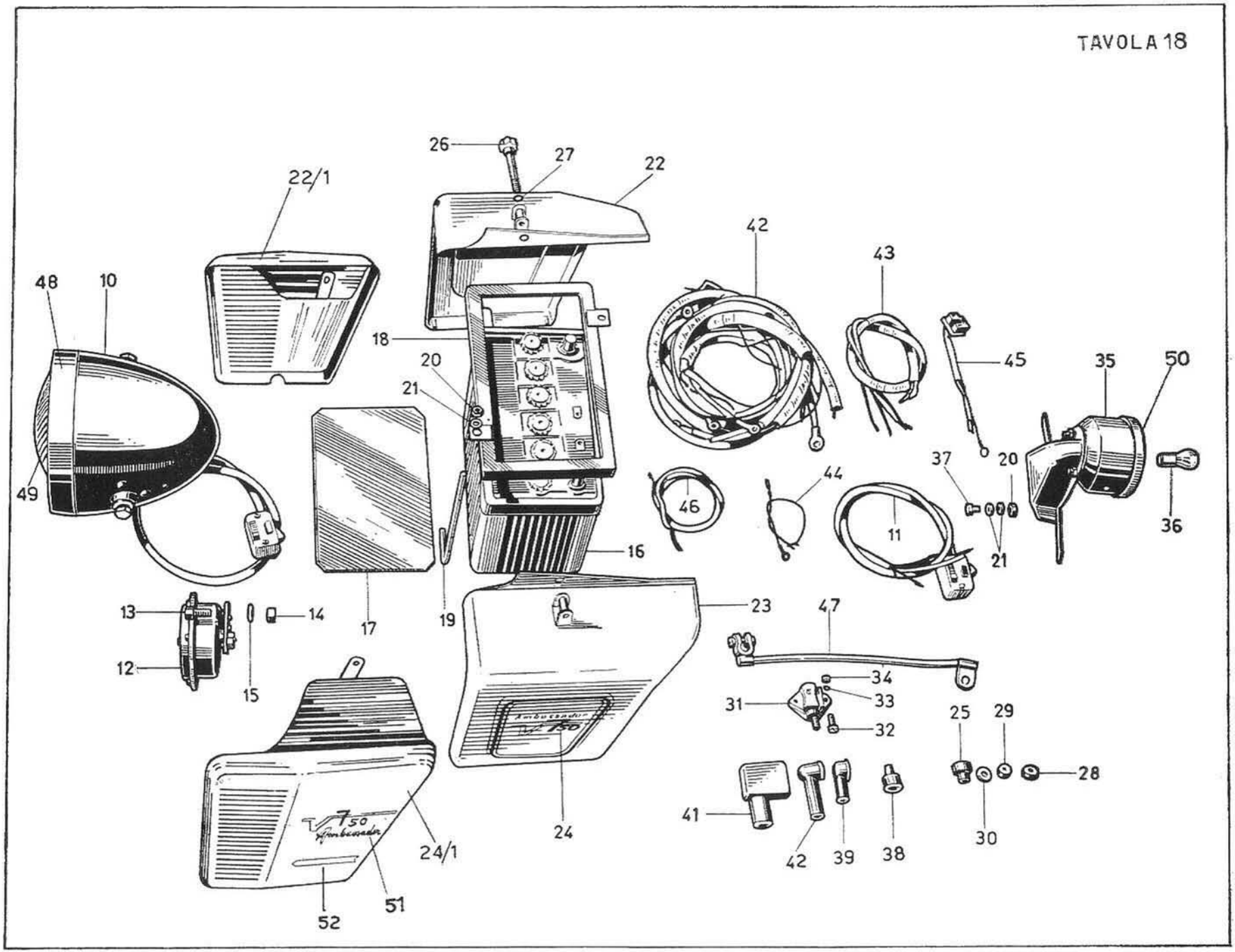

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PLATE **19** MODEL: **V-750 CC AMBASSADOR**
ELECTRICAL EQUIPMENT

GROUP: **Distributor**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
—	12 71 54 00	**Distributor** S 123 A, complete	1	61012301
1	12 71 54 10	**Housing** with bushings	1	70411204
2	12 71 54 11	**Bakelite** washer	2	95012194
3	12 71 54 12	**Flat** washer	1	95005214
4	12 71 54 13	**Automatic** advance ass. y	1	71023702
5	12 71 54 14	**Spacer**	1	95210156
6	12 71 54 15	**Shim** (0,1 mm.)	as required	90059111
	12 71 54 16	**Shim** (0,2 mm.)	as required	90059121
	12 71 54 17	**Shim** (0,5 mm.)	as required	90059131
7	12 71 54 18	**Driving** pinion	1	71093810
8	12 71 54 19	**Pinion** securing peg	1	90027061
9	12 71 54 20	**Contact** breaker unit, complete	1	70412101
10	12 71 54 21	**Condensor** CE 29 D	1	56181103
11	12 73 07 60	**Spring** washer	1	90024005
12	12 71 54 23	**Condensor** fixing screw	1	90028031
13	12 71 54 24	**Cap** securing spring	2	74327871
14	12 71 54 25	**Cap** spring fixing screw	2	95131104
15	12 71 54 26	**Terminal** bolt	1	91215101
16	12 71 54 27	**Insulating** plate	1	91024001
17	12 71 54 28	**Insulating** block	1	91023002
18	12 71 54 29	**Flat** washer	2	90058352
19	12 73 07 23	**Spring** washer	2	90024006
20	12 71 54 30	**Terminal** nut	2	95055026
21	12 71 54 31	**Distributor** rotor	1	70189503
22	12 71 54 32	**Distributor** cap	1	71037202
23	12 71 54 33	**Carbon** brush	1	91066001
24	12 71 54 34	**Seal**	1	95207109
24/1	12 71 54 35	**Shaft**	1	71023802
25	12 71 54 36	**Advance** weight	2	71090010
26	12 71 54 37	**Ball** retaining spring	1	95226115
27	12 71 54 38	**Ball**	1	95163101
28	12 71 54 39	**Cam**	1	71093301
29	12 71 54 40	**Cam** retaining screw	1	95114202
30	12 71 54 41	**Cam** felt pad	1	95200127
31	12 71 54 42	**Weight spring,** 8 coils	1	95128044
	12 71 54 43	**Weight spring,** 9 coils	1	95205175
32	12 71 54 44	**Plate** complete with pin	1	70412201
33	12 71 54 45	**Contact** breaker set	1	71006701
34	12 71 54 46	**Fixed** point plate screw	1	95086108

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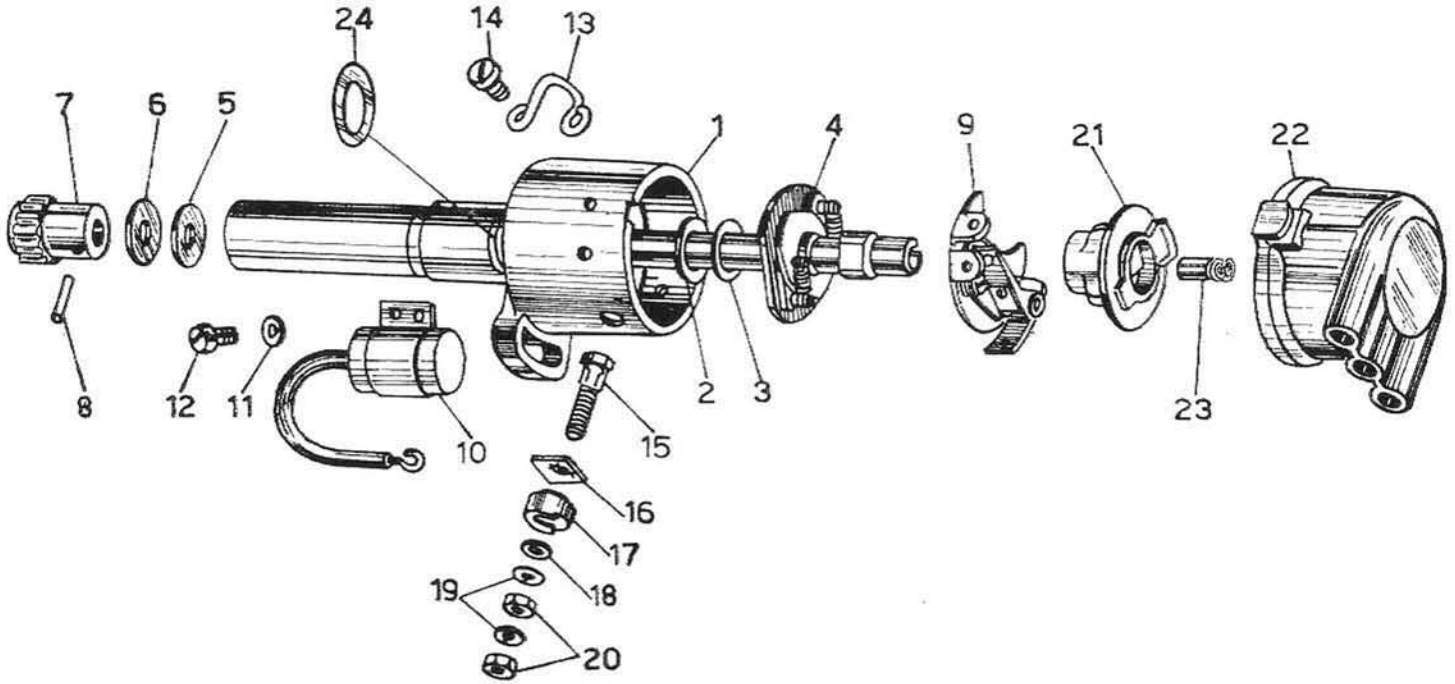
Tavola 19



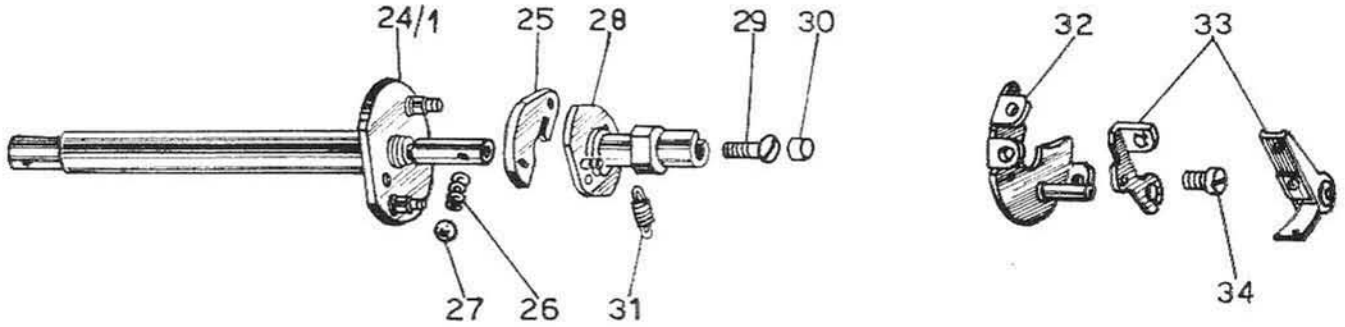


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PLATE **20** MODEL: **V-750 CC AMBASSADOR**
TOOL KIT

GROUP: **Tool kit and gasket sets**

Figure No.	Order No.	DESCRIPTION				Quantity	Notes
10	**55 90 19 00**	**Wrench,** box 19/21/22 mm.				1	
11	**12 90 10 00**	**Wrench,** open ended, 17/19 mm.				1	
12	**12 90 08 00**	**Wrench,** open ended, 10/11 mm.				1	
13	**55 90 04 00**	**Wrench,** open ended, tappet adjusting				1	
14	**25 90 21 00**	**Wrench,** box, 8/9				1	
15	**55 90 24 00**	**Allen key,** 5 hex				1	
16	**25 90 20 00**	**Wrench** box, 10/14 mm.				1	
17	**25 90 55 00**	**Pliers,** universal				1	
18	**25 90 56 00**	**Wrench,** adjustable				1	
19	**55 90 50 00**	**Screwdriver**				1	
20	**12 90 11 00**	**Wrench,** ring, 27 mm.				1	
21	**12 91 45 00**	**Tool bag**				1	
22	**12 91 27 00**	**Wrench,** damper adjusting tool				1	
23		**Instruction booklet**				1	
A	**13 99 90 00**	**Gasket set**	12 02 37 00	13 02 08 00	12 01 18 00	1	
			12 00 12 00	12 00 36 00	12 15 91 00	1	
			12 15 32 00	12 00 76 00	12 20 11 00	1	
			12 20 15 00	12 20 77 00	12 35 26 00	1	
			12 35 29 00	12 35 07 00	12 71 59 00	1	
B	**12 99 95 00**	**Seal set**	90 40 38 50	90 40 53 68	90 40 25 35	1	
			90 40 70 85	90 40 35 50	90 40 30 40	1	
			90 40 38 50	90 40 32 49		2	

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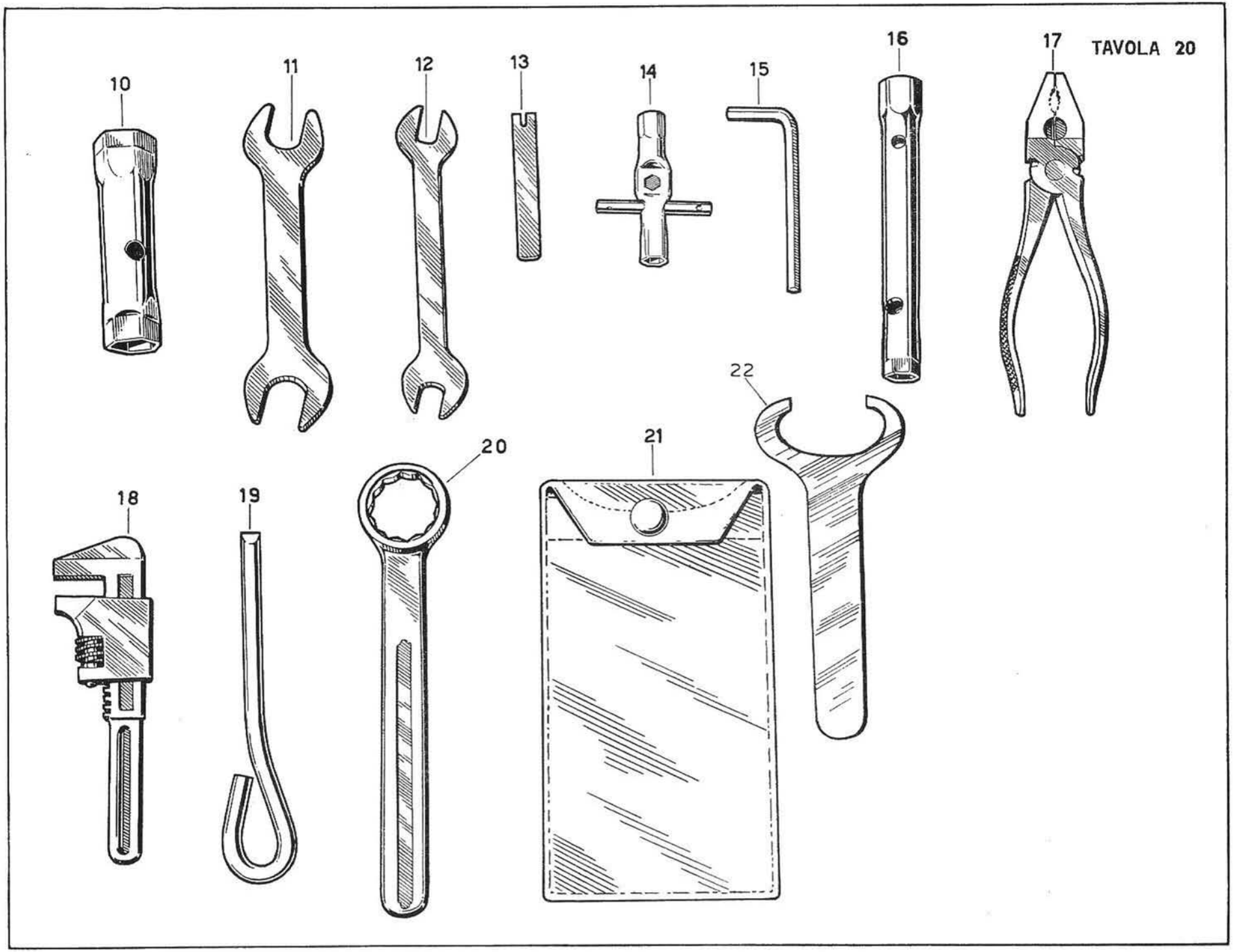
TAVOLA 20



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Telefoni: 71112 e 72512 (8 linee urbane)
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V7 50 Ambassador

SPARE PARTS CATALOGUE

OCTOBER 1970 - II EDI

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SALES	— All spare parts supplies are subject to goods availability at the time the order is received.
PRICES	— All prices appearing in the official price list are net ex-factory prices. Any tax or charge inherent to the buying and selling transaction shall be entirely on the buyers.
DELIVERY AND SHIPMENT	— Moto Guzzi shall not be held liable for any delayed delivery. Any indicated time is only informative and not binding. All goods travel at buyers' risk, including C.O.D. deliveries.
DISTRIBUTORS	— Any order obtained by the Distributor shall not be binding on Moto Guzzi who reserves the right to decide its execution or not.
CLAIMS	— Any claim for parts received in a damaged condition, not corresponding to the order, or short supplied is to be made within 8 days from the receipt of such parts.
LIABILITY	— Moto Guzzi shall not be held responsible for any damages to persons or property arising out from the use of its products, even if such damages be caused by structural or machining defects of the material supplied.

HOW TO ORDER

All orders should contain the following information:

- Transport means required
- Engine number of machine
- Description of part and part number
- Quantity.

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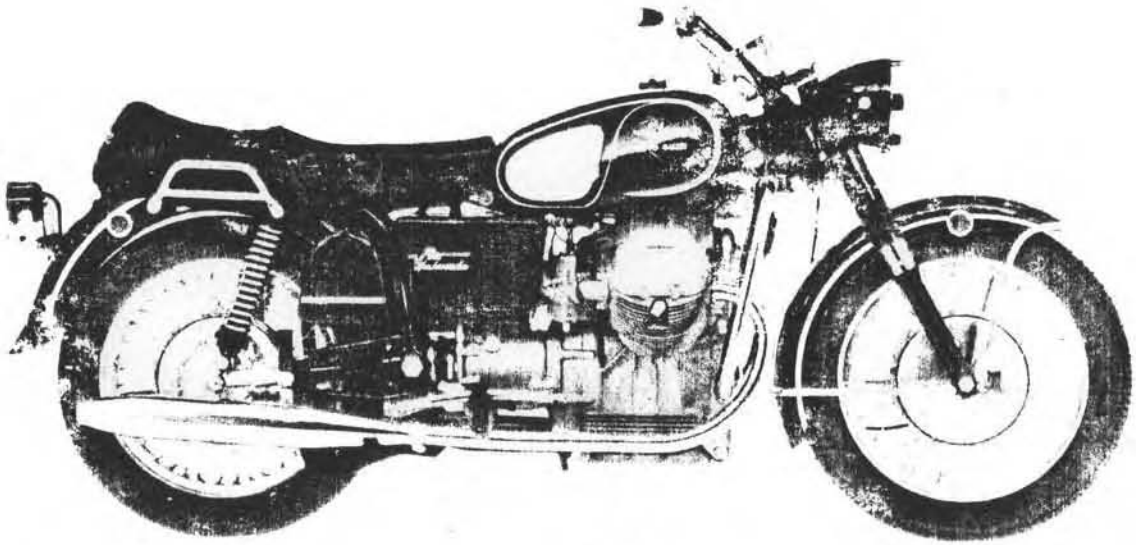


Fig. 1 - Right view

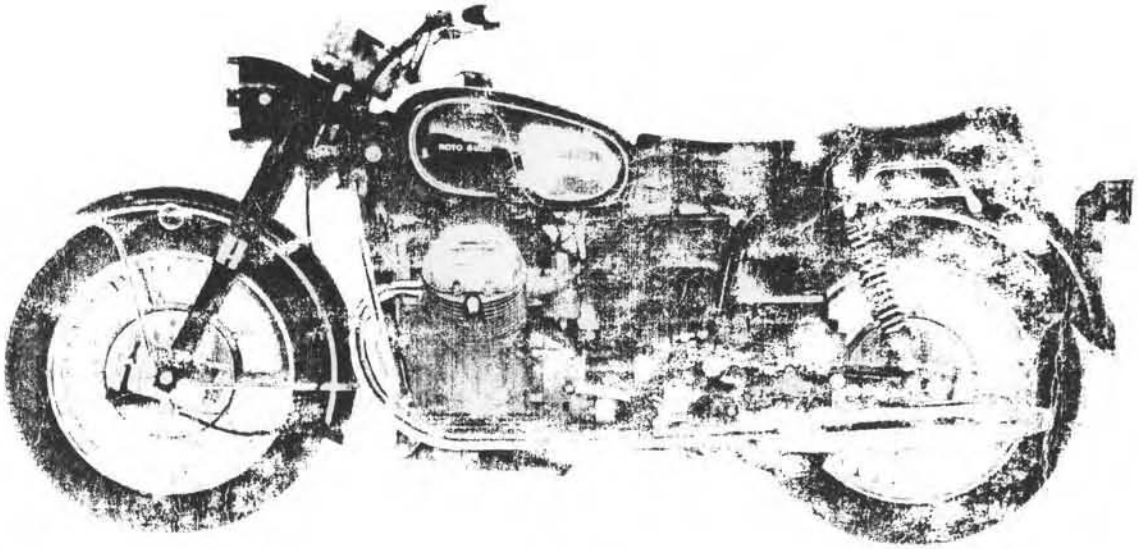


Fig. 2 - Left view

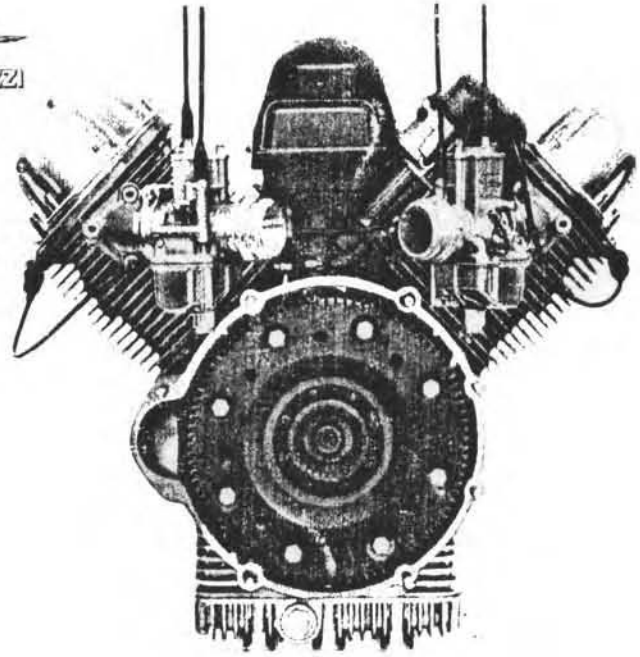


Fig. 3 - Engine

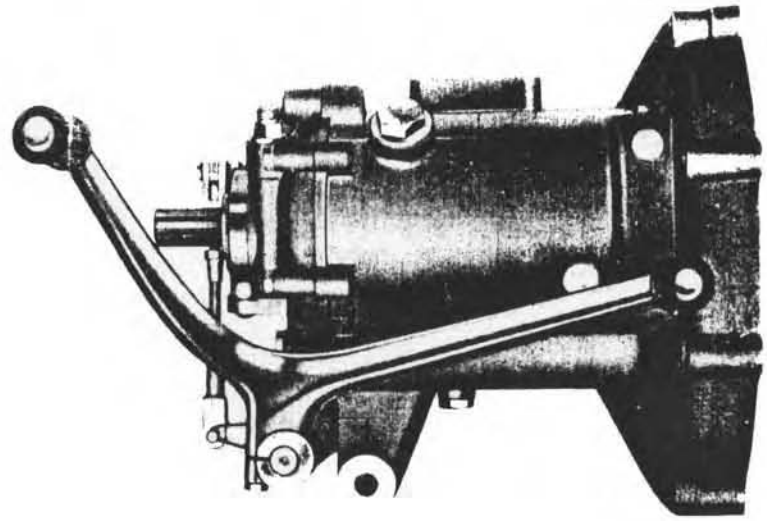
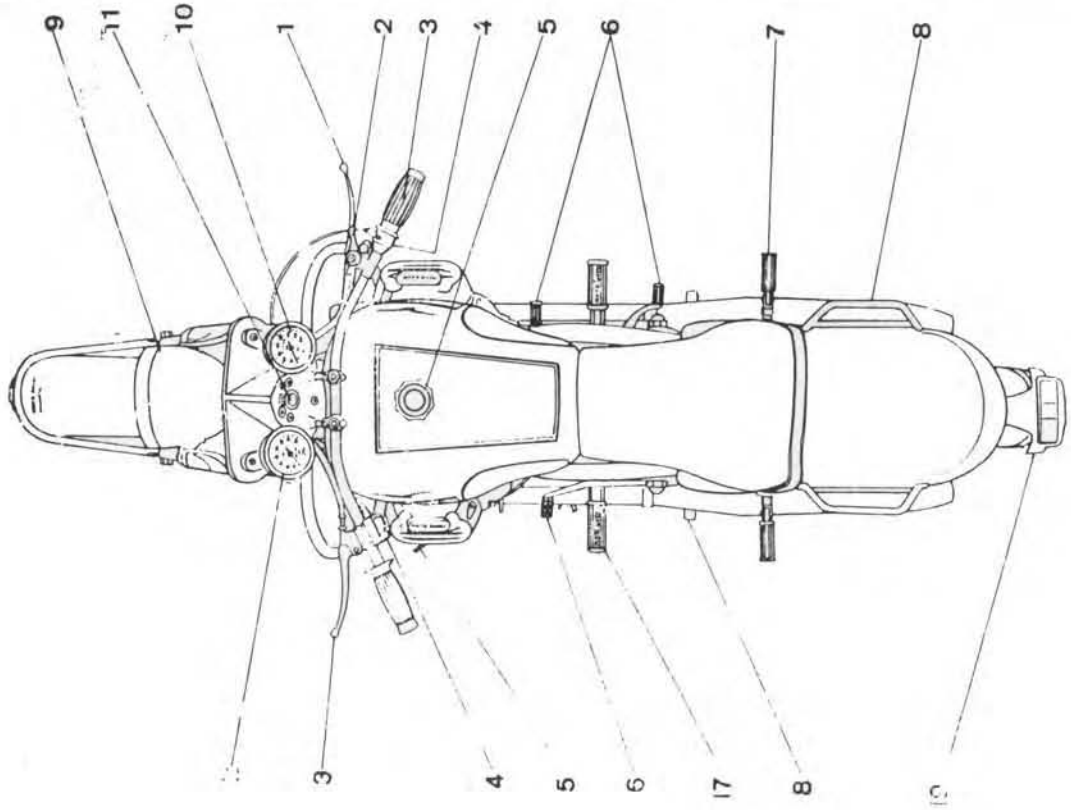


Fig. 4 - Gearbox



CONTROLS AND ACCESSORIES

1. Front brake lever
2. Air control lever
3. Throttle control grip
4. Starter button
5. Filler cap
6. Gearshift lever
7. Pillion footrests
8. Pillion handgrip
9. Headlight
10. Speedometer
11. Ignition key
12. Rev-counter
13. Clutch lever
14. Light switch and horn button
15. Side stand
16. Rear brake pedal
17. Footrests
18. Center stand
19. Tail light

The machine can also be supplied with gear-shift lever on the left and rear brake pedal on the right.

N.B. - The terms « right » and « left » in the text are used in the sense they would appear to one sitting in the saddle.

MAIN FEATURES

ENGINE

Cycle	:	4 strokes
Number of cylinders:		2
Cylinder disposition:		« V » 90°
Bore	:	83 mm. (3.26")
Stroke	:	70 mm. (2.75")
Displacement	:	757.486 cc. (46.21 cu.in.)
Compression ratio	:	9 to 1
Revs at maximum engine speed	:	6500 r.p.m.
Output at maximum engine speed	:	60 HP SAE
Crankcase	:	in light alloy
Cylinders	:	in light alloy with hard chromed barrels
Cylinder heads	:	in light alloy, hemispherical, with special cast iron inserted seats
Crankshaft	:	steel construction
Crankshaft supports:		in anti-fricion material pressed in 2 suitable housings (as used in all F1 race cars)
Connecting rods	:	steel construction with AL-TIN alloy thin wall bearings
Pistons	:	in light alloy.

Valve gear

O.H.V., push rod operated via the camshaft in the crankcase and gear driven by the crankshaft.

Inlet:

— opens 24° before TDC
— closes 58° after BCD

Exhaust:

— opens 58° after BDC
— closes 22° after TDC

Rocker clearance for valve timing:

— 0.5 mm. (.0196")

Normal rocker clearance (cold engine)

— inlet 0.15 mm. (.0059")
— exhaust 0.25 mm. (.0098")

Carburation

2 Dell'Orto carburetors type VHB 29 CD (right) and VHB 29 CS (left) both gravity fed from the tank.

Standard carburetor setting

— Choke	:	29 mm.
— Throttle slide	:	60
— Atomizer	:	265
— Main jet	:	145
— Pilot jet	:	45
— Starter atomizer	:	80

With needle SV5 second notch from top: idling screw open 1 1/2 to 2 turns for the left carburetor and 2 - 2 1/2 turns for the right carburetor.

Air intake provided with dry filter.

Lubrication

Pressure, by gear pump driven by the crankshaft.

Oil strainer in crankcase.

Normal lubrication pressure 3.8 - 4.2 kgs/sq.cm. (54 to 60 lbs sq.in.) controlled by relief valve.

Electrically controlled oil pressure gauge.

Cooling

By air. Cylinder and cylinder head deeply finned.

Ignition

By battery with automatic advance distributor.

Initial advance: 10°.

Automatic advance: 28°.

Ignition timing 38° full advance.

Contact breaker gap: 0.42-0.48 mm. (.016 - .018").

Spark plug: n. 225 in Bosch-Marelli scale or equivalent.

Plugs point gap: 0.6 mm. (023").

Ignition coil.

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MAIN FEATURES

Starting — Electric starter with electromagnetic ratchet control. Ring gear bolted on flywheel. Operated by starter button.

Exhaust system — Dual exhaust pipes and mufflers.

TRANSMISSION

Clutch — Twin driven plates, dry type, located on the flywheel. Controlled by lever on left handlebar.

Gear box — Four speeds, frontal engagement. Constant mesh gears.
Cush drive incorporated.
Separate case bolted on crankcase, operated by rocker pedal on the right side of the machine.

Engine gear-box ratio	1 to 1.375 (16-22)
Internal gear ratios:	
— Low gear	1 to 2.230 (13-29)
— Second gear	1 to 1.333 (18-24)
— Third gear	1 to 0.954 (22-21)
— High gear	1 to 0.750 (24-18)

Secondary drive — By constant speed double joint cardan shaft.
Layshaft bevel gears- rear wheel ratio: 4.375 (8-35).
Overall gear ratios:

— Low gear	1 to 11,628
— Second gear	1 to 7,597
— Third gear	1 to 5,738
— High gear	1 to 5,511

(The machine is optionally supplied with L/H gearshift lever).

Frame — Duplex cradle, tubular structure.

Suspension — Telescopic front fork incorporating hydraulic dampers.
Rear swinging fork with externally adjustable springs.

Wheels — 18 x 3 rims, front and rear.

Tires — 4.00 x 18 front and rear, block type (high speed).

Tire pressure

Front tire:	solo	1.5 kgs/sq.cm. = 21 p.s.i.
	with passenger	1.5 kgs/sq.cm. = 21 p.s.i.
Rear tire:	solo	1.8 kgs/sq.cm. = 25 p.s.i.
	with passenger	2.0 kgs/sq.cm. = 28 p.s.i.

Note - The above recommendation is for normal riding (cruising speed). If using the machine at constant high speed or on motorways, the above pressure should be increased by 0.2 kgs/sq.cm. (2.8 p.s.i.).

Brakes — Twin leading shoes front brake operated by hand lever on the right handlebar.
Large rear brake operated on left hand side of machine.

Overall dimensions and weight

— Wheelbase	1.470 mts.	(about	57.8")
— Length	2.245 »	(»	88.3")
— Width	0.830 »	(»	32.6")
— Height (dry)	1.070 »	(»	42.1")
— Minimum ground clearance	0.150 »	(»	5.9")
— Curb weight	228 kgs.	(»	502 lbs.)

Performance — Maximum permissible speeds and gradients climbable in each gear, solo riding.

Low gear	:	62 kms/h (38.5 m.p.h.) climbing ability: 60%
Second gear	:	104.250 kms/h (64.6 m.p.h.) climbing ability: 40%
Third gear	:	145.250 kms/h (89.2 m.p.h.) climbing ability: 20%
High gear	:	185.276 kms/h (115 m.p.h.) climbing ability: 8%

Consumption — Measured according to CUNA standards.

Fuel and oil capacities — Fuel tank: 22.5 liters (5.84 US gls.) including about 4 liters reserve (about 1 US gl.) - Petrol 98 NO (Regular octane) - Sump 3 liters (3 1/4 quarts) Sheel X 100 SAE 20 W/30 (Winter); Shell X 100 SAE 40 W/50 (Summer) - Transmission 0.750 liters (1 3/4 pints) Shell Spirax 90 E.P. - Rear wheel drive 0.300 liters (5/8 pints) Shell Spirax 90 E.P. - Front fork dampers 0.160 liters = 5.4 oz US Shell Tellux 33.

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13730779	2/A	53
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25730743	2/A	22
25730744	2/A	23
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25730758	2/A	37
25730771	2/A	38
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92201220	8	15
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92201225	8	12
92204228	10	30
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92700073	9	17
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92700171	15	15
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93760072	13	19
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95790237	13	18
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98110020	16	29
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ILLUSTRATED PLATES

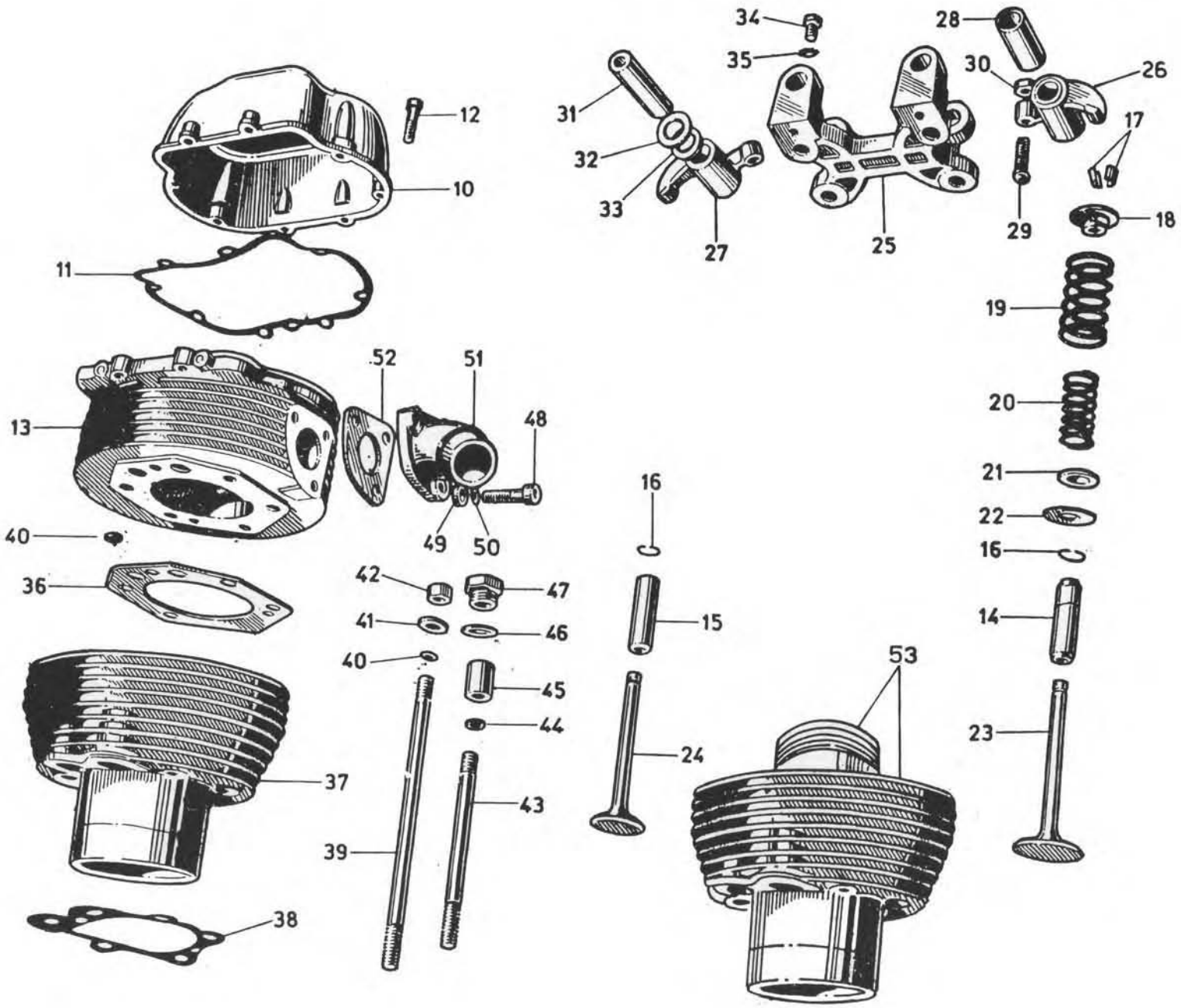
MOTO GUZZI

PLATE **1** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Cylinder - Cylinder head - Rocker boxes - Rocker ass. y - Valves**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 02 35 01	**Cover,** rocker box	2	
11	12 02 37 00	**Gasket,** rocker box	2	
12	98 26 03 30	**Screw,** rocker box cover	16	
13	13 02 21 00	**Cylinder head,** r/h	1	
	12 02 22 00	**Cylinder head**	1	
14	13 03 66 00	**Guide,** inlet valve	2	
15	13 03 67 00	**Guide,** exhaust valve	2	
16	90 35 30 16	**Circlip,** valve guide	4	
17	12 03 81 00	**Semicones,** valves	8	
18	13 03 80 00	**Top collar,** valves	4	
19	13 03 74 00	**Spring,** outer, valves	4	
20	13 03 76 00	**Spring,** inner, valves	4	
21	13 03 70 00	**Bottom collar**	4	
22	13 03 72 00	**Washer,** bottom collar to cylinder head	4	
23	13 03 60 00	**Inlet valve**	2	
24	13 03 61 00	**Exhaust valve**	2	
25	12 03 48 00	**Support,** rocker arm	2	
26	12 03 02 00	**Rocker arm,** r/h, c/w bushings	2	
27	12 03 04 00	**Rocker arm,** l/h, c/w bushings	2	
28	91 11 15 11	**Bushing,** rocker arm	4	
29	12 03 40 01	**Screw,** tappet adjusting	4	
30	92 60 25 08	**Nut,** tappet screw	4	
31	12 03 18 00	**Spindle,** rocker arm	4	
32	90 11 81 52	**Washer,** rocker arm	4	
33	94 32 22 15	**Spring,** rocker arm	4	
34	98 02 43 12	**Bolt,** rocker spindle	4	
35	95 02 11 06	**Washer,** rocker spindle bolt	4	
36	13 02 20 01	**Gasket,** cylinder head	2	
37	13 02 02 00	**Cylinder**	2	
38	13 02 68 00	**Gasket,** cylinder base	2	
39	12 02 17 00	**Bolt,** long. cylinder head	2	
40	90 70 60 90	**Seal,** cylinder head bolts	12	
41	95 10 03 15	**Washer,** cylinder head bolts	10	
42	92 75 11 03	**Nut,** cylinder head bolts	10	
43	12 02 18 00	**Bolt,** short, cylinder head	4	
44	95 00 42 10	**Washer,** hold down nut	2	
45	13 02 19 00	**Nut,** short bolt, pushrod side	2	
46	95 10 07 07	**Washer,** plug	2	
47	95 98 01 20	**Plug,** cylinder head	2	
48	98 62 04 35	**Screw,** intake pipe to cylinder head	2	
49	90 71 60 82	**Washer,** insulating, intake screw	6	
50	95 10 02 23	**Washer,** air intake tube	6	
51	12 11 50 02	**Air intake tube,** r/h	1	
	12 11 50 03	**Air intake tube,** l/h	1	
52	12 11 55 03	**Gasket,** air intake, insulating	4	
53	13 06 01 00	**Cylinder and piston**	1	

TAVOLA 1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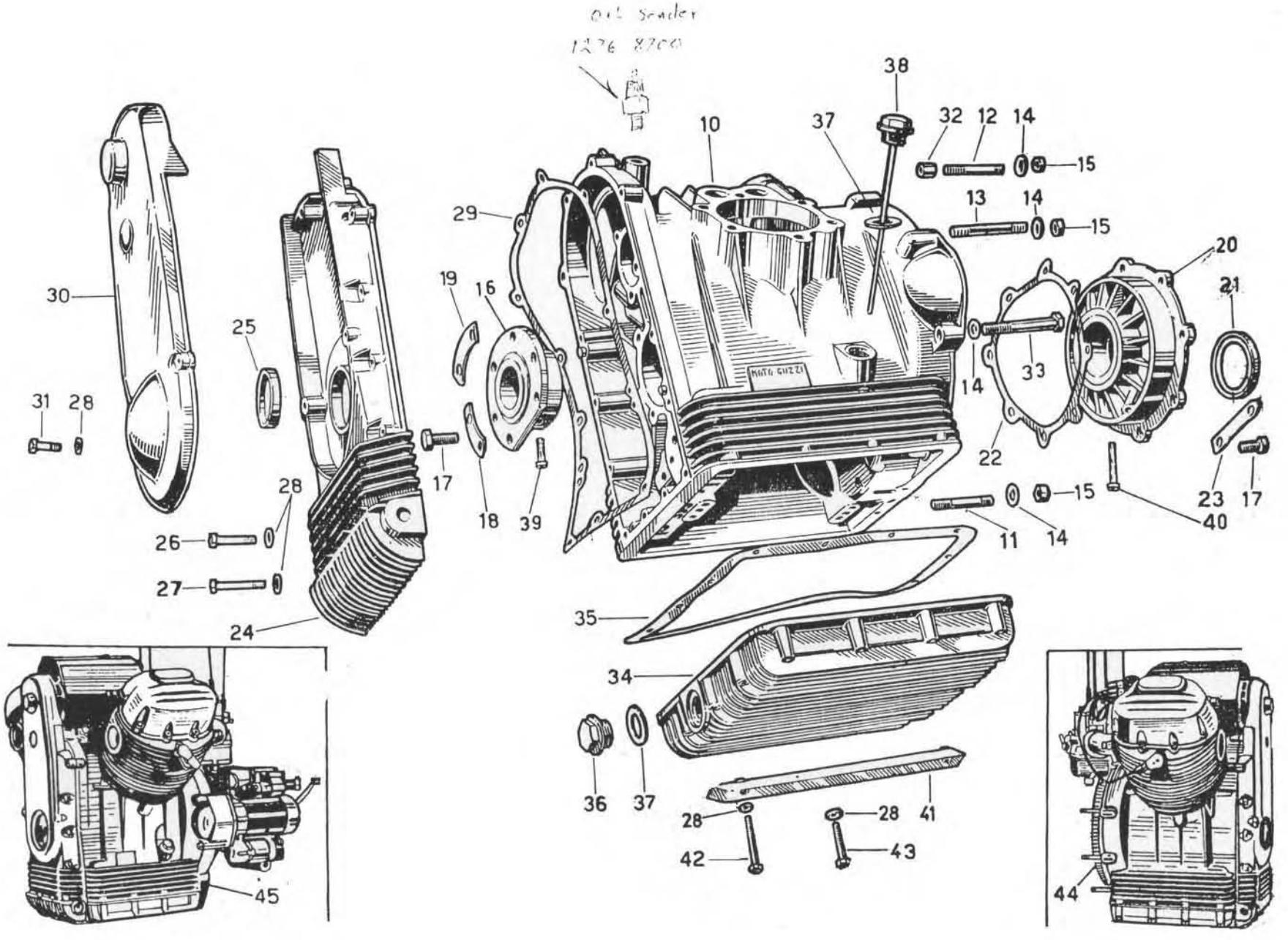
MOTO GUZZI

PLATE 2 MODEL: V-750 CC AMBASSADOR ENGINE

GROUP: **Crankcase and covers**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 00 07 01	**Crankcase**	1	
11	96 50 80 66	**Bolt,** short, gear box fixing	4	
12	96 50 80 75	**Bolt,** medium, gear box fixing	2	
13	96 50 80 80	**Bolt,** long, gear box fixing	1	
14	95 10 12 31	**Washer,** gear box and starter motor fixing bolts	8	
15	92 60 22 08	**Nut,** gear box fixing bolts	7	
16	12 01 19 00	**Flange,** c/w journal bearing, timing side	1	
	12 01 19 01	**Flange,** c/w journal bearing, timing side (u/s .0078")		
	12 01 19 02	**Flange,** c/w journal bearing, timing side (u/s .015")		
	12 01 19 03	**Flange,** c/w journal bearing, timing side (u/s .023")		
	12 01 19 04	**Flange,** c/w journal bearing, timing side (u/s .031")		
17	98 05 44 25	**Bolt,** flange to crankcase and timing cover	14	
18	12 01 21 00	**Lock plate,** flange to timing cover nuts	2	
19	12 01 29 00	**Lock plate,** flange securing nut	1	
20	12 01 14 00	**Flange,** c/w main bearing, flywheel side	1	
	12 01 14 01	**Flange,** c/w main bearing, flywheel side (u/s .0078")		
	12 01 14 02	**Flange,** c/w main bearing, flywheel side (u/s .015")		
	12 01 14 03	**Flange,** c/w main bearing, flywheel side (u/s .023")		
	12 01 14 04	**Flange,** c/w main bearing, flywheel side (u/s .031")		
21	90 40 53 68	**Seal,** on crankshaft, flywheel side	1	Angus 53.68.10
22	12 01 18 00	**Gasket,** flange, flywheel side	1	
23	~~12 01 28 00~~	**Lock plate,** flywheel side bolt 6137-C3500	4	
24	13 00 14 00	**Timing cover**	1	
25	90 40 38 50	**Seal,** timing cover	1	Angus 38.50.7
26	98 02 23 28	**Screw,** short, timing cover	10	
27	98 05 23 45	**Screw,** long, timing cover	12	
28	95 10 01 30	**Washer,** timing cover screws, generator belt cover and oil sump	37	
29	12 00 12 00	**Gasket,** timing cover	1	
30	12 00 16 00	**Cover,** belt	1	
31	98 10 60 21	**Screw,** belt cover	3	
32	12 01 89 00	**Locating bush**	2	
33	98 05 24 75	**Bolt,** starter motor retaining	1	
34	12 00 35 00	**Oil sump**	1	
35	12 00 36 00	**Gasket,** oil sump		
36	12 00 37 00 X2	**Plug,** oil drain		
37	90 71 41 95	**Washer,** oil drain and filler plug	2	
38	12 00 49 01	**Plug,** oil filler	1	
39	12 01 22 00	**Pin,** main bearing to timing side flange	1	
40	12 01 17 00	**Pin,** main bearing to flywheel side flange	1	
41	12 01 96 00	**Guard plate,** oil sump	3	
42	98 05 23 55	**Screw,** guard plate securing	6	
43	98 05 23 40	**Screw,** oil sump	8	
44	13 99 10 00	**Engine** c/w clutch, without gearshift	1	
45	13 99 15 50	**Engine** c/w clutch, with gearshift	1	

TAVOLA 2



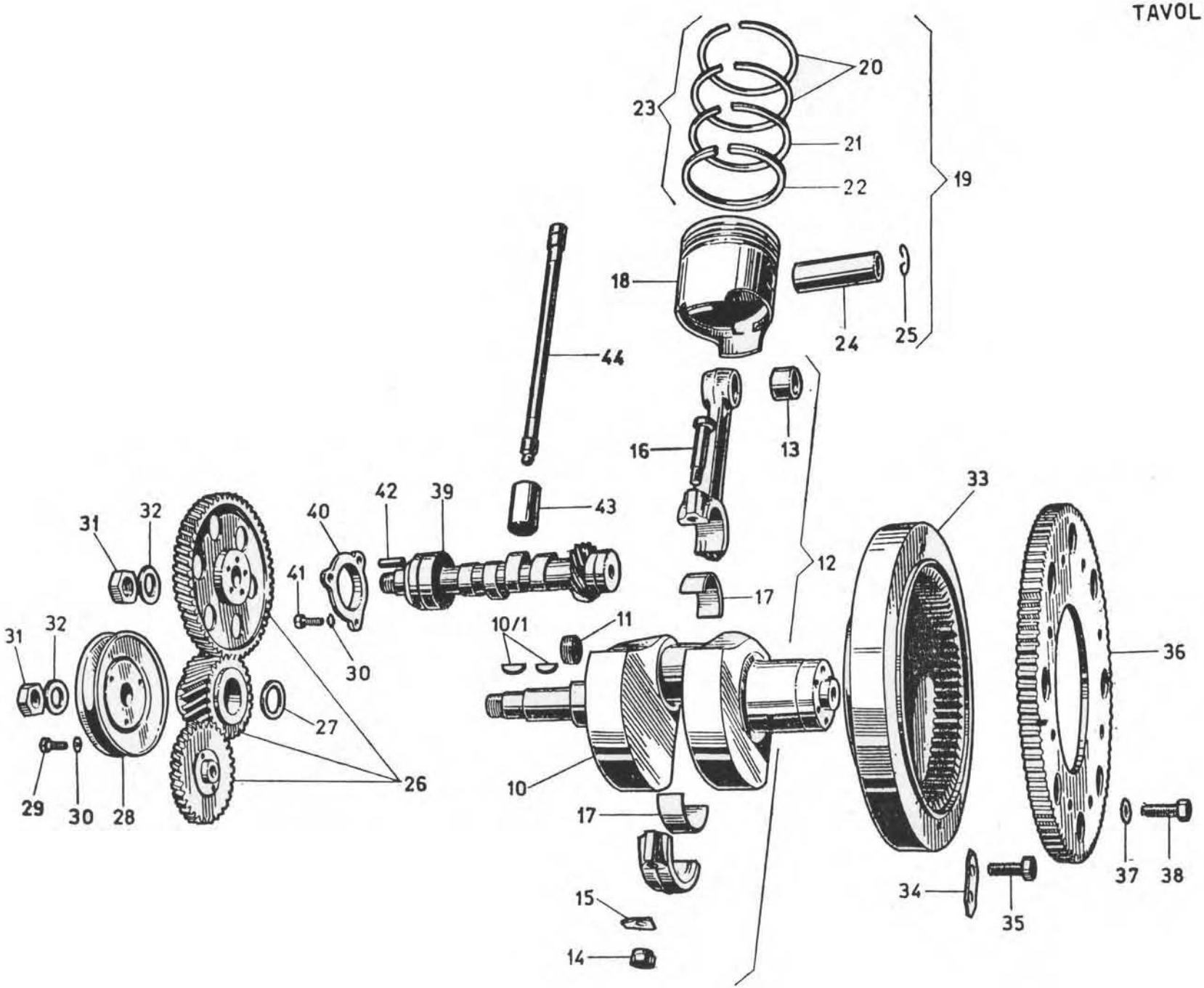
MOTO GUZZI

PLATE 3 MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Connecting rods - Crankshaft - Piston - Timing gears**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 06 42 01	**Crankshaft**	1	
10/1	91 70 23 55	**Key,** timing gear and pulley	2	
11	12 06 54 00	**Plug,** crankshaft	1	
12	12 06 15 00	**Con-rod,** c/w bushing, bolts, nuts and lock-plates	2	
13	91 11 21 24	**Bush,** small end	2	
14	92 75 00 82	**Nut,** big end bolts	4	
15	12 06 23 00	**Lock plate,** big end bolts	4	
16	12 06 22 00	**Bolt,** big end securing	4	
17	12 06 20 00	**Half bearing,** big end, standard size	4	
	12 06 20 01	**Half bearing,** u/s 0.254 mm. (.01")		
	12 06 20 02	**Half bearing,** u/s 0.508 mm. (.02")		
	12 06 20 03	**Half bearing,** u/s 0.762 mm. (.03")		
	12 06 20 04	**Half bearing,** u/s 1.016 mm. (.04")		
18	13 06 04 01	**Piston,** bare	2	
19	13 06 02 01	**Piston,** c/w rings, pin and circlip	2	
20	13 06 07 00	**Piston ring,** compression, top	4	
21	13 06 08 00	**Piston ring,** compression, center	2	
22	13 06 09 00	**Oil scraper**	2	
23	13 06 06 00	~~**Oil scraper**~~ RING SET	2	
24	12 06 12 00	**Piston pin**	2	
25	90 35 10 37	**Circlip**	4	
26	13 07 17 00	**Gear set,** crankshaft, timing and oil pump gears	1	
27	90 70 62 50	**Seal,** crankshaft gear	1	
28	12 07 40 00	**Pulley,** generator	1	
29	98 05 43 16	**Screw,** pulley ass. y securing	3	
30	95 02 11 06	**Washer,** flange to camshaft and pulley ass. y screw	6	
31	92 70 11 87	**Nut,** pulley securing screws	2	
32	95 10 06 76	**Washer,** pulley securing nut	2	
33	~~12 06 70 00~~ 1706 7000	**Flywheel**	1	
34	12 06 76 00	**Plate,** flywheel bolts	3	
35	12 06 77 00	**Bolt,** flywheel securing	6	
36	12 06 79 00	**Ring gear,** starter motor	1	
37	95 12 00 85	**Washer,** ring gear to flywheel	8	
38	98 05 44 25	**Bolt,** ring gear to flywheel	8	
39	12 05 33 02	**Camshaft**	1	
40	12 05 40 00	**Flange,** camshaft	1	
41	98 10 60 21	**Screw,** flange to camshaft	3	
42	95 51 20 60	**Pin,** camshaft wheel	1	
43	12 04 58 00	**Tappet,** standard size	4	
	12 04 58 01	**Tappet,** o/s 0.05 mm. (.0019")		
	12 04 58 02	**Tappet,** o/s 0.10 mm. (.0039")		
44	12 04 50 01	**Push rod,** complete	4	

TAVOLA 3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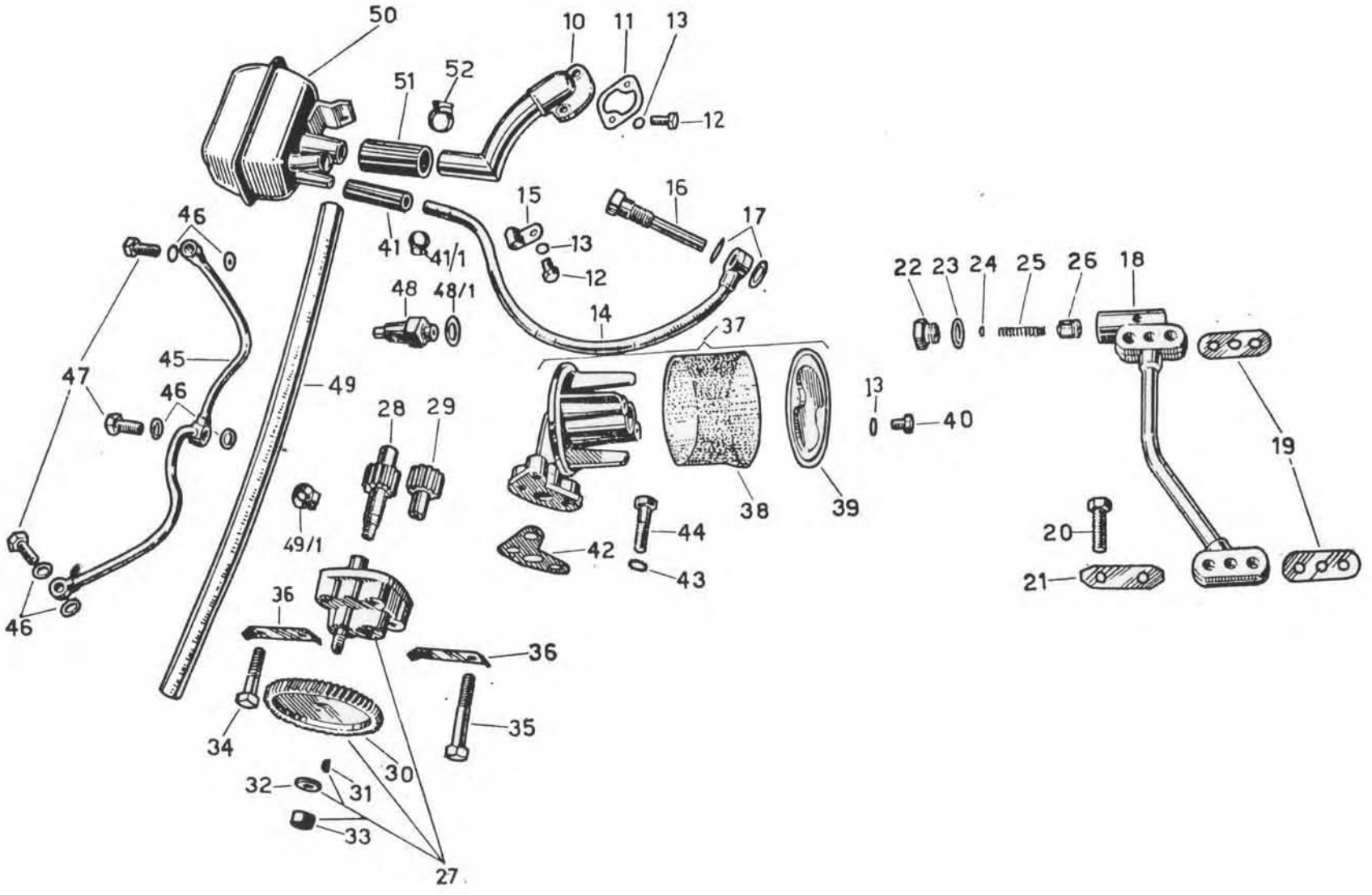
MOTO GUZZI

PLATE **4** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Oil pump - Oil lines - Filter - Breather unit - Oil pressure solenoid**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 72 00	**Breather tube**	1	
11	12 00 76 00	**Washer,** breather tube	1	
12	98 10 60 15	**Screw,** breather tube and return pipe band	3	
13	95 02 11 06	**Washer,** breather tube and band securing screws, and bottom plate bolt	5	
14	12 00 62 00	**Tube,** oil return from breather box	1	
15	12 00 65 00	**Band,** oil return tube	1	
16	12 00 66 00	**Hollow bolt,** return pipe securing	1	
17	12 00 64 00	**Washer,** hollow bolt	2	
18	12 15 84 00	**Oil pipe**	1	
19	12 15 91 00	**Washer,** oil pipe	2	
20	98 05 44 30	**Bolt,** oil pipe securing	2	
21	12 15 92 00	**Lock plate,** oil pipe screws	2	
22	12 15 90 00	**Plug,** oil relief valve	1	
23	95 10 05 07	**Washer**	1	
24	12 15 07 00	**Bottom plate**	1	
25	94 32 10 72	**Spring**	1	
26	12 15 09 00	**Plunger,** oil relief valve	1	
27	13 14 62 00	**Oil pump,** complete	1	
28	12 14 78 00	**Spindle,** gear driving	1	
29	12 14 85 00	**Gear,** driven	1	
30	13 14 77 00	**Gear,** driving	1	
31	91 70 12 32	**Key,** oil pump driving gear	1	
32	95 02 11 08	**Washer,** driving gear nut	1	
33	92 70 10 86	**Nut,** driving gear nut	1	
34	98 10 80 42	**Screw,** short, oil pump securing	2	
35	98 02 24 55	**Screw,** long, oil pump securing	2	
36	12 14 98 00	**Lock** plate, pump securing screws	2	
37	12 15 22 00	**Oil cleaner,** complete	1	
38	12 15 30 00	**Gauze,** oil filter	1	
39	12 15 26 00	**Bottom plate**	1	
40	98 02 43 10	**Bolt,** plate securing	2	
41	12 15 75 00	**Line,** flexible return pipe 1415 7500	1	
41/1	12 10 84 00	**Band,** recovery pipe to flexible line	1	
42	12 15 32 00	**Washer**	1	
43	95 02 11 08	**Washer,** spring, filter screw	1	
44	98 02 04 35	**Screw,** filter securing	1	
45	12 15 36 00	**Pipe,** oil delivery to cylinder heads	1	
46	12 15 42 00	**Washer,** oil pressure solenoid	1	
47	95 99 00 37	**Screw,** oil pipes to cylinder heads	3	
48	12 76 87 00	**Oil pressure solenoid**	1	
48/1	90 71 41 24	**Seal,** oil pressure solenoid	1	
49	~~12 15 76 00~~	**Tube,** vent 9598 : 5730	1	
49/1	12 20 10 00	**Band,** breather tube	1	
50	12 15 57 01	**Oil breather assembly,** complete	1	
51	12 15 74 00	**Tube,** flexible, centre	1	
52	12 15 78 00	**Band,** breather tube to flexible pipe	1	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MOTO GUZZI

PLATE 5 MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Fuel tank - Exhaust pipes - Mufflers**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 10 02 20	**Fuel tank**	1	
11	55 91 94 25	**Decal,** r/h « Moto Guzzi »	1	
	55 91 95 25	**Decal,** l/h « Moto Guzzi »	1	
11/1	12 91 92 00	**Decal,** « Use Shell Oil »	1	
12	12 10 54 01	**Tap,** fuel	2	ORLANDI
	12 10 54 02			SETTI
13	98 05 24 99	**Screw,** tank securing	2	
14	95 10 12 31	**Washer,** taking securing screw	2	
15	12 10 35 00	**Bushing,** rubber block	4	
16	55 10 34 25	**Block,** rubber	4	
17	92 60 22 08	**Nut.** tank securing screws	2	
18	90 71 41 23	**Washer,** tap	2÷4	
19	12 10 39 00	**Filler cap,** tank	2	
20	12 10 65 01	**Fuel line,** complete	1	
21	12 10 84 00	**Band,** fuel line	4	
22	12 12 09 00	**Exhaust pipe,** r/h	1	
23	12 12 09 05	**Exhaust pipe** l/h	1	
24	90 71 83 75	**Gasket,** exhaust pipe	2	
25	12 12 02 00	**Lock-nut,** exhaust pipe	2	
26	12 12 39 00	**Tube,** exhaust pipe connection	1	
27	~~12 12 34 60~~	**Band,** exhaust pipe to muffler 1312 3760	2	
28	99 10 50 80	**Screw,** exhaust pipe to muffler	4	
29	92 60 22 10	**Nut,** muffler screws	2	
30	95 02 11 10	**Washer,** muffler screws	2	
31	98 05 45 22	**Screw,** muffler securing	2	
32	55 12 70 25	**Band,** connection tube	2	
33	~~12 12 30 20~~	**Muffler,** r/h 1312-3800	1	
34	~~12 12 29 20~~	**Muffler,** l/h 1312-3960	1	
35	12 12 25 00	**Band,** exhaust pipe retaining	2	
36	98 02 43 12	**Screw,** exhaust pipe band securing	2	
37	92 60 22 06	**Nut,** exhaust pipe band screw	2	

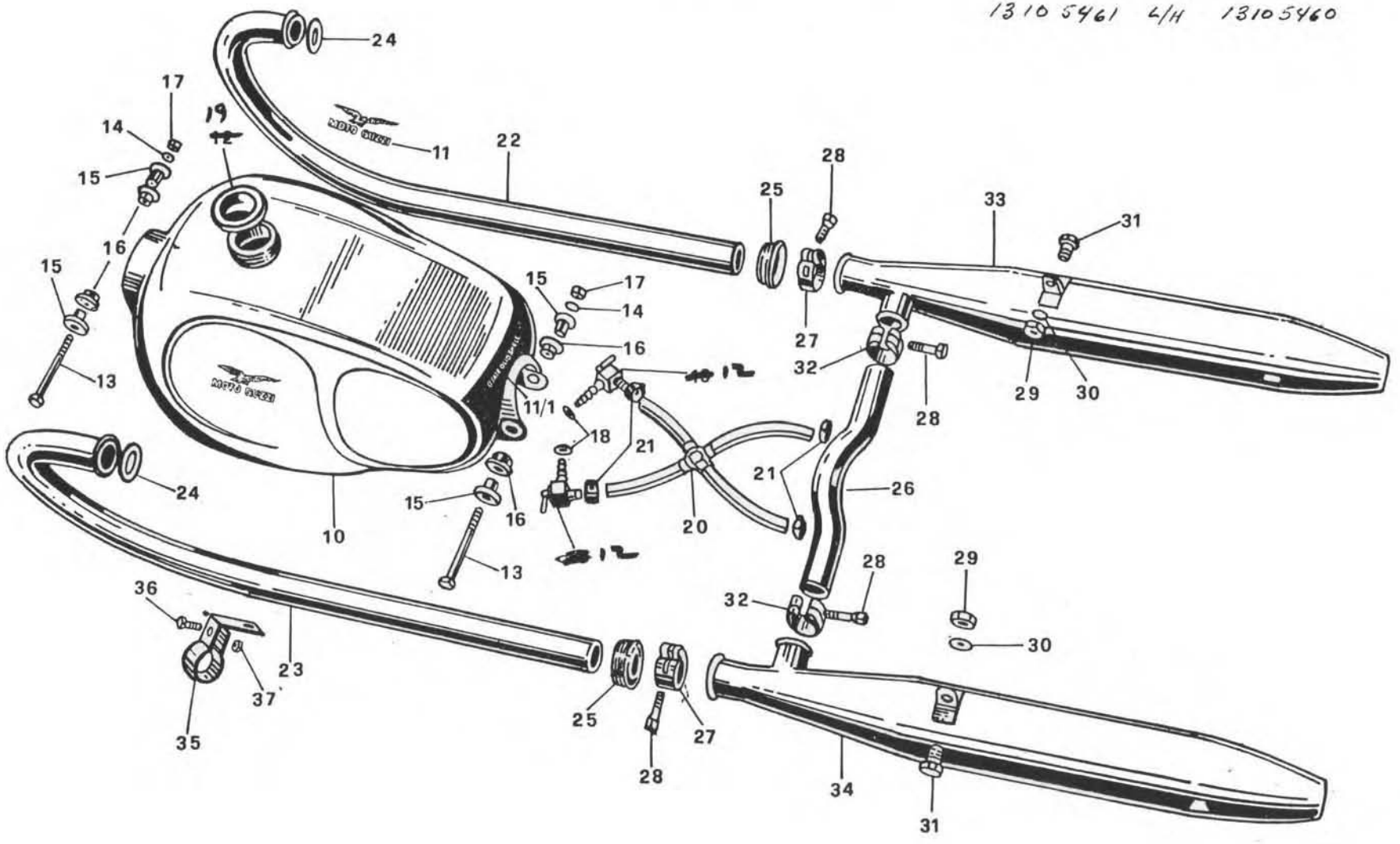
1312-1060 FRAME

TAVOLA 5

SETTI FUEL TAP ORLANDI

1210 5401 R/H 1210 5402

1310 5461 L/H 1310 5460

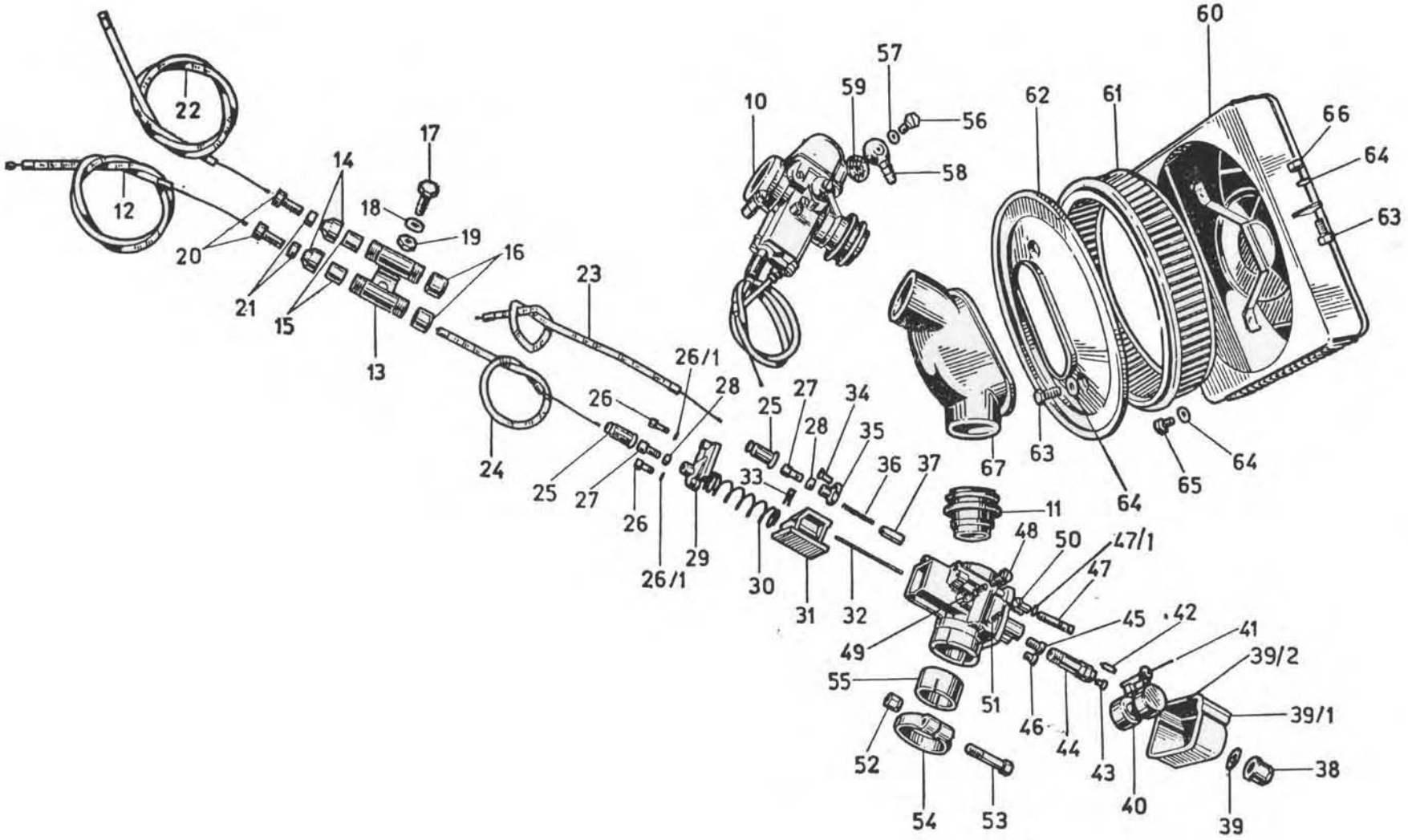


MOTO GUZZI

PLATE **6** MODEL: **V-750 CC AMBASSADOR ENGINE** GROUP: **Carburetor - Control cables - Air cleaner**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 11 24 02	**Carburetor,** r/h (Dell'Orto VHB 29 CD)	1	3512 Dell'Orto
10	13 11 24 03	**Carburetor,** l/h (Dell'Orto VHB 29 CS)	1	3511
11	12 11 44 01	**Air intake tube**	2	
12	12 60 75 00	**Throttle cable,** handlebar to adaptor	1	
13	12 60 79 00	**Adaptor,** two-ways	1	
14	12 80 71 00	**Cover,** adaptor, near end	2	
15	12 80 70 00	**Plunger,** adaptor	2	
16	12 80 72 00	**Cover,** adaptor, far end	2	
17	98 10 80 15	**Screw,** adaptor securing	1	
18	95 10 12 31	**Washer,** adaptor screw	1	
19	92 60 22 08	**Nut,** adaptor screw	1	
20	95 79 02 33	**Thumb screw,** air and throttle cable	2	
21	92 70 00 71	**Lock-nut,** cable adjusting screw	2	
22	12 60 83 00	**Cable,** air, handlebar to adaptor	1	
23	12 11 70 01	**Cable,** air, carburetor to adaptor	2	
24	12 11 75 01	**Cable,** throttle, carburetor to adaptor	2	
25	13 93 70 00	**Cap,** protection, control cables	2	1476.00.06
26	13 93 28 00	**Screw,** mixture chamber cover	2	3978.00.36
26/1	13 93 29 00	**Washer,** spring, air and gas screw	2	5011.00.23
27	12 93 72 00	**Screw,** air and throttle adjusting	2	1104.00.37
28	12 93 73 00	**Nut,** air and throttle cable screw	2	1691.00.27
29	13 93 50 00	**Cover,** mixing chamber	1	7338.00.53
30	13 93 71 00	**Spring,** throttle slide	1	7448.00.61
31	13 93 75 00	**Throttle slide**	1	7454.60.64
32	13 93 77 00	**Taper needle,** V type	1	7455.05.08
33	55 93 85 85	**Stop dowel,** taper needle	1	1407.00.21
34	13 93 79 00	**Screw,** air valve cap. securing	1	7745.00.36
35	13 93 74 00	**Cover,** air valve	1	7637.00.06
36	13 93 76 00	**Spring,** air valve	1	4043.00.61
37	13 93 78 00	**Air valve**	1	3238.00.64
38	13 93 37 00	**Bolt,** chamber fixing	1	7880.00.34
39	13 93 39 00	**Washer,** chamber fixing bolt	1	4057.00.30
39/1	13 93 44 00	**Body,** float chamber	1	7881.00.96
39/2	13 93 34 00	**Gasket,** float chamber	1	7451.00.30
40	13 93 30 00	**Float**	1	7450.00.80
41	13 93 31 00	**Pin,** float	1	7346.00.22
42	13 93 48 00	**Needle,** fuel closing	1	4559.00.05
43	13 93 57 00	**Main jet**	1	1486.145.02
44	13 93 88 00	**Accelerator pump** — Pump body	1	7879.00.32
		Accelerator pump — Pump plunger	1	7831.00.64
		Accelerator pump — Ball	1	7185.00.03
		Accelerator pump — Valve housing	1	7832.00.33
		Accelerator pump — Plunger spring	1	7882.00.61
		Accelerator pump — Jet holder	1	7828.00.34

TAVOLA 6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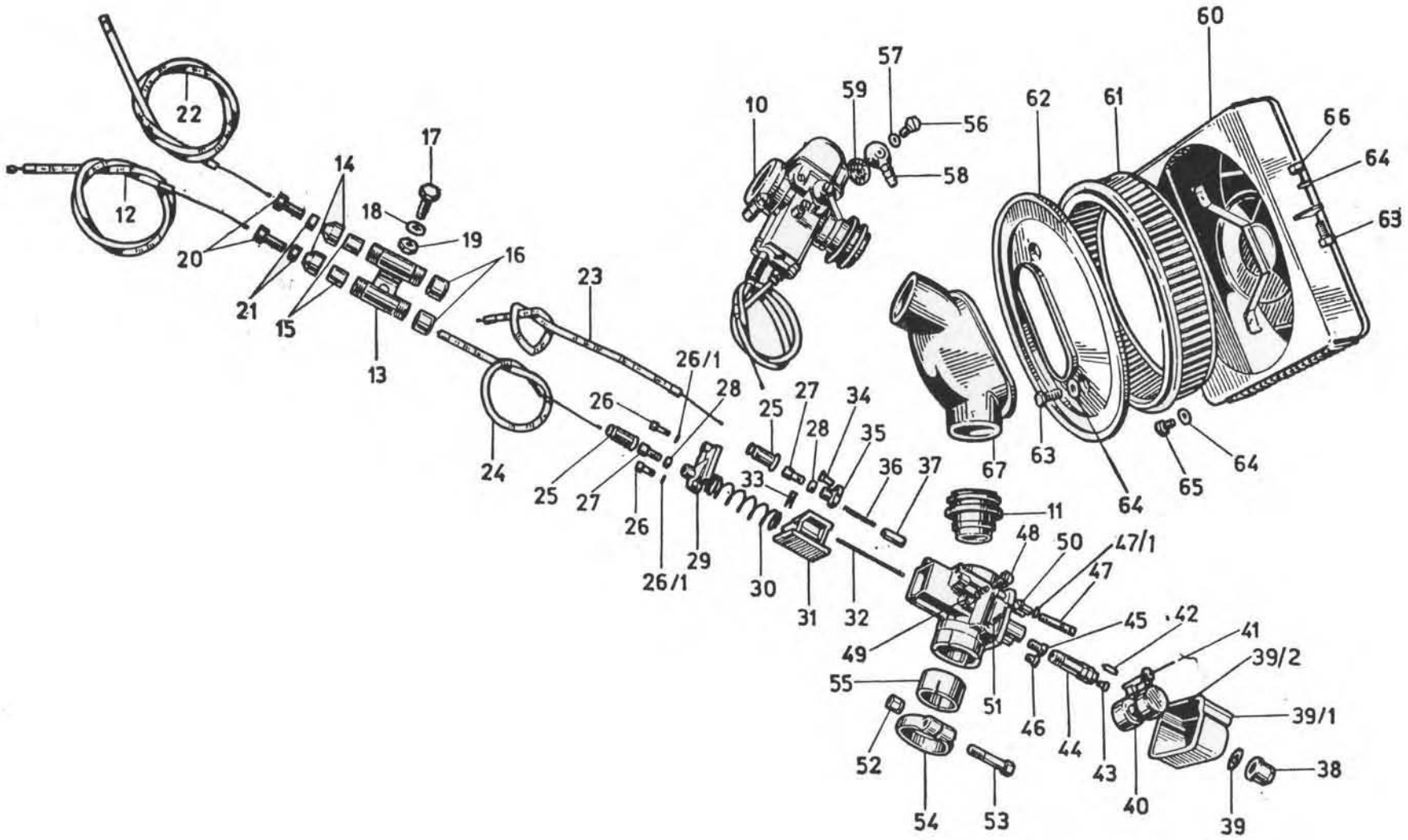
MOTO GUZZI

PLATE **6** MODEL: **V-750 CC AMBASSADOR ENGINE**

GROUP: **Carburetor - Control cables - Air cleaner**

Figure No.	Order No.	DESCHIPTION	Quantity	Notes
45	**13 93 55 00**	**Atomizer**	1	7878.265.28
46	**13 93 59 00**	**Pilot jet**	1	1486.45.02
47	**13 93 60 00**	**Air jet**	1	7746.80.02
47/1	**13 93 61 00**	**Washer,** air jet	1	6173.00.30
48	**13 93 66 00**	**Screw,** throttle slide adjusting	1	7673.00.37
49	**13 93 67 00**	**Spring,** throttle slide screw	1	4670.00.61
50	**13 93 62 00**	**Screw,** idling	1	7449.00.37
51	**13 93 63 00**	**Spring,** idling screw	1	7446.00.61
52	**13 93 68 00**	**Nut,** sleeve securing screw	1	1751.00.27
53	**13 93 86 00**	**Screw,** sleeve securing	1	1750.00.36
54	**13 93 87 00**	**Ring,** sleeve retainer	1	1749.00.50
55	**13 93 89 00**	**Insulating bush**	1	7453.00.62
56	**13 93 49 00**	**Screw,** cap securing	1	4568.00.36
57	**13 93 47 00**	**Washer,** adaptor screw	1	4052.00.30
58	**13 93 46 00**	**Adaptor,** fuel line	1	6273.00.38
59	**43 93 40 00**	**Fuel filter**	1	6109.00.29
60	**12 11 32 00**	**Filter box**	1	
61	**12 11 36 00**	**Element,** filter	1	Retex LI - 2604 (FISPA)
62	**12 11 34 01**	**Cover,** filter box	1	
63	**98 02 43 12**	**Screw,** filter box cover	3	
64	**95 02 11 06**	**Washer,** filter box cover screw	5	
65	**98 05 43 16**	**Screw,** bottom box securing	2	
66	**92 60 22 06**	**Nut,** top box securing	1	
67	**12 11 43 01**	**Rubber sleeve**	1	

TAVOLA 6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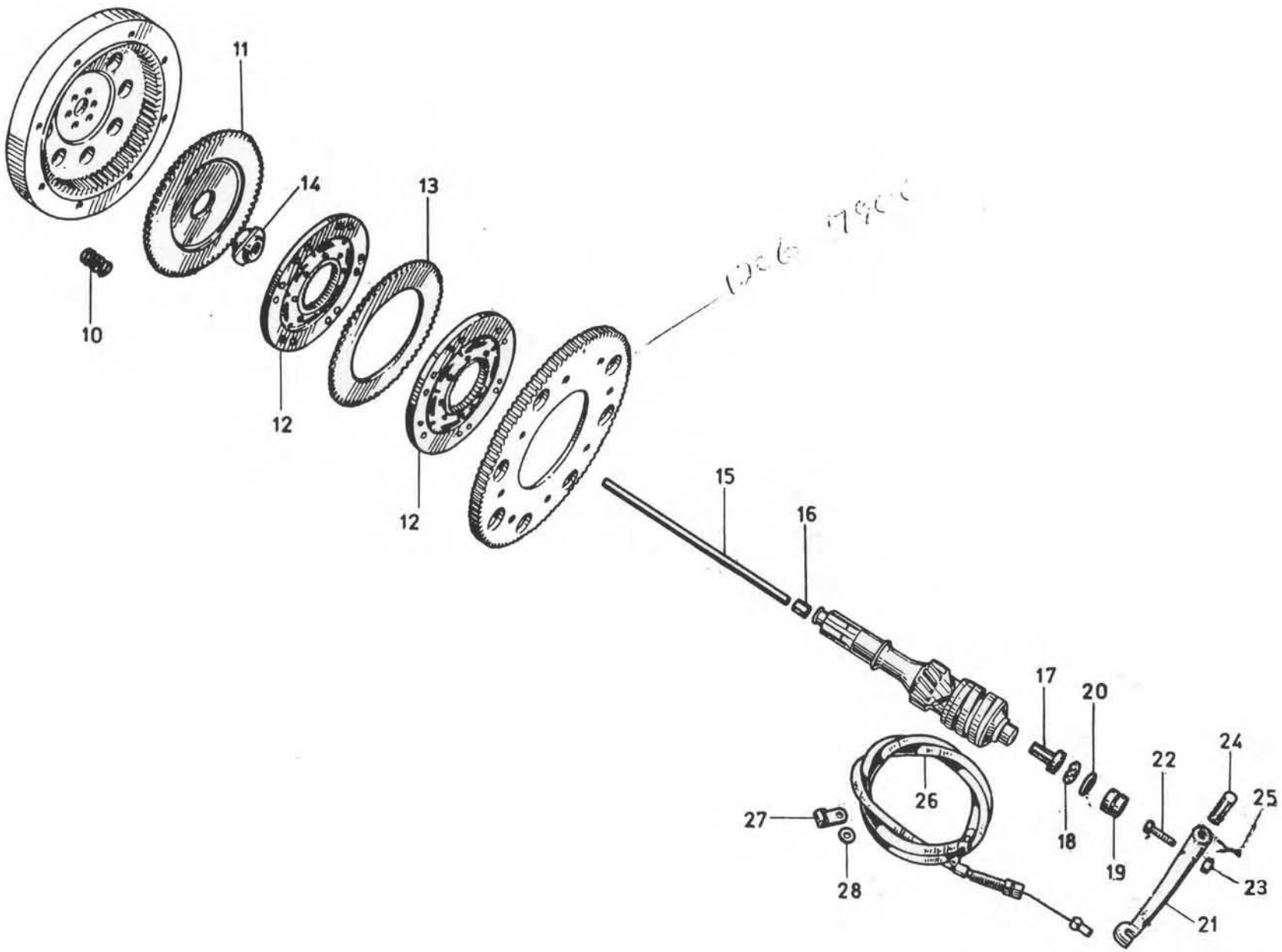
MOTO GUZZI

PLATE 7 MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Clutch and controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 08 41 00	**Spring,** clutch	8	
11	12 08 29 00	**Pressure plate,** clutch	1	
12	12 08 44 00	**Clutch plate,** complete	2	
13	12 08 23 00	**Intermediate plate,** clutch	1	
14	12 08 28 00	**Washer,** clutch plate	1	
15	12 08 57 01	**Rod,** clutch pressure plate	1	
16	12 08 59 01	**Tube,** rubber	1	
17	12 08 60 01	**Inner body**	1	
18	12 08 70 00	**Cage,** complete	1	
19	12 08 61 01	**Outer body**	1	
20	90 70 61 50	**Seal**	1	
21	12 09 02 01	**Lever,** clutch operating on gear box	1	
22	12 03 40 01	**Screw,** adjusting	1	
23	02 60 25 08	**Nut,** lever adjusting screw	1	
24	95 78 02 71	**Pin,** clutch lever to gear box	1	
25	95 50-02 22	**Split pin,** lever pin securing	1	
26	12 09 30 01	**Cable,** clutch	1	
27	12 00 65 00	**Band,** clutch cable	1	
28	95 10 01 37	**Washer**	1	

TAVOLA 7



MOTO GUZZI

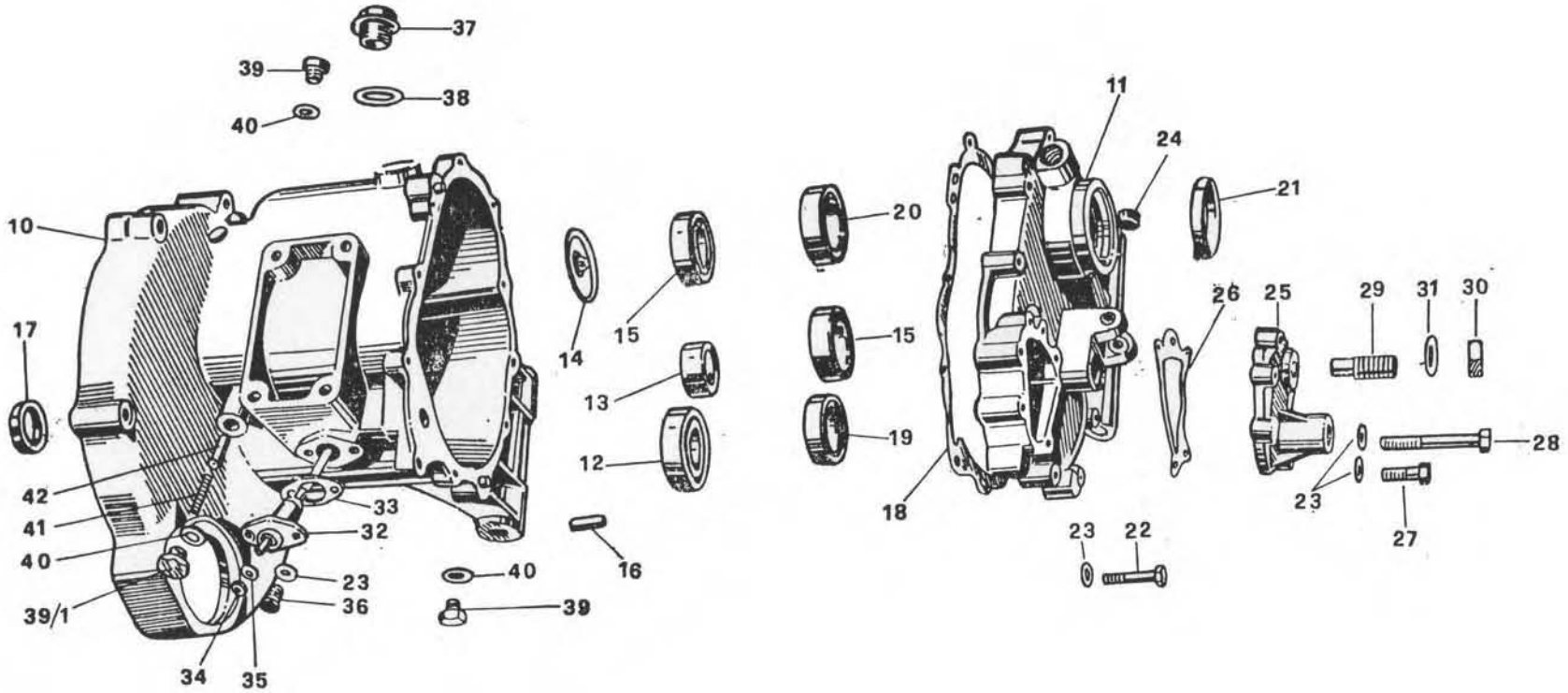
PLATE **8** MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Gear box and covers**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 20 02 01	**Gear box**	1	
11	12 20 08 01	**Cover**, gear box	1	
12	92 20 12 25	**Bearing**, in gear box for clutch shaft	1	25x52x15 (RIV 2A)
13	92 25 62 17	**Bearing**, in gear box for main shaft	1	17x35x15 (RIV NAS 17)
14	12 20 07 00	**Bottom plate**, in gear box for layshaft	1	
15	92 20 12 20	**Bearing**, in gear box for layshaft and in box cover for main shaft	2	20x47x14 (RIV 1 A20)
16	95 51 20 81	**Locating pin**	2	
17	90 40 25 35	**Seal**	1	Angus 25x35x7
18	12 20 11 00	**Gasket**, gear box cover	1	
19	92 20 11 20	**Bearing**, in gear box cover for clutch shaft	1	20x42x12 (RIV ELL 20)
20	92 20 12 22	**Bearing**, in gear box cover for layshaft	1	22x50x14 (RIV 1A 22)
21	90 40 35 47 18	**Seal**, cover, layshaft	1	Angus 35x47x7
22	98 05 23 35	**Screw**, gear box cover fixing	10	
23	95 10 01 30	**Washer**, gear box cover screws, selector cover, and contact breaker plate	17	
24	45 33 68 02	**Grommet**	1	
25	12 20 14 00	**Cover**, selector	1	
26	12 20 15 00	**Gasket**, selector cover	1	
27	98 10 60 21	**Screw**, short, cover securing	4	
28	98 10 60 55	**Screw**, long, cover securing	1	
29	55 23 78 00	**Adjusting screw**	1	
30	92 70 01 22	**Nut**, adjusting screw	1	
31	95 10 14 30	**Washer**, adjusting screw	1	
32	12 20 72 00	**Neutral indicator unit**, complete	1	
33	12 20 77 00	**Washer**, indicator unit	1	
34	92 60 82 05	**Nut**, indicator securing	2	
35	95 10 00 56	**Washer**, indicator nut	2	
36	98 05 43 16	**Screw**, indicator to gear box	2	
37	12 00 37 0[illegible]2	**Plug**, oil filler	1	
38	90 71 41 95	**Gasket**, oil filler plug	1	
39	95 98 02 10	**Plug**, level and drain	2	
39/1	12 23 53 00	**Plug**, selector pawl drum	1	
40	90 71 41 01	**Washer**, oil level and drain plug and selector pawl	3	
41	94 32 10 63	**Spring**, selector pawl	1	
42	55 23 47 00	**Pawl**, selector drum	1	

MOTO GUZZI

TAVOLA 8

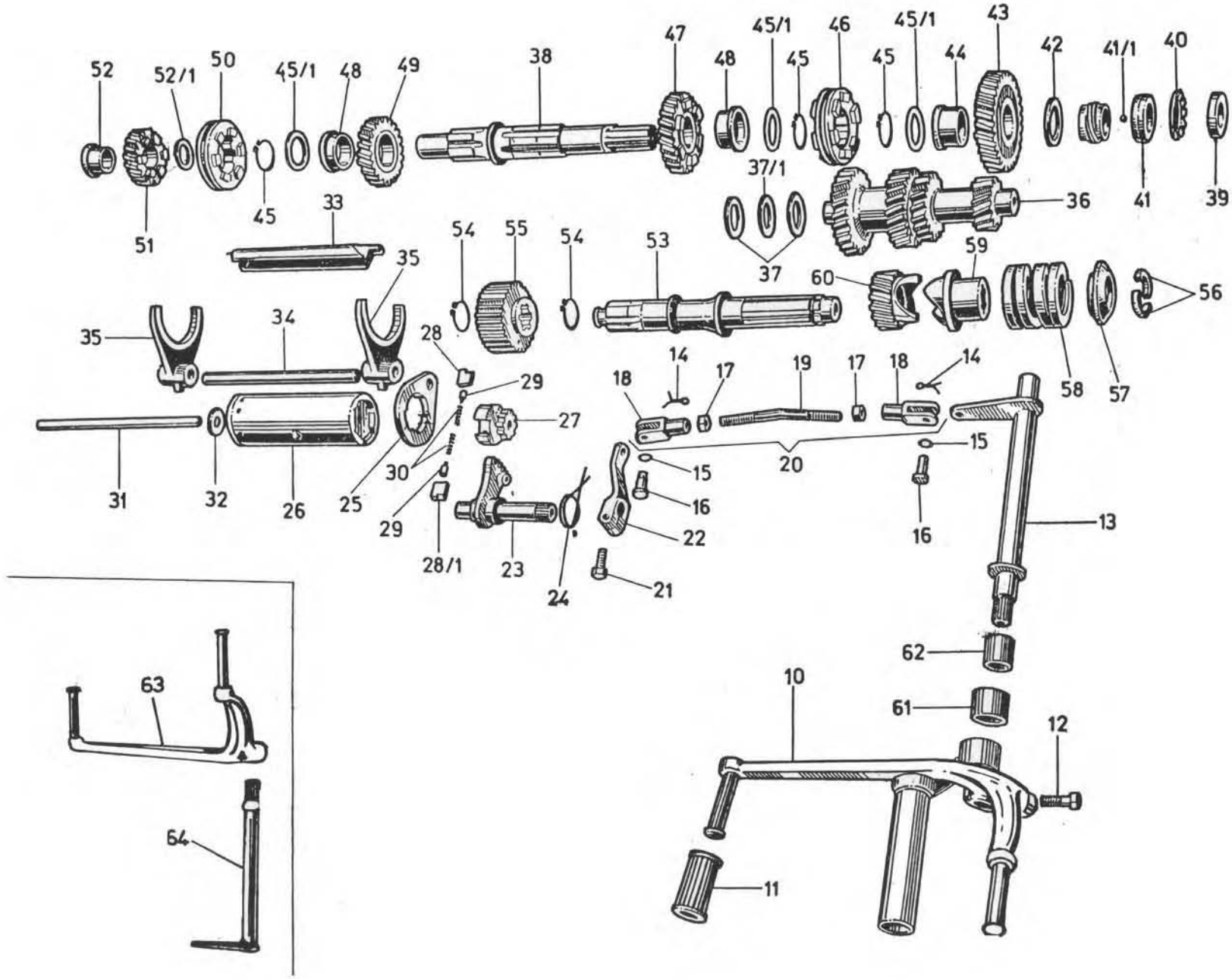


MOTO GUZZI

PLATE 9 MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Gear box - Shafts - Controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 25 09 06	**Pedal**, gearshift, rocker type, l/h	1	
11	55 25 10 00	**Rubber**, gearshift pedal	2	
12	98 05 44 25	**Screw**, gearshift pedal	1	
13	12 25 11 05	**Shaft**, c/w lever, l/h operation	1	
14	95 50 02 22	**Cotter pin**, gearshift operating rod	2	
15	95 12 91 10	**Washer**, gearshift rod pins	2	
16	95 78 02 65	**Pin**, gearshift control rod	2	
17	92 70 00 73	**Nut**, adjusting, on rod	1	
18	95 74 01 71	**Fork**, gearshift rod	2	
19	12 25 79 01	**Rod**, gearshift	1	
20	12 25 78 01	**Rod**, c/w forks	1	
21	98 10 60 24	**Screw**, lever to crankcase	1	
22	12 25 82 01	**Lever**, gearshift operating	1	
23	12 23 68 00	**Starter pin**	1	
24	55 23 82 00	**Spring**, starter pin return	1	
25	12 23 85 01	**Camplate**	1	
26	12 23 44 00	**Drum**, gear selection	1	
27	55 23 64 00	**Body**, inner, selector	1	
28	12 23 79 00	**Plunger**, r/h, selector	1	
28/1	12 23 80 00	**Plunger**, l/h, selector	1	
29	26 26 72 00	**Pawl**, selector plunger	2	
30	94 32 10 49	**Spring**, plunger	2	
31	12 23 43 00	**Rod**, selector drum	1	
32	55 23 50 00	**Shim**, 0.6 mm. (.023")	1	
	55 23 50 01	**Shim**, 0.8 mm. (.031")		
	55 23 50 02	**Shim**, 1 mm. (.039")		
	55 23 50 03	**Shim**, 1.2 mm. (.047")		
33	12 20 20 00	**Cup**, oil pick up	1	
34	12 23 24 00	**Shaft**, fork operating	1	
35	12 23 05 00	**Fork**, gear selector	2	
36	12 21 05 02	**Main shaft**, gear box	1	
37	12 21 10 00	**Washer**, thrust, main shaft, high gear end	2	
37/1	90 11 82 47	**Seal**, intermediate, main shaft	1	
38	12 21 36 00	**Layshaft**	1	
39	93 60 10 22	**Lock ring**, layshaft	1	
40	95 02 80 22	**Washer**, safety, lock ring	1	
41	12 21 55 00	**Spacer**	1	
41/1	92 29 57 02	**Ball**, speedo gear retaining	1	
42	12 21 43 00	**Washer**, adjusting	1	
43	12 21 40 02	**Gear**, 1st speed, c/w bushing	1	
44	91 21 27 [illegible]	**Bushing**, 1st speed gear	1	
45	90 27 10 [illegible]	**Circlip**, layshaft	3	Seeger 27 e
45/1	12 21 46 00	**Washer**, thrust, circlip to bush	2	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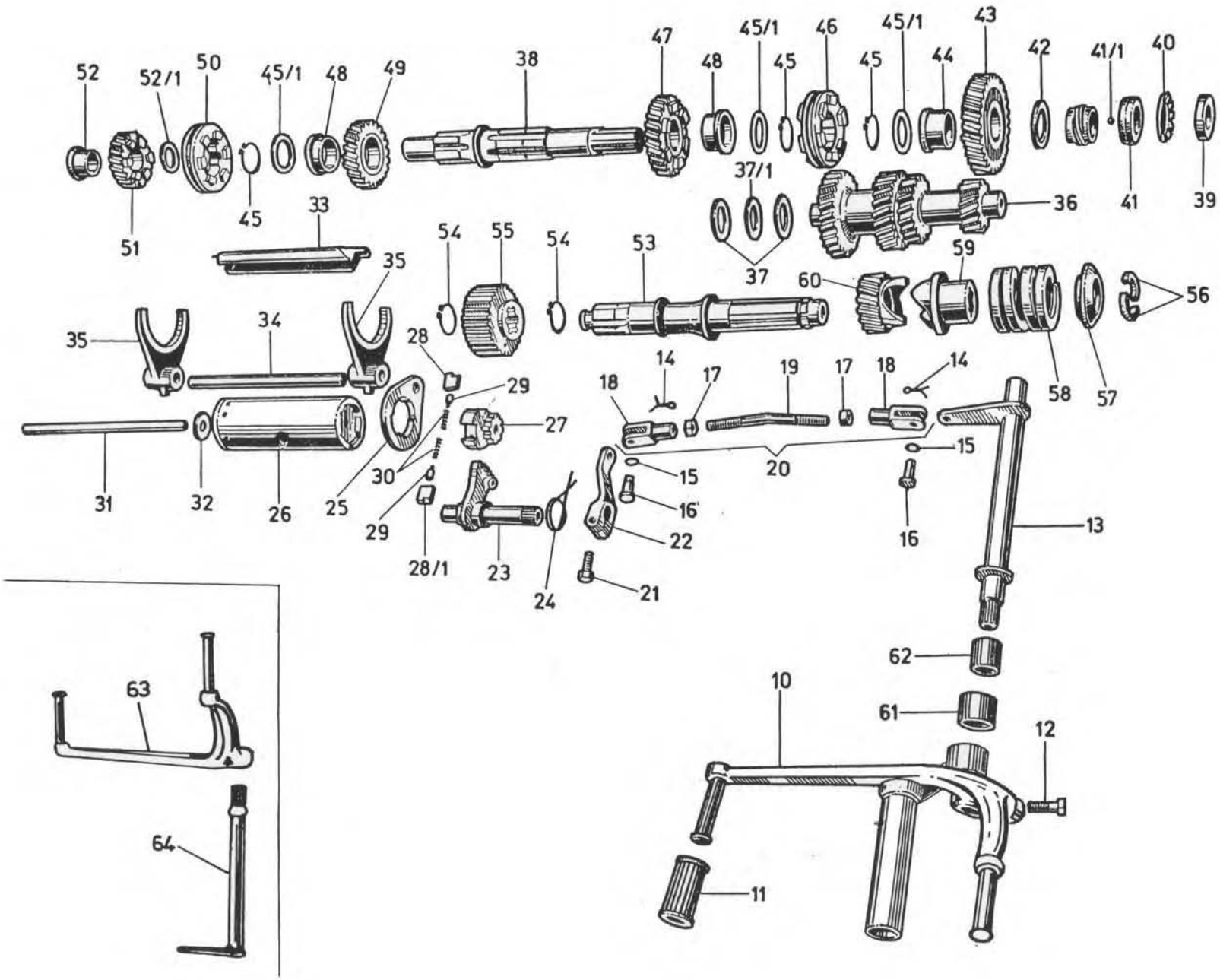
MOTO GUZZI

PLATE 9 MODEL: **V-750 CC AMBASSADOR**
PRIMARY DRIVE

GROUP: **Gear box - Shafts - Controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
46	12 23 07 01	**Sleeve,** sliding, 1st and 2nd speed	1	
47	12 21 44 01	**Gear,** 2nd speed, c/w bushing	1	
48	91 12 27 14	**Bushing,** 2nd and 3rd speed gear	2	
49	12 21 47 01	**Gear,** 3rd speed c/w bushing	1	
50	12 23 15 01	**Sleeve,** sliding, 3rd and high gear	1	
51	12 21 51 01	**Gear,** top	1	
52	12 21 53 01	**Bush,** floating, high speed gear	1	
52/1	12 21 54 00	**Washer,** thrust, bush to shaft	1	
53	12 21 07 01	**Shaft,** clutch	1	
54	90 27 10 25	**Circlip,** clutch inner body	2	Seeger 25 e
55	12 08 18 01	**Body,** inner, clutch	1	
56	12 21 17 00	**Semi collar,** cush drive plate	2	
57	13 21 16 00	**Plate,** cush drive	1	
58	13 21 15 00	**Spring,** cush drive	1	
59	12 21 12 00	**Sliding muff**	1	
60	12 21 11 01	**Counter gear,** clutch shaft	1	
61	12 44 21 05	**Bush,** guiding, operating shaft	1	
62	12 44 19 05	**Bush,** inner, operating shaft	1	
63	12 25 09 00	**Lever,** gearshift, r/h	1	
64	12 25 11 00	**Lever shaft,** r/h operation	1	

TAVOLA 9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MOTO GUZZI

PLATE **10** MODEL: **V-750 CC AMBASSADOR REAR WHEEL DRIVE**

GROUP: **Rear Fork - Rear drive box - Drive shaft - Bevel gear**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 54 02 00	**Rear fork**	1	
11	98 02 05 35	**Screw,** rear fork clamp	1	
12	95 10 03 31	**Washer,** clamp screw	1	
13	12 54 78 00	**Cap nut,** rear fork to frame	2	
14	92 72 02 00	**Nut,** fork spindle	2	
15	12 54 72 00	**Spacer**	2	
16	12 54 70 00	**Spindle,** rear fork support	2	
17	90 40 30 40	**Seal,** rear fork spindle	2	Angus 30x40x7
18	92 24 92 16	**Bearing,** taper roller	2	17x40x12 (RIV 01/02/5010)
19	96 50 80 45	**Bolt,** drive box to swing arm	4	
20	95 12 00 85	**Washer,** drive box bolts	4	
21	13 35 02 00	**Rear, wheel drive,** complete	1	
22	12 54 80 00	**Gaiter,** rubber	1	
23	12 54 82 01	**Band,** large, gaiter to drive box	1	
24	12 54 84 01	**Band,** small, gaiter to drive box	1	
25	12 32 80 00	**Double joint,** layshaft to drive shaft	1	
26	12 32 63 00	**Drive shaft**	1	
27	12 32 77 00	**Sleeve,** drive shaft and bevel drive	1	
28	90 27 10 20	**Seal,** drive shaft and bevel gears	3	Seeger 20 e
29	90 27 20 58	**Circlip**	1	58 i
30	92 20 42 28	**Bearing,** ball, rear fork	1	28x58x16 (RIV ALN 28)
31	12 35 03 00	**Rear drive box**	1	
32	12 00 37 0X2	**Oil filler plug,** drive box	1	
33	90 71 41 95	**Gasket,** oil filler plug	1	
34	95 98 02 10	**Plug,** oil level and drain	2	
35	90 71 41 01	**Washer,** oil level and drain plug	2	
36	12 35 67 00	**Nut,** bevel gear retaining	1	
37	92 60 50 08	**Nut,** drive box bolts	4	
38	92 24 92 25	**Bearing,** taper roller in housing	2	25x52x16,25 (RIV 01/02/7205)
39	12 35 24 00	**Housing,** bearing	1	
40	12 35 26 00	**Gasket,** drive box to bearing housing	1	
40/1	90 70 64 90	**Seal,** rear drive box	1	
41	12 35 29 00	**Gasket,** bearing housing to rear fork	1	
42	12 35 51 00	**Distance piece,** bearings	1	
43	12 35 52 02	**Shim,** spacer to bearing	1÷17	(0.1 mm. = .0039")
	12 35 52 03	**Shim,** bevel gears spacers	6÷14	(.15 mm. = .0059")
	12 35 53 01	**Spacer,** bevel set	1÷2	(mm. 1)
44	12 35 53 02	**Spacer,** bevel set	1÷2	(mm. 1,2)
	12 35 53 03	**Spacer,** bevel set	1÷2	(mm. 1,5)
45	13 35 46 00	**Bevel gear set**	1	
46	98 05 44 25	**Bolt,** flange to drive box	8	

TAVOLA 10

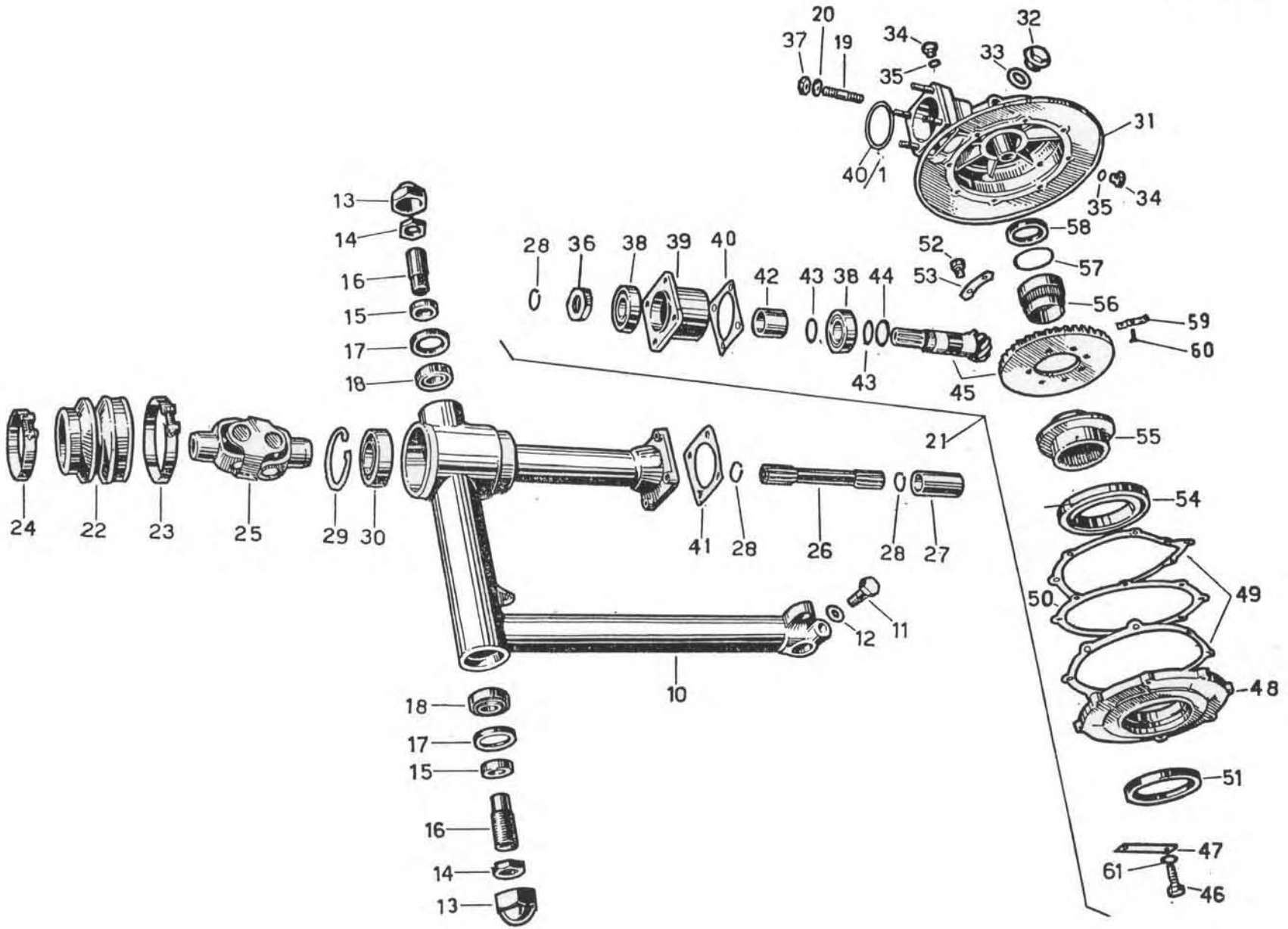
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PLATE **10** MODEL: **V-750 CC AMBASSADOR REAR WHEEL DRIVE**

GROUP: **Rear Fork - Rear drive box - Drive shaft - Bevel gear**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
47	12 35 21 00	**Lock Plate,** flange fixing bolts	4	
48	12 35 04 00	**Flange,** drive box	1	
49	12 35 07 00	**Gasket,** flange to spacer and spacer to drive box	2	
50	12 35 54 00	**Shim** 0.8 mm. (.031")	1	
	12 53 54 02	**Shim** 0.9 mm. (.035")		
	12 35 54 04	**Shim** 1 mm. (.039")		
	12 35 54 06	**Shim** 1.1 mm. (.043")		
	12 35 54 08	**Shim** 1.2 mm. (.047")		
	12 35 54 10	**Shim** 1.3 mm. (.051")		
51	90 40 70 85	**Seal**	1	Angus 70.85.8
52	12 35 63 00	**Bolt,** bevel gear to journal	8	
53	12 35 64 00	**Lock Plate,** bevel gear bolts to journal bearing	4	
54	92 20 10 70	**Bearing,** ball	1	70x110x13 (RIV ELL N. 70)
55	12 35 14 00	**Journal bearing**	1	
56	92 25 43 40	**Bearing,** roller	1	Durkopp NAF 40x55x17
57	12 35 11 00	**Ring,** cage retaining	1	
58	90 40 38 50	**Seal**	1	Angus 38.50.7
59	12 35 13 00	**Plate,** bearing stop	1	
60	98 28 06 14	**Screw,** roller bearing stop plate	1	
61	95 00 42 08	**Washer,** flange securing screw	8	

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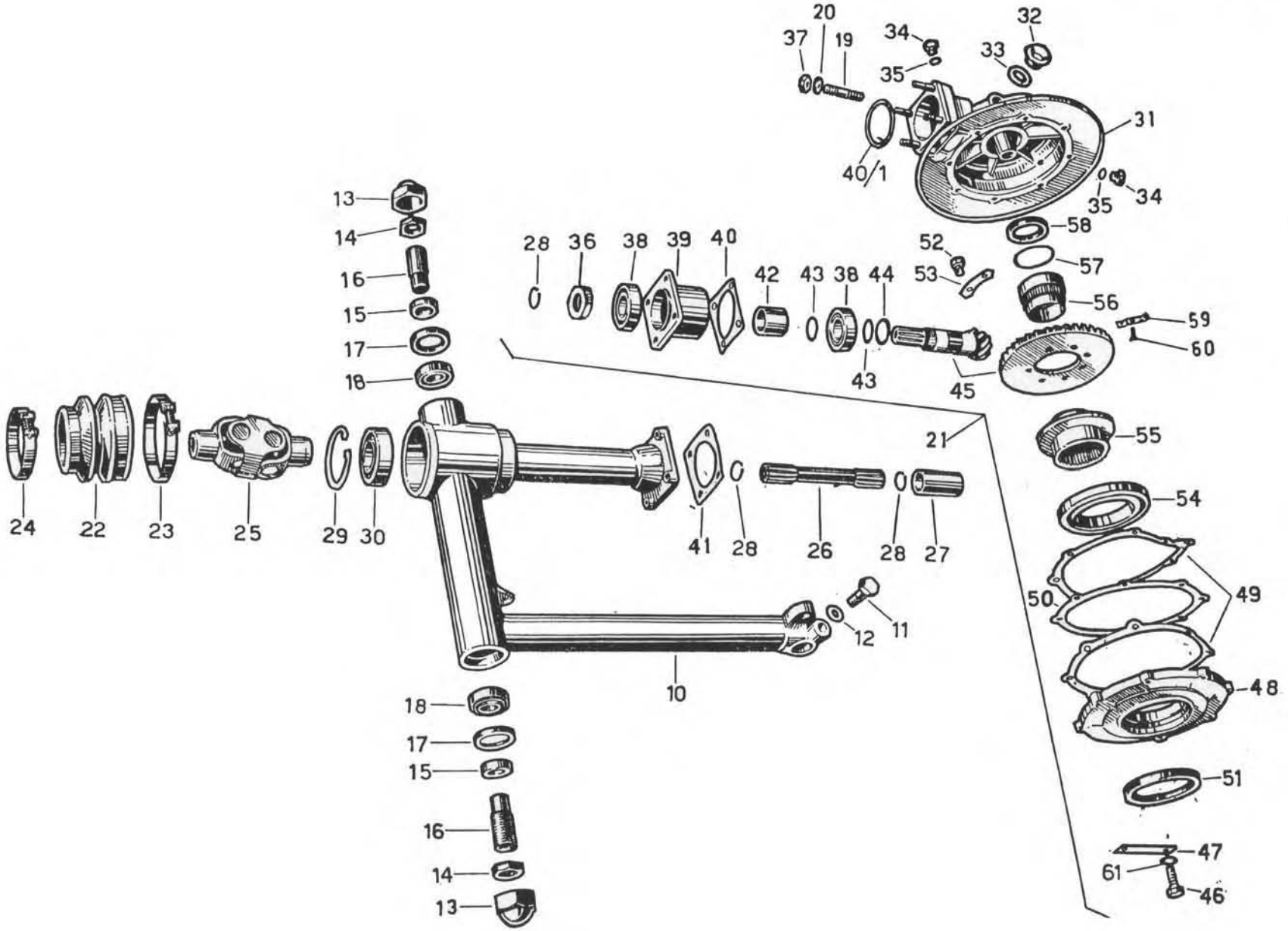
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PLATE **11** MODEL: **V-750 CC AMBASSADOR**
FRAME

GROUP: **Frame - Center stand - Side stand - Footrests - Rear fender**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 40 01 02	**Frame**	1	
11	92 70 01 28	**Nut,** engine to frame bolt	2	
12	95 10 04 15	**Washer,** engine to frame bolt	2	
13	12 42 97 01	**Spacer,** front	2	
14	12 42 98 00	**Spacer,** rear	2	
15	12 42 96 00	**Bolt,** engine to frame retaining	2	
16	91 18 09 49	**Spacer,** tank securing plate	1	
17	13 91 85 22	**Plate,** serial number	1	
18	92 85 07 52	**Decal,** rear fender	1	
19	45 91 85 70	**Rivet,** serial number plate securing	6	
20	12 78 25 80	**Lock,** antitheft, with key on steering column	1	
21	12 41 82 00	**Bracket,** battery support	1	
22	98 02 44 12	**Screw,** safety guard to frame	2	
23	98 10 80 17	**Screw,** battery bracket securing	4	
24	95 10 12 31	**Washer,** battery bracket securing screws	4	
25	98 11 00 15	**Screw,** battery bracket to frame	2	
26	95 10 03 11	**Washer,** battery bracket screws to frame and sidestand screws	5	
27	12 43 03 01	**Center Stand**	1	
28	92 63 01 10	**Nut,** center and side stand securing bolts	3	
29	99 10 51 34	**Bolt,** center stand	2	
30	12 43 40 01	**Spring,** return, center and side stand	2	
31	12 43 30 00	**Buffer,** rubber, center and side stand	2	
32	12 43 20 00	**Side Stand**	1	
33	12 43 28 00	**Bolt,** side stand	1	
34	92 60 22 08	**Nut,** spring retaining dowel	1	
35	95 10 02 25	**Washer,** spring dowel	1	
36	12 43 42 00	**Dowel,** spring	1	
37	95 10 42 15	**Washer,** inner, damper securing spindle	4	
38	12 44 02 00	**Pivot arm,** footrest	1	for machines with R/H gearshift n° 2 pieces
39	12 44 13 05	**Pivot arm,** L/H footrest	1	for machines with L/H gearshift
40	12 44 32 00	**Rubber,** footrest	2	
41	95 10 03 37	**Washer,** damper unit	2	
42	55 44 23 00	**Footrest,** passenger	2	
43	55 44 33 85	**Rubber,** passenger footrest	2	
44	12 44 28 00	**U-Plate,** footrest securing	2	
45	98 05 23 25	**Screw,** footrest securing	2	
46	95 10 01 30	**Washer,** tool box, and rear fender screws	16	
47	92 60 22 06	**Nut,** footrests, tool box, and rear fender screws	10	
48	98 05 45 22	**Screw,** passenger footrest plate	2	
49	95 02 11 10	**Washer,** footrest plate and grip securing screws	4	
50	12 41 64 00	**Reinforcement,** footrest plate	2	

TAVOLA 11

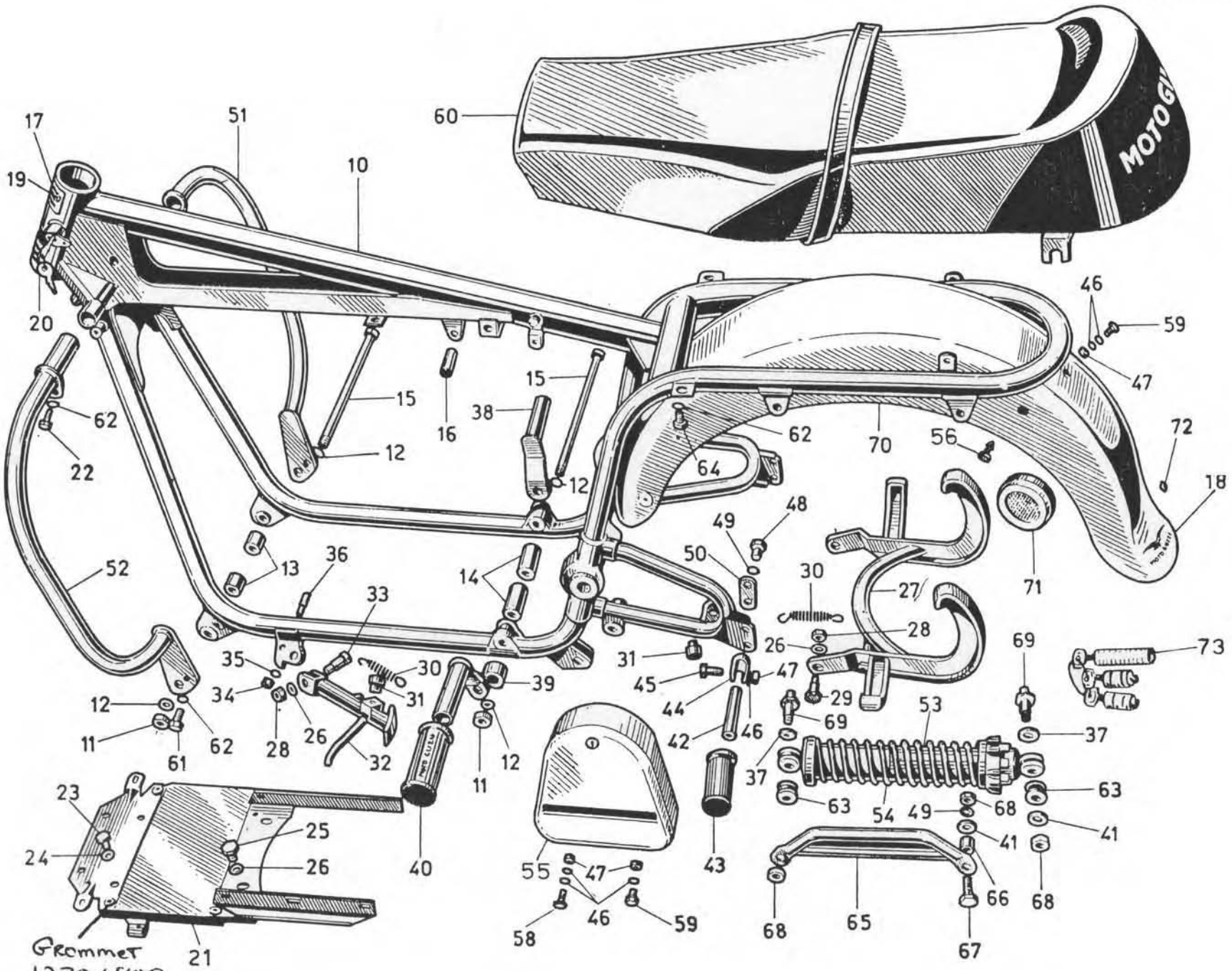

PLATE **11** MODEL: **V-750 CC AMBASSADOR**
FRAME

GROUP: **Frame - Center stand - Side stand - Footrests - Rear fender**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
51	12 45 03 00	**Safety Bar,** R/H	1	
52	12 45 04 00	**Safety Bar,** L/H	1	
53	12 55 02 00	**Shock absorber unit**	2	
54	12 55 23 00	**Spring,** shock absorbers	2	
55	13 47 60 20	**Tool box,** r/h	1	
	13 47 61 20	**Tool box,** l/h	1	
56	93 18 00 70	**Grommet,** rear fender	2	
58	98 10 60 17	**Screw,** long, tool box and number plate securing	2	
59	98 02 43 12	**Screw,** short, tool box and rear fender	6	
60	~~12 46 05 02~~ 13 46 05 20	**Seat,** dual	1	
61	98 05 44 18	**Screw,** bottom, safety bar securing	2	
62	95 02 11 08	**Washer,** rear seat securing screw	6	
63	55 55 16 00	**Bushing,** flexible, rear dampers LARGE 1855 - 1650	4	
64	98 10 80 16	**Screw,** front seat securing	2	
65	12 46 43 20	**Handgrip,** machine raising	1	
66	91 18 10 15	**Spacer**	2	
67	98 02 05 35	**Screw**	2	
68	92 60 22 10	**Nut,** handgrip and damper securing	6	
69	12 55 52 01	**Boss,** damper attachment	4	
70	12 43 70 20	**Rear fender**	1	
71	12 78 15 20	**Reflex reflector,** red, rear fender	2	
72	12 70 68 00	**Grommet,** tail lamp cable	1	
73	12 78 22 00	**Locks antitheft** (including fig. 20 and 57)	1	Neiman

TAVOLA 11

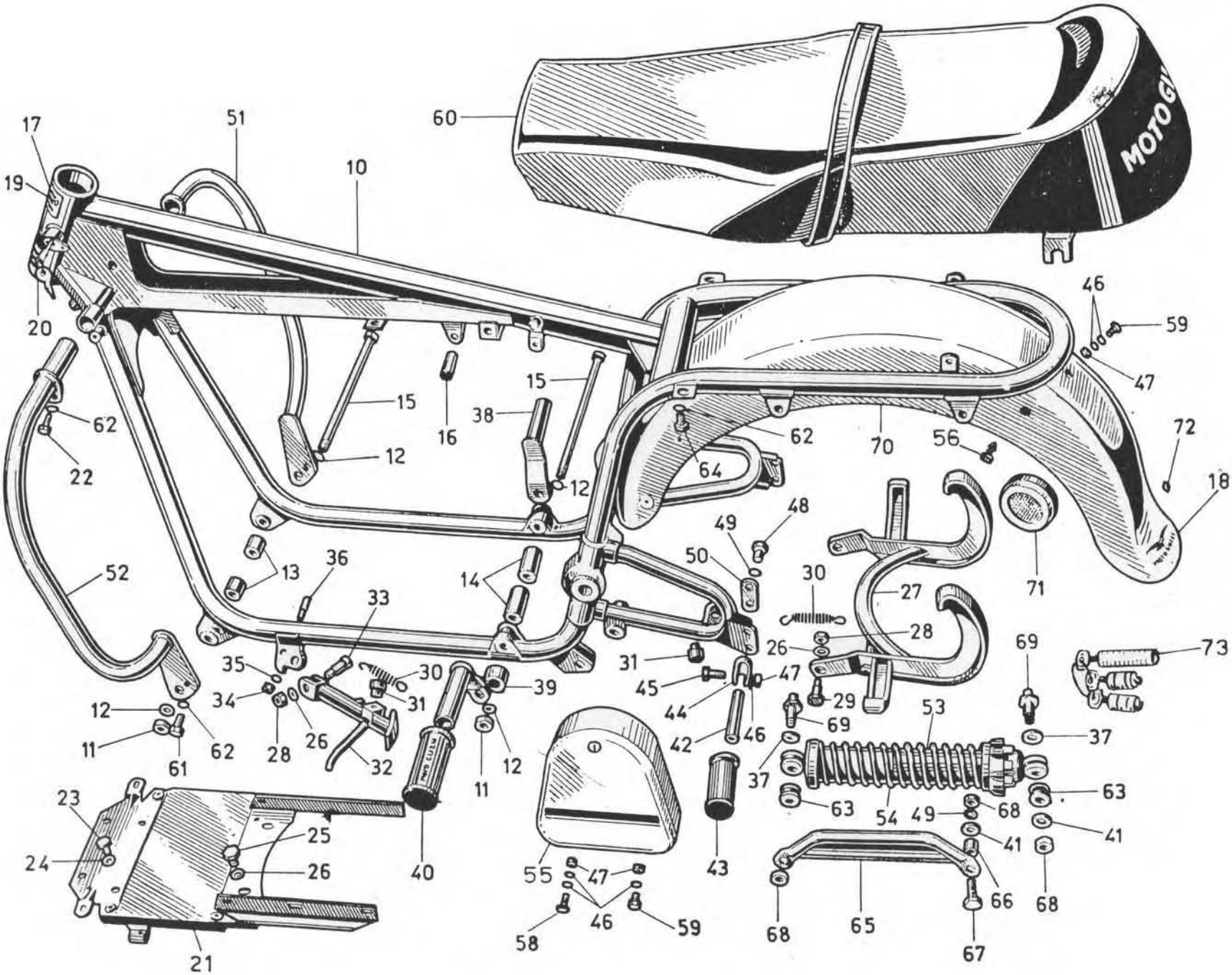
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PLATE 12 MODEL: **V-750 CC AMBASSADOR**
FRONT SUSPENSION - STEERING

GROUP: **Front fork - Front fender - Steering**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 49 02 21	**Front fork,** complete	1	
11	92 70 11 39	**Nut,** top linking plate securing	1	
12	95 10 05 21	**Washer,** top linking plate nut	1	
13	12 50 45 00	**Plug,** top fork	2	
14	90 70 62 22	**Gasket,** top fork plugs	2	
15	12 50 46 00	**Washer,** top fork plugs	2	
16	12 49 30 01	**Top linking plate**	1	
17	12 49 27 00	**Circlip**	2	
18	12 49 23 00	**Cap,** headlight bracket	2	
19	93 60 10 26	**Lock ring,** bottom yoke	2	SKF - KM5
20	12 49 45 00	**Cap,** steering tube	1	
21	92 24 92 25	**Bearing;** taper roller, steering	2	25x52x16,25 (RIV 01/027205)
22	12 49 41 80	**Steering tube,** bottom yoke	1	
23	92 70 12 52	**Nut,** steering tube to bottom yoke	1	
24	12 49 42 01	**Bottom yoke**	1	
25	98 05 36 75	**Bolt,** handlebar clamps	2	
26	95 10 14 30	**Washer,** clamp bolts to bottom yoke	3	
27	92 60 25 12	**Nut,** clamp bolts to bottom yoke	2	
28	12 49 80 00	**Eyelet,** front brake cable	1	
29	91 55 11 02	**Ring,** rubber, front brake cable guide	1	
30	12 49 61 21	**Headlight bracket,** r/h	1	
31	12 49 62 21	**Headlight bracket,** l/h	1	
32	12 52 76 00	**Bottom plate;** headlight bracket	2	
33	12 52 66 00	**Spring,** front fork	2	
34	12 52 77 00	**Housing,** fork springs	2	
35	90 40 35 50	**Seal**	2	35x50x10
36	12 52 54 00	**Fork rod**	2	
37	12 52 59 00	**Lock ring,** fork rod and bottom fork link retaining	2	
38	12 52 58 00	**Bushing,** bottom, fork rod	2	
39	12 52 25 00	**Cover,** fork, r/h	1	
40	12 52 26 00	**Cover,** fork, l/h	1	
41	90 70 64 90	**Gasket,** fork cover	2	
42	12 52 72 10	**Washer,** adjusting, top bush (0.1 mm. = .0039")	4	
43	90 35 30 46	**Circlip,** fork cover	2	
44	12 52 72 00	**Shim,** fork cover adjusting 2 mm. (.078")	2	
	12 52 72 01	**Shim,** fork cover adjusting 2.1 mm. (.082")		
	12 52 72 02	**Shim,** fork cover adjusting 2.2 mm. (.086")		
	12 52 72 03	**Shim,** fork cover adjusting 2.3 mm. (.090")		
	12 52 72 04	**Shim,** fork cover adjusting 2.4 mm. (.094")		
45	12 52 67 00	**Bush,** top fork cover	2	
46	98 02 05 35	**Bolt,** handlebar clamp to headlight bracket	2	
47	95 10 03 31	**Washer,** handlebar clamp to headlight bracket bolt	2	
48	98 30 50 09	**Screw,** oil drain from forks	2	

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TAVOLA 12

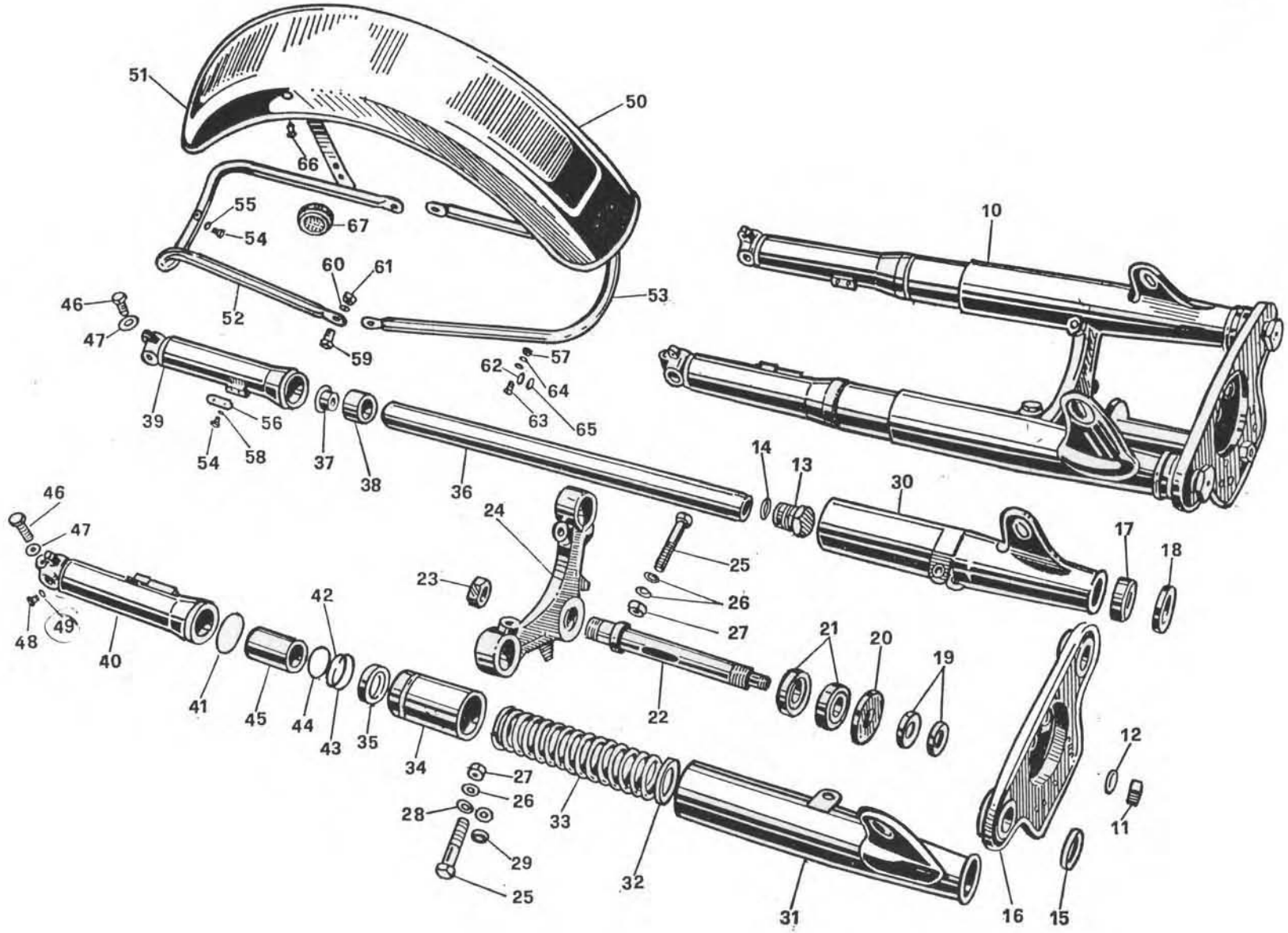

PLATE **12** MODEL: **V-750 CC AMBASSADOR**
FRONT SUSPENSION - STEERING

GROUP: **Front fork - Front fender - Steering**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
49	**90 71 40 51**	**Washer,** oil drain screw	2	
50	**12 43 43 20**	**Front fender**	1	
51	**92 85 07 52**	**Decal,** front fender	1	
52	**12 43 57 00**	**Stay,** top, front fender	1	
53	**12 43 59 00**	**Stay,** bottom, front fender	1	
54	**98 02 43 12**	**Screw,** stay and center attachment plate	8	
55	**95 10 01 21**	**Washer,** stay securing screws	4	
56	**55 43 48 25**	**Plate,** center fender securing	2	
57	**92 60 24 06**	**Nut,** eyelet securing screw	1	
58	**95 10 01 30**	**Washer,** plate securing screws to fender	4	
59	**98 02 44 22**	**Screw,** front fender to fork	4	
60	**95 02 11 08**	**Washer,** front fork to fender screws	4	
61	**92 60 22 08**	**Nut,** front fork to fender screws	4	
62	**55 43 65 25**	**Eyelet,** cable guide	1	
63	**98 34 60 10**	**Screw,** eyelet securing	1	
64	**95 02 11 06**	**Washer,** spring, eyelet securing screw	1	
65	**91 55 11 31**	**Rubber ring,** front brake guiding eyelet	1	
66	**93 18 00 70**	**Plug,** front fender	2	
67	**12 78 16 20**	**Reflex reflector,** amber, front fender	2	Lucas

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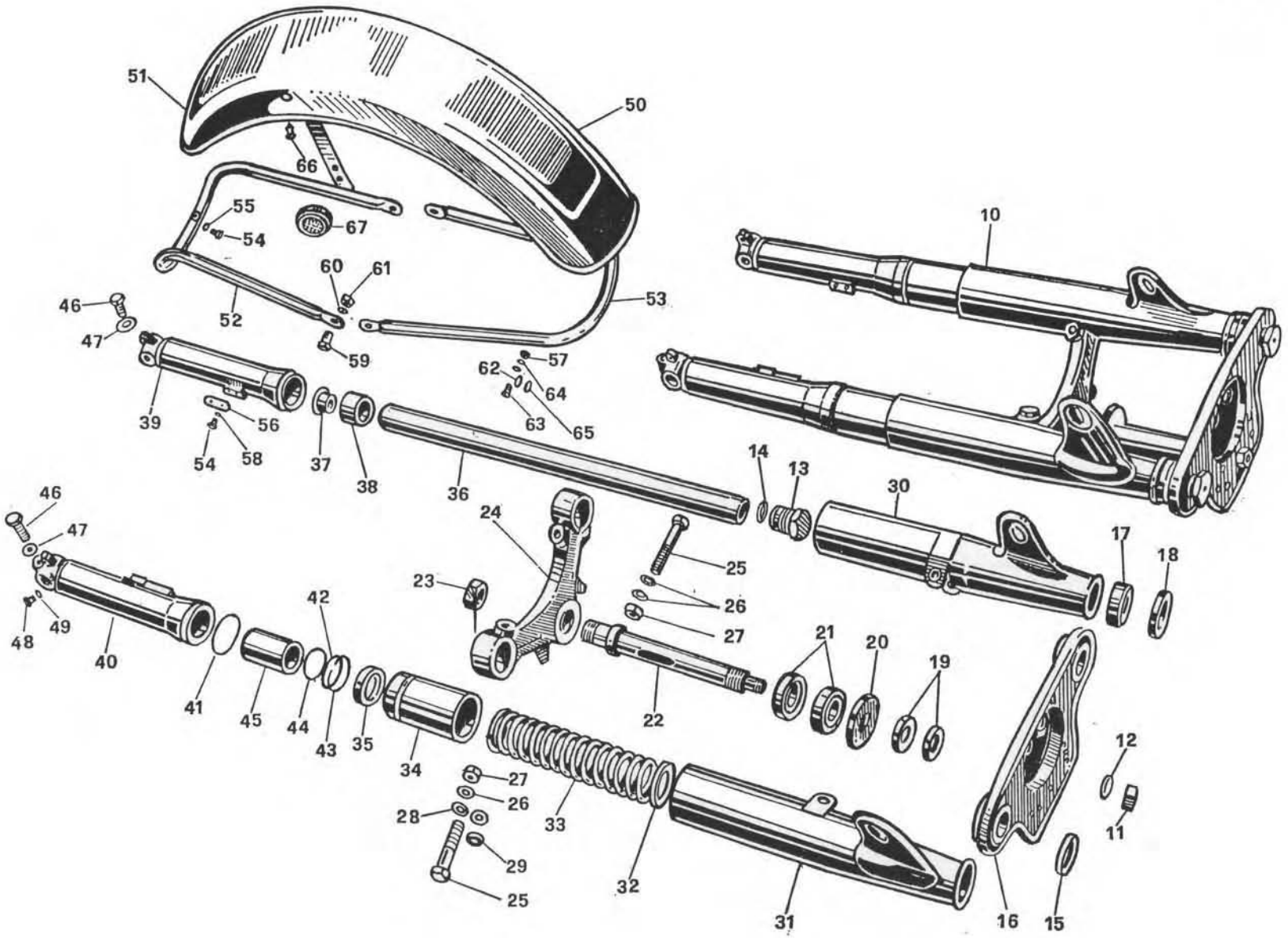

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PLATE **13** MODEL: **V-750 CC AMBASSADOR**
STEERING

GROUP: **Handlebar & controls**

Figure No.	Order No.	DESCHIPTION	Quantity	Notes
10	12 60 01 01	**Handlebar,** c/w levers	1	
11	12 60 03 00	**Handlebar,** bare	1	
12	12 60 54 01	**Lever,** front brake, complete	1	
13	~~55 60 56 00~~	**Lever,** front brake, bare 12 60 56 05	1	
14	12 60 10 00	**Fulcrum,** front brake lever	1	
15	98 32 60 17	**Screw,** front brake and clutch lever	2	
16	95 02 11 06	**Washer,** spring, lever screws	2	
17	92 60 24 06	**Nut,** front brake and clutch levers	2	
18	95 79 02 37	**Adjuster,** cable, front brake and clutch	2	
19	93 76 00 72	**Thimble,** cable adjuster	2	
20	98 62 03 30	**Allen screw,** front brake lever fulcrum	1	
21	12 60 55 00	**Lever,** clutch, complete	1	
22	~~55 60 57 00~~ 12 60 57 01	**Lever,** clutch, bare	1	
23	12 60 19 00	**Fulcrum,** clutch lever	1	
24	98 62 03 18	**Allen screw,** clutch lever to fulcrum	1	
25	55 60 35 00	**Twist grip,** throttle control, r/h	1	
26	55 60 34 00	**Twist grip,** bare	1	
27	55 60 30 00	**Handgrip,** rubber l/h handlebar	1	
28	12 11 80 00	**Lever,** air control	1	
29	98 10 70 17	**Screw,** air lever to front brake lever fulcrum	1	
30	91 18 07 07	**Bushing,** air lever screw	1	
31	12 50 02 40	**Clamp,** handlebar	2	
32	98 02 44 20	**Screw,** handlebar clamp	4	
33	95 02 11 08	**Washer,** clamp screws	4	
34	11 50 07 00	**Screw,** top clamp securing	4	
35	45 40 97 01	**Plug,** clamps	2	
36	95 51 03 11	**Pin,** air lever control	1	

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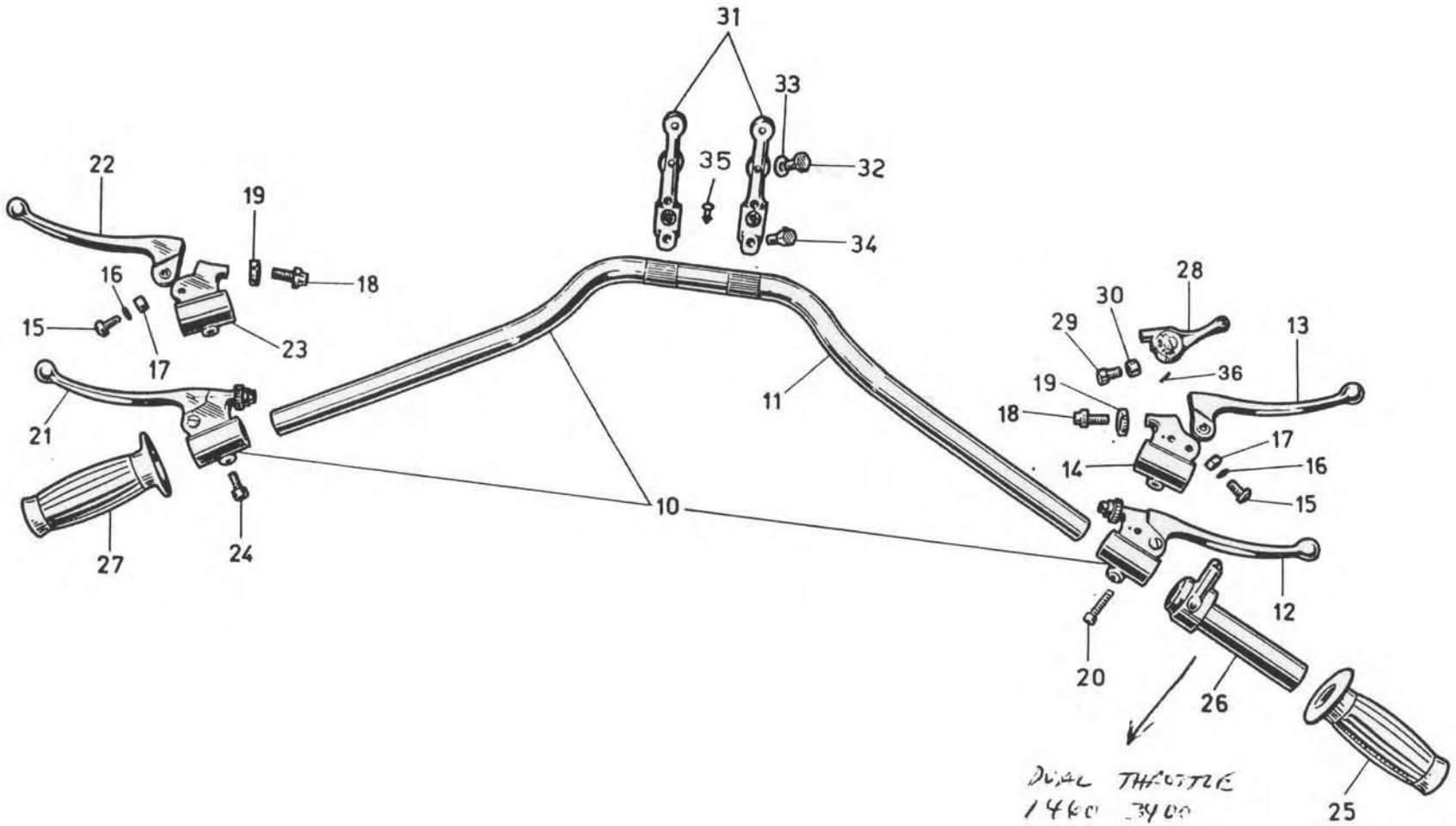
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PLATE **14** MODEL: **V-750 CC AMBASSADOR INSTRUMENTS**

GROUP: **Speedometer - Rev-counter - Warning lights - Connecting cables**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 50 15 00	**Instrument panel**	1	
11	13 50 22 00	**Rubber block,** instrument panel	3	
12	92 75 00 62	**Nut,** rubber block securing	1	
13	95 10 01 30	**Washer,** rubber block	3	
14	92 78 10 61	**Nut,** panel securing	3	
15	13 76 15 21	**Speedometer head**	1	
16	90 70 67 46	**Gasket,** speedometer	2	
17	12 76 04 00	**Cable,** speedometer	1	
18	12 76 25 00	**Speedo drive,** complete	1	
19	12 76 33 00	**Ferrule,** speedo drive	1	
20	12 76 61 00	**Gear,** speedo drive	1	
21	13 76 72 00	**Rev-counter,** electronic	1	
22	10 74 49 00	**Neutral indicator light,** amber	1	
23	10 74 49 02	**Indicator,** generator and oil pressure, red	2	
24	13 74 49 20	**Indicator,** parking light, red	1	
25	13 76 10 00	**Cable,** red and amber indicator lights connection	1	
26	13 76 11 00	**Cable,** neutral indicator to main cable	1	
27	13 76 12 00	**Cable,** indicator F and main cable	1	
28	13 76 13 00	**Cable,** indicator D and main cable	1	
29	13 76 14 00	**Cable,** two-core, instruments illumination	1	
30	13 76 73 00	**Cable,** ground, rev-counter	1	
31	98 02 43 10	**Screw,** grounding	1	
32	13 76 77 00	**Cable,** connecting. rev counter to contact breaker and rev-counter to coil	4	
33	13 76 49 00	**Plate,** speedometer	1	
34	13 76 78 00	**Plate,** rev-counter	1	
35	12 76 16 20	**Speedometer,** single instrument panel	1	
36	12 50 15 00	**Panel,** speedometer housing	1	
37	98 62 03 25	**Screw,** short, panel securing	1	
38	98 62 03 30	**Screw,** long, panel securing	1	
39	90 70 60 76	**Seal ring,** indicators	4	

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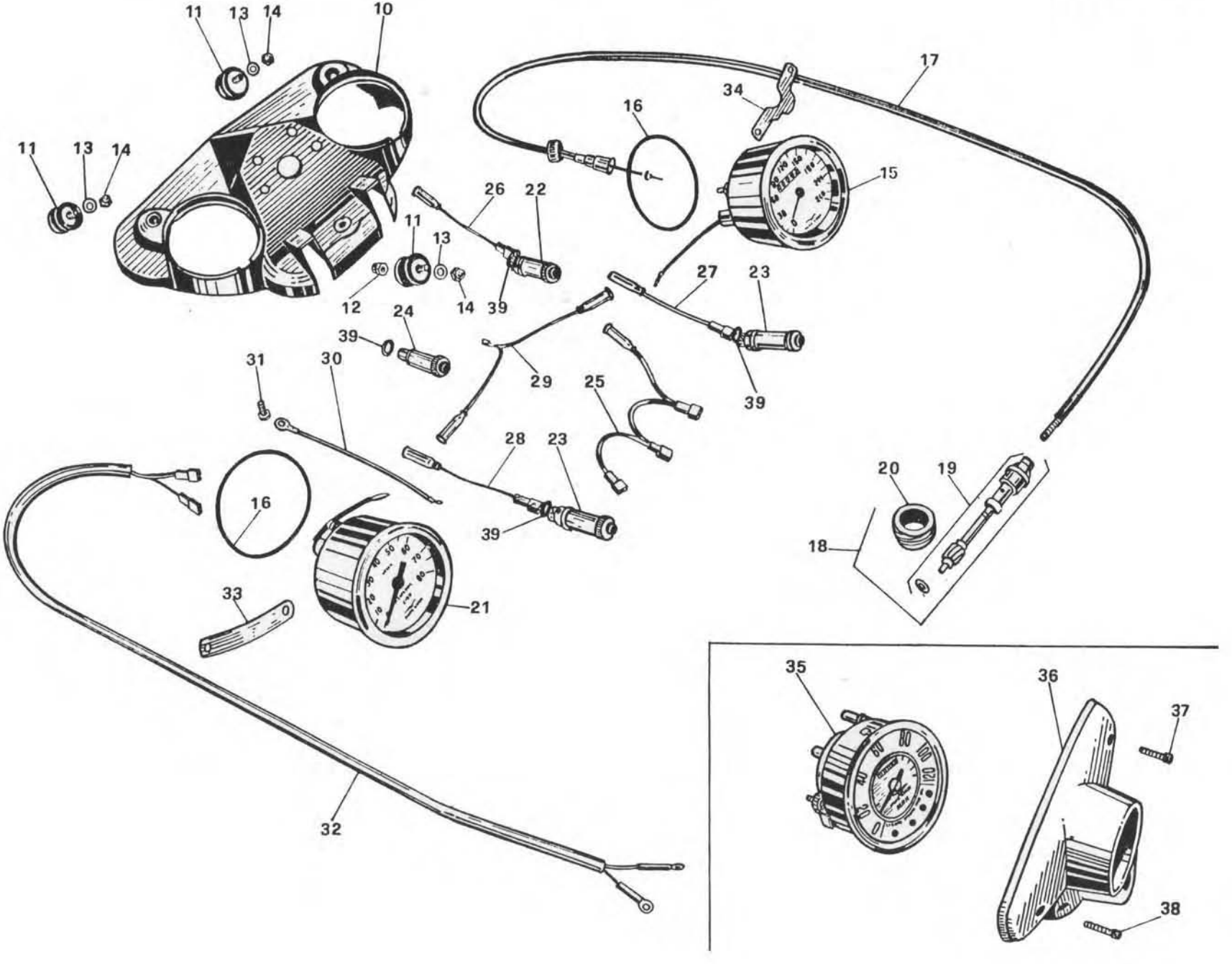
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PLATE **15** MODEL: **V-750 CC AMBASSADOR** GROUP: **Front wheel - Hub - Brake controls**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 61 02 00	**Front wheel,** complete	1	
11	12 61 03 00	**Front wheel,** bare, with bearings	1	
12	12 61 08 00	**Rim,** front wheel	1	
13	12 61 15 01	**Spoke,** front wheel, c/w nipples	40	
14	12 61 32 00	**Hub,** front wheel	1	
15	92 70 01 71	**Nut,** front wheel spindle	1	
16	95 10 06 28	**Washer,** front wheel spindle	2	
17	12 61 41 00	**Spindle,** front wheel	1	
18	12 62 02 00	**Cover,** rear hub	1	
19	12 62 08 00	**Brake shoe,** c/w linings	2	
20	12 62 14 00	**Lining,** brake shoe	2	
21	95 10 07 27	**Shim**	6 ÷ 12	
22	12 62 63 00	**Rubber protection,** cable end	1	
23	12 63 81 00	**Spring,** front brake shoe	2	
24	12 62 32 00	**Pin,** brake shoes	2	
25	95 10 03 11	**Washer,** brake shoe pins	2	
26	92 60 22 10	**Nut,** brake shoe pins	2	
27	12 62 25 00	**Cam,** front brake shoes	2	
27/1	13 62 54 20	**Cable,** front brake	1	
28	12 62 53 00	**Lever,** cam, double action	1	
29	12 62 50 00	**Lever,** brake cam	1	
30	98 10 60 22	**Bolt,** lever to cams	2	
31	12 62 66 00	**Tie rod,** c/w forks for operating levers	1	
32	12 62 67 00	**Tie** rod	1	
33	12 62 68 00	**Fork,** tie rod	2	
34	92 60 22 06	**Nut,** adjusting, tie rod	1	
35	95 78 02 65	**Pin,** rod to operating lever	2	
36	95 50 02 22	**Split pin** tie rod to control levers	2	
37	95 12 91 10	**Washer,** lever pin	2	
38	12 62 15 00	**Hub cover,** r/h	1	
39	90 40 32 49	**Seal,** hub	2	Corteco 32.48.7 BA
40	12 61 52 00	**Bush,** bearing housing	2	
41	92 24 69 22	**Bearing,** roller	2	22x48x15,5 (RIV 01/02/4210)
42	95 10 07 15	**Shim**	1	
43	12 61 53 00	**Distance piece,** bearings	1	

TAVOLA 15

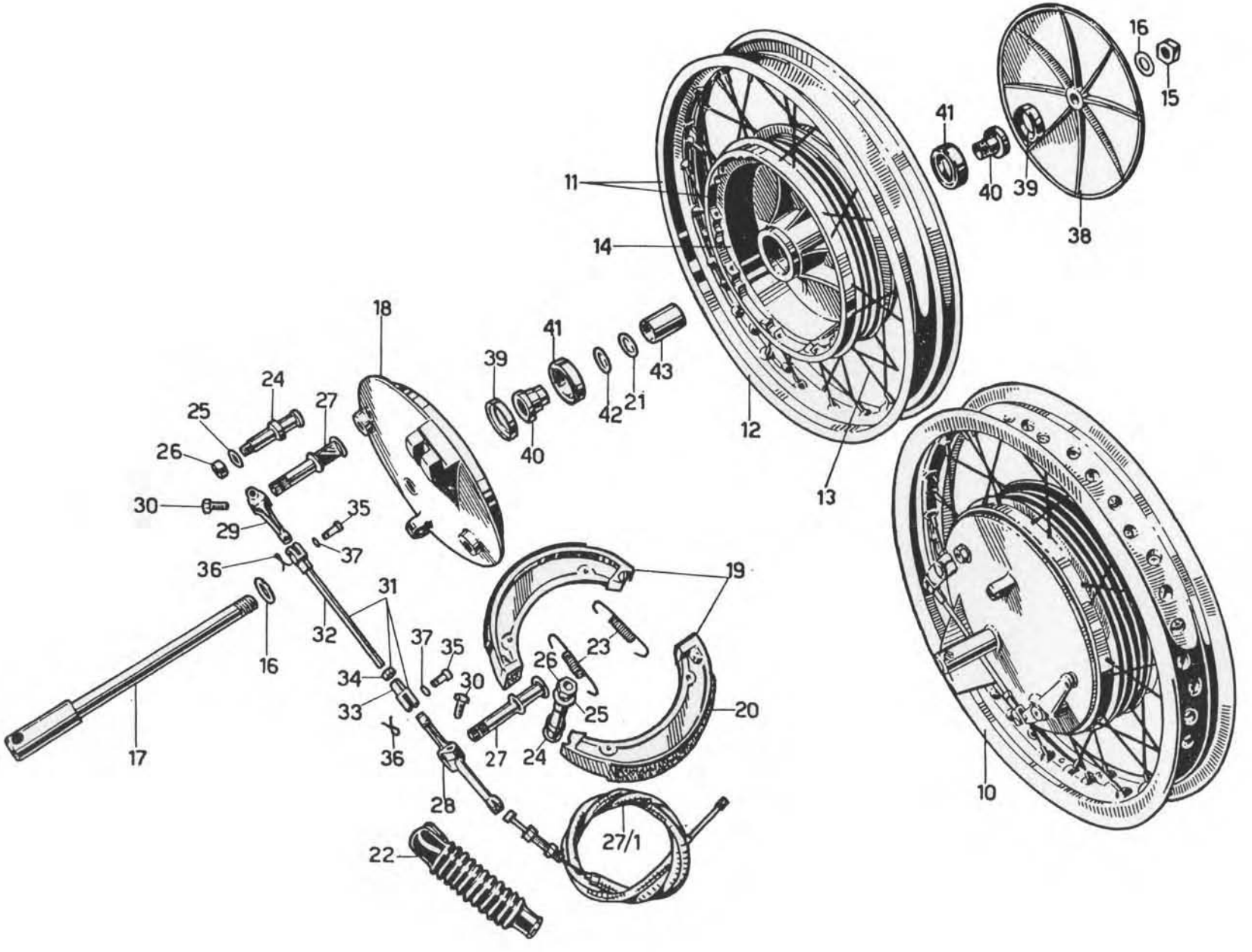
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PLATE **16** MODEL: **V-750 CC AMBASSADOR** GROUP: **Rear wheel - Hub - Rear brake - Control**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 63 02 01	**Rear wheel,** complete	1	
11	12 63 05 00	**Rear wheel,** c/w bearings	1	
12	12 61 08 00	**Rim,** rear wheel	1	
13	12 61 15 01	**Spoke,** rear wheel	40	
14	12 63 30 00	**Hub,** rear wheel	1	
15	92 70 01 71	**Nut,** rear wheel spindle	1	
16	95 10 06 28	**Washer,** rear wheel spindle	2	
17	12 63 33 00	**Spindle,** rear wheel	1	
18	12 63 41 00	**Spacer,** rear wheel spindle	1	
19	12 63 52 01	**Cover,** rear hub	1	
20	12 63 74 00	**Shoe,** rear brake, c/w linings and plates	2	
21	12 62 14 00	**Lining,** rear brake shoes	2	
22	12 63 82 00	**Spring,** rear brake shoes	2	
23	12 63 62 01	**Pin,** rear brake shoes	1	
24	95 10 05 21	**Washer,** rear brake shoes	1	
25	92 70 11 48	**Nut,** shoe pin	1	
26	12 63 66 00	**Tie rod,** rear hub cover	1	
27	95 02 11 10	**Washer,** rear hub cover rod	3	
28	92 60 22 10	**Nut,** rear hub cover rod	3	
29	98 11 00 20	**Screw,** tie rod securing to rear fork	1	
30	98 05 25 50	**Screw,** hub cover securing	1	
31	12 62 25 00	**Cam,** rear shoes control	1	
32	12 63 96 01	**Lever,** cam operating	1	
33	98 10 60 22	**Screw,** lever to cam	1	
34	95 73 02 60	**Thumb screw,** rear brake adjusting rod	1	
35	95 71 63 67	**Roller,** lever, on rear hub cover	1	
36	95 50 02 22	**Split pin,** tie rod to shoe pin	1	
37	95 10 01 37	**Washer,** tie rod to lever	1	
38	12 67 60 01	**Tie rod,** rear brake control	1	
39	12 67 54 05	**Spindle,** c/w lever	1	
40	12 67 70 05	**Lever,** rear brake control	1	
41	98 05 44 25	**Screw,** rear brake lever to spindle	1	
42	12 67 65 05	**Lever,** rear brake spindle	1	
43	98 05 23 30	**Screw,** lever to spindle	1	
44	95 02 11 06	**Washer,** lever securing screw	1	
45	92 60 22 06	**Nut,** lever securing screw to pin	1	
46	90 27 10 14	**Circlip,** pin retaining	1	Seeger 14 e
47	92 60 50 08	**Nut,** central body securing bolt	6	
48	95 10 12 31	**Washer,** central body bolt	6	
49	98 10 80 38	**Bolt,** central body securing	6	
50	12 63 32 00	**Central body**	1	
51	90 40 32 49	**Seal**	2	Corteco 32.48.77 BA

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TAVOLA 16

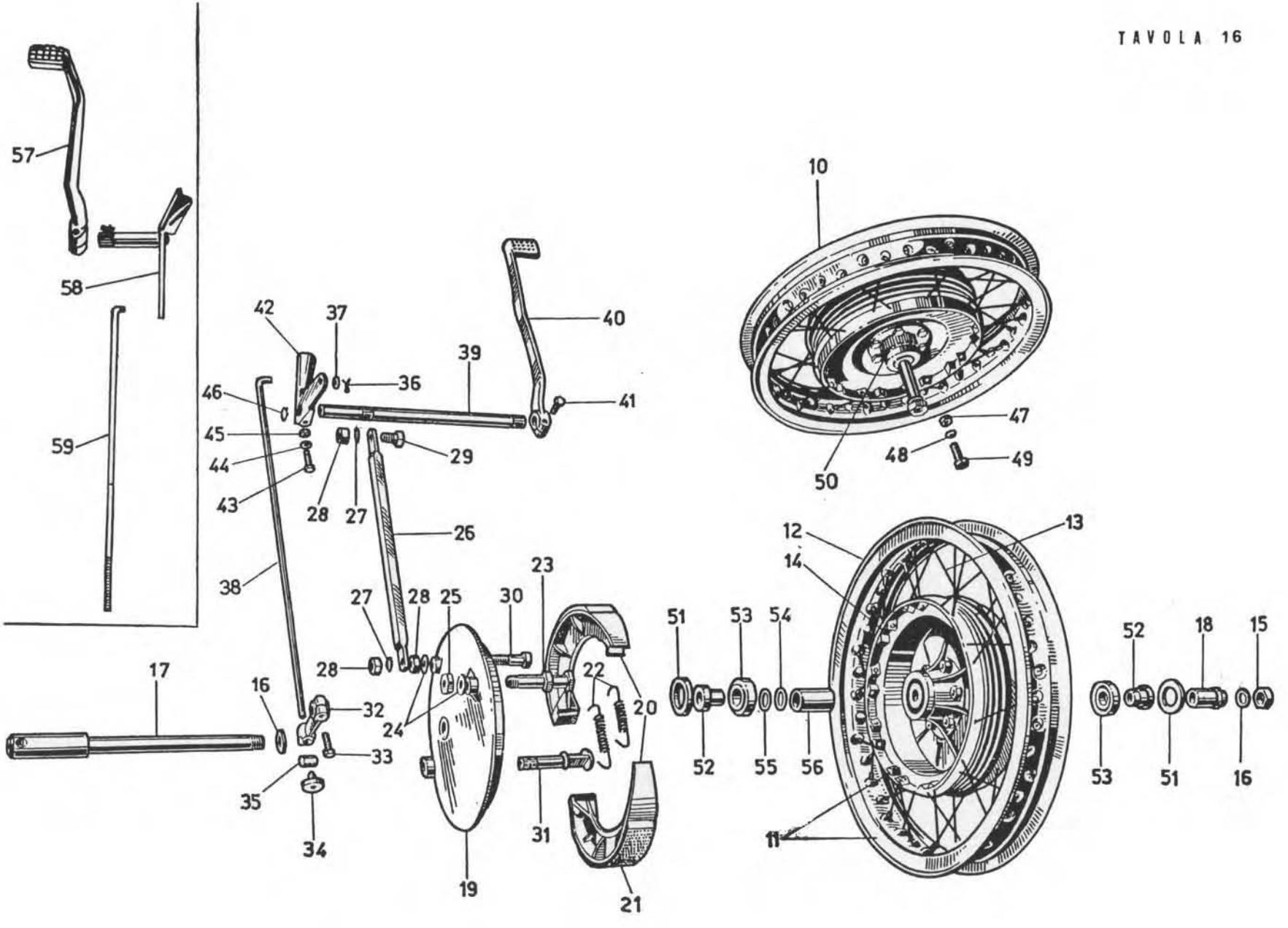

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PLATE **16** MODEL: **V-750 CC AMBASSADOR** GROUP: **Rear wheel - Hub - Rear bake - Control**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
52	**12 61 52 00**	**Housing,** taper roller bearing	2	
53	**92 24 69 22**	**Bearing,** taper roller, hub	2	22x48x15.5 (RIV01-02-4210)
54	**95 10 07 15**	**Washer,** bearing-spacer	2	
55	**12 63 40 00**	**Washer**	6-12	
56	**95 10 07 27**	**Spacer,** hub bearings	1	
		FOR MACHINES WITH REAR BRAKE PEDAL ON L/H SIDE :		
57	**12 67 70 00**	**Lever,** rear brake	1	
58	**12 67 65 00**	**Spindle,** c/w lever	1	
59	**12 67 60 00**	**Tie rod,** rear brake	1	

TAVOLA 16

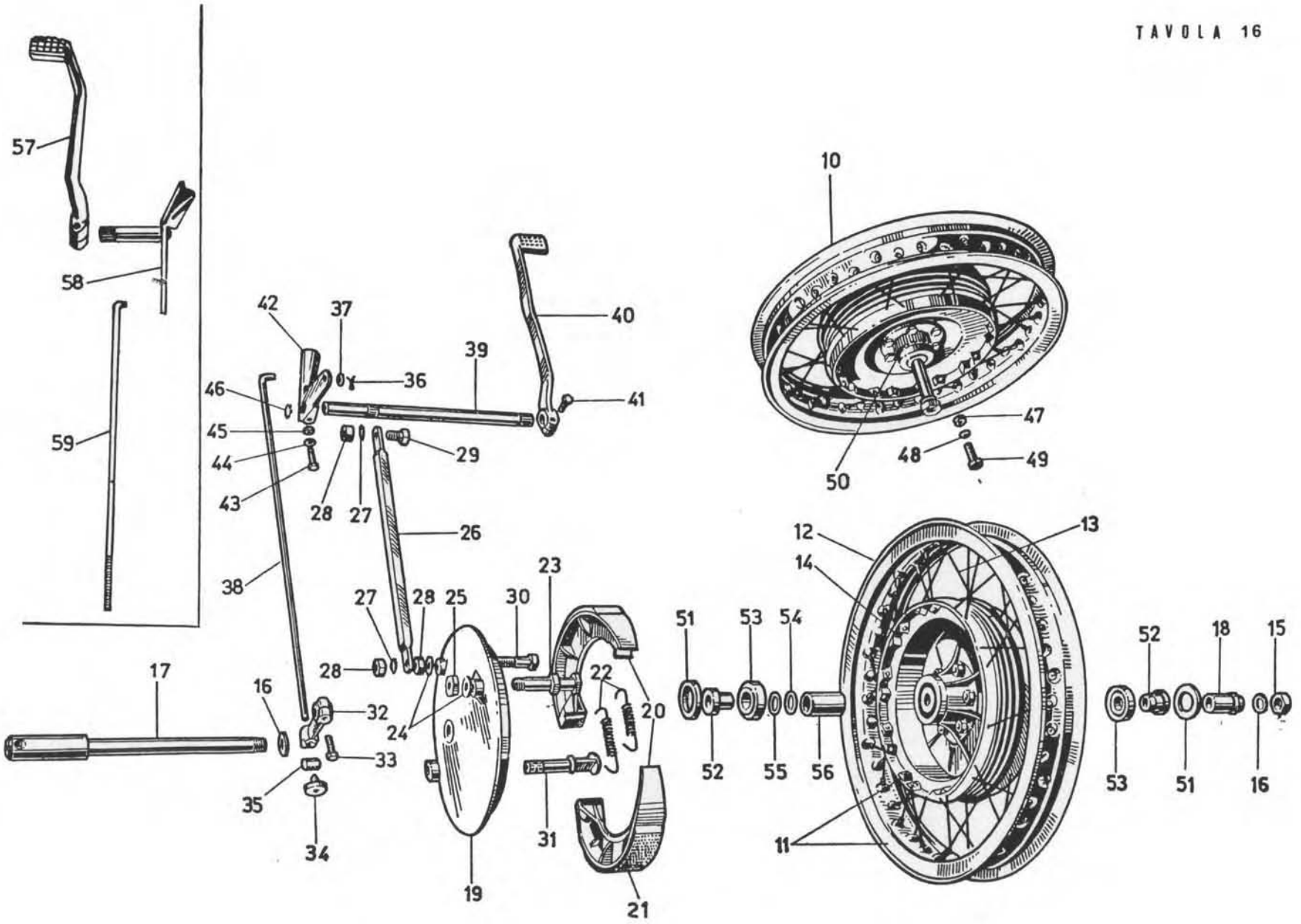
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PLATE **17** MODEL: **V-750 CC AMBASSADOR**
ELECTRICAL EQUIPMENT

GROUP: **Ignition and lighting**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 70 02 00	**Generator** (Marelli DN 62M)	1	
	12 70 02 05	**Generator** (Bosch G 14 V - 25 A - 23)	1	
11	12 70 03 00	**Bracket,** generator	1	
12	98 02 44 20	**Screw,** generator bracket	2	
13	95 02 11 08	**Washer,** generator bracket screw, coil and horn screws	5	
14	12 70 07 00	**Band,** generator	2	
15	95 71 62 80	**Roller,** band, threaded	1	
16	95 71 63 80	**Roller,** band, unthreaded	1	
17	99 10 51 27	**Screw,** band securing	1	
18	12 70 09 00	**Pin,** band securing	2	
19	95 50 02 22	**Split pin,** band securing pin	4	
20	12 70 06 10	**Cover,** generator	1	
21	12 70 25 00	**Belt** (Pirelli 60404/A)	1	
	12 70 25 05	**Belt** (Pirelli 10 x 8 x 754)		
22	98 05 43 12	**Screw,** generator cover	4	
23	95 02 11 06	**Washer,** generator cover and starter button screws	5	
24	12 71 57 00	**Bracket,** regulator	1	
25	12 71 59 00	**Gasket,** distributor bracket	1	
26	98 05 44 25	**Screw,** distributor bracket	1	
27	95 10 12 31	**Washer,** regulator bracket, coil and distributor bracket screws	6	
28	12 71 54 00	**Distributor** (Marelli S 123 A)	1	
29	12 71 62 00	**Gear,** distributor	1	
30	95 51 03 18	**Pin,** distributor gear fixing	1	
31	98 10 60 21	**Screw,** distributor	1	
32	95 10 01 37	**Washer,** distributor screw	1	
33	12 71 65 00	**Coil,** ignition (Marelli BE 200 D)	1	
	26 71 65 04	**Coil,** ignition (Bosch 0221.114.006-E12V)		
34	98 02 44 12	**Screw,** coil securing	2	
35	92 60 22 08	**Nut,** regulator to bracket and coil and horn securing screws	5	
36	12 71 78 01	**H.T. lead,** distributor to coil	1	
37	12 71 76 00	**Cap,** h.t. coil	1	
38	45 71 76 00	**Cap,** distributor-coil-plug and oil pressure solenoid leads	4	
39	12 71 84 00	**H.T. lead,** distributor to r/h plug	1	
40	45 71 74 50	**Cap,** spark plug	2	
41	12 71 86 00	**H.T. lead,** distributor to l/h plug	1	
42	55 71 70 00	**Spark plug** (n. 225 Bosch-Marelli scale or equivalent)	2	
43	12 71 93 00	**L.T. lead,** distributor to coil	1	
44	12 70 29 00	**Cap,** small	2	
45	12 73 07 01	**Starter motor** (Marelli MT 40 HA-0,7 HP-12 V), with remote solenoid	1	
	12 73 07 05	**Starter motor** (Bosch 0.5 HP - 12 V)		
46	12 70 38 01	**Regulator** (Marelli IR 50 BA)	1	
	12 70 38 05	**Regulator** (Bosch VA 14 V - 25 A)		

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TAVOLA 17

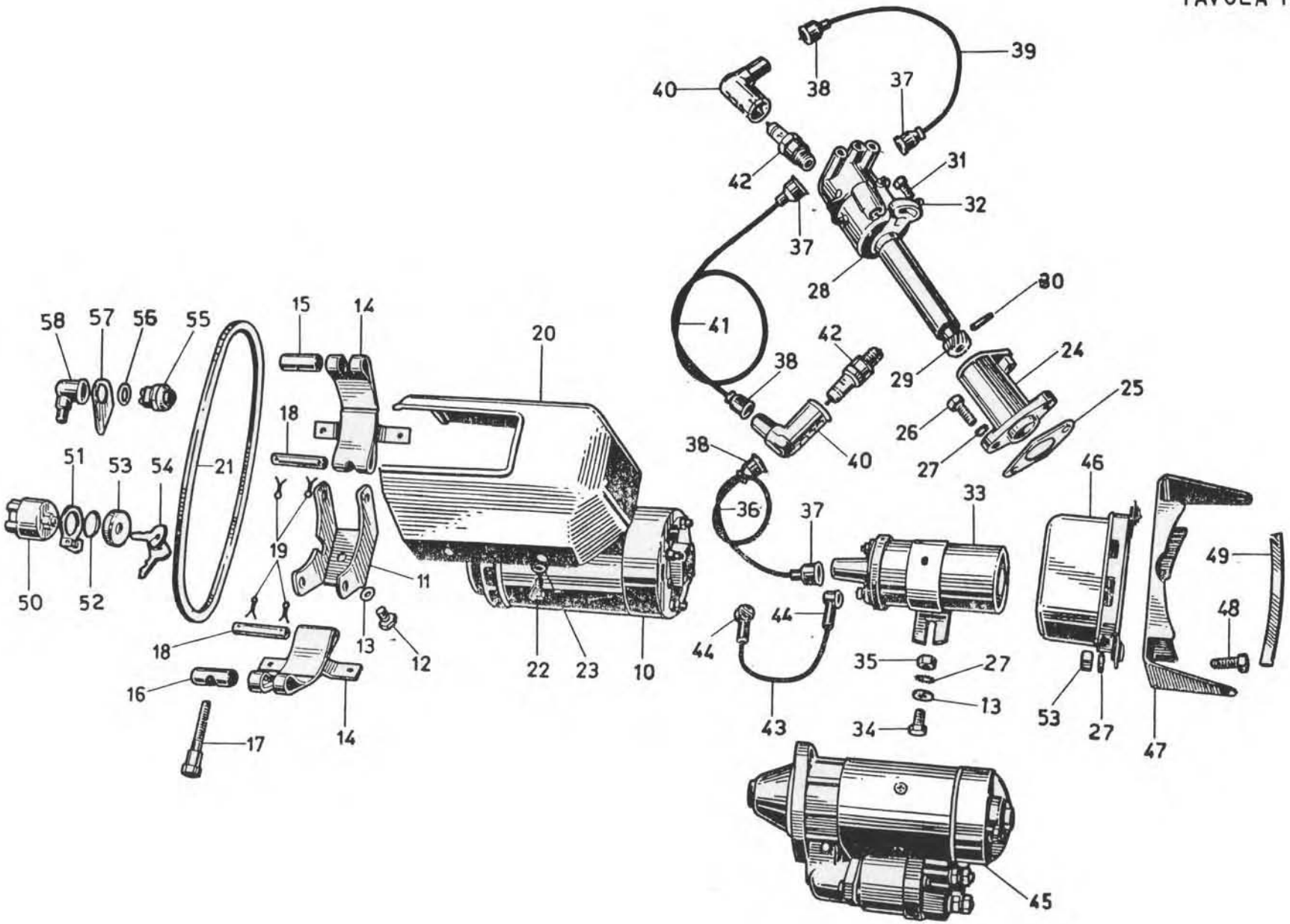

PLATE **17** MODEL: **V-750 CC AMBASSADOR**
ELECTRICAL EQUIPMENT

GROUP: **Ignition and lighting**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
47	**12 70 41 00**	**Bracket,** regulator	1	
48	**98 02 44 22**	**Screw,** regulator bracket	2	
49	**12 70 42 00**	**Washer,** regulator bracket	1	
50	**12 73 53 00**	**Switch,** ignition (Marelli « 25 Q » - Q 161 C)	1	
51	**12 73 57 50**	**Cover,** ignition switch	1	
52	**90 70 62 52**	**Washer,** ignition switch	1	
53	**12 73 54 00**	**Lock ring,** ignition switch	1	
54	**12 73 55 00**	**Key,** ignition switch	2	when ordering indicate key number
55	**26 73 50 01**	**Starter button**	1	
56	**90 70 61 63**	**Washer,** starter button	1	
57	**12 73 49 00**	**Plate,** starter button	1	
58	**12 73 51 00**	**Cap,** button protection	1	
59	**92 60 22 06**	**Nut, starter** button plate	1	

TAVOLA 17

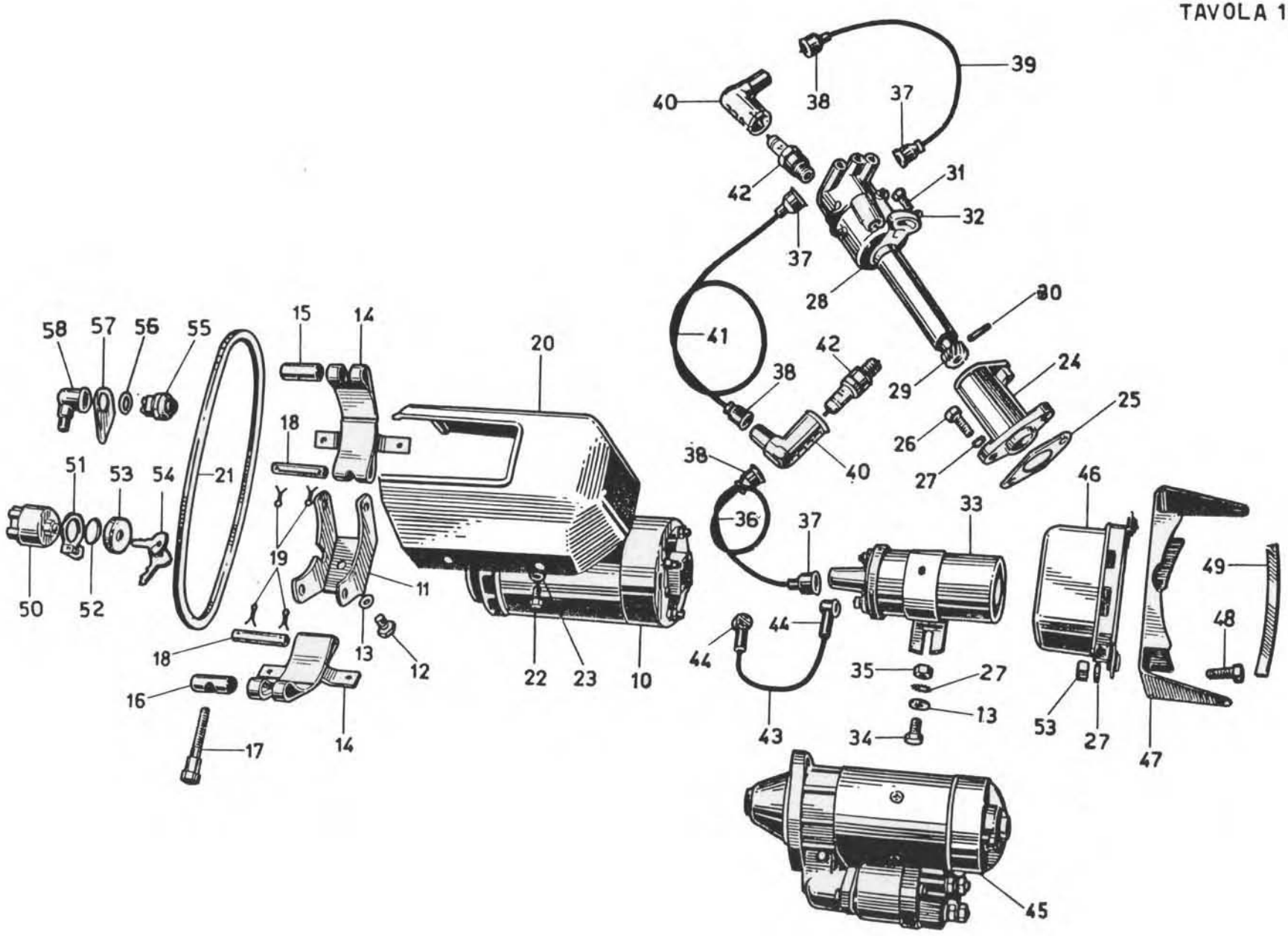
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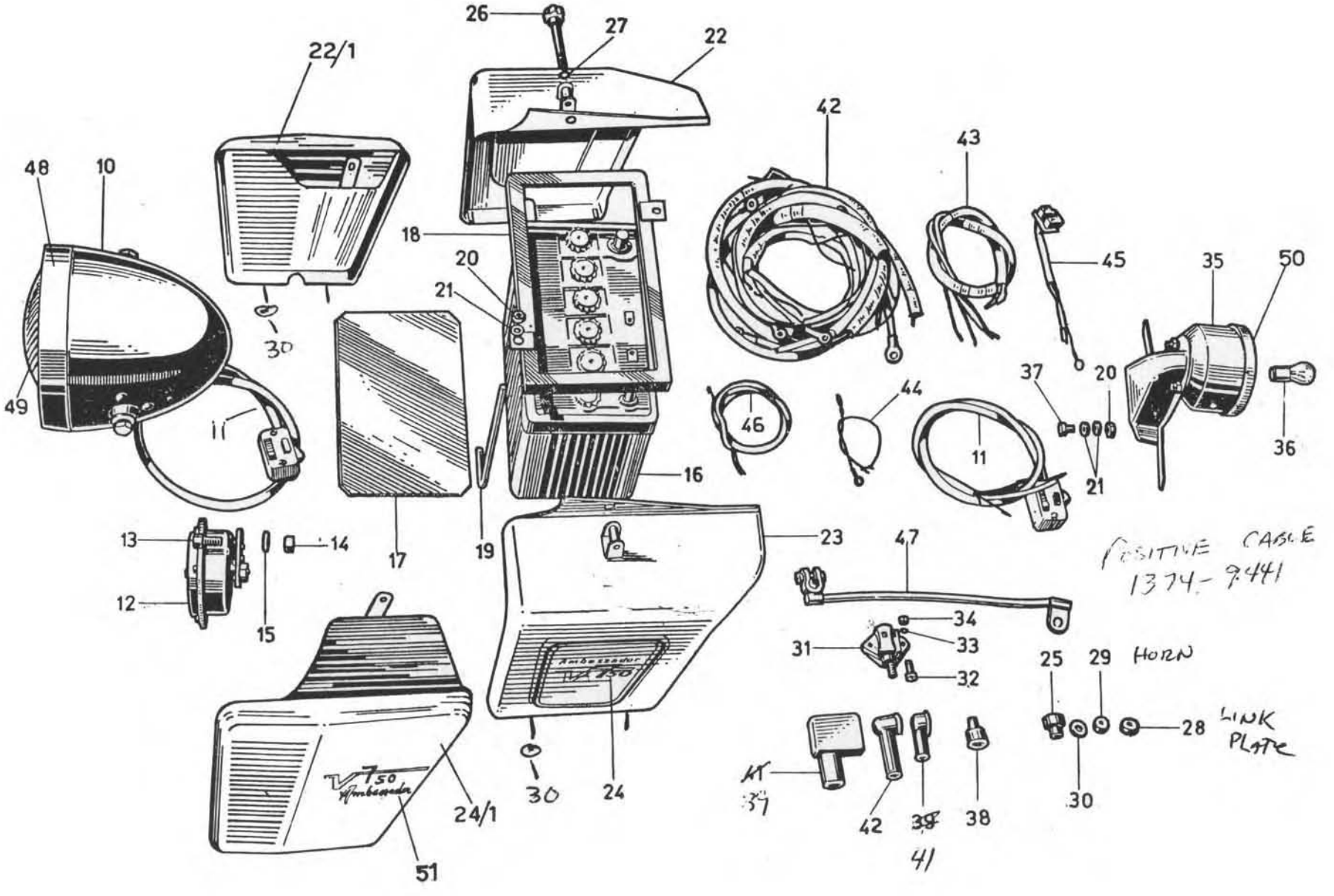
PLATE **18** MODEL: **V-750 CC AMBASSADOR ELECTRICAL EQUIPMENT**

GROUP: **Headlight - Battery - Horn - Tail light - Control cables**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 74 05 21	**Headlight,** c/w switch	1	CEV mod. 4506
11	12 74 60 01	**Switch,** light, c/w cables	1	
12	12 74 37 00	**Horn** (Marelli T 12 DE/F)	1	
13	98 62 04 20	**Screw,** horn securing	1	
14	92 60 22 08	**Nut,** horn securing screw	1	
15	95 02 11 08	**Washer,** horn securing screw	1	
16	25 70 45 00	**Battery** (12 V - 32 Ah)	1	
17	12 70 56 00	**Gasket,** battery	1	
18	12 70 46 01	**Frame,** top battery securing	1	
19	12 70 55 00	**Stud,** top frame securing	2	
20	92 60 22 06	**Nut,** battery rame and number plate stud	5	
21	95 10 01 30	**Washer,** battery and number plate stud	8	
22	12 70 52 20	**Cover,** battery, r/h	1	
22/1	13 70 52 20	**Cover,** battery, finned, r/h	1	
23	12 70 54 20	**Cover,** battery, l/h	1	
24	13 91 78 00	**Decal,** V-750 Ambassador (Cover: White)	2	
	13 91 78 01	**Decal,** V-750 Ambassador (Cover: Black - Red)		
24/1	13 70 54 20	**Cover,** battery, l/h, finned	1	
25	12 43 30 00	**Rubber ring**	1	
26	13 70 66 00	**Thumb screw,** cover closing	2	
27	13 70 73 00	**Pad,** rubber	2	
28	91 55 11 31	**Ring,** rubber on linking plate	2	
29	91 55 10 81	**Grommet,** horn	1	
30	12 70 68 00	**Grommet**	4	
31	55 74 11 00	**Stop cutout**	1	
32	98 30 50 17	**Screw,** stop cutout	2	
33	95 10 00 55	**Washer,** stop cutout screws	2	
34	92 70 00 50	**Nut,** stop cutout screws	2	
35	12 47 49 21	**Number plate** c/w tail light	1	
36	93 45 02 24	**Bulb,** tail light (20 W - 12 V)	1	
37	98 02 43 10	**Screw,** bottom, number plate	3	
38	12 71 76 00	**Cap,** oil pressure solenoid	1	
39	26 70 67 00	**Cap,** battery cable	1	
40	12 70 30 00	**Cap,** large	2	
41	25 70 71 00	**Cap**	1	
42	12 74 71 02	**Main cable assembly,** Marelli equipment	1	
43	12 74 72 00	**Cable assembly,** instrument panel to headlight	1	
44	12 74 77 00	**Cable,** grounding	1	
45	12 74 74 20	**Connections,** internal, headlight	1	
46	12 74 75 01	**Cable,** stop lamp to stop cutout	1	
47	12 74 79 00	**Cable,** from battery	1	
48	12 70 03 21	**Rim,** headlight	1	
49	12 74 04 21	**Sealed beam unit**	1	
50	12 74 17 21	**Rim,** tail lamp	1	
51	13 91 78 20	**Decal,** V-750 Ambassador (Cover: White)	2	
	13 91 78 21	**Decal,** V-750 Ambassador (Cover: Black - Red)		

TAVOLA 18



POSITIVE CABLE
1374-9441

PLATE **19** MODEL: **V-750 AMBASSADOR** GROUP: **Tool kit and gasket sets**

Figure No.	Order No.	DESCRIPTION				Quantity	Notes
10	**55 90 19 00**	**Wrench,** box 19/21/22 mm				1	
11	**12 90 10 00**	**Wrench,** open ended 17/19 mm				1	
12	**10 90 06 00**	**Wrench,** open ended 13/14 mm				1	
13	**12 90 08 00**	**Wrench,** open ended 10/11 mm				1	
14	**12 90 03 00**	**Wrench,** open ended 7/8 mm				1	
15	**55 90 04 00**	**Wrench,** open ended, tappet adjusting				1	
16	**55 90 24 00**	**Allen key,** 5 hex				1	
17	**25 90 55 00**	**Pliers,** universal				1	
18	**55 90 50 00**	**Screwdriver**				1	
19	**12 90 11 01**	**Wrench,** ring, double 22/27 mm				1	
20	**12 90 90 90**	**Feeler gauge**				1	
21	**09 90 51 00**	**Screwdriver**				1	
22	**12 91 27 00**	**Wrench,** damper adjusting tool				1	
23	**12 91 45 00**	**Tool bag**				1	
24		**Instruction booklet**				1	
A	**13 99 90 00**	**Gasket set**	12 02 37 00	13 02 08 00	12 01 18 00	1	
			12 00 12 00	12 00 36 00	12 15 91 00	1	
			12 15 32 00	12 00 76 00	12 20 11 00	1	
			12 20 15 00	12 20 77 00	12 35 26 00	1	
			12 35 29 00	12 35 07 00	12 71 59 00	1	
B	**12 99 95 00**	**Seal set**	90 40 38 50	90 40 53 68	90 40 25 35	1	
			90 40 70 85	90 40 35 50	90 40 30 40	1	
			90 40 38 50	90 40 32 49		2	

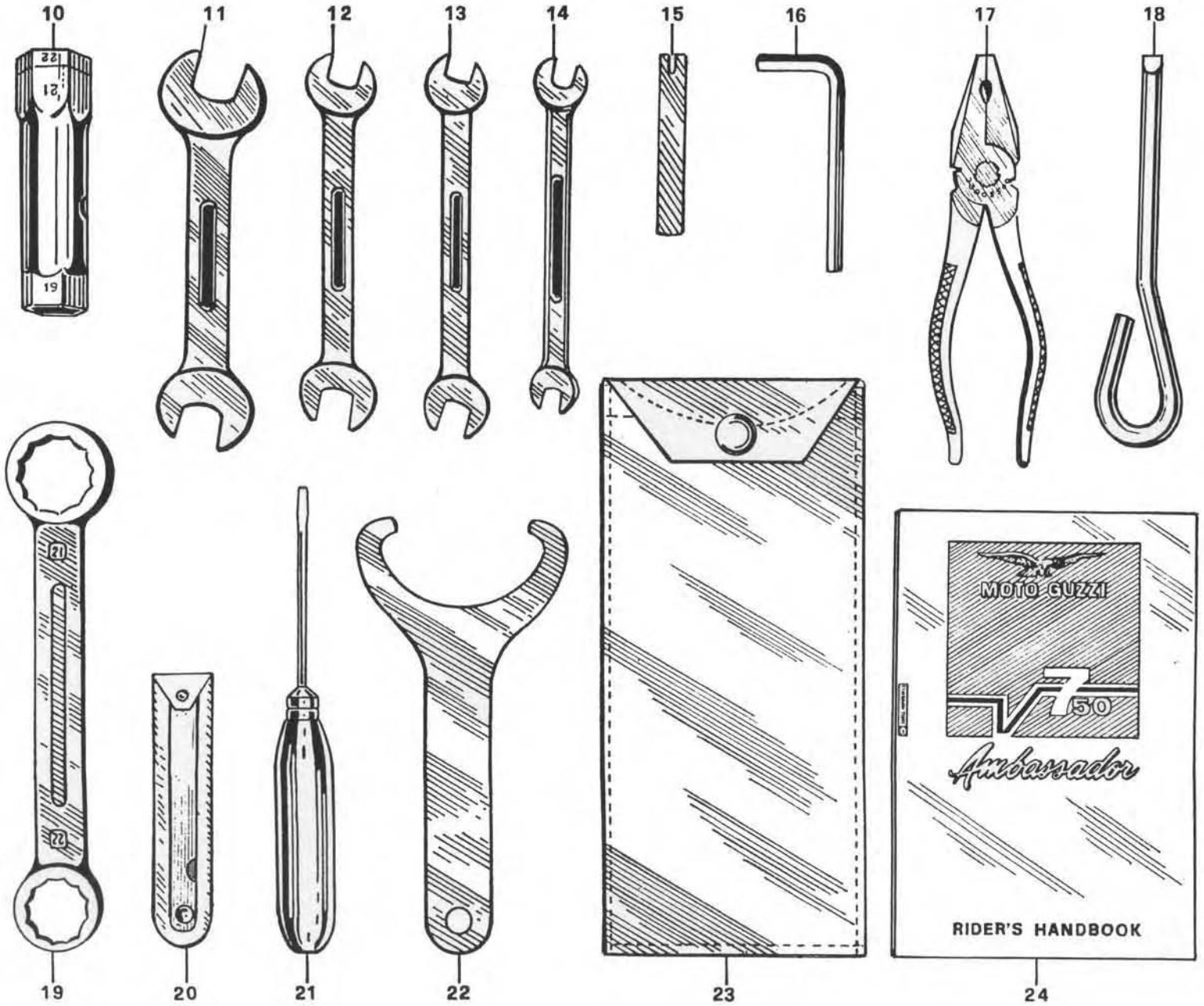

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PLATE **1/A** MODEL: **V-750 AMBASSADOR** GROUP: **Head and tail light**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes Pagani (CEV° Order No.)
10	12 74 05 21	**Headlight** complete	1	4506
11	12 74 03 21	**Headlight** rim	1	02768
12	55 74 03 28	**Rim** fixing screw	1	3195
13	12 74 04 20	**Gasket**	1	10649
14	12 74 03 20	**Sealed** beam unit	1	02765
15	12 76 86 20	**Plug** adapter	1	02787
16	12 74 30 22	**Bottom** terminal without fuses	1	02931
17	12 74 30 23	**Top** terminal without fuses	1	02929
18	12 74 25 00	**Fuses** 25 Ampère	9	10570/25
19	12 74 04 22	**Headlight** body	1	02921
20	12 74 04 07	**Spheric** washer	2	10548
21	12 74 04 08	**External** toothed washer	2	10656
22	12 74 04 09	**Headlight** fixing bolt	2	3395
23	12 74 09 20	**Tail** lamp without bulb	1	9313.4
24	12 73 99 20	**Lens** retaining screw	2	3397
25	12 74 17 20	**Reflex** reflector lens	1	7266
26	12 74 17 21	**Gasket**	1	4292
27	12 74 17 22	**Housing** with cables	1	02792.4
28	12 74 17 23	**White** window gasket	1	6704
29	12 74 17 24	**White** window	1	7091
30	12 74 17 25	**Body** mounting gasket	1	10447
31	12 74 17 26	**Circlips**	2	3444
32	12 74 17 27	**Nut**	2	3615
33	12 74 17 28	**Rear** rubber cup	1	10536

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TAVOLA 1/A

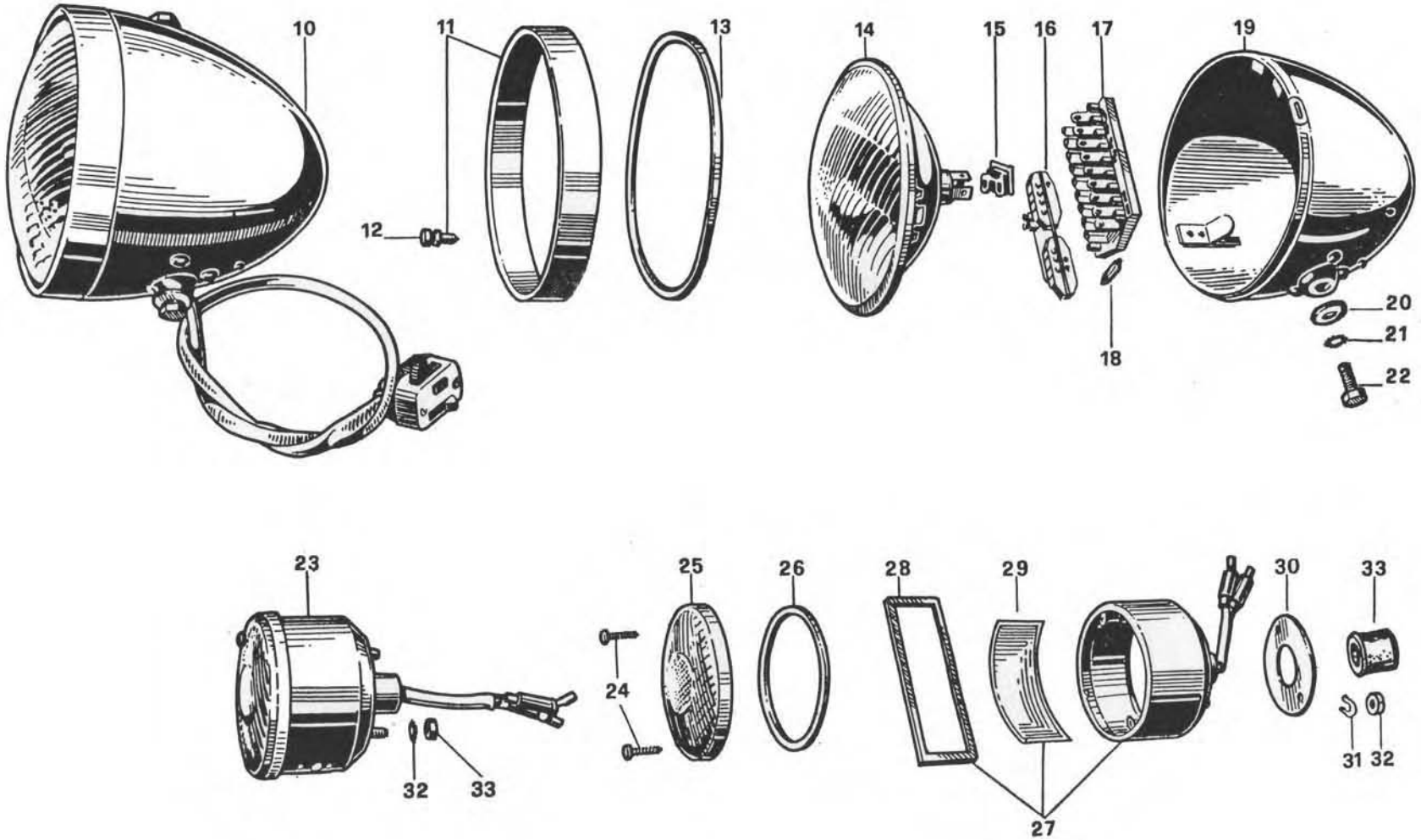

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PLATE **2/A** MODEL: **V-750 AMBASSADOR** GROUP: **Starter motor**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 73 07 00	**Starter motor**, complete MT 40 H	—	63 214 008
—	12 73 07 01	**Starter motor**, complete MT 40 HA	—	63 214 071
10	12 73 07 11	**Cover**, starting ratchet, MT 40 H	1	72 302 703
10	13 73 07 11	**Cover**, starting ratchet, MT 4L HA	1	72 302 703
11	25 73 07 12	**Adjusting** washer (0,3 mm.)	as required	95 210 167
11	25 73 07 15	**Adjusting** washer (0,5 mm.)	as required	95 210 168
12	12 73 07 13	**Cupped** washer	2	95 215 111
13	25 73 07 15	**Flat** washer	1	95 210 168
14	12 73 07 54	**Tension** washer	1	95 106 014
15	12 73 07 17	**Lock** ring	1	72 302 610
16	12 73 07 16	**Starting** ratchet assembly	1	72 302 101
17	12 73 07 30	**Pin**, lever	1	72 294 403
18	12 73 07 35	**Cotter pin**, lever pin retaining	1	90 025 261
19	25 73 07 28	**Retaining** block	1	90 025 261
20	12 73 07 21	**Casing** with coil field assembly	1	70 266 704
21	12 73 07 41	**Armature**	1	72 301 801
22	25 73 07 43	**Washer**	1	90 067 352
23	25 73 07 44	**Toothed** washer	1	74 353 831
24	12 73 07 42	**Shim**	2	95 005 143
25	25 73 07 45	**Spring**	1	95 123 007
26	12 73 07 46	**End cover**, MT 40 H	1	70 266 909
26	13 73 07 46	**End cover**, MT 40 HA	1	72 308 102
27	12 73 07 23	**Spring** washer	2	90 024 006
28	12 73 07 15	**Securing** nut	2	90 001 061
29	~~12 73 07 26~~	**Solenoid** IE 13 DA (for starter MT 40 H)	1	63 631 347
29	13 73 07 26	**Solenoid** IE 13 DB (for starter MT 40 HA)	1	63 631 348
30	12 73 07 49	**Screw**, solenoid securing	2	90 111 053
31	12 73 07 51	**Starter** ratchet cover bush	1	95 067 113
32	12 73 07 55	**Stud**, ratchet cover	2	95 101 011
33	12 73 07 56	**Coil** field assembly	1	72 301 701
34	12 73 07 72	**Insulating** rubber	1	74 354 321
35	12 73 07 78	**Coil** terminal	1	74 354 131
36	12 73 07 57	**Pole** shoe	4	74 354 121
37	25 73 07 58	**Screw**, pole shoe securing	4	90 17 115
38	25 73 07 71	**Brush** older	1	74 354 041
39	12 73 07 47	**Brush** MT 40 H	4	74 401 630
39	13 73 07 47	**Brush** MT 40 HA	4	74 401 610
40	25 73 07 48	**Spring**, brush	4	74 401 480
41	12 73 07 36	**Nut**, coil terminal securing	1	90 001 051
42	12 73 07 60	**Spring** washer	1	90 024 005
43	25 73 07 51	**End cover** bush	1	95 067 113
44	12 73 07 64	**Flat washer**, solenoid	1	90 059 031
45	12 73 07 63	**Spring washer**, solenoid	2	90 024 008

TAVOLA 2/A

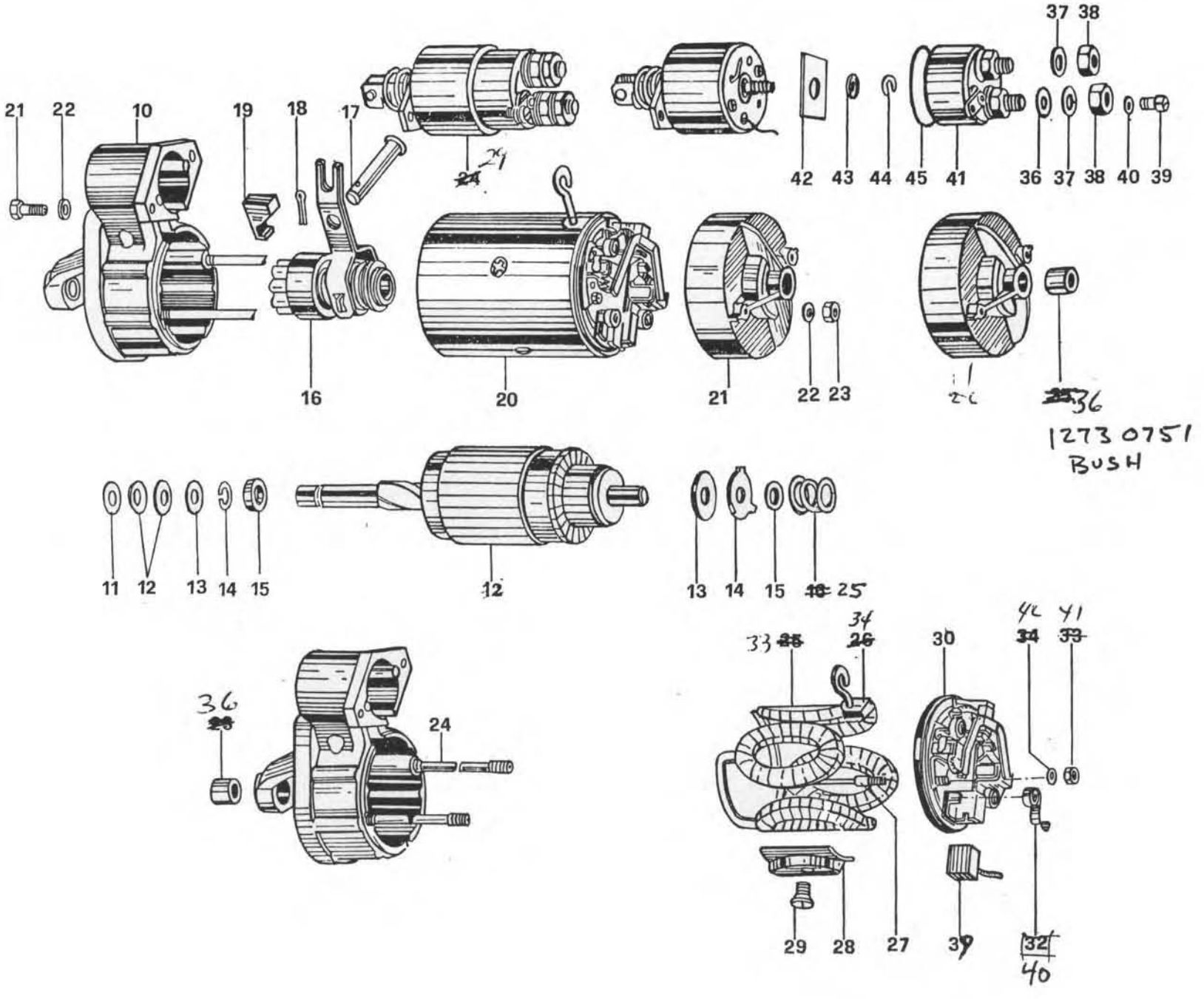
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PLATE **2/A** MODEL: **V-750 AMBASSADOR** GROUP: **Starter motor**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
46	12 73 07 40	**Nut**, main terminal	2	90 003 031
47	12 73 07 65	**Screw**, terminal 50 c	2	90 038 131
48	12 73 07 23	**Spring** washer	2	90 024 006
49	12 73 07 50	**Cap for solenoid** IE 13 DA (starter MT 40 H)	1	72 304 702
	13 73 07 50	**Cap for solenoid** IE 13 DB (starter MT 40 HA)	1	72 304 705
50	12 73 07 58	**Moveng** contact	7	72 293 71
51	12 73 07 59	**Cupped** washer	1	IE 9/904 - 1
52	13 72 07 61	**Spring** washer	1	95 088 104
53	13 73 07 79	**Rubber** ring	1	OR

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TAVOLA 2/A

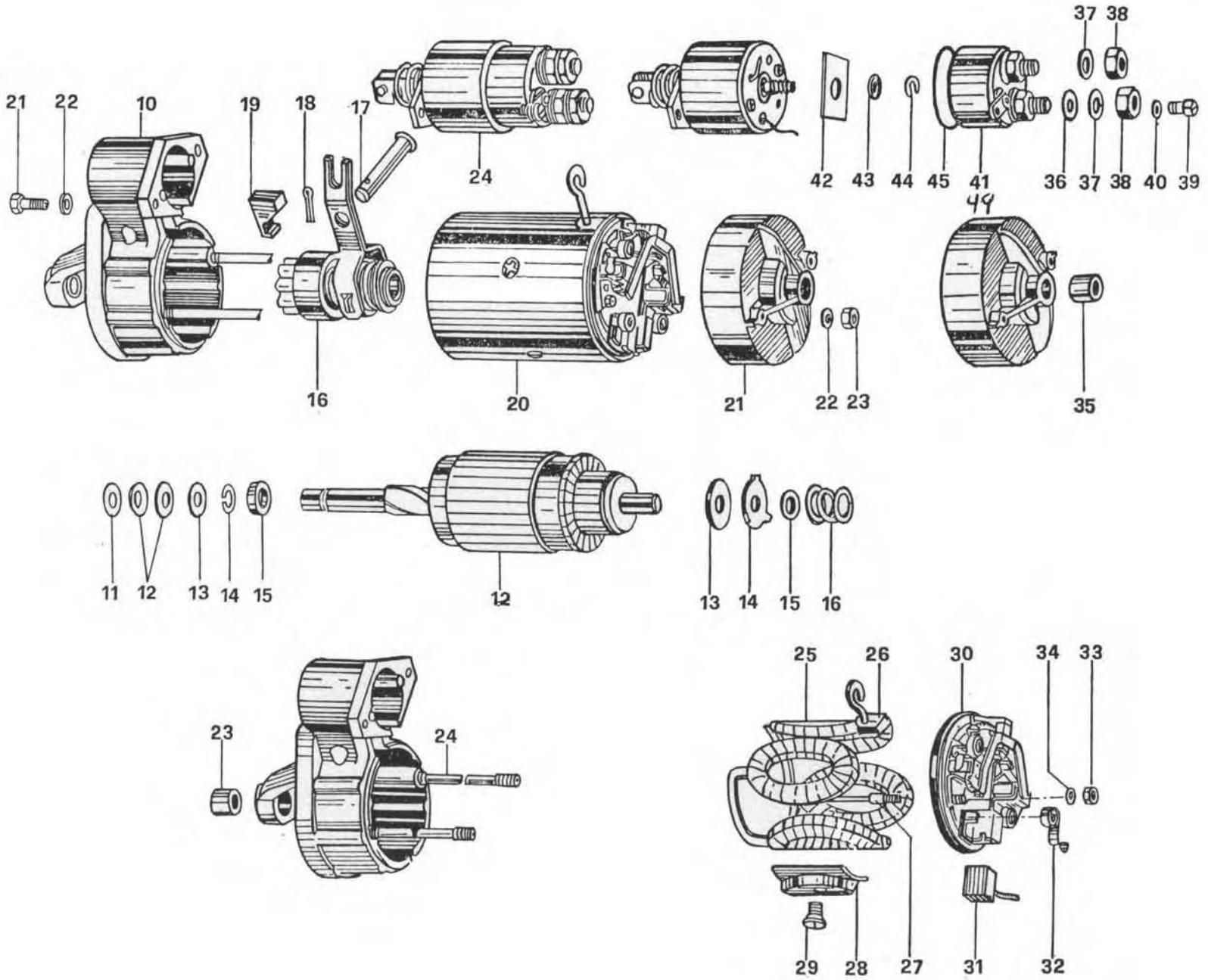

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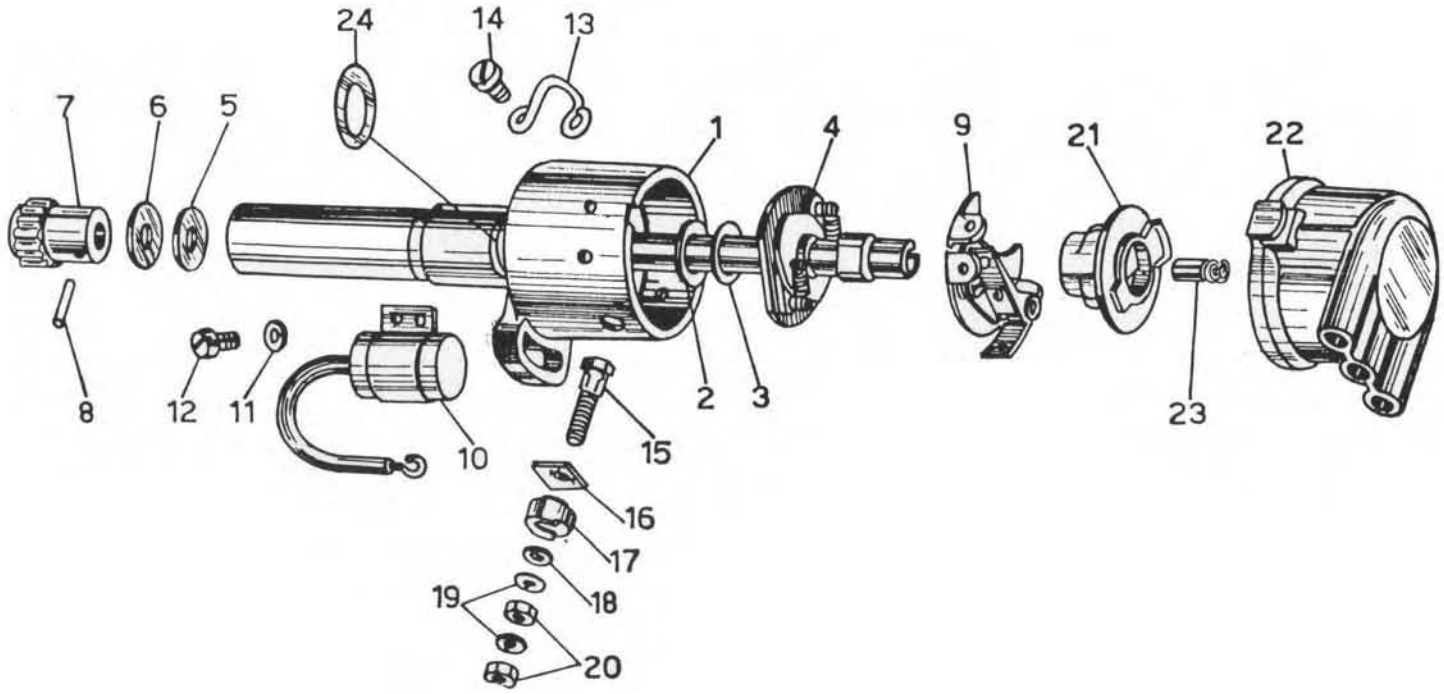
PLATE **3/A** MODEL: **V-750 AMBASSADOR** GROUP: **Distributor**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 71 54 00	**Distributor** S 123 A, complete	1	61012301
1	12 71 54 10	**Housing** with bushings	1	70411204
2	12 71 54 11	**Bakelite** washer	2	95012194
3	12 71 54 12	**Flat** washer	1	95005214
4	12 71 54 13	**Automatic** advance ass. y	1	71023702
5	12 71 54 14	**Spacer**	1	95210156
6	12 71 54 15	**Shim** (0,1 mm.)	as required	90059111
	12 71 54 16	**Shim** (0,2 mm.)	as required	90059121
	12 71 54 17	**Shim** (0,5 mm.)	as required	90059131
7	12 71 54 18	**Driving** pinion 12 71 6206	1	71093810
8	12 71 54 19	**Pinion** securing peg	1	90027061
9	12 71 54 20	**Contact** breaker unit, complete	1	70412101
10	12 71 54 21	**Condensor** CE 29 D	1	56181103
11	12 73 07 60	**Spring** washer	1	90024005
12	12 71 54 23	**Condensor** fixing screw	1	90028031
13	12 71 54 24	**Cap** securing spring	2	74327871
14	12 71 54 25	**Cap** spring fixing screw	2	95131104
15	12 71 54 26	**Terminal** bolt	1	91215101
16	12 71 54 27	**Insulating** plate	1	91024001
17	12 71 54 28	**Insulating** block	1	91023002
18	12 71 54 29	**Flat** washer	2	90058352
19	12 73 07 23	**Spring** washer	2	90024006
20	12 71 54 30	**Terminal** nut	2	95055026
21	12 71 54 31	**Distributor** rotor	1	70189503
22	12 71 54 32	**Distributor** cap	1	71037202
23	12 71 54 33	**Carbon** brush	1	91066001
24	12 71 54 34	**Seal**	1	95207109
24/1	12 71 54 35	**Shaft**	1	71023802
25	12 71 54 36	**Advance** weight	2	71090010
26	12 71 54 37	**Ball** retaining spring	1	95226115
27	12 71 54 38	**Ball**	1	95163101
28	12 71 54 39	**Cam**	1	71093301
29	12 71 54 40	**Cam** retaining screw	1	95114202
30	12 71 54 41	**Cam** felt pad	1	95200127
31	12 71 54 42	**Weight spring,** 8 coils	1	95128044
	12 71 54 43	**Weight spring,** 9 coils	1	95205175
32	12 71 54 44	**Plate** complete with pin	1	70412201
33	12 71 54 45	**Contact** breaker set	1	71006701
34	12 71 54 46	**Fixed** point plate screw	1	95086108

TAVOLA 3/A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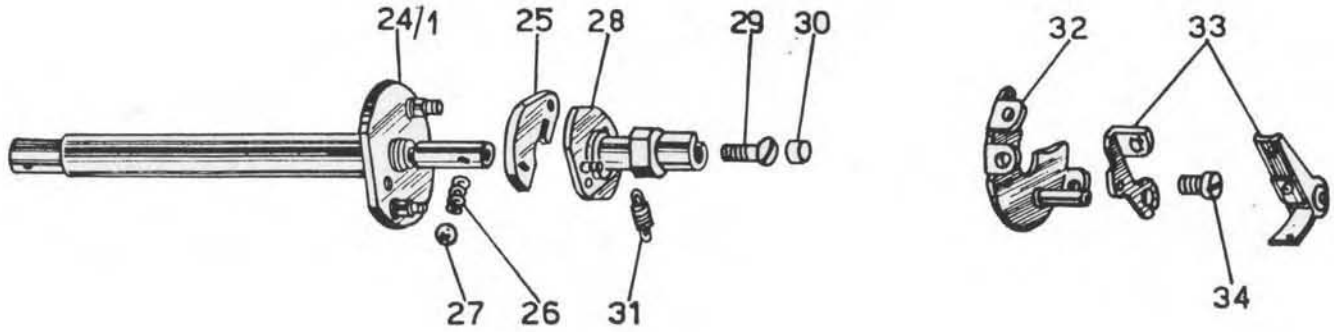
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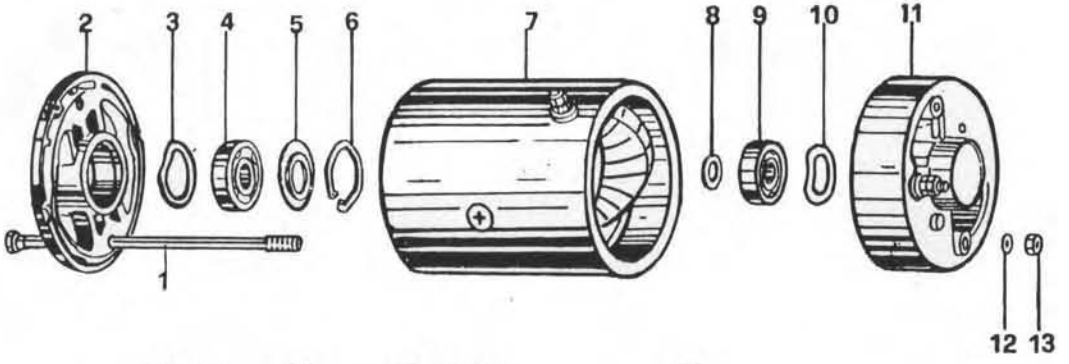
PLATE **4/A** MODEL: **V-750 TWIN AMBASSADOR** GROUP: **Generator**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 70 02 00	**Generator** DN 62 M, complete	—	63 03 62 11
1	12 70 02 23	**Stud**	2	95 15 81 06
2	17 70 02 19	**End cover**	1	70 59 96 01
3	12 70 02 14	**Spring** washer	1	74 34 67 81
4	12 70 02 17	**Ball** bearing	1	95 18 12 09
5	12 70 02 16	**Grease** retainer	1	74 34 76 81
6	12 70 02 59	**Bearing** retaining ring	1	74 34 76 91
7	12 70 02 28	**Generator** body c/w coils	1	72 00 59 02
8	12 70 02 43	**Flat** washer	1	90 05 61 81
9	12 70 02 26	**Ball** bearing	1	95 18 12 19
10	12 70 02 60	**Spring** washer	1	72 01 37 10
11	12 70 02 39	**Brush** holder assembly	1	72 12 15 01
12	25 73 07 39	**Spring** washer	2	90 02 40 07
13	12 70 02 31	**Cover** fixing nut	2	90 00 30 21
14	12 70 02 25	**Armature**	1	72 00 40 01
15	12 70 02 12	**Grease** retainer	1	74 34 76 71
16	12 70 02 51	**Shim** (0,1 mm.)	as required	90 05 63 11
	12 70 02 52	**Shim** (0,2 mm.)		90 05 63 21
17	12 70 02 53	**Spacer**	1	95 21 61 23
18	17 70 02 55	**Woodruff key**	1	90 07 10 71
19	12 70 02 54	**Pulley** with fan	1	70 56 48 10
20	12 70 02 56	**Spring** washer	1	90 02 40 10
21	12 70 02 57	**Pulley** securing nut	1	90 00 40 31
22	12 70 02 47	**Feed** oil with square terminal	1	72 12 13 01
23	12 70 02 58	**Grounding** cable connector	1	74 54 68 10
24	12 70 02 18	**Field** coil with small terminal	1	72 12 13 02
25	12 70 02 49	**Pole** shoe	2	70 54 37 10
26	12 70 02 48	**Pole** shoe screw	2	90 11 73 04
27	12 70 02 27	**DF terminal** screw	1	70 54 69 11
28	12 70 02 46	**Insulating** block	2	70 54 38 10
29	12 70 02 41	**Flat** washer	1	90 02 30 61
30	12 73 07 60	**Spring** washer	2	90 02 40 05
31	12 70 02 36	**Terminal** nut	2	90 00 11 61
32	12 70 02 24	**Locating** dowel	1	95 03 80 09
33	12 70 02 44	**Insulating** washer	1	90 06 62 11
34	12 70 02 42	**Flat** washer	1	90 02 20 81
35	12 73 07 23	**Spring** washer	2	90 02 40 06
36	12 70 07 46	**Terminal** securing nut	1	90 00 30 11
37	12 70 02 45	**Terminal** end nut	1	90 06 10 61
38	12 70 02 38	**Brush**	2	72 00 43 01
39	12 70 02 37	**Brush** spring	2	70 21 47 10
—	12 70 38 01	**Regulator** IR 50 BA, complete	1	63 41 50 02
40	12 70 38 02	**Screw** for terminals D+/61 DF and OF and D—/31	3	95 10 50 13
41	12 73 07 23	**Spring** washer	9	90 02 40 06
42	12 70 38 04	**Screw** for DF terminal	1	74 40 17 80
43	12 70 07 35	**Toothed** washer	1	90 05 20 61

TAVOLA 4/A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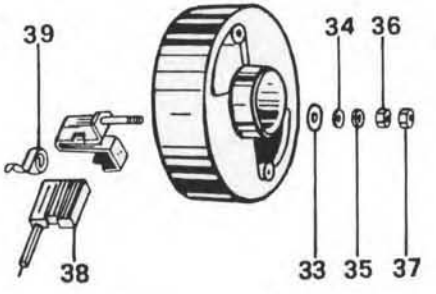
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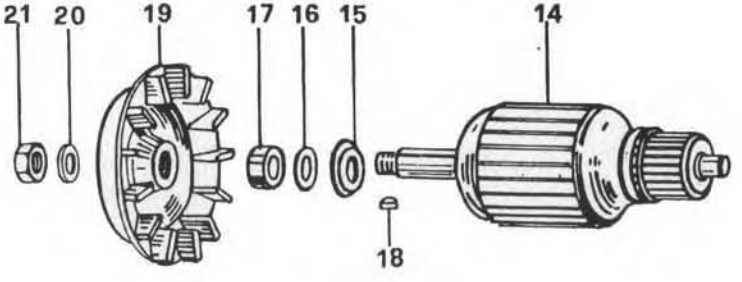
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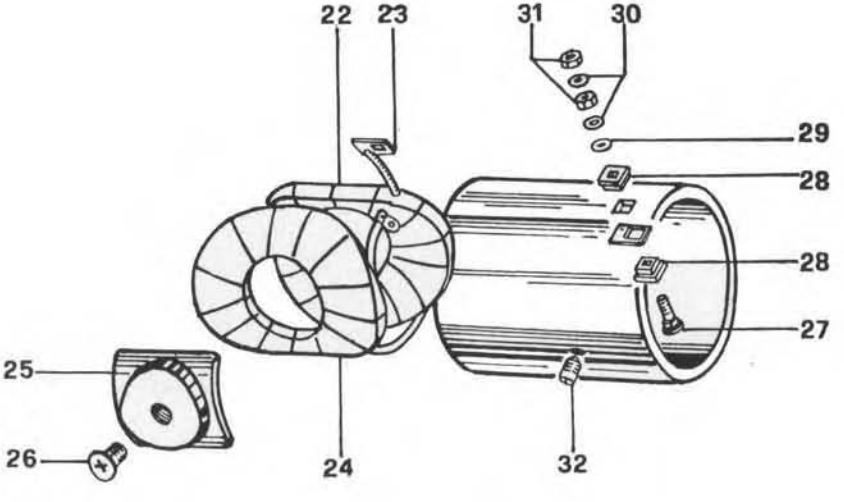
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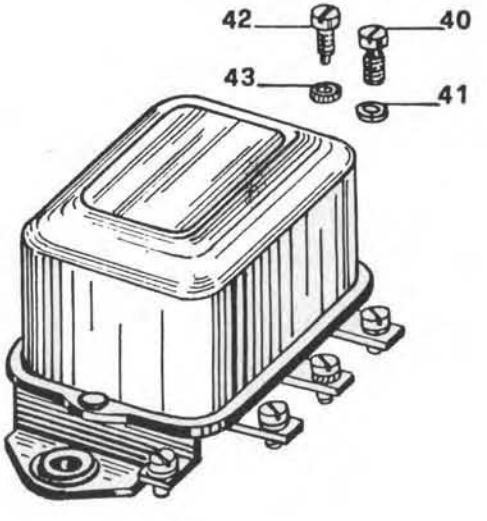
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MOTO GUZZI

PLATE **5/A** MODEL: **V-750 AMBASSADOR** GROUP: **Saddle - Bags**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	13 48 00 40	**Saddlebags**, complete set	1	
11	13 48 25 00	**Saddlebag**, r/h	1	
12	13 48 57 00	**Saddlebag**, l/h	1	
13	13 48 50 00	**Support**, saddlebag r/h	1	
14	13 48 65 00	**Support**, saddlebag, l/h	1	
15	13 48 68 00	**Bracket**, rear, saddlebag connecting	1	
16	98 05 43 20	**Screw**	2	
17	95 00 02 06	**Washer**, screw	2	
18	95 02 11 06	**Toothed** washer	2	
19	92 60 22 06	**Nut**	2	
20	12 46 43 40	**Handgrip**, machine raising	1	
21	55 44 58 00	**Rubber**	1	
22	12 55 53 51	**Boss**, damper attachment	2	
23	98 05 45 22	**Screw**	2	
24	13 48 85 00	**Decal**, with « Moto Guzzi » eagle and stripe saddlebag r/h	1	
	13 48 86 00	**Decal**, with « Moto Guzzi » eagle and stripe saddlebag l/h	1	

TAVOLA 5/A

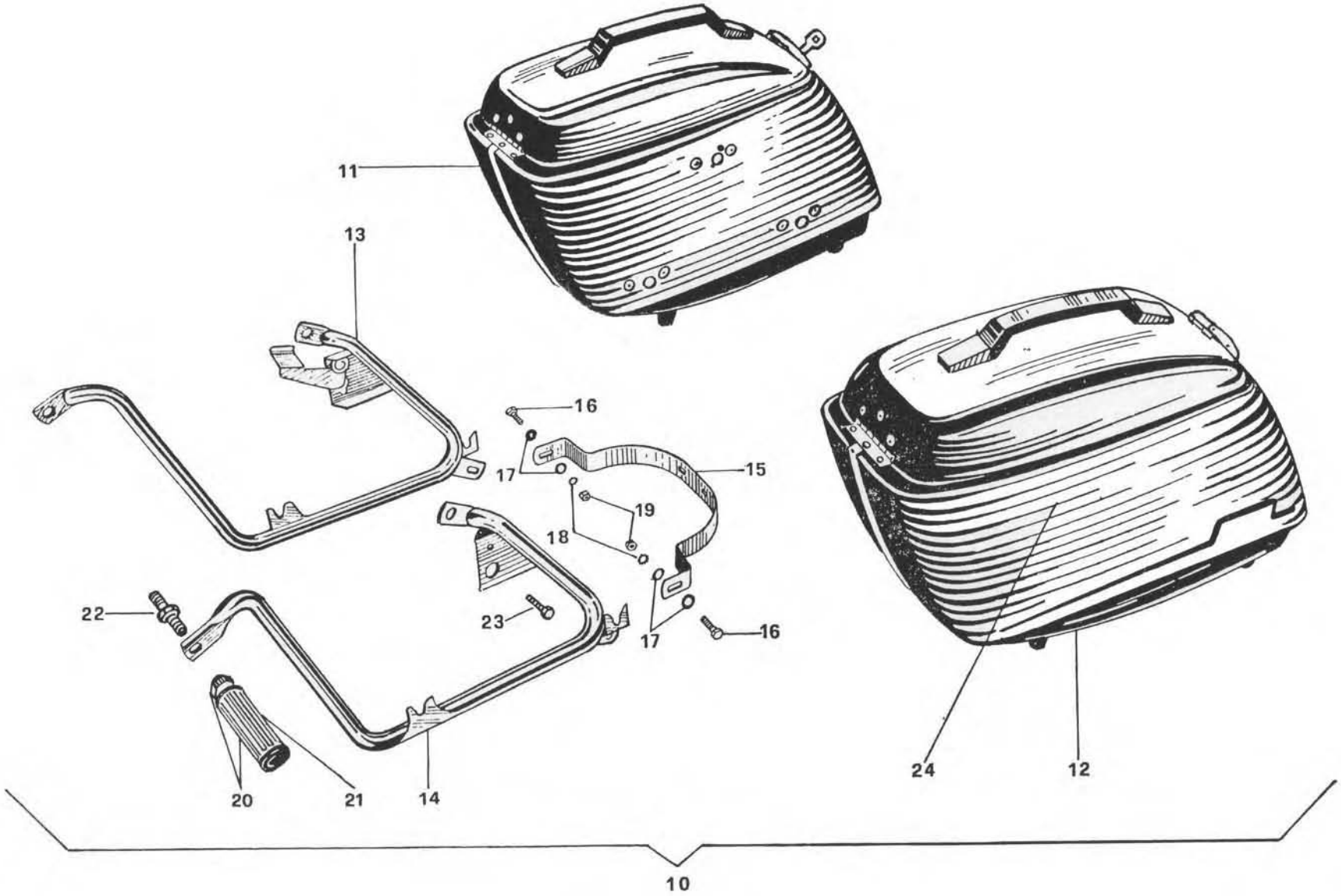
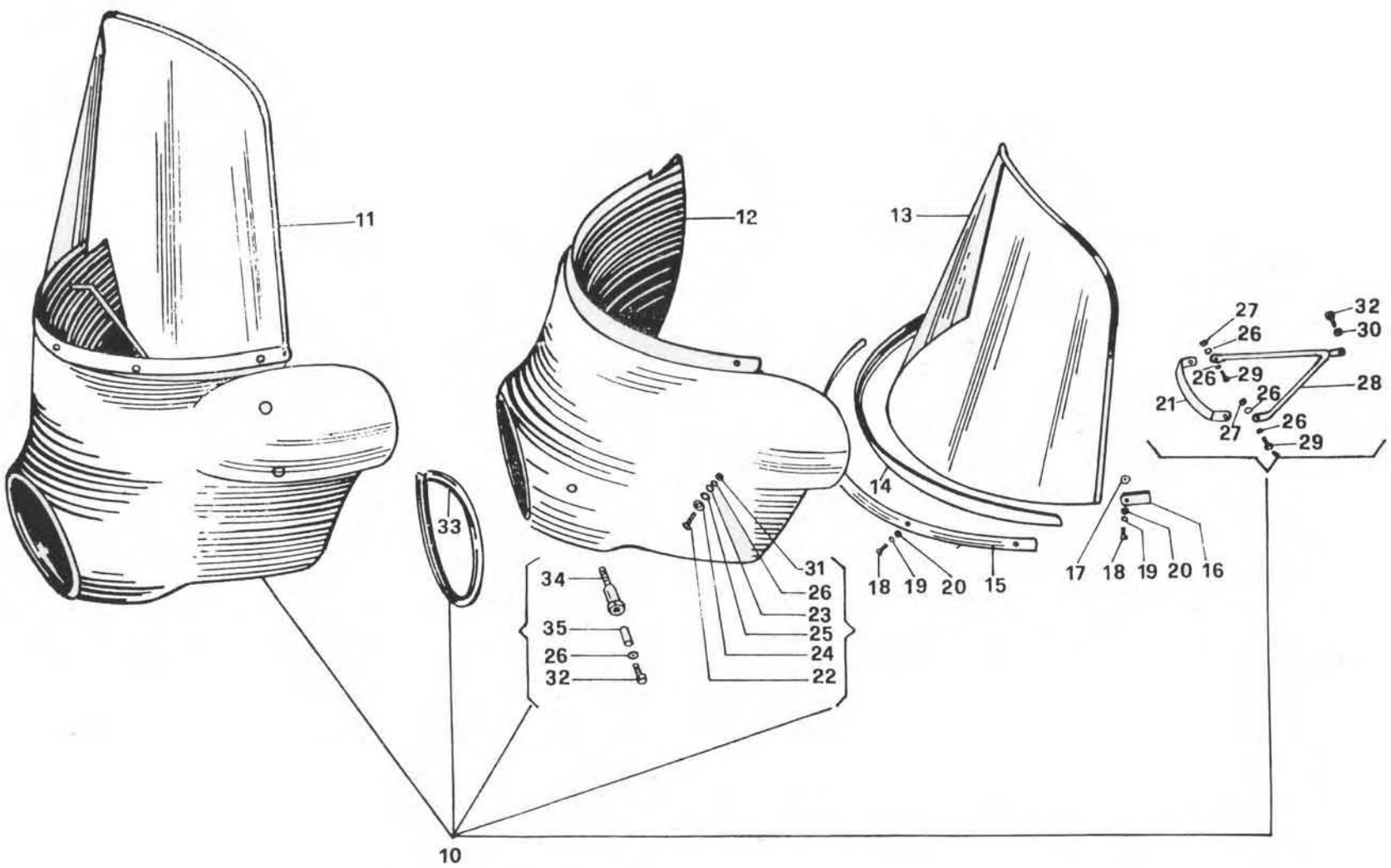


PLATE **6/A** MODEL: **V-750 AMBASSADOR** GROUP: **Fairing, Windscreen**

Figure No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 57 51 21	**Fairing - windscreen,** assembly with frame attachments (including fig. 21 - 22 - 23 - 24 - 25 - 26 - 27 - 28 - 29 - 30 - 31 - 32 - 33 - 34 - 35)	1	
11	12 57 53 21	**Fairing,** complete with windscreen	1	
12	12 57 54 21	**Fairing,** only	1	
13	12 57 72 50	**Windscreen,** only	1	
14	12 57 79 40	**Gasket,** fairing to windscreen	1	
15	12 57 82 40	**Brace,** stiffening	1	
16	12 57 84 50	**U clamp,** fairing gasket	1	
17	12 70 68 00	**Ring,** rubber, gasket clamp	1	
18	98 26 05 20	**Screw,** windscreen to fairing	5	
19	95 00 02 05	**Washer,** windscreen to fairing screw	5	
20	92 60 22 05	**Nut,** windscreen to fairing screw	2	
21	12 57 55 40	**Clamp,** fairing	4	
22	98 26 06 25	**Screw,** fairing to clamp	4	
23	93 11 00 60	**Spacer,** fairing to clamp	4	
24	12 57 78 40	**Washer,** outer, fairing to clamps screw	4	
25	45 21 24 00	**Washer,** rubber, fairing to clamp screw	4	
26	95 02 11 06	**Washer,** flat, fairing to clamp screw	4	
27	92 60 24 06	**Nut,** fairing to clamp screw, fairing to Bracket screw	8	
28	12 57 86 21	**Bracket,** fairing	2	
29	98 05 43 16	**Screw,** fairing to bracket	4	
30	95 02 11 06	**Lock washer,** fairing to bracket screw and support handlebar clamp screw	6	
31	92 60 22 06	**Nut,** fairing to bracket screw	4	
32	98 05 43 18	**Screw,** fairing support to bar clamps	2	
33	12 57 89 40	**Gasket,** fairing to keadlight	1	
34	12 74 07 40	**Bolt,** headlight to bracket	2	
35	91 18 07 07	**Distance tube**	2	

TAVOLA 6/A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V-7 AMBASSADOR 750 CC.

ADDITIONAL PLATES TO THE PARTS CATALOGUE
DATED OCTOBER 1970 - IInd EDITION
(Bosch starter motor and Bosch generator)

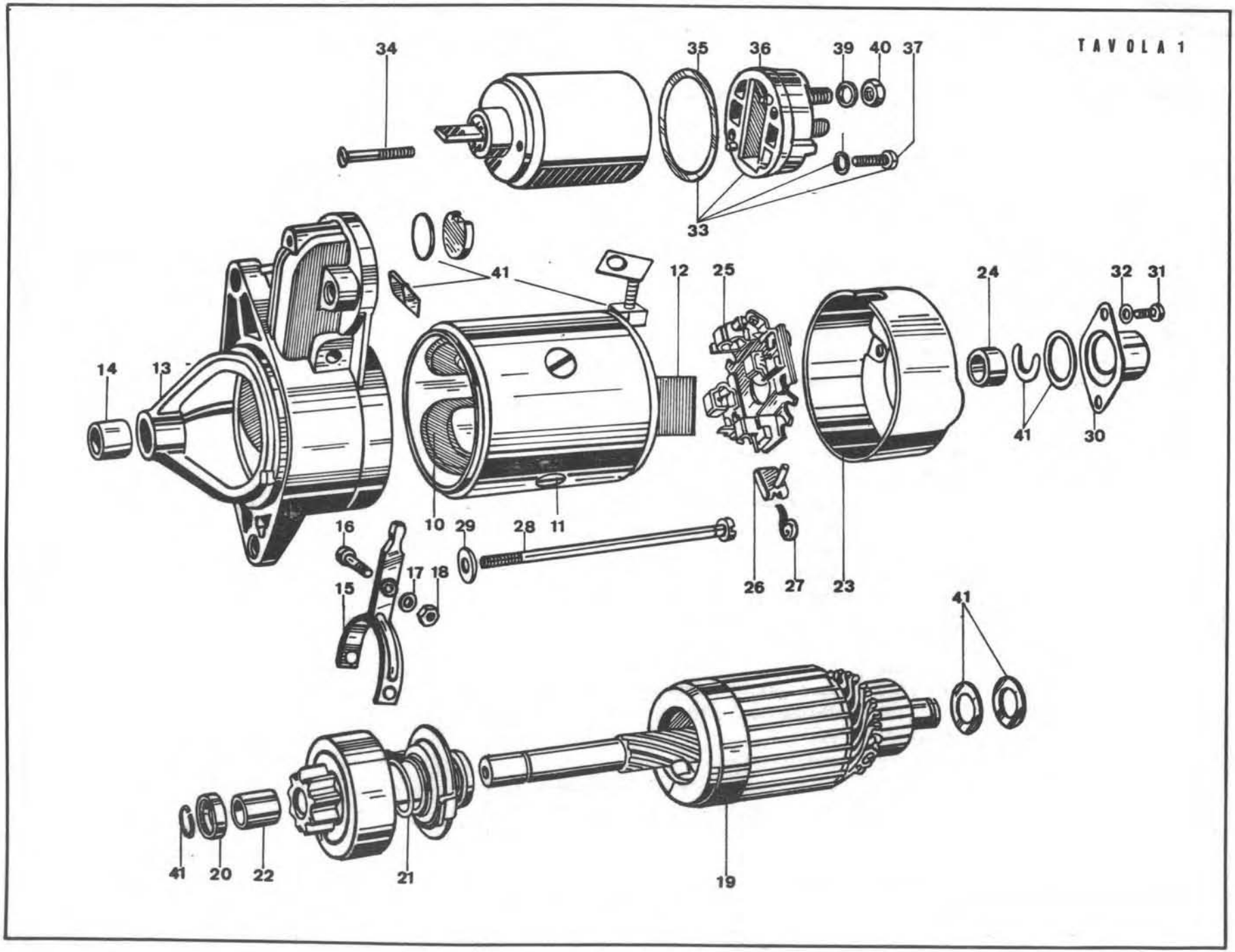
SEIMM

MOTO GUZZI

BOSCH STARTER MOTOR – PLATE 1 **V-750 AMBASSADOR**

Fig. n.	Moto Guzzi Order n.	Bosch order n.	DESCRIPTION	Q.ty	Notes
A	12 73 07 05	0 001 157 006	Starter motor	1	DF (L) 12V 0,5 PS
10	12 73 05 10	2 004 111 071	Coil field ass.y	1	
11	12 73 05 11	2 910 551 232	Screw, pole shoes securing	4	M8x10 DIN 63
12	12 73 05 12	2 001 016 000	Insulating strip	1	
13	12 73 05 13	2 005 821 107	Starting Ratchet Cover, c/w bush	1	
14	12 73 05 14	2 000 301 023	Bushing, ratchet cover	1	
15	12 73 05 15	2 001 933 080	Lever, operating	1	
16	12 73 05 16-	1 003 410 005	Screw, starting ratchet cover	1	
17	12 73 05 17	2 916 693 005	Washer, insulating, operating lever	1	
18	12 73 05 18	2 915 051 106	Nut, operating lever	1	
19	12 73 05 19	2 004 011 025	Armature	1	
20	12 73 05 20	2 000 202 030	Stop Ring, ratchet cover end	1	
21	12 73 05 21	2 006 209 156	Starting Ratchet Ass.y, c/w bushing	1	
22	12 73 05 22	2 000 301 040	Bush, starting ratchet ass.y	2	
23	12 73 05 23	2 005 851 025	End Cover, c/w bush	1	
24	12 73 05 24	1 000 301 001	Bush, end cover	1	
25	12 73 05 25	2 001 329 900	Brush Holder, complete	1	
26	12 73 05 26	2 007 014 018	Brush Set	1	
27	12 73 05 27	2 004 652 005	Spring, brush	4	
28	12 73 05 28	2 003 410 085	Stay Rod, ratchet and end cover securing	2	
29	12 73 05 29	1 000 100 000	Flat Washer, stay screw	2	
30	12 73 05 30	2 000 505 001	Terminal Flange	1	
31	12 73 05 31	2 910 021 116	Screw, flange to brush holder	2	M4 x 6 DIN 84
32	12 73 05 32	2 916 063 005	Flat Washer, flange to brush holder screw	2	A 4 DIN 137
33	12 73 05 33	0 331 302 022	Starter Solenoid, c/w parts n. 35-36-37-38	1	
34	12 73 05 34	1 003 421 000	Screw, cheese headed	2	
35	12 73 05 35	1 330 111 000	Shim, 0,5 mm. (.019")	as required	
	12 73 05 36	1 330 111 001	Shim, 1 mm. (.039")		
36	12 73 05 37	1 330 516 015	Cap, starter solenoid	1	
37	12 73 05 38	2 910 021 162	Screw, cap securing	2	M5 x 20 DIN 84
38	12 73 05 39	2 916 693 004	Washer, cap securing screw	2	B 5 DIN 127
39	12 73 05 40	2 916 693 007	Washer	2	B 8 DIN 127
40	12 73 05 41	2 915 051 107	Nut, hexagonal	2	BM 8 DIN 439
41	12 73 05 42	2 007 010 012	Set of items for armature	1	

TAVOLA 1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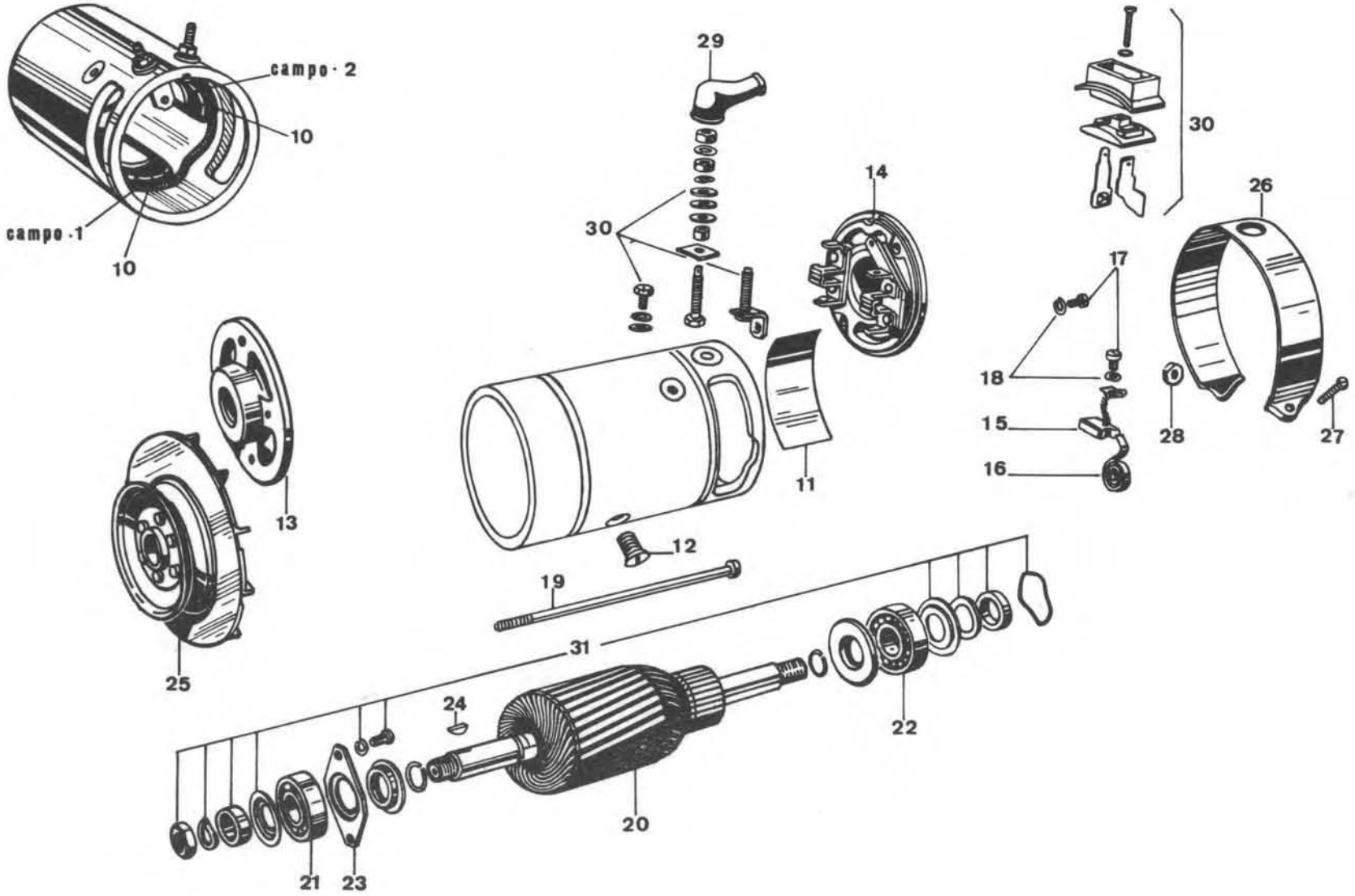
SEIMM

MOTO GUZZI

V-750 AMBASSADOR – PLATE 2 BOSCH GENERATOR

Fig. n.	Moto Guzzi order n.	Bosch order n.	DESCRIPTION	Q.ty	Notes
A	12 70 02 05	0 101 302 092	**Generator**	1	G (R) 14V 25A 23
10	12 70 01 10	1 104 103 024 1 104 103 025	**Field Coil** { Campo 1 Campo 2	1	
11	12 70 01 11	3 131 007 000	**Insulating Strip**	1	
12	10 70 02 24	2 910 551 284	**Screw**, pole shoe securing	2	
13	12 70 01 13	1 105 823 323	**Front Cover**	1	
14	12 70 01 14	1 105 853 312	**End Cover**, complete	1	
15	12 70 01 15	1 107 014 139	**Brush Set**	1	
16	12 70 01 16	1 104 652 005	**Spring**, brush	2	
17	12 70 01 17	2 910 021 116	**Screw**	2	
18	12 70 01 18	2 916 693 003	**Thrust washer**	2	
19	12 70 01 19	1 103 410 008	**Stay rod**	2	
20	12 70 01 20	1 104 013 943	**Armature**, complete	1	
21	12 70 01 21	1 900 900 305	**Ball Bearing**, front cover	1	
22	10 70 02 17	1 900 900 303	**Ball Bearing**, end cover	1	
23	12 70 01 23	1 100 551 040	**Grease Retaining Ring**	1	
24	12 70 01 24	1 900 023 008	**Woodruff Key**	1	
25	12 70 01 25	1 106 602 026	**Pulley**	1	
26	12 70 01 26	1 101 316 042	**Band**, generator retaining	1	
27	12 70 01 27	2 910 021 125	**Cheese Headed Schrew**	1	
28	12 70 01 28	2 915 051 004	**Nut**, hexagonal	1	
29	10 70 02 53	3 130 558 000	**Protection Cap**	2	
30	12 70 01 30	1 107 011 506	Set of items for terminal connection	1	
31	12 70 01 31	1 107 010 003	Set of items for assembling armature	1	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SEIMM
MOTO GUZZI

SERVICE DEPARTMENT

SPARE PARTS DIVISION

Subject: Change to parts catalogue 2nd. Ed.

Model: Ambassador 750 cc.

Amendment sheet n. 2

Date: February 1970

Plate n.	Fig. n.	DESCRIPTION	Old order n.	Q.ty	New order n.	Q.ty	REMARKS
1	12	SCREW, rocker box cover	98 26 03 30	16	98 62 03 30	16	Amendment to order n.
1	14	GUIDE, inlet valve	13 03 66 00	2	13 03 68 00	2	Spare part only
1	15	GUIDE, exhaust valve	13 03 67 00	2	13 03 69 00	2	Spare part only
1		PLATE, inlet pipe			14 11 54 00	2	New part
1		RUBBER WASHER, for above			91 55 10 81	2	New part
3	23	PISTON, ring set	13 06 06 00	2	13 06 06 00	2	Amendment
5	36	SCREW, exhaust pipe band	98 02 43 12	2	98 05 43 12	2	Standardized
6	63	SCREW, filter box cover	98 02 43 12	3	98 05 43 12	3	Standardized
8		BUSHING, gear box cover			12 20 09 00	1	New part
10	47	WASHER, flange	12 35 21 00	4	95 18 70 08	8	New modified part
11	22	SCREW, top safety bar securing	98 02 44 12	2	98 05 44 12	2	Standardized
11	37	WASHER, damper spindle	95 10 42 15	4	95 00 42 15	4	Amendment to order n.
11	59	SCREW, short	98 02 43 12	6	98 05 43 12	6	Standardized.
11		WASHER, reflex reflectors			95 00 02 04	2	New part
12	54	SCREW, fender stay	98 02 43 12	8	98 05 43 12	8	Standardized
12	57	NUT, eyelet securing screw	92 60 24 06	1	92 60 22 06	1	Amendment to order n.
12	63	SCREW, eyelet	98 34 60 10	1	98 02 43 10	1	New modified part
12		WASHER, reflex reflectors			95 00 02 04	2	New part
14		TAG, warning lights L/H			13 76 64 20	1	New part
14		TAG, warning light R/H			13 76 63 20	1	New part
16	54	WASHER, bearing-spacer	95 10 07 15	1	95 10 07 15	1	Sizes available: 1.1 mm. (.043") 1.2 mm. (.047") 1.3 mm. (.051") 1.4 mm. (.054") 1.5 mm. (.058")
16	55	WASHER (0,1 mm. - .0039")	12 63 40 00	6-12	95 10 07 27	6-12	Amendment to order n.
16	56	SPACER, hub bearing	95 10 07 27	1	12 63 40 00	1	Amendment to order n.
17	34	SCREW, coil securing	98 02 44 12	2	98 05 44 12	2	Standardized
17		INSULATING BUSH, regulator			91 55 10 53	2	New part

SEIMM MOTO GUZZI	SERVICE DEPARTMENT SPARE PARTS DIVISION	Subject: Change to parts catalogue 2nd. Ed. Model: Ambassador 750 cc.				Amendment sheet n. 2 Date: February 1970
Plate n.	Fig. n.	DESCRIPTION	Old order n.	Q.ty	New order n.	Q.ty	REMARKS
17	48	SCREW, regulator securing	98 02 44 22	2	98 05 44 18	2	Standardized
17		RELAY, starter motor			12 73 25 00	1	Bosch 0332.003.017
17		BRACKET, regulator and starter relay			12 73 28 00	1	New part
17		SCREW, starter relay securing			98 05 42 10	2	New part
17		SPRING WASHER			95 02 11 05	2	New part
17		NUT, starter relay			92 60 22 05	2	New part
17		CABLE HARNESS, Relay to solenoid			12 73 26 05	1	New part
17		CABLE, regulator to relay			12 73 27 05	1	New part
17		CABLE, ground			12 73 10 00	1	New part
18		HORN (Bosch)			25 74 37 01	1	New part
18		CABLE HARNESS, Bosch equipment			12 74 71 07	1	New part
18		CABLE, bipolar for stop light			13 74 89 20	1	New part
18		CABLE HARNESS, TURN signals installation			12 74 86 00	1	New part
18		CONNECTORS, Faston			93 40 09 63	2	New part

WHEN ORDERING PLEASE USE THE NEW PART NUMBER

MOTO GUZZI

PARTS FOR 750 cc CALIFORNIA POLICE ONLY

ADDITIONS TO THE V-750 AMBASSADOR PARTS CATALOGUE

2ND EDITION (October 1970)

PLATE 1

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
1			10	1302 9840	Leg protection, on rocker heads	2

PLATE 1

PLATE 5

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
5	10	1310 0220	11	1310 0240	Tank, fuel	1
5	12	1210 3900	12	5410 3901	Filler cap, fuel tank	1
5	31	9805 4522	13	9805 4530	Screw, muffler securing	2
5	34	1212 3020	14	1312 3040	Muffler, R/H	1
5	35	1212 2920	14	1312 2940	Muffler. L/H	1

PLATE 5

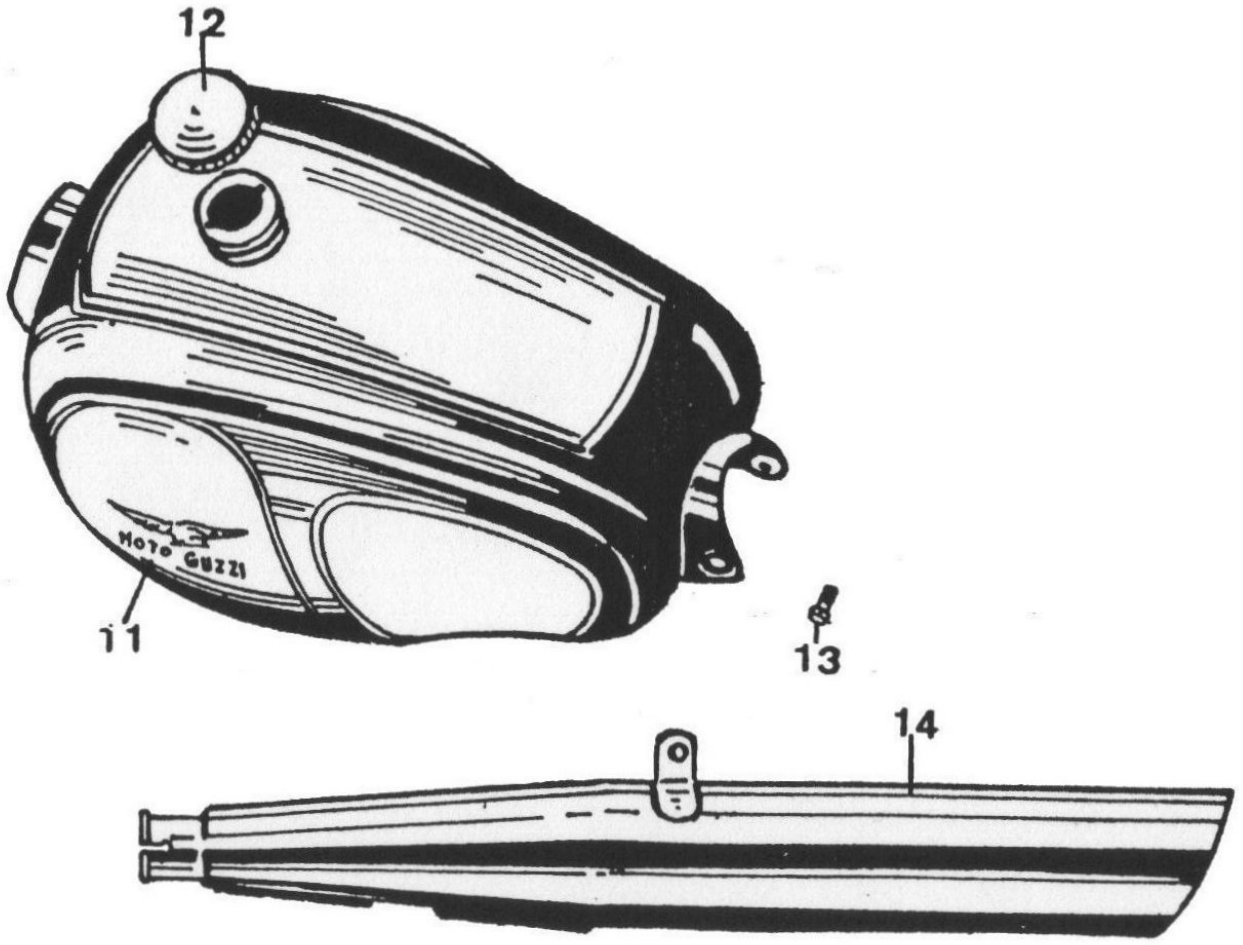

PLATE 6

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
6	12	1260 7500	15	1360 7540	Cable, throttle	1
6	22	1260 8300	16	1360 8340	Cable, easy start	1

PLATE 6

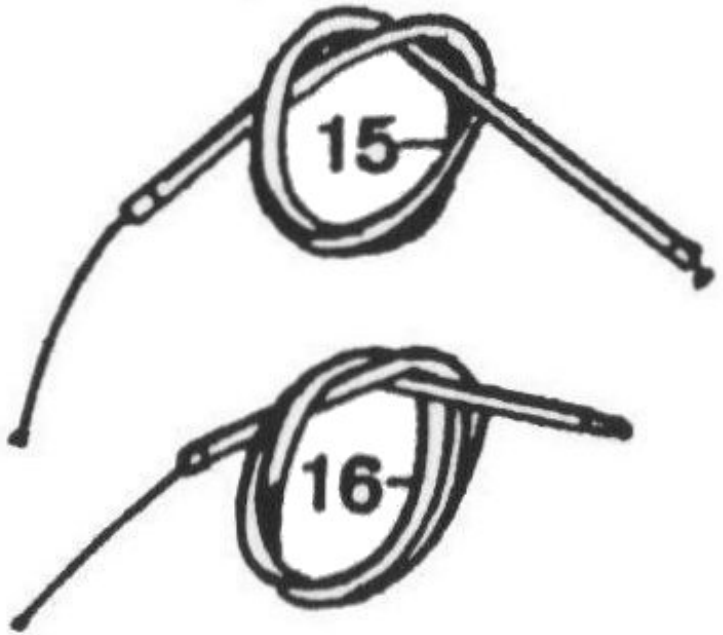

PLATE 7

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
7	26	1209 3001	17	1309 3041	Cable, clutch	1

PLATE 7

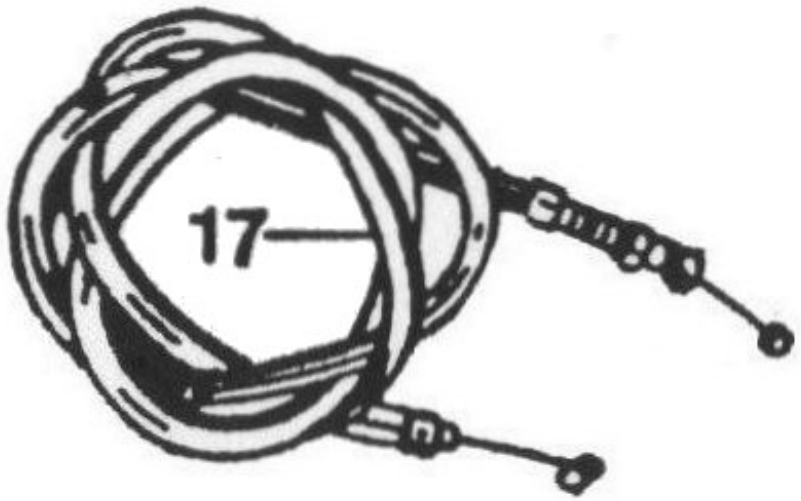

PLATE 9

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
9	10	1225 0906	18	1325 0941	Lever, gearshift	1
9			19	9111 1520	Bushing, gearshift lever	1
9			20	9402 0060	Greaser, gearshift lever	1
9			21	9510 0142	Washer, lever fixing nut	1
9			22	9512 9250	Washer, shake proof, lever fixing nut	1
9			23	9263 0106	Nut, gearshift lever	1
9	13	1225 1105	24	1325 1240	Shaft, c/w starter pin lever	1
9	20	1225 7801	25	1325 7840	Rod, c/w fork and nut	1
9	19	1225 7901	26	1325 7940	Rod, bare	1
9	22	1225 8201	27	1325 8240	Lever, starter pin operating	2
9	24	5523 8200	28	1323 8240	Spring, lever return	1
9			29	9810 6021	Screw, lever fixing	2
9			30	1325 7640	Tie rod, complete	1
9			31	1325 7740	Tie rod, bare	1
9			32	9574 0171	Fork, tie rod	3
9			33	9270 0073	Nut, adjusting on tie rod	1
9			34	9578 0265	Pin, fork	3
9			35	9512 9110	Washer, shake proof, for pins	3
9			36	9550 0222	Split pin, fork pins	3
9			37	9510 0173	Washer, tie rod	1
9			38	9550 0325	Split pin, tie rod	1

PLATE 9

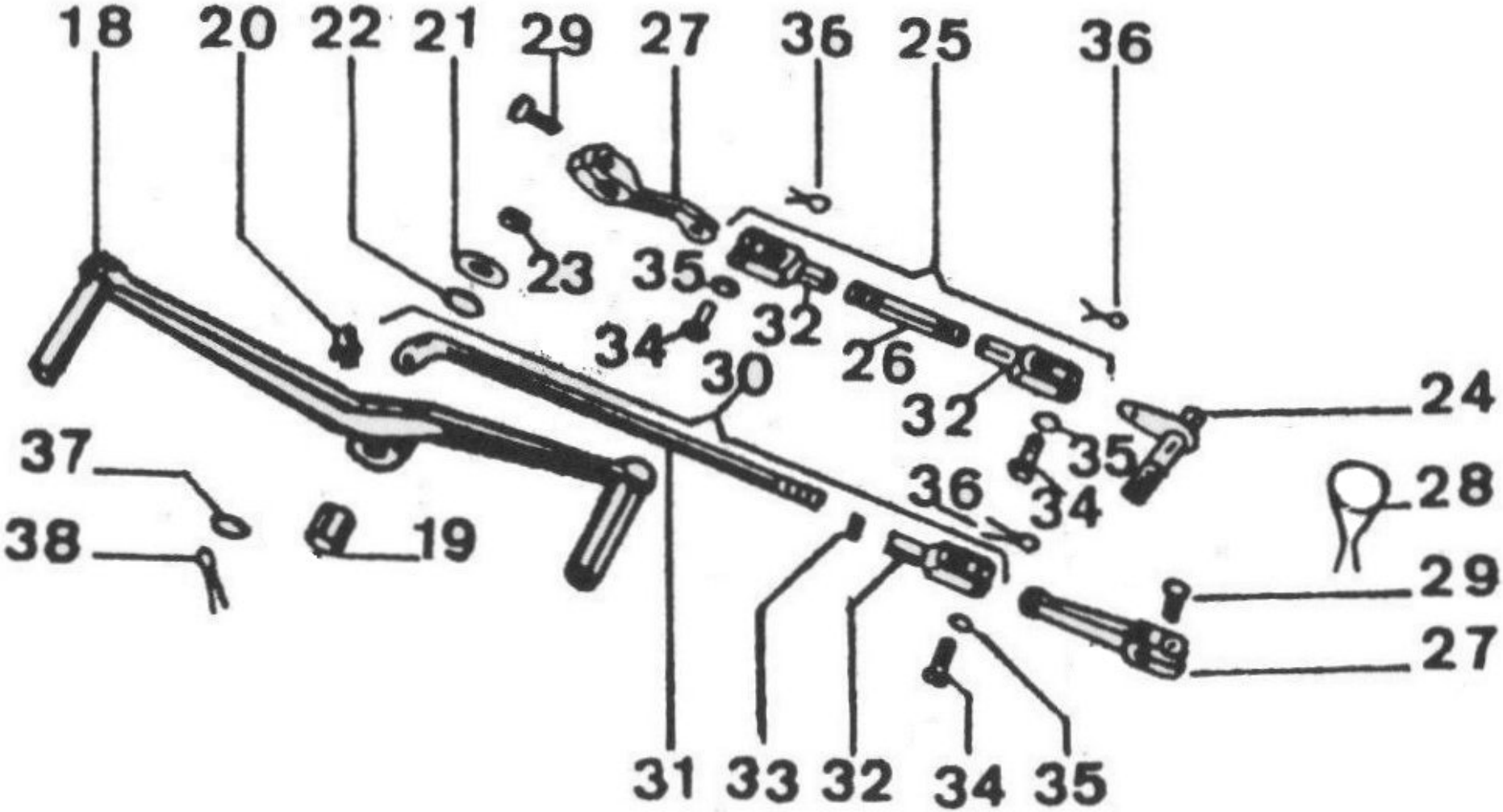
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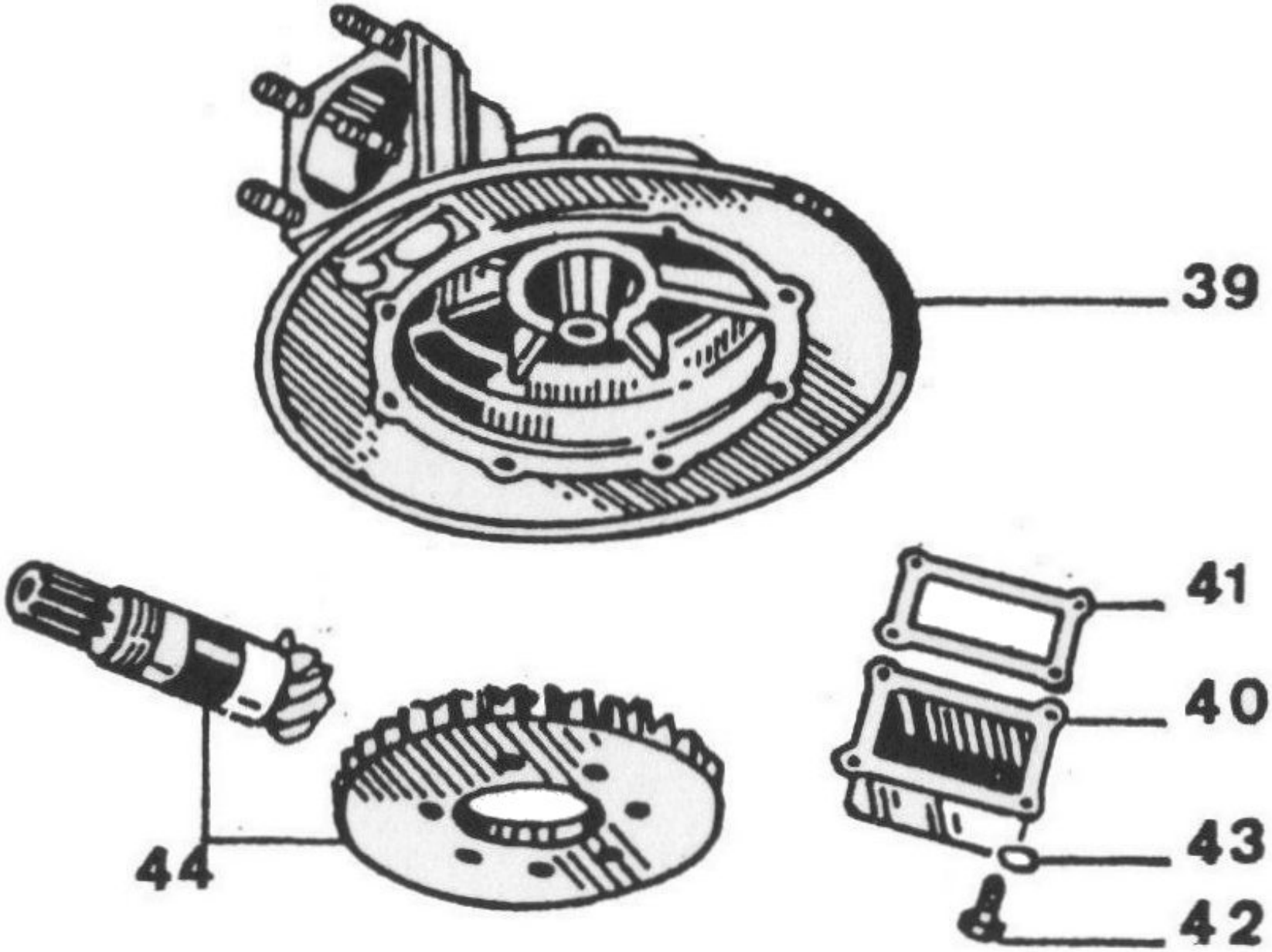
PLATE 10

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
10	21	1335 0200	—	1235 0201	Drive box, rear, complete	1
10	31	1235 0300	39	1235 0301	Drive box, bare	1
10			40	1235 1501	Bottom plate, rear drive box	1
10			41	1235 6001	Washer, bottom plate	1
10			42	9862 2320	Screw, bottom plate securing to drive box	8
10			43	9500 4208	Washer, bottom plate securing screws	8
10	45	1335 4600	44	1235 4600	Bevel gear set (ratio 8/37)	1

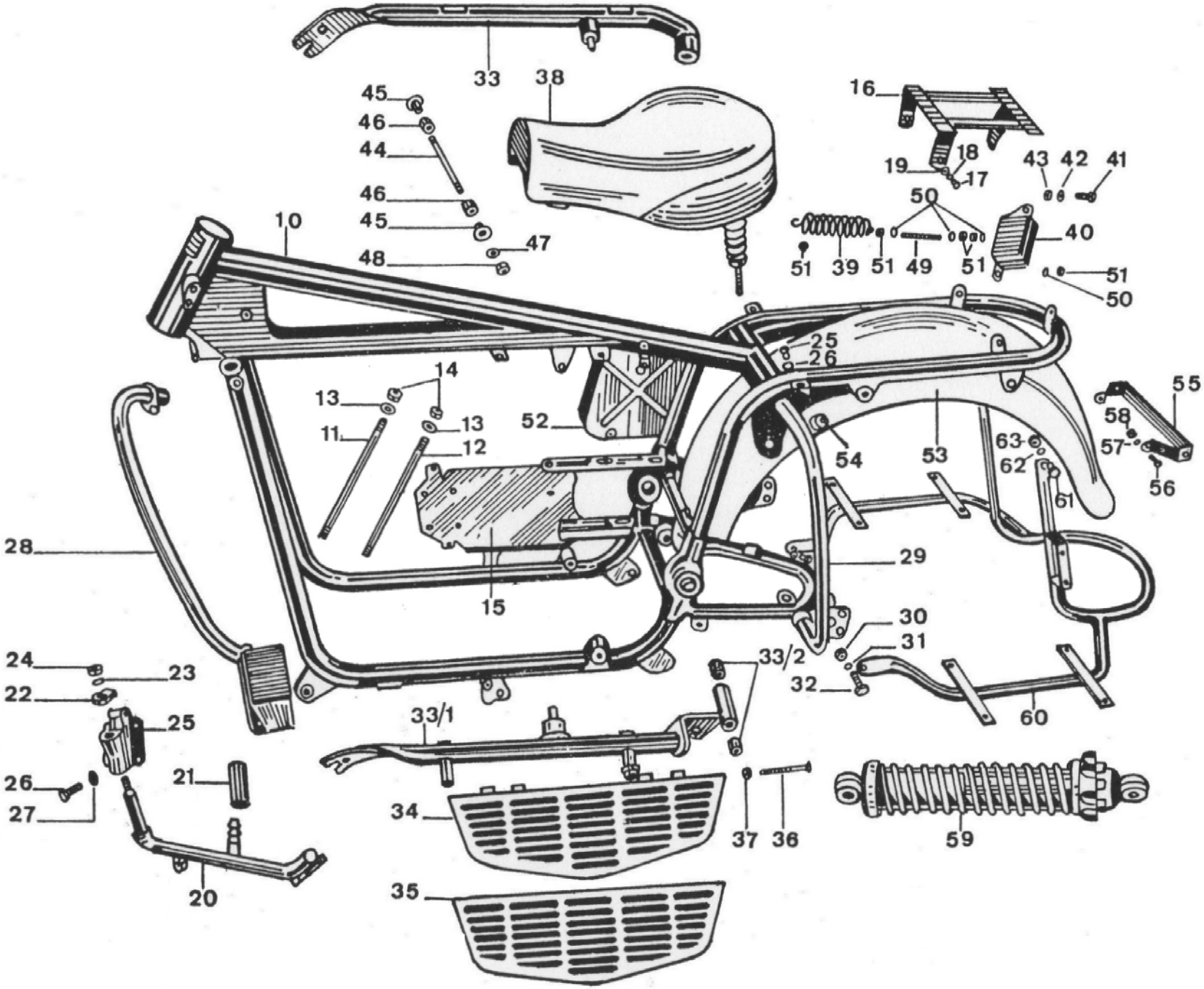
PLATE 10



PLATES 11 – 5A

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
11	10	1240 0102	10	1340 0140	Frame	1
11	15	1342 9600	11	1342 9540	Bolt, engine to frame, front	1
11	15	1342 9600	12	1342 9540	Bolt, engine to frame, rear	1
11	12	9510 0415	13	9510 0415	Washer, engine to frame securing bolts	4
11	11	9270 0128	14	9270 0128	Nut, engine to frame securing bolts	4
11	21	1241 8200	15	1341 8240	Bracket, battery	1
11			16	1346 9441	Radio carrier	1
11			17	9805 4314	Screw, radio carrier	3
11			18	9502 1106	Washer, radio carrier screws	3
11			19	9260 2206	Nut, radio carrier screws	3
11	32	1243 2000	20	1343 2040	Side stand	1
11			21	1343 2640	Pedal, side stand	1
11			22	1343 2740	Lug, side stand	1
11			23	9510 0311	Washer, side stand fixing nut	1
11			24	9263 0110	Nut, side stand to supporting block	1
11			25	1343 3440	Supporting block, side stand	1
11			26	9805 4414	Screw, supporting block	4
11			27	9502 1108	Washer, block screws	4
11	52	1245 0400	28	1345 0440	Safety bar, front, L/H	1
11			29	1345 8240	Safety bar, rear, R/H	1
11			29	1345 8840	Safety bar, rear L/H	1
11			30	9260 2210	Nut, top, rear bars securing	4
11			31	9502 1110	Washer, safety bar top securing nut	4
11			32	9805 4530	Screw, bottom bars securing	2
11			33	1345 5140	Bracket, footboard, R/H	1
11			33/1	1345 5240	Bracket, footboard, L/H	1
11			33/2	9111 1417	Bushing, L/H boot board bracket	2
11			34	1344 3440	Footboard, with mat	2
11			35	1344 7040	Mat, footboard	2
11			36	9810 7035	Screw, footboard	4
11			37	9270 0073	Nut, footboard securing screw	8

PLATES 11 – 5A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PLATES 11 – 5A

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
11	60	1246 0502	38	1346 0541	Seat	1
11			39	1346 1943	Spring, seat, R. H.	1
11			39	1346 2143	Spring, L/H	1
11			40	1346 2040	Housing, spring, R/H	1
11			40	1346 2045	Housing, spring,. L/H	1
11			41	9805 4418	Screw, spring housing	2
11			42	9500 4208	Washer, housing screw	2
11			43	9260 2208	Nut, housing and springs securing screws	4
11			44	1346 2740	Pin, front seat securing	1
11			45	1210 3500	Bushing, rubber blocks	2
11			46	1046 2800	Rubber block	2
11			47	9500 4208	Washer, front seat securing screw	2
11			48	9260 2200	Nut, front seat securing screw	2
11			49	1346 3240	Pin, threaded, rear seat securing	2
11			50	9500 4208	Washer, threaded spindle	8
11			51	9260 2208	Nut, threaded pin	8
11	55 55	1347 6120 1347 6020	52	1247 6001	Tool box, R/H	1
11	70	1343 7020	53	1343 7040	Fender, rear	1
11			54	9155 1081	Grommet, on rear fender	2
11			55	1343 6840	Bracket, rear turn lights	1
11			56	9805 4312	Screw, turn lights bracket	4
11			57	9500 0206	Washer, turn light bracket screw	8
11			58	9260 2206	Nut, turn light bracket screw	4
11	53	1255 0200	59	1355 0240	Rear •hock absorbers	2
5/A	13 14	1348 5000 1348 6500	60	1348 5040	Attachment, saddle bags	1
5/A			61	9805 4522	Screw, top saddlebag attachment	2
5/A			62	9510 0311	Washer saddlebag attachment screw	2
5/A			63	9260 2210	Nut, saddle bag attachment top screw	2

PLATES 11 – 5A

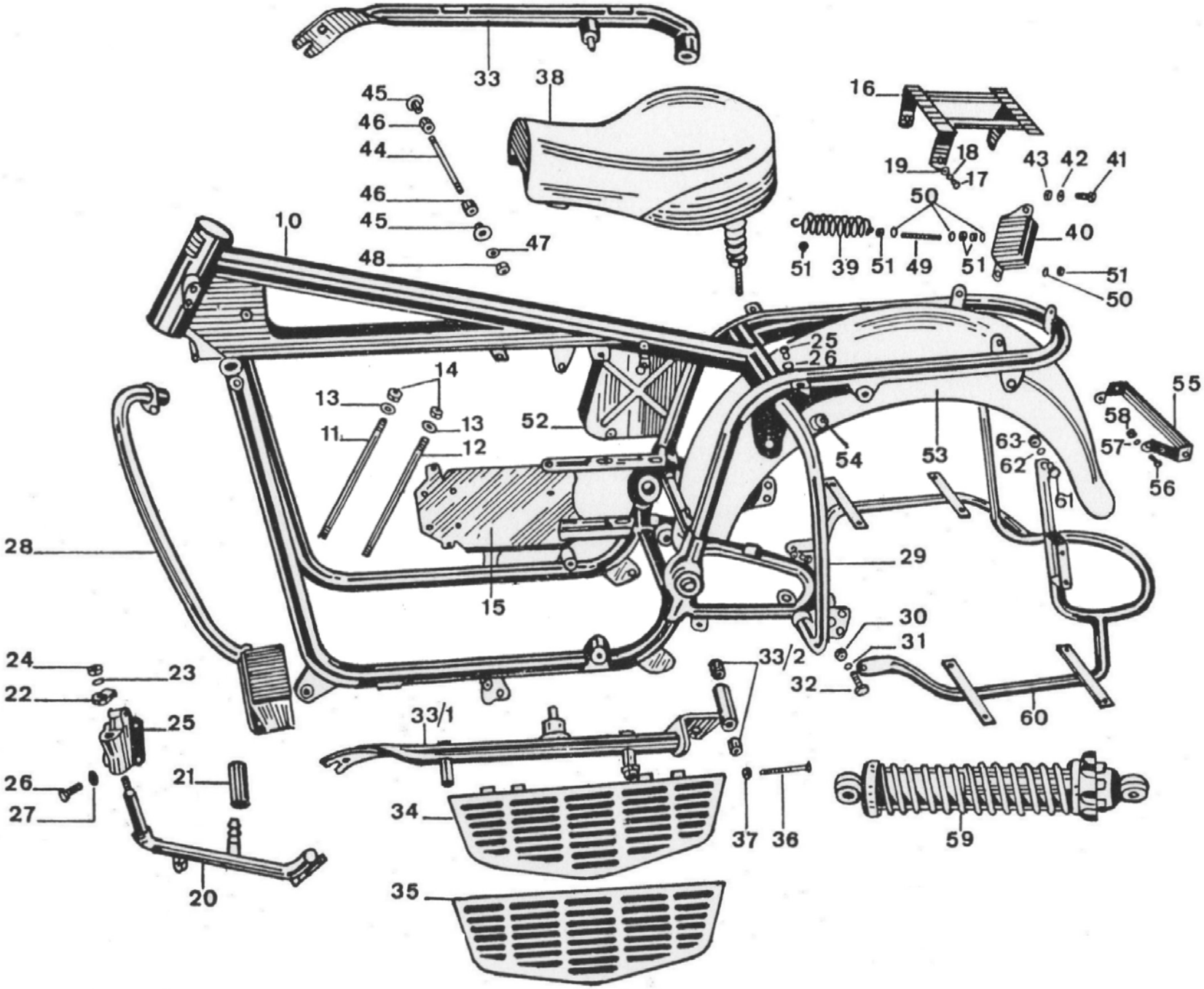
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PLATE 12

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
12			10	1350 6340	Bracket, front turn signal lights	1
12			11	1350 6840	Bracket, R/H. windshield	1
12			12	1350 6940	Bracket, L/H, windshield	1
12	25	9805 3675	13	9805 3690	Screw, turn light bracket to clamp	2
12			14	1353 0140	Steering damper unit	1
12			15	1353 1640	Lug, bottom yoke to damper	1
12			16	9805 4425	Screw, lug securing to bottom yoke	1
12			17	9500 0208	Washer, flat, lug screw	1
12			18	9502 1108	Washer, toothed, lug screw	1
12			19	1353 0240	Steering damper	1
12			20	1453 0800	Spacer, damper	2
12			21	9510 0142	Washer, steering damper	2
12			22	9805 2335	Screw, damper securing	2
12			23	9502 1106	Washer, steering damper and band screw	4
12			24	1353 1440	Band, inner damper securing	1
12			25	1353 1040	Band, outer, damper securing	1
12			26	9805 4316	Screw, short, front band securing	1
12			27	9805 4320	Screw, long rear band securing	1
12			28	9260 2206	Nut, rear damper fixing screw, rear, and bands to frame	3

PLATE 12

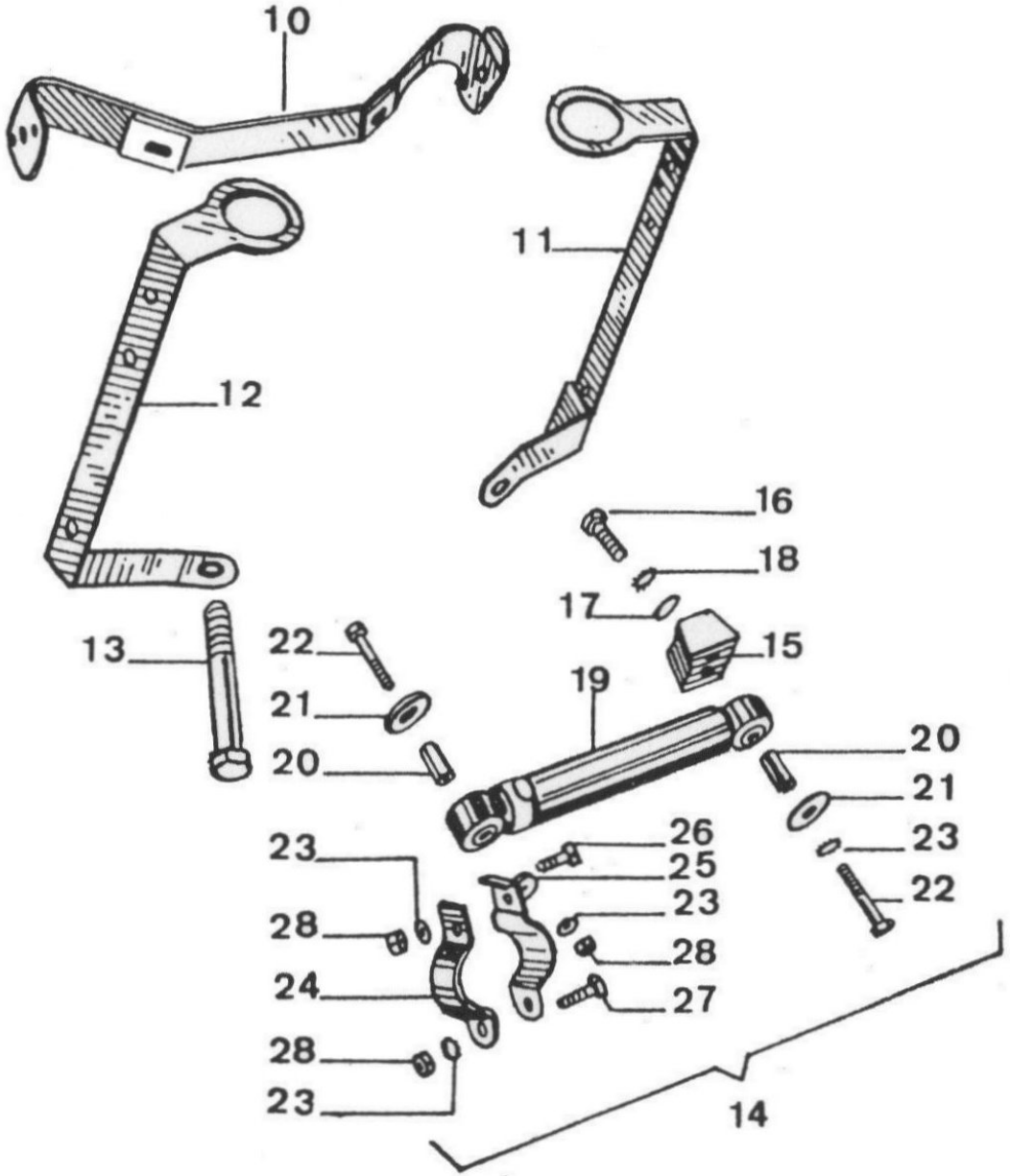

PLATE 13

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
13	11	1260 0300	29	1360 0340	Handlebar	1
13	12	1260 5401	30	1260 5440	Lever, front brake, complete	1
13	14	1260 1000	31	1260 1050	Fulcrum, front brake lever, adjustable	1
13	29	9810 7017	32	9810 7028	Screw, carburetor starter lever to handlebar	1
			33	1211 7950	Spacer, carburetor starter lever	1
13	36	9351 0311	34	9351 0317	Pin, carburetor starter lever	1
13	31	1250 0240	35	1350 0240	Clamp, handlebar	2
13			36	1360 6840	Button Ass. Y. siren, on handlebar	1
13			37	4360 5640	Lever, siren	1
13			38	4060 3700	Fulcrum, siren lever	1
13			39	4560 4900	Screw, lever to fulcrum	1
13			40	4560 5000	Washer, lever screw	1
13			41	4560 5100	Nut, lever screw	1
13			42	4560 6300	Screw, fulcrum to handlebar	1
13			43	4560 5300	Bushing, fulcrum to handlebar screw	1
13			44	1360 6640	Cable, siren control	1
13			45	4560 5800	Roller, siren cable	1
13			46	1374 4440	Spring, return	1
13			47	4326 3325	Rubber pad, siren	1
13			48	1374 4540	Joining plate, siren cable securing	1

PLATE 13

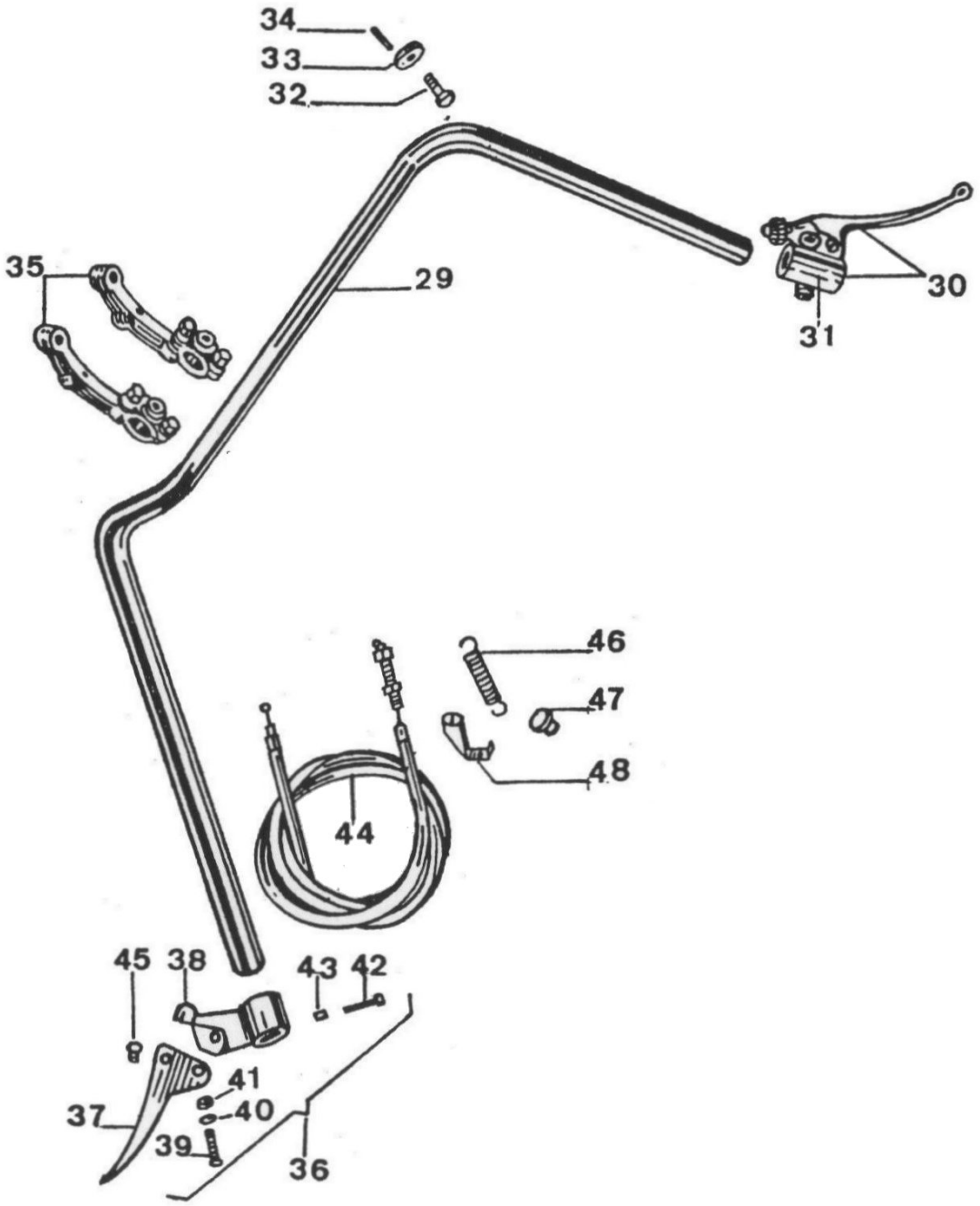

PLATE 14

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
14	35	1276 1620	10	1376 1642	Speedometer	1
14	36	1250 1500	11	1350 1541	Instrument panel	1
14			12	1376 4941	Bracket, instrument panel	2
14	22	1074 4900	13	1074 4900	Warning light, amber, neutral	1
14			14	1075 4900	Glass, orange, neutral indicator	1
14	23	1074 4902	15	1074 4902	Warning light, red oil pressure and generator charge	2
14			16,	1374 4943	Warning light, red, front headlamps and high beam	2
14			17	1075 4902	Glass, red, front red lamps, indicators, high beam, oil pressure	4
14			1«	1074 4901	Warning Light, green, right and left turn lights	2
14			19	1075 4901	Glass, right and turn lights indicator	2
14			20	1274 5760	Cutout, courtesy light and coil disconnection	2
14			21	1374 5740	Switch, rear flash lights, parking	2
14	39	9070 6076	22	9070 6076	Washer, indicators (OR 2031)	7
14			23	1074 4910	Bulb, indicators (12V - 3W)	7
14			24	1350 2340	Bracket, microphone	1
14			25	9805 2430	Screw, microphone bracket	2
14			26	9500 0208	Washer, microphone bracket screw	2

PLATE 14

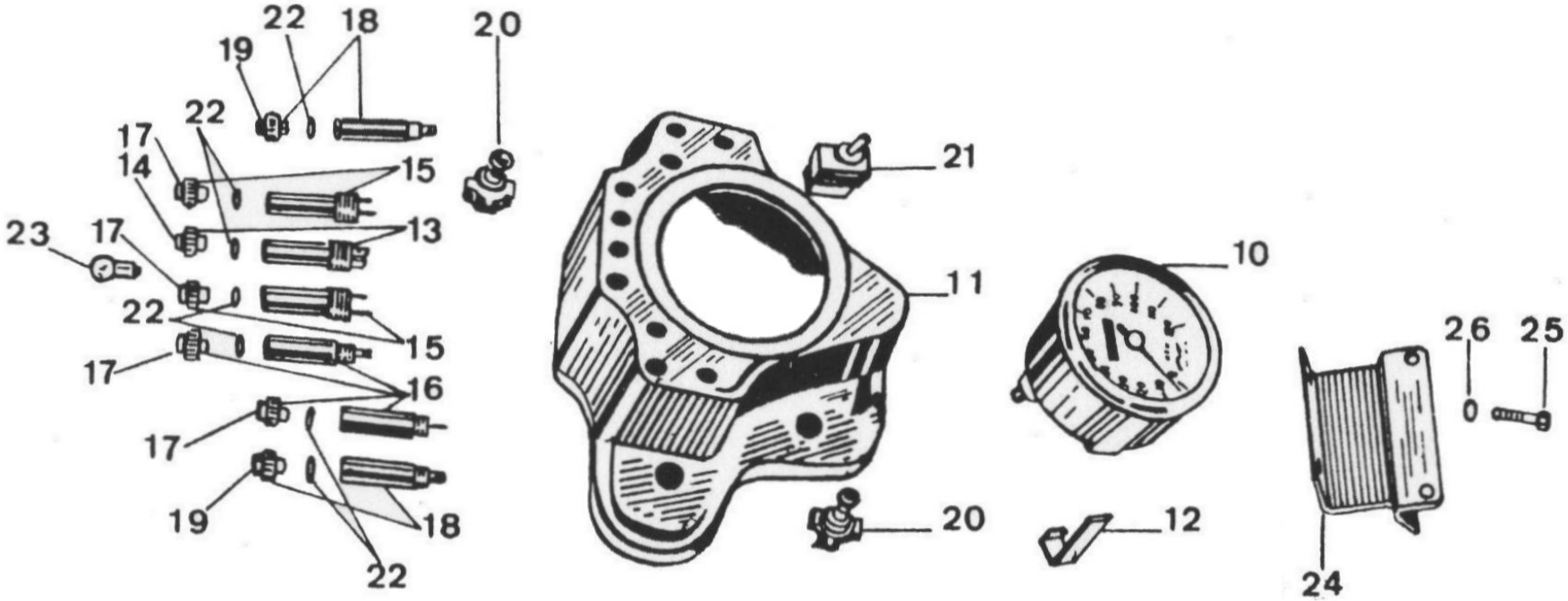
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PLATE 15

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
15	27/1	1362 5420	27	1362 5440	Cable, front brake	1

PLATE 15

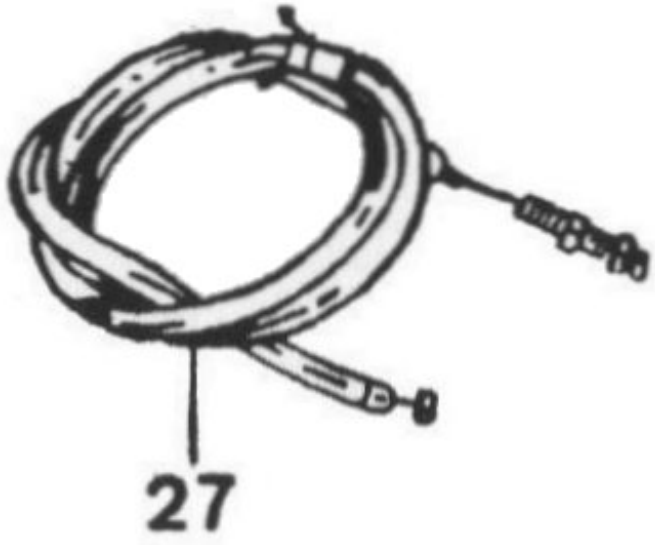


PLATE 16

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
16	39	1267 5405	28	1367 5440	Spindle, rear brake pedal	1
16			29	1225 8201	Lever, brake spindle	1
16			30	9810 6021	Screw, rear brake pedal spindle	1
16	40	1267 7005	31	1367 7041	Pedal, rear brake	1
16			32	4326 2180	Rubber, rear brake pedal	1
16			33	9402 0060	Greaser, rear brake pedal	1
16			34	9512 9250	Washer, shake proof, brake pedal	1
16			35	9510 0142	Washer, brake pedal nut	1
16			3«	9263 0106	Nut, rear brake pedal	1
16			37	1367 5040	Rod, rear brake, complete	1
16			38	1367 5140	Rod, rear brake, bare	1
16			3*	9574 0171	Fork, rear brake rod	2
16			46	9270 0073	Nut, rear brake rod	2
16			41	9578 0265	Bolt, tie rod to lever	2
16			42	9512 9110	Washer, tie rod bolt	2
16			43	9550 0222	Split pin, tie rod bolt	2

PLATE 16

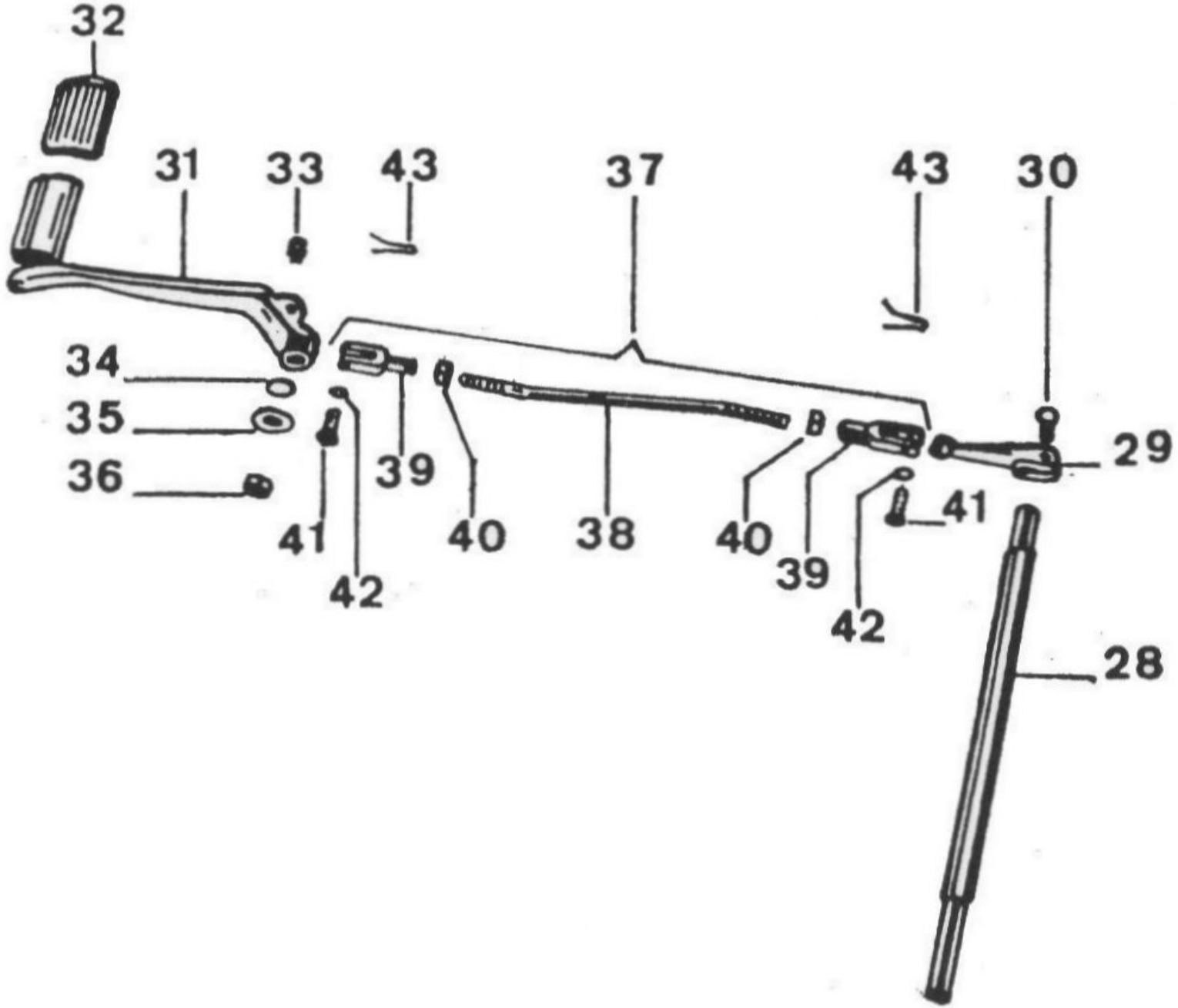


PLATE 17

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
17			44	1373 3140	Grounding cable, starter solenoid	1

PLATE 17

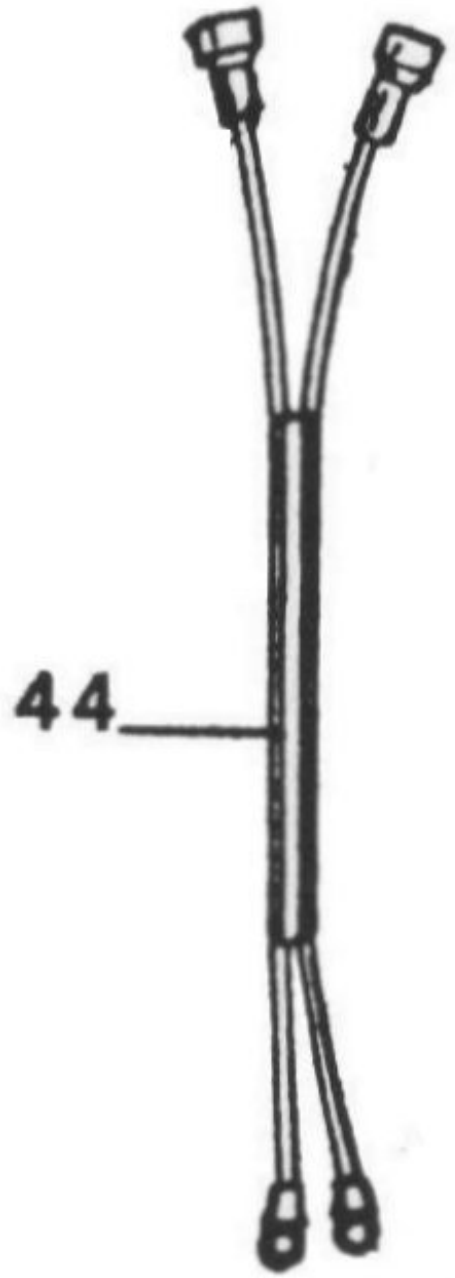
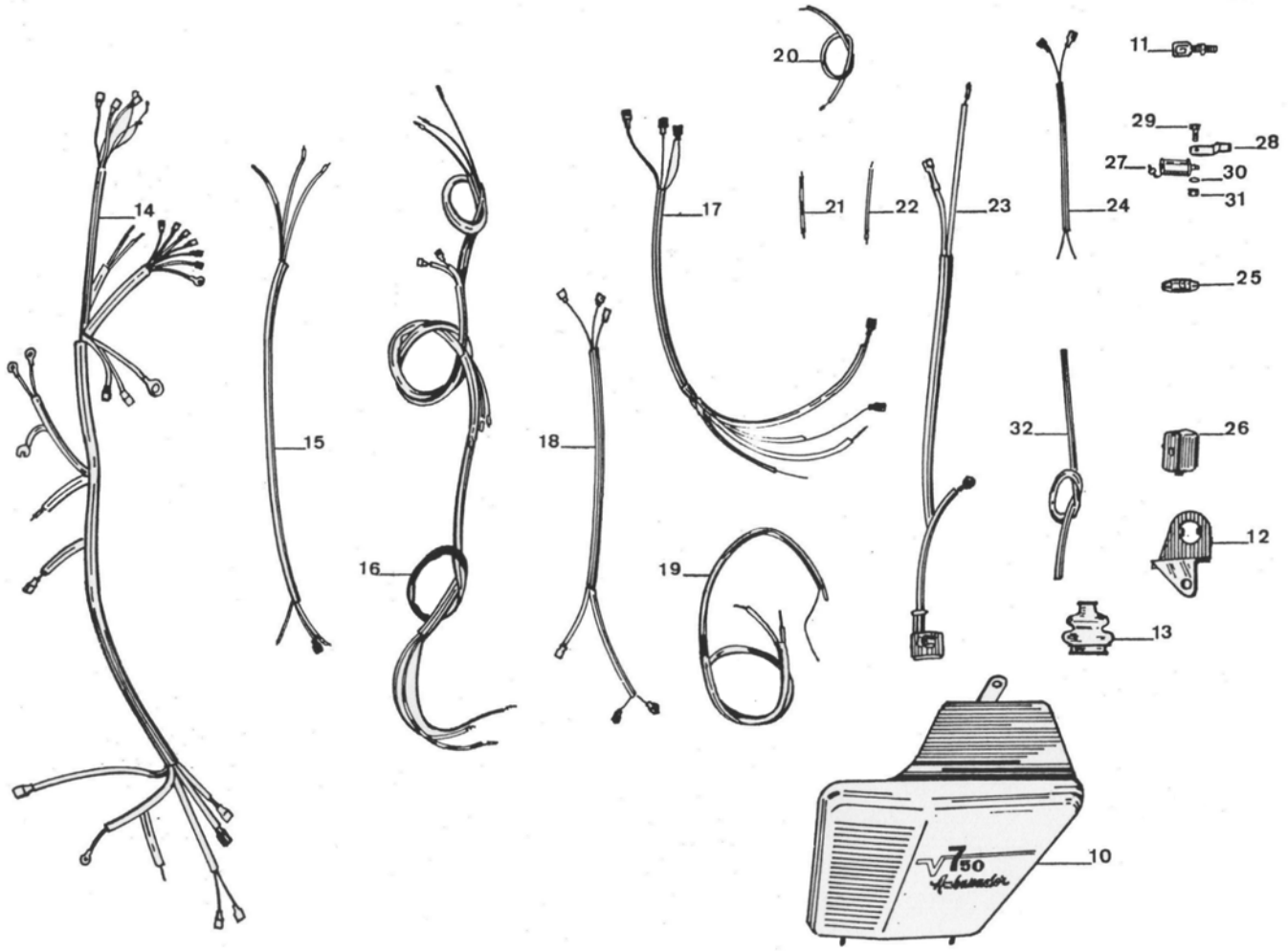


PLATE 18

Reference to Ambassador Parts Catalogue – II edition			New Plates for California Police			
Plate No.	**Figure No.**	**Order No.**	**Figure No.**	**Order No.**	**Description**	**Quantity**
18	22/1	1370 5220	10	1370 5240	Cover, battery, R/H	1
18	24/1	1370 5420	10	1370 5440	Cover, battery, L/H	1
18			11	1374 0740	Bolt, headlight securing	2
18			12	1373 6440	Plate, switch holder	1
18			13	1373 5840	Cap, protection	1
18	42	1274 7102	14	1374 7144	Cable harness, main	1
18	43	1274 7200	15	1374 7241	Cable, instrument panel to headlight	1
18			16	1374 7641	Cable, switch to fuse	1
18			17	1374 7841	Cable, terminal board to tail lamp	1
18			IS	1374 8042	Cable, front terminal to indicator light	1
18			19	1374 8140	Cable, from courtesy light cutout	1
18			20	1374 8740	Cable, grounding, rear blue light	2
18			21	1374 8840	Cable, separate fuse to headlight terminal	1
18			22	1374 9340	Cable, rear blue light to rear terminal	2
18			23	1374 9441	Cable, battery to regulator	1
18			24	1374 8920	Cable, two-pole, front stop cutout	1
18			25	1374 2540	Fuse box	1
18			26	1374 2242	Switch, turn lights, read front light and radio ground	1
18			27	1374 1540	Flasher unit, 12V 60 W	1
18			28	1374 1640	Plate, flasher unit fixing	1
18			29	9805 4316	Screw, flasher unit securing screw.	1
18			39	9500 0206	Washer, flasher unit securing screw	1
18			31	9260 2206	Nut, flasher unit securing screw	1
18			32	1374 6940	Casing, for cables from the ignition switch	1

PLATE 18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V750
Ascender

SERVICE DEPARTMENT – PART DIVISION
Subject: changes to parts catalogue 2nd Ed.
Model: Ambassador 750 cc.
Change N. 1
Date: December, 1970

Plate No.	Figure No.	Description	Before change Order No.	Quantity	After change Order No.	Quantity	Remarks
1	13	Cylinder head L/H	1202 2200	1	1302 2200	1	Errata corrige (order no)
1	48	Screw, intake pipe to cylinder head	9862 0435	2	9862 0435	6	Errata corrige (Quantity)
1	53	Cylinder and piston	1306 0100	1	1306 0100	2	Errata corrige (Quantity)
3	23	Piston ring set	1306 0600	2	1306 0600	2	Errata corrige (Description)
5	12	Filler cap, tank	1210 5401 1210 5402	2	1210 3900	1	Errata corrige (Fig. No)
5	19	Tap, fuel	1210 3900	1	1210 5401 1210 5402	2	Errata corrige (Fig. No)
7	17	Inner body	1208 6001	1	1208 6002	1	New part (not interchangeable)
7	18	Cage, complete	1208 7000	1	1208 7001	1	New part (not interchangeable)
7	19	Outer body	1208 6101	1	1208 6102	1	New part (not interchangeable)
7	20	Seal	9070 6150	1	9070 6170	1	New part (not interchangeable)
8	10	Gear box housing	1220 0201	1	1220 0201	1	Errata corrige (Description)
8	11	Cover, gear box	1220 0801	1	1220 0802	1	New part (not interchangeable)
9	17	Nut, adjusting on rod	9270 0073	1	9270 0073	2	Errata corrige (Quantity)
9	45/1	Washer, thrust, circlip to bush	1221 4600	2	1221 4600	3	Errata corrige (Quantity)
10	28	Clrclip, drive shaft and bevel gears	9027 1020	3	9027 1020	3	Errata corrige (Description)
10	50	Shim, 0,9 mm. (.035”)	1253 5402	1	1235 5402	1	Errata corrige (Order No)
11	53	Shock absorber unit	1255 0200	2	1255 0201	2	Errata corrige (Order No)
11	54	Spring, shock absorbers	1255 2300	1	1255 2301	1	Errata corrige (Order No)
11	65	Hand grip, machine raising	1246 4320	1	1246 4320	2	Errata corrige (Quantity)
11	73	Locks antitheft (including fig. 20 and 55)	1278 2200	1	1278 2200	1	Errata corrige (Description)
14	24	Indicator, high beam	1374 4900	1	1374 4900	1	Errata corrige (Description)
18	48	Rim, headlight	1270 0321	1	_		Cancelled (see plate 1/A)
18	49	Sealed beam unit	1274 0421	1	_		Cancelled (see plate 1/A)
18	50	Reflex reflector	1274 1221	1	_.		Cancelled (see plate 1/A)

Plate No.	Figure No.	Description	Before change Order No.	Quantity	After change Order No.	Quantity	Remarks
1/A	25	Reflex reflector	1214 1720	1	1274 1720	1	Errata corrige (Order No)
6/A	10	Fairing-windscreen assembly with frame attachments (including fig. 21-22-23-24-25-26-27-28-29-30-31-32-33-34-35)	1257 5121	1			Cancelled
6/A	11	Fairing complete with fairing and attachments	1257 5321	1	1257 5321	1	Errata corrige (Description)
6/A	17	Ring, rubber, gasket clamp	1270 6800	1	_		Cancelled

SERVICE DEPARTMENT – SPARE PARTS DIVISION
Subject: changes to parts catalogue 2nd edition
Model: Ambassador 750 cc.
Amendment sheet n3
August 1972

Plate No.	Figure No.	Description	Old Order No.	Quantity	New Order No.	Quantity	Remarks
8	10	Gearbox housing	1220 0201	1	1220 0200	1	Modified part
8	11	Cover, gearbox	1220 0801	1	1220 0802	1	Modified part
8	13	Bearing in gearbox for clutch shaft (13 x 35 x 15 Durkopp 10-2762)	9225 6217	1	9225 6218	1	New part
9	51	High gear complete with bushing	1221 5101	1	1221 5102	1	New part
9	52	Bushing, high speed gear	1221 5301	1	1221 5302	1	New part
10	21	Rear wheel drive, complete	1335 0200	1	1335 0201	1	New part
10	31	Rear drive casing	1235 0300	1	1235 0301	1	New part
10		Bottom plate			1235 1501		New part
10		Washer, bottom plate			1235 1601		New part
10		Screw, bottom plate			9862 2320		New part
11	20	Lock, antitheft, with key on steering column	1278 2580	1		1	Cancelled
11	53	Shock absorber unit	1255 0200	2	1255 0240	1	New part
11	54	Spring, shock absorbers	1255 2300	2	1255 2301	1	New part
13	12	Lever, front brake, complete	1260 5401	1	1360 5445	2	New parts. All earlier parts have been definitely cancelled. When passing orders request complete brake lever 13605445 or clutch lever 12605505.
13	13	Lever, front brake, bare	5560 5600	1	1260 5605	2	New parts. All earlier parts have been definitely cancelled. When passing orders request complete brake lever 13605445 or clutch lever 12605505.
13	14	Fulcrum, front brake lever	1260 1000	1	1360 1045	1	New parts. All earlier parts have been definitely cancelled. When passing orders request complete brake lever 13605445 or clutch lever 12605505.

Plate No.	Figure No.	Description	Old Order No.	Quantity	New Order No.	Quantity	Remarks
13	21	Lever, clutch, complete	1260 5500	1	1260 5505	1	New parts. All earlier parts have been definitely cancelled. When passing orders request complete brake lever 13605445 or clutch lever 12605505.
13	22	Lever, clutch, bare	5560 5700	1	1260 5705	1	New parts. All earlier parts have been definitely cancelled. When passing orders request complete brake lever 13605445 or clutch lever 12605505.
13	23	Fulcrum, clutch lever	1260 1900	1	1260 1905	1	New parts. All earlier parts have been definitely cancelled. When passing orders request complete brake lever 13605445 or clutch lever 12605505.
15	42	Shim, hub adjusting 1 mm. (.039")	9510 0715	1	1261 5800	as required	New part
15	42	Shim, hub adjusting 1.1 mm. (.043")	9510 0715	1	1261 5801	"	New part
15	42	Shim, hub adjusting 1.2 mm. (.047")	9510 0715	1	1261 5802	"	New part
15	42	Shim, nub adjusting 1.3 mm. (.051")	9510 0715	1	1261 5803	"	New part
15	42	Shim, hub adjusting 1.4 mm. (.055")	9510 0715	1	1261 5804	"	New part
15	42	Shim, hub adjusting 1.5 mm. (.059")	9510 0715	1	1261 5805	"	New part
15	42	Shim, hub adjusting 2 mm. (.078")	9510 0715	1	1261 5820	"	New part
16	54, 55	Shim, hub adjusting 1 mm. (.039")			1261 5800	as required	New part
16	54, 55	Shim, hub adjusting 1.1 mm. (.043")	9510 0715	2	1261 5801	"	New part
16	54, 55	Shim, hub adjusting 1.2 mm. (.047")	9510 0727	6 to 2	1261 5802	"	New part
16	54, 55	Shim, hub adjusting 1.3 mm. (.051")			1261 5803	"	New part
16	54, 55	Shim, hub adjusting 1.4 mm. (.055")			1261 5804	"	New part

Plate No.	Figure No.	Description	Old Order No.	Quantity	New Order No.	Quantity	Remarks
16	54, 55	Shim, hub adjusting 1.5 mm. (.059")			1261 5805	"	New part
16	54, 55	Shim, hub adjusting 2 mm. (.078")			1261 5820	"	New part
16	56	Spacer, hub bearings	9510 0727		1263 4000	1	New part